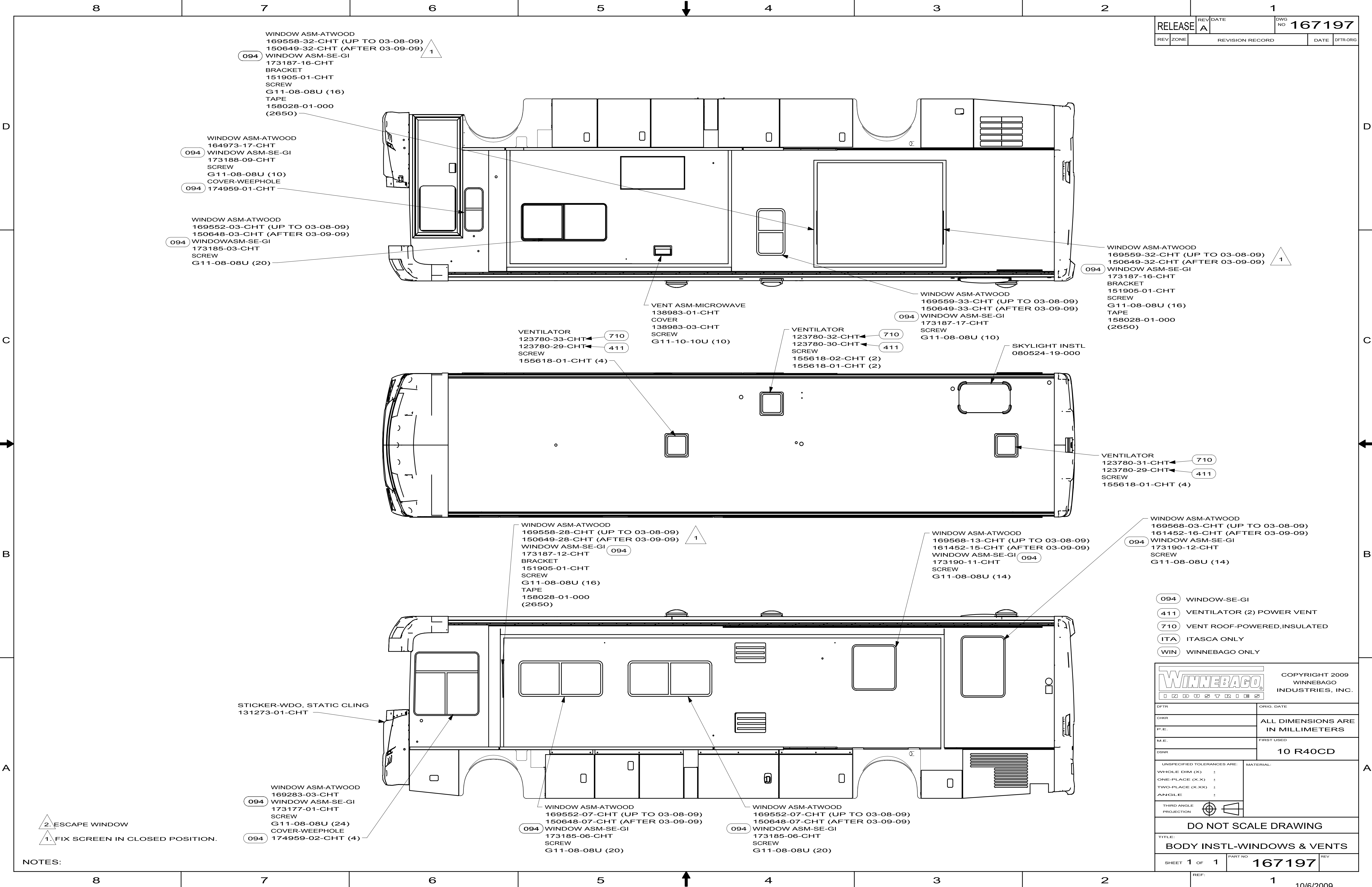




RELEASE		REV	DATE	DWG NO	167197
REV	ZONE	REVISION RECORD			DATE
					DFTR.Orig

UNSPECIFIED TOLERANCES ARE:		MATERIAL:	
WHOLE DIM (X)	±	DO NOT SCALE DRAWING	
ONE-PLACE (X.X)	±		
TWO-PLACE (X.XX)	±		
ANGLE	±		
THIRD ANGLE		DO NOT SCALE DRAWING	
PROJECTION		TITLE:	
		BODY INSTL-WINDOWS & VENTS	
SHEET	1 OF 1	PART NO	167197
		REV	

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WINNEBAGO
INDUSTRIES, INC.

DFTR	ORIG. DATE
CHKR	ALL DIMENSIONS ARE IN MILLIMETERS
P.E.	
M.E.	
DSNR	FIRST USED
10 R40CD	

UNSPECIFIED TOLERANCES ARE:	MATERIAL:
WHOLE DIM (X)	±
ONE-PLACE (X.X)	±
TWO-PLACE (X.XX)	±
ANGLE	±
THIRD ANGLE	
PROJECTION	

DO NOT SCALE DRAWING	
TITLE:	
BODY INSTL-WINDOWS & VENTS	
SHEET	1 OF 1
PART NO	167197
REV	

SKYLITE INSTL

080524-11 E26P

080524-12 (UP TO 12-15-09 329B,331C)

080524-14 524A,524DL,H25T

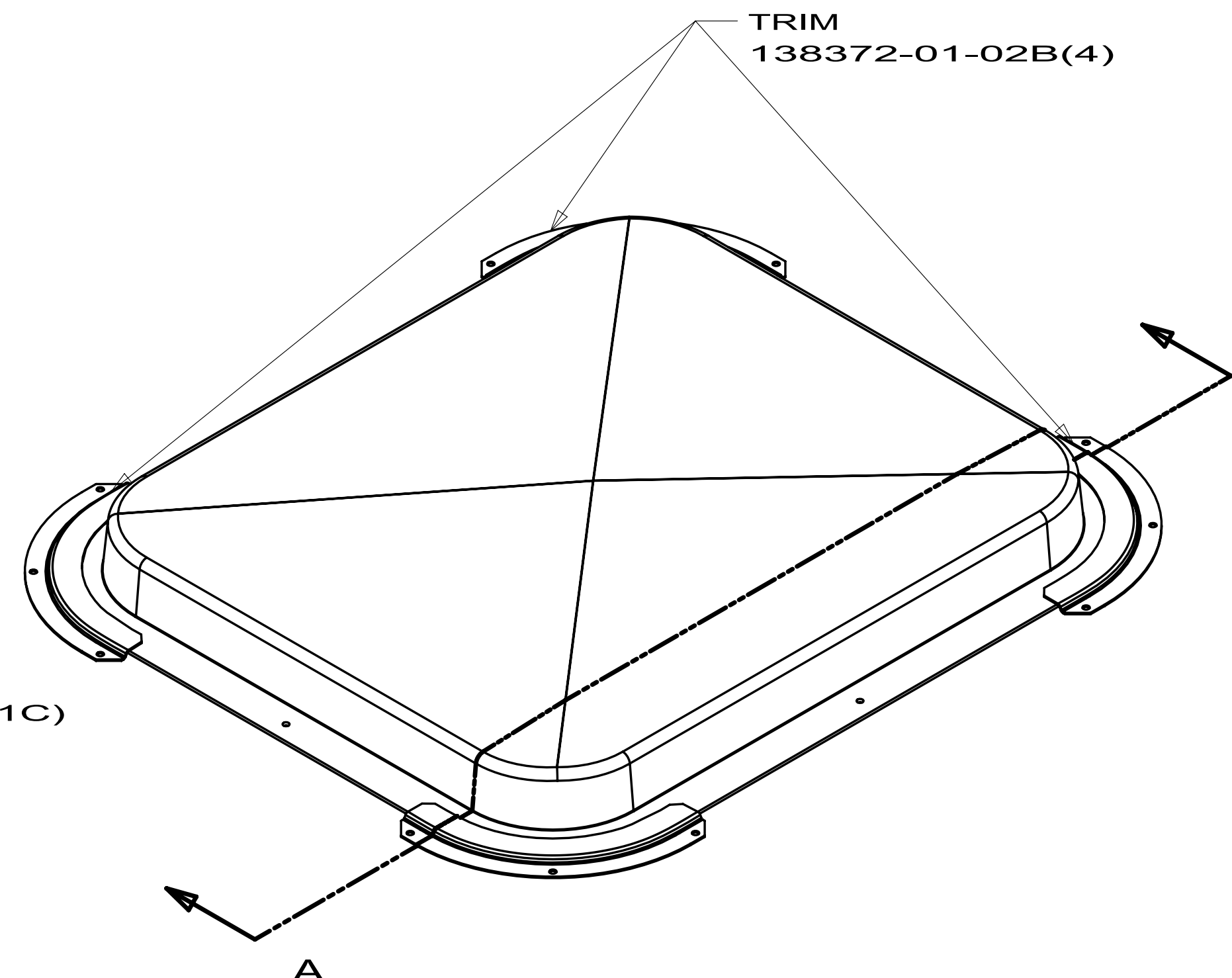
080524-15 224V,229T,231C,231J

080524-16 E32K

080524-19 D33C,D35J,R40CD

080524-20 524K,524P,728B,J32H,P34Y(AFTER 12-16-09 329B,331C)

RELEASE		REV	DATE	DWG NO	080524
REV	ZONE	REVISION RECORD			DATE
					DATE



PANEL
138380-01-01A E32K,D33C,D35J,R40CD
138379-02-01A E26P,(UP TO 02-15-09 329B,331C)
138379-03-01A 224V,229T,231C,231J
149623-01-01A 524A,524DL,524K,524P,728B,H25T,J32H,P34Y(AFTER 02-16-09 329B,331C)

SCREW
000G67-10-129

ROOF
(REF)

ROOF
REF

SILICONE-SEALANT
131264-05-02A

PANEL
122191-02-02A E32K
122193-02-02A E26P
122193-01-02A (UP TO 02-15-09 329B,331C)
149624-01-01A 524A,524DL,H25T
156693-01-01A 224V,229T,231C,231J
170952-01-02A D33C,D35J,R40CD
171120-01-01A 524K,524P,728B,J32H,P34Y(AFTER 02-16-09 329B,331C)

SCREW
000G11-08-12B
CAP
166569-01-02A

SHOWER STALL
(REF)

1. SEALANT APPLIED ALL AROUND CENTER OF FLANGE OR GROOVE.

SECTION A-A

WINNEBAGO INDUSTRIES		COPYRIGHT 2010 WINNEBAGO INDUSTRIES, INC.	
DFTD	ORIG. DATE	ALL DIMENSIONS ARE IN MILLIMETERS	
CHKD		FIRST USED	
P.E.		85 A&C BODY	
M.E.		MATERIAL:	
DSNR		UNSPECIFIED TOLERANCES ARE:	
		WHOLE DIM (X) ±	
		ONE-PLACE (X.X) ±	
		TWO-PLACE (X.XX) ±	
		ANGLE ±	
THIRD ANGLE PROJECTION		DO NOT SCALE DRAWING	
TITLE: SKYLITE INSTL			
SHEET 1 OF 2		PART NO 080524	
REF:		1	

ART NOT YET AVAILABLE

123780-29-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO.
1	123780-22-700	EA	COVER - VENT W/HINGE & SLIDE	K8020-81
2	123780-26-700	EA	MOTOR & FAN BLADE W/BACKET	XK8017-03 PANCAKE
3	123780-26-701	EA	BLADE/FAN - 12" OPAQUE WHT	8138-81 - 7MM
4	123780-22-701	EA	SEAL/RUBBER-4 1/2' W/GLUE	K1144-09
5	123780-22-702	EA	BASE/MAIN - W/LOCK/SEAL/ARM	XK8010-81 CLAMP STY
6	084079-01-707	EA	SWITCH - SAFETY	1122-05
7	084079-11-701	EA	ARM-LIFT ASSEMBLY, AUTOMATIC	2011-05
8	123780-22-703	EA	SCREEN KIT W/RING/ARM/LOCK	XK1220-81
9	084079-01-709	EA	SWITCH - MAIN - 3 SPEED	1031-05
13	123780-21-700	EA	FUSE HOLDER W/4AMP FUSE/KNOB	K9018-09 NEW STYLE
15	123780-16-702	EA	SWITCH-ROCKER-OFF/ON BLACK	9023-09
16	084079-11-707	EA	MOTOR-AUTO LIFT-WHT CAP/EXT	6050-81 NS
17	123780-21-703	EA	SCREEN - POP N LOCK	2035-81
19	123780-27-700	EA	SWITCH - UP/DOWN (DM SERIES)	9024-09
20	123780-21-704	EA	CIRCUIT BOARD 102C/103J	9025-90 / MC103JKIB
21	123780-22-704	EA	TRAVEL LOCK ASSEMBLY	4021-09
26	123780-29-700	EA	GARNISH-6" CLAMP STY-WHT	XK1060
CONTACT WINNEBAGO PART SALES FOR UNLISTED COMPONENT(S)				

123780-30-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO.
1	123780-22-700	EA	COVER - VENT W/HINGE & SLIDE	K8020-81
2	123780-26-700	EA	MOTOR & FAN BLADE W/BACKET	XK8017-03 PANCAKE
3	123780-26-701	EA	BLADE/FAN - 12" OPAQUE WHT	8138-81 - 7MM
4	123780-22-701	EA	SEAL/RUBBER-4 1/2' W/GLUE	K1144-09
5	123780-22-702	EA	BASE/MAIN - W/LOCK/SEAL/ARM	XK8010-81 CLAMP STY
6	084079-01-707	EA	SWITCH - SAFETY	1122-05
7	084079-11-701	EA	ARM-LIFT ASSEMBLY, AUTOMATIC	2011-05
8	123780-22-703	EA	SCREEN KIT W/RING/ARM/LOCK	XK1220-81
9	084079-01-709	EA	SWITCH - MAIN - 3 SPEED	1031-05
13	123780-21-700	EA	FUSE HOLDER W/4AMP FUSE/KNOB	K9018-09 NEW STYLE
15	123780-16-702	EA	SWITCH-ROCKER-OFF/ON BLACK	9023-09
16	084079-11-707	EA	MOTOR-AUTO LIFT-WHT CAP/EXT	6050-81 NS
17	123780-21-703	EA	SCREEN - POP N LOCK	2035-81
19	123780-27-700	EA	SWITCH - UP/DOWN (DM SERIES)	9024-09
20	123780-21-704	EA	CIRCUIT BOARD 102C/103J	9025-90 / MC103JKIB
21	123780-22-704	EA	TRAVEL LOCK ASSEMBLY	4021-09
26	123780-29-700	EA	GARNISH-6" CLAMP STY-WHT	XK1060
CONTACT WINNEBAGO PART SALES FOR UNLISTED COMPONENT(S)				

ART NOT YET AVAILABLE

123780-31-01A

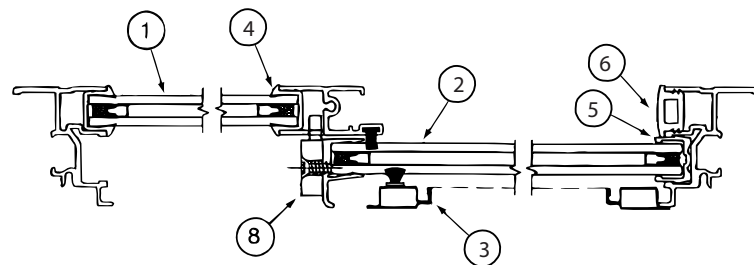
KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO.
1	123780-01-700	EA	COVER - VENT W/HINGE & SLIDE	K1020-81
1	123780-23-700	EA	DOME/DBL-W/SLIDE/HINGE-WHITE	K2020-81
2	123780-26-700	EA	MOTOR & FAN BLADE W/BACKET	XK8017-03 PANCAKE
3	084079-01-704	EA	BLADE-FAN	1138-00
4	123780-22-701	EA	SEAL/RUBBER-4 1/2' W/GLUE	K1144-09
5	123780-21-701	EA	BASE/MAIN-W/MICRO SWTCH/SEAL	K4010-81
6	084079-01-707	EA	SWITCH - SAFETY	1122-05
7	084079-11-701	EA	ARM-LIFT ASSEMBLY, AUTOMATIC	2011-05
9	084079-01-709	EA	SWITCH - MAIN - 3 SPEED	1031-05
13	123780-21-700	EA	FUSE HOLDER W/4AMP FUSE/KNOB	K9018-09 NEW STYLE
15	123780-16-702	EA	SWITCH-ROCKER-OFF/ON BLACK	9023-09
16	084079-11-707	EA	MOTOR-AUTO LIFT-WHT CAP/EXT	6050-81 NS
17	123780-21-703	EA	SCREEN - POP N LOCK	2035-81
19	123780-21-702	EA	SWITCH - UP/DOWN (DM SERIES)	9033-09
21	123780-22-704	EA	TRAVEL LOCK ASSEMBLY	4021-09
26	123780-29-700	EA	GARNISH-6" CLAMP STY-WHT	XK1060
CONTACT WINNEBAGO PART SALES FOR UNLISTED COMPONENT(S)				

123780-32-01A

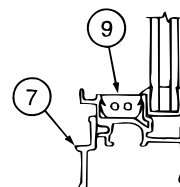
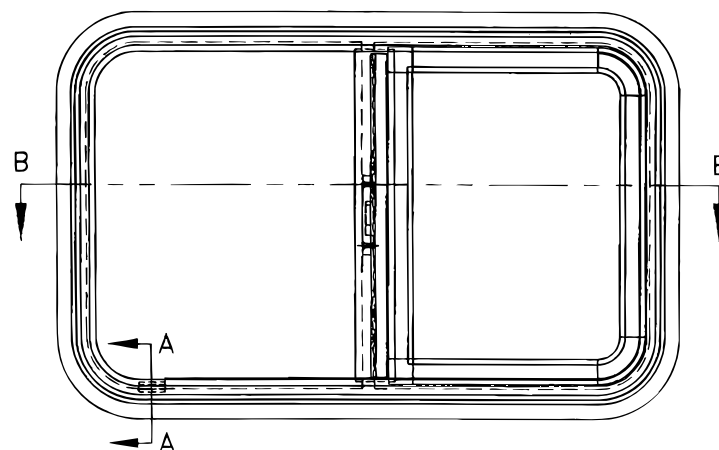
KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO.
1	123780-01-700	EA	COVER - VENT W/HINGE & SLIDE	K1020-81
1	123780-23-700	EA	DOME/DBL-W/SLIDE/HINGE-WHITE	K2020-81
2	123780-26-700	EA	MOTOR & FAN BLADE W/BACKET	XK8017-03 PANCAKE
3	084079-01-704	EA	BLADE-FAN	1138-00
4	123780-22-701	EA	SEAL/RUBBER-4 1/2' W/GLUE	K1144-09
5	123780-21-701	EA	BASE/MAIN-W/MICRO SWTCH/SEAL	K4010-81
6	084079-01-707	EA	SWITCH - SAFETY	1122-05
7	084079-11-701	EA	ARM-LIFT ASSEMBLY, AUTOMATIC	2011-05
9	084079-01-709	EA	SWITCH - MAIN - 3 SPEED	1031-05
13	123780-21-700	EA	FUSE HOLDER W/4AMP FUSE/KNOB	K9018-09 NEW STYLE
15	123780-16-702	EA	SWITCH-ROCKER-OFF/ON BLACK	9023-09
16	084079-11-707	EA	MOTOR-AUTO LIFT-WHT CAP/EXT	6050-81 NS
17	123780-21-703	EA	SCREEN - POP N LOCK	2035-81
19	123780-21-702	EA	SWITCH - UP/DOWN (DM SERIES)	9033-09
21	123780-22-704	EA	TRAVEL LOCK ASSEMBLY	4021-09
26	123780-29-700	EA	GARNISH-6" CLAMP STY-WHT	XK1060
CONTACT WINNEBAGO PART SALES FOR UNLISTED COMPONENT(S)				

ART NOT YET AVAILABLE

123780-33-01A			
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO.
1	123780-23-700	EA DOME/DBL-W/SLIDE/HINGE-WHITE	K2020-81
2	123780-26-700	EA MOTOR & FAN BLADE W/BRACKET	XK8017-03 PANCAKE
3	084079-01-704	EA BLADE-FAN	1138-00
4	123780-22-701	EA SEAL/RUBBER-4 1/2' W/GLUE	K1144-09
6	084079-01-707	EA SWITCH - SAFETY	1122-05
7	084079-11-701	EA ARM-LIFT ASSEMBLY, AUTOMATIC	2011-05
8	123780-22-703	EA SCREEN KIT W/RING/ARM/LOCK	XK1220-81
8	123780-33-701	EA INTERIOR ASM KIT	XK1030-81
9	084079-01-709	EA SWITCH - MAIN - 3 SPEED	1031-05
10	123780-33-700	EA BASE/MAIN - W/LOCK/SEAL/ARM	XK4010-81 CLAMP STY
13	123780-21-700	EA FUSE HOLDER W/4AMP FUSE/KNOB	K9018-09 NEW STYLE
15	123780-16-702	EA SWITCH-ROCKER-OFF/ON BLACK	9023-09
16	084079-11-707	EA MOTOR-AUTO LIFT-WHT CAP/EXT	6050-81 NS
17	123780-21-703	EA SCREEN - POP N LOCK	2035-81
19	084709-01-710	EA THERMOSTAT(WALL MT)ANY COLOR	9988-81
20	123780-21-704	EA CIRCUIT BOARD 102C/103J	9025-90 / MC103JKIB
21	123780-22-704	EA TRAVEL LOCK ASSEMBLY	4021-09
26	123780-29-700	EA GARNISH-6" CLAMP STY-WHT	XK1060
CONTACT WINNEBAGO PART SALES FOR UNLISTED COMPONENT(S)			



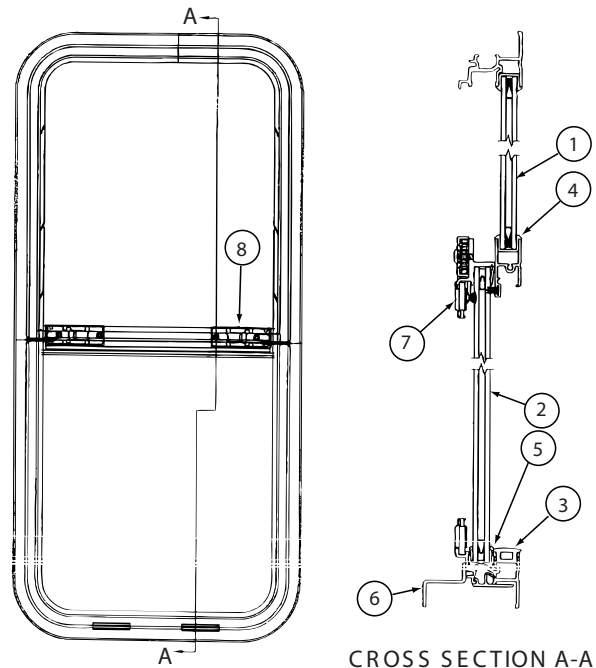
CROSS SECTION B-B



CROSS SECTION A-A

150648-01-01A			
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO
1	150648-01-705	EA GLASS - STATIONARY	390-028313
2	150648-01-706	EA GLASS-SLIDING W/SASH & LATCH	FH3003G8
3	150648-01-702	EA SCREEN ASM	410-031156
4	112795-01-705	FT VINYL - GLAZING	132-027331
5	151069-01-700	FT CHANNEL-RUN, SLIDING	122-030627
6	150648-01-703	FT PLUG - FILLER	132-030308
7	150648-01-707	EA RETAINER - TRIM	H493-67
8	150648-01-700	EA LATCH-HORIZONTAL SLIDE-BLK	FH3000-CK
8	150648-01-701	EA LATCH-HORIZONTAL SLIDE-RED	FH3003-CK
9	150648-01-704	EA SLIDE STOP	132-030866
	150649-05-702	FT FIN SEAL-F/LOCKING RAIL-BLK	171-062348

150648-02-01A, 150648-03-01A/03A			
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO
1	112795-68-700	EA GLASS - STATIONARY	390-028353
2	150648-02-700	EA GLASS-SLIDING W/SASH & LATCH	DH287G8
3	150648-19-700	EA SCREEN ASM	410-035332
4	112795-01-705	FT VINYL - GLAZING	132-027331
5	151069-01-700	FT CHANNEL-RUN, SLIDING	122-030627
6	150648-01-703	FT PLUG - FILLER	132-030308
7	098647-22-701	EA RETAINER - TRIM	H287-67
8	150648-01-700	EA LATCH-HORIZONTAL SLIDE-BLK	FH3000-CK
8	150648-01-701	EA LATCH-HORIZONTAL SLIDE-RED	FH3003-CK
9	150648-01-704	EA SLIDE STOP	132-030866
	150649-05-702	FT FIN SEAL-F/LOCKING RAIL-BLK	171-062348
150648-04-01A, 150648-05-01A			
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO
1	112795-72-700	EA GLASS - STATIONARY	390-028307
2	150648-04-700	EA GLASS-SLIDING W/SASH & LATCH	FH3002G8
3	150648-05-700	EA SCREEN ASM	410-031158
4	112795-01-705	FT VINYL - GLAZING	132-027331
5	151069-01-700	FT CHANNEL-RUN, SLIDING	122-030627
6	150648-01-703	FT PLUG - FILLER	132-030308
7	150648-05-701	EA RETAINER - TRIM	CH29-67
8	150648-01-700	EA LATCH-HORIZONTAL SLIDE-BLK	FH3000-CK
8	150648-01-701	EA LATCH-HORIZONTAL SLIDE-RED	FH3003-CK
9	150648-01-704	EA SLIDE STOP	132-030866
	150649-05-702	FT FIN SEAL-F/LOCKING RAIL-BLK	171-062348
150648-07-01A, 150648-22-01A			
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO
1	150648-07-701	EA GLASS - STATIONARY	390-028314
2	150648-07-700	EA GLASS-SLIDING W/SASH & LATCH	FH3000G8
3	150648-01-702	EA SCREEN ASM	410-031156
4	112795-01-705	FT VINYL - GLAZING	132-027331
5	151069-01-700	FT CHANNEL-RUN, SLIDING	122-030627
6	150648-01-703	FT PLUG - FILLER	132-030308
7	150648-01-707	EA RETAINER - TRIM	H493-67
8	150648-01-700	EA LATCH-HORIZONTAL SLIDE-BLK	FH3000-CK
8	150648-01-701	EA LATCH-HORIZONTAL SLIDE-RED	FH3003-CK
9	150648-01-704	EA SLIDE STOP	132-030866
	150649-05-702	FT FIN SEAL-F/LOCKING RAIL-BLK	171-062348



CROSS SECTION A-A

150649-18-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	112898-23-700	EA	GLASS - STATIONARY	390-028351
2	150649-09-700	EA	GLASS-SLIDING W/SASH & LATCH	FH3053G8
3	150648-01-703	EA	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL-GLAZING	132-027331
5	151069-01-700	EA	FIN CHANNEL-RUN, SLIDING	122-030627
6	150649-18-700	EA	RETAINER - TRIM	H446-61
7	150649-09-701	EA	SCREEN ASM	410-035632
8	150649-01-700	EA	LATCH-VERTICLE SLIDE-BLK	FH3016-CK

150649-19-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	112898-26-700	EA	GLASS - STATIONARY	390-028343
2	150649-10-700	EA	GLASS-SLIDING W/PULL & LATCH	FH3019G8
3	150648-01-703	EA	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL-GLAZING	132-027331
5	151069-01-700	EA	FIN CHANNEL-RUN, SLIDING	122-030627
6	150649-19-700	EA	RETAINER - TRIM	H332-61
7	150649-10-701	EA	SCREEN ASM	410-035465
8	150649-01-700	EA	LATCH-VERTICLE SLIDE-BLK	FH3016-CK

150649-22-01A

KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO
1	150649-11-700	EA GLASS - STATIONARY	390-035486
2	150649-11-701	EA GLASS-SLIDING W/PULL & LATCH	FH3055G8
3	150648-01-703	EA PLUG - FILLER	132-030308
4	112795-01-705	FT VINYL-GLAZING	132-027331
5	151069-01-700	EA FIN CHANNEL-RUN, SLIDING	122-030627
6	150649-20-700	EA RETAINER - TRIM	H298-61
7	150649-11-702	EA SCREEN ASM	410-035634
8	150649-01-700	EA LATCH-VERTICLE SLIDE-BLK	FH3016-CK

150649-25-01A

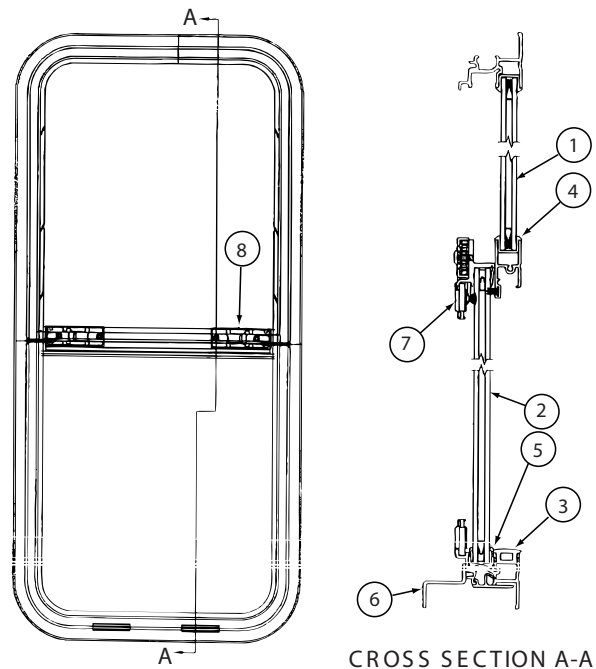
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO
1	150649-25-700	EA GLASS - STATIONARY	390-036289
2	150649-25-701	EA GLASS-SLIDING W/PULL & LATCH	FH3054G8
3	150648-01-703	EA PLUG - FILLER	132-030308
4	112795-01-705	FT VINYL-GLAZING	132-027331
5	151069-01-700	EA FIN CHANNEL-RUN, SLIDING	122-030627
6	150649-25-702	EA RETAINER - TRIM	H754-61
7	150649-05-703	EA SCREEN ASM	410-035633
8	150649-01-700	EA LATCH KIT - F/VERTICAL SLIDE - BLACK	FH3016-CK
	150649-05-702	EA FIN SEAL-F/LOCKING RAIL-BLK	171-062348

150649-27-01A

KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO
1	150649-27-701	EA GLASS - STATIONARY	390-037475
2	150649-27-702	EA GLASS-SLIDING W/PULL & LATCH	FH3102G9
3	150648-01-703	FT PLUG - FILLER	132-030308
4	112795-01-705	FT VINYL - GLAZING	132-027331
5	151069-01-700	FT CHANNEL-RUN, SLIDING	122-030627
6	150649-27-703	EA RETAINER - TRIM	H310267
7	150649-27-700	EA SCREEN ASM	410-037477
8	112795-01-700	EA LATCH ASM., BLK.,(BOLT ON)	DH287-CK
	150649-27-704	EA WEATHERSTRIP F/LOCKING RAIL	FH310219

150649-28-01A

KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO
1	150649-28-701	EA GLASS - STATIONARY	390037739
2	150649-28-702	EA GLASS-SLIDING W/PULL & LATCH	FH3110G8
3	150648-01-703	EA PLUG - FILLER	132-030308
4	112795-01-705	FT VINYL-GLAZING	132-027331
5	151069-01-700	EA CHANNEL-RUN, SLIDING	122-030627
6	150649-28-703	EA RETAINER - TRIM - BLACK	H311061
7	150649-28-700	EA SCREEN ASM	410-037740
8	150649-01-700	EA LATCH KIT - F/VERTICAL SLIDE - BLACK	FH3016-CK



150649-29-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150649-29-701	EA	GLASS - STATIONARY	390037742
2	150649-29-702	EA	GLASS-SLIDING W/PULL & LATCH	FH3111G8
3	150648-01-703	EA	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL-GLAZING	132-027331
5	151069-01-700	EA	CHANNEL-RUN, SLIDING	122-030627
6	150649-29-704	EA	RETAINER - TRIM - BLACK	H311161
7	150649-29-703	EA	SCREEN ASM	410037743
8	150649-01-700	EA	LATCH KIT - F/VERTICAL SLIDE - BLACK	FH3016-CK

150649-30-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150649-30-701	EA	GLASS - STATIONARY	390037745
2	150649-30-702	EA	GLASS-SLIDING W/PULL & LATCH	FH3112G8
3	150648-01-703	EA	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL-GLAZING	132-027331
5	151069-01-700	EA	CHANNEL-RUN, SLIDING	122-030627
6	150649-30-704	EA	RETAINER - TRIM - BLACK	H311261
7	150649-30-703	EA	SCREEN ASM	410037746
8	150649-01-700	EA	LATCH-VERTICAL SLIDE-BLK	FH3016-CK

150649-31-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150649-08-700	EA	GLASS - STATIONARY	390-035202
2	150649-07-702	EA	GLASS-SLIDING W/PULL & LATCH	FH3052G8
3	150648-01-703	EA	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL-GLAZING	132-027331
5	151069-01-700	EA	CHANNEL-RUN, SLIDING	122-030627
6	150649-31-700	EA	RETAINER - TRIM - BLACK	H90867
7	150649-07-701	EA	SCREEN ASM	410-035475
8	150649-01-700	EA	LATCH KIT - F/VERTICAL SLIDE - BLACK	FH3016-CK

150649-32-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150649-32-701	EA	GLASS - STATIONARY	390035763
2	150649-15-702	EA	GLASS-SLIDING W/PULL & LATCH	FH3069G8
3	150648-01-703	EA	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL-GLAZING	132-027331
5	151069-01-700	EA	CHANNEL-RUN, SLIDING	122-030627
6	150649-32-702	EA	RETAINER - TRIM - BLACK	H306961
7	150649-15-700	EA	SCREEN ASM	410-035769
8	150649-01-700	EA	LATCH KIT - F/VERTICAL SLIDE - BLACK	FH3016-CK

150649-33-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150649-33-701	EA	GLASS - STATIONARY	390037744
2	150649-30-702	EA	GLASS-SLIDING W/PULL & LATCH	FH3112G8
3	150648-01-703	EA	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL-GLAZING	132-027331
5	151069-01-700	EA	CHANNEL-RUN, SLIDING	122-030627
6	150649-33-702	EA	RETAINER - TRIM - BLACK	H311267
7	150649-30-703	EA	SCREEN ASM	410037746
8	150649-01-700	EA	LATCH KIT - F/VERTICAL SLIDE - BLACK	FH3016-CK

150649-34-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150649-34-701	EA	GLASS - STATIONARY	390037738
2	150649-28-702	EA	GLASS-SLIDING W/PULL & LATCH	FH3110G8
3	150648-01-703	FT	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL-GLAZING	132-027331
5	151069-01-700	FT	CHANNEL-RUN, SLIDING	122-030627
6	150649-34-702	EA	RETAINER - TRIM - BLACK	H311067
7	150649-28-700	EA	SCREEN ASM	410-037740
8	150649-01-700	EA	LATCH KIT - F/VERTICAL SLIDE - BLACK	FH3016-CK

KEY	PART NUMBER	U/M	DESCRIPTION
1	098644-17-700	EA	GLASS - STATIONARY
2	098644-17-702	EA	GLASS-SLIDING W/PULL & LATCH
3	098644-01-716	FT	PLUG - FILLER
4	098644-01-705	FT	GLAZING - STRIP
5	098644-01-708	FT	CHANNEL - RUN PIERCED
6	098644-17-701	EA	RETAINER - TRIM
7	098644-01-706	FT	WEATHERSTRIP-GLASS(FIN SEAL)
8	098644-13-702	EA	SCREEN ASM W/SEALS & CLIPS
9	098644-01-700	EA	LATCH - REPAIR KIT (BLACK)
	098644-01-710	FT	TRACK - SCREEN SPACER 12'
	098644-01-711	FT	WEATHERSTRIP-SCRN(FUZZY)BLK
	098644-01-717	FT	SPLINE - SCREEN
	112898-04-703	EA	VERTICAL LATCH/HOLD UP/OPEN

KEY	PART NUMBER	U/M	DESCRIPTION
1	098644-20-700	EA	GLASS - STATIONARY
2	164973-14-702	EA	GLASS-SLIDING-W/LATCH/HANDLE
3	098644-01-716	FT	PLUG - FILLER
4	098644-01-705	FT	GLAZING - STRIP
5	098644-01-708	FT	CHANNEL - RUN PIERCED
6	098644-07-705	EA	RETAINER - TRIM - BLACK
7	098644-01-706	FT	WEATHERSTRIP-GLASS(FIN SEAL)
8	098644-07-704	EA	SCREEN ASM - W/SEALS & CLIPS
9	098644-01-700	EA	LATCH - REPAIR KIT (BLACK)
	098644-01-710	FT	TRACK - SCREEN SPACER 12'
	098644-01-711	FT	WEATHERSTRIP-SCRN(FUZZY)BLK
	098644-01-717	FT	SPLINE - SCREEN
	112898-04-703	EA	VERTICAL LATCH/HOLD UP/OPEN

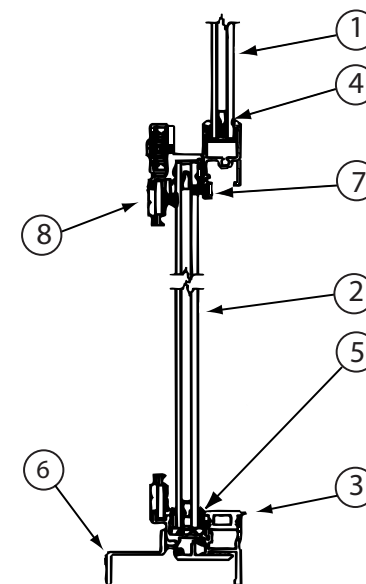
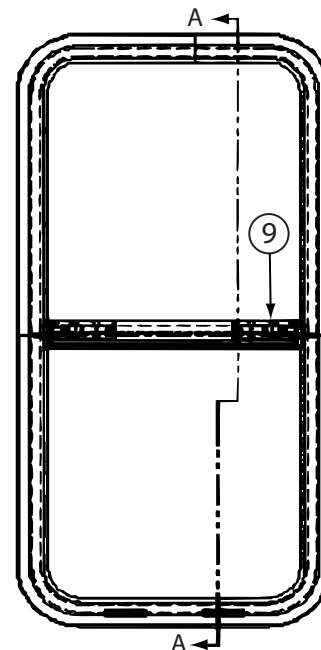
164973-11-01A
VENDOR NO.

106-036029
H908G9
132-014470
132-010231
122-016543
H908-66
171-010668
410-028663
B801-CK
132-017135
171-017245/016965
132-004716
DH343-CK

164973-14-01A/03A

VENDOR NO.

106-037128
H170G8
132-014470
132-010231
122-016543
CH02-66
171-010668
410-018863
B801-CK
132-017135
171-017245/016965
132-004716
DH343-CK



164973-14-02A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO.
1	098644-20-700	EA	GLASS - STATIONARY	106-037128
2	098644-07-703	EA	GLASS-SLIDING W/SASH & LATCH	H170G9
3	098644-01-716	FT	PLUG - FILLER	132-014470
4	098644-01-705	FT	GLAZING - STRIP	132-010231
5	098644-01-708	FT	CHANNEL - RUN PIERCED	122-016543
6	098644-20-701	EA	RETAINER - TRIM - SILVER	CS02-66
7	098644-01-706	FT	WEATHERSTRIP-GLASS(FIN SEAL)	171-010668
8	098644-07-704	EA	SCREEN ASM - W/SEALS & CLIPS	410-018863
9	098644-01-700	EA	LATCH - REPAIR KIT (BLACK)	B801-CK
	098644-01-710	FT	TRACK - SCREEN SPACER 12'	132-017135
	098644-01-711	FT	WEATHERSTRIP-SCRN(FUZZY)BLK	171-017245/016965
	098644-01-717	FT	SPLINE - SCREEN	132-004716
	112898-04-703	EA	VERTICAL LATCH/HOLD UP/OPEN	DH343-CK

164973-16-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO.
1	098644-01-704	EA	GLASS - STATIONARY 10"X13.7"	106-011866
2	164973-01-702	EA	GLASS-SLIDING-W/LATCH/HANDLE	B155G9
3	098644-01-716	FT	PLUG - FILLER	132-014470
4	098644-01-705	FT	GLAZING - STRIP	132-010231
5	098644-01-708	FT	CHANNEL - RUN PIERCED	122-016543
6	164973-16-700	EA	RETAINER - TRIM - BLACK	B15560
7	098644-01-706	FT	WEATHERSTRIP-GLASS(FIN SEAL)	171-010668
8	098644-01-712	EA	SCREEN ASM - W/SEALS & CLIPS	410-016476
9	098644-01-700	EA	LATCH - REPAIR KIT (BLACK)	B801-CK
	098644-01-710	FT	TRACK - SCREEN SPACER 12'	132-017135
	098644-01-711	FT	WEATHERSTRIP-SCRN(FUZZY)BLK	171-017245/016965
	098644-01-717	FT	SPLINE - SCREEN	132-004716
	112898-04-703	EA	VERTICAL LATCH/HOLD UP/OPEN	DH343-CK

164973-17-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO.
1	164973-17-701	EA	GLASS - STATIONARY	106038619
2	164973-17-702	EA	GLASS-SLIDING-W/LATCH/HANDLE	H755A9
3	098644-01-716	FT	PLUG - FILLER	132-014470
4	098644-01-705	FT	GLAZING - STRIP	132-010231
5	098644-01-708	FT	CHANNEL - RUN PIERCED	122-016543
6	113733-13-701	EA	RETAINER - TRIM	H754-66
7	098644-01-706	FT	WEATHERSTRIP-GLASS(FIN SEAL)	171-010668
8	112898-27-702	EA	SCREEN ASM W/SEALS & CLIPS	410-029193
9	098644-01-700	EA	LATCH - REPAIR KIT (BLACK)	B801-CK
	098644-01-710	FT	TRACK - SCREEN SPACER 12'	132-017135
	098644-01-711	FT	WEATHERSTRIP-SCRN(FUZZY)BLK	171-017245/016965
	098644-01-717	FT	SPLINE - SCREEN	132-004716
	112898-04-703	EA	VERTICAL LATCH/HOLD UP/OPEN	DH343-CK

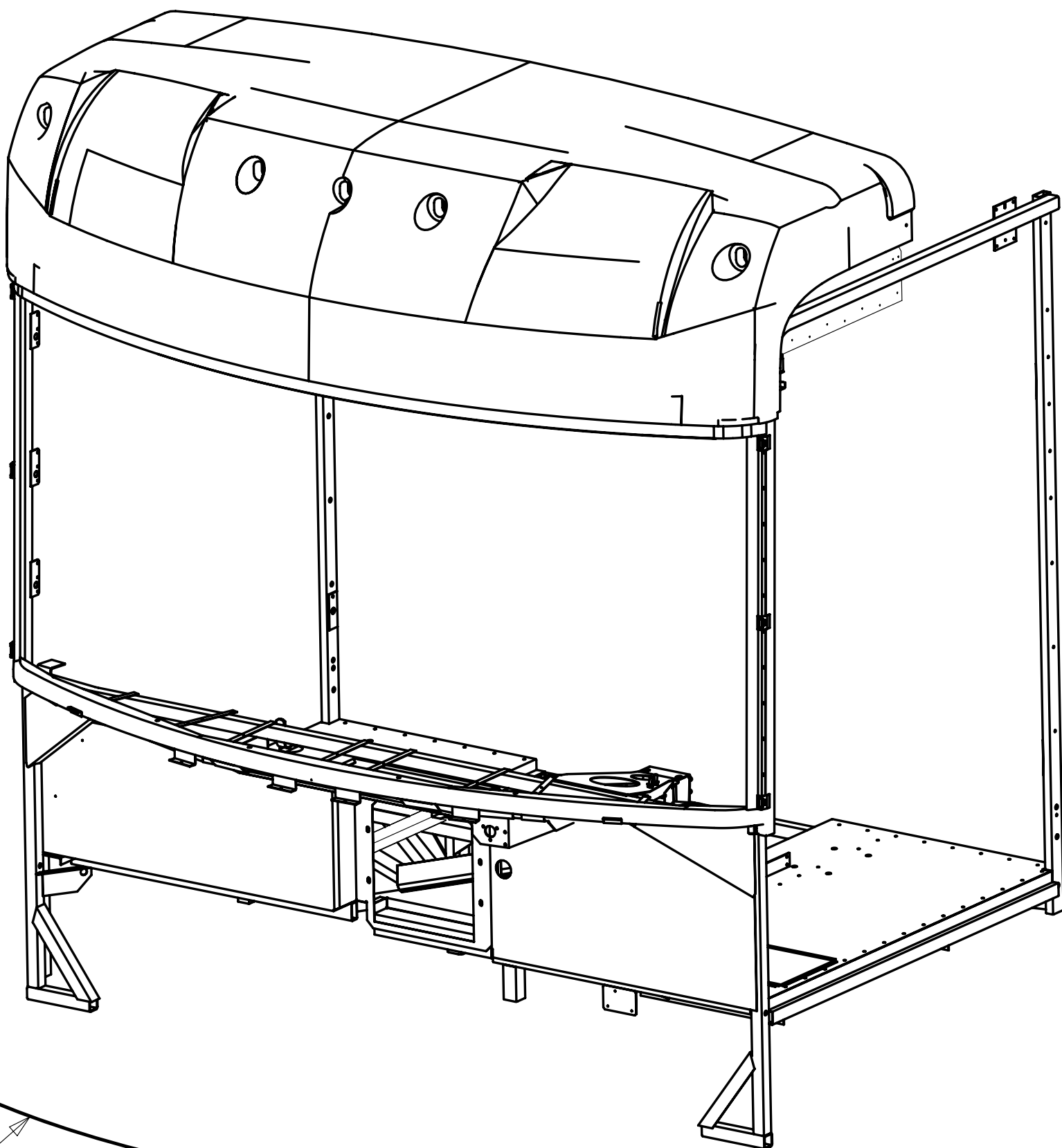
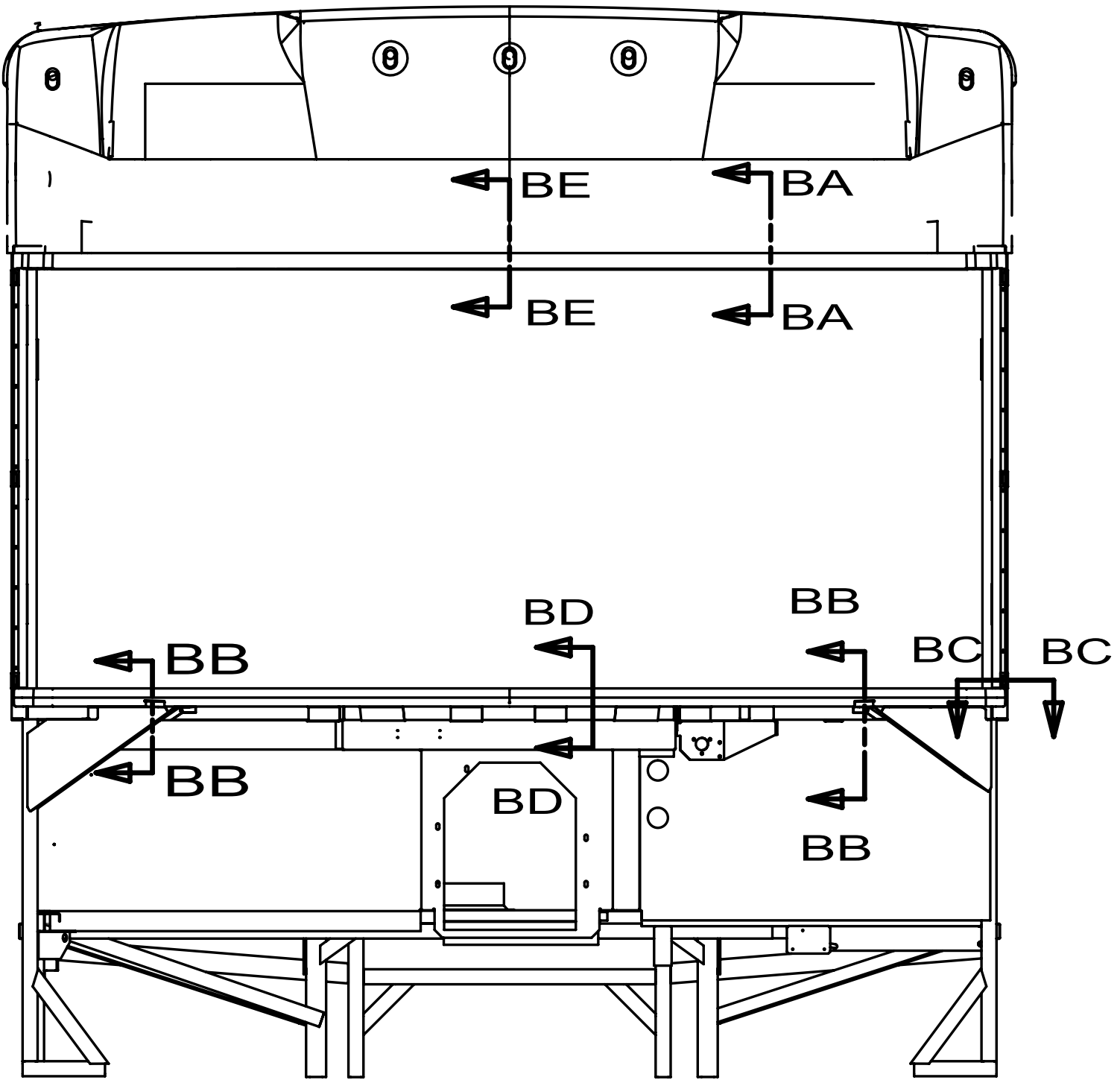
			169552-01-01A
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO.
	112795-54-701	EA GLASS - STATIONARY	390-025248
	112795-65-700	EA GLASS-SLIDING W/SASH & LATCH	DH666-G9
	150648-01-702	EA SCREEN ASM	410-031156
	150648-01-707	EA RETAINER - TRIM	H493-67
			169552-02-01A, 169552-03-01A
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO.
	098647-22-701	EA RETAINER - TRIM	H287-67
	112795-15-701	EA GLASS - STATIONARY	390-019045
	150648-19-700	EA SCREEN ASM	410-035332
			169552-04-01A, 169552-05-01A
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO.
	112795-72-700	EA GLASS - STATIONARY	390-028307
	112795-72-701	EA GLASS-SLIDING W/SASH & LATCH	DC29-G8
	150648-05-700	EA SCREEN ASM	410-031158
	150648-05-701	EA RETAINER - TRIM	CH29-67
			169552-07-01A
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO.
	112795-54-701	EA GLASS - STATIONARY	390-025248
	112795-54-700	EA GLASS-SLIDING W/SASH & LATCH	DH493-G9
	150648-01-702	EA SCREEN ASM	410-031156
	150648-01-707	EA RETAINER - TRIM	H493-67
			169552-08-01A
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO.
	098647-06-704	EA RETAINER - TRIM	B969-67
	112795-56-700	EA GLASS-SLIDING W/SASH & LATCH	DB969-G9
	150648-09-700	EA SCREEN ASM	410-035336
			169552-09-01A
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO.
	112795-67-701	EA GLASS - STATIONARY	390-027133
	150648-17-700	EA SCREEN ASM	410-035335
	150648-17-702	EA RETAINER - TRIM	H650-67
			169552-11-01A
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO.
	112795-21-701	EA GLASS - STATIONARY	390-019133
	112795-21-702	EA GLASS-SLIDING W/SASH & LATCH	DC04-G9
	150648-11-702	EA SCREEN ASM	410-035635
	150648-11-703	EA RETAINER - TRIM	CH04-67
			169552-12-01A
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO.
	150648-15-702	EA SCREEN ASM	410-035691
	150648-15-703	EA RETAINER - TRIM	FH814-60

KEY	PART NUMBER	U/M	DESCRIPTION
	150649-15-700	EA	SCREEN ASM
	150649-32-702	EA	RETAINER - TRIM - BLACK

169559-32-01A
VENDOR NO.
410-035769
H306961

KEY	PART NUMBER	U/M	DESCRIPTION
	150649-30-703	EA	SCREEN ASM
	150649-33-702	EA	RETAINER - TRIM - BLACK

169559-33-01A
VENDOR NO.
410037746
H311267



R-SERIES

161178-03

- 8
- SECURE BOTH ENDS OF TOP MOLDING WITH SCREW 000G39-08-12T TO ROOF CAP UNDER A-PILLAR TRIM.
- 7
- USE UP 144054-01 & -02 UNTILL EFFECTIVE DATE OF 02/18/08.
- 6
- USE UP 144054-05 & -06 UNTILL EFFECTIVE DATE OF 08/04/08.
- 5
- COAT WITH SEALER 168297-02-01A.
- 4
- COAT WITH SEALER 143201-01-000.
- 3
- BACK FILL WITH 168297-02-01A.
- 2
- URETHANE ADHESIVE-SEALANT 143813-01-000 IS APPLIED AROUND THE PERIMETER OF THE GLASS.
- 1
- PLACEMENT BETWEEN STEEL AND GLASS APPROXIMATE LOCATION.

TOLERANCE:

- 1
- CAPTURE ENDS OF TOP MOLDING UNDER A-PILLAR TRIM.

NOTE: ONLY SOLVENT EQUIVALENT TO GM #9981224 MAY BE USED TO PREVENT HARDENING OF PRIMER APPLICATION BRUSH BRISTLES. ONLY SOLVENT EQUIVALENT TO GM #9981412 MAY BE USED FOR ON-LINE CLEAN UP AND MAINTENANCE OF URETHANE EQUIPMENT. CAUTION: USE OF UNAUTHORIZED SOLVENTS AND CLEANING MAY INTERFERE WITH PROPER CURE OF URETHANE ADHESIVE.

NOTE: FOR INSTALLATION AND SEALING SEE SEALANTS MANUAL

INSTALLATION:

- 1
- APPLY CLEAR PRIMER P/N 143816-01 IN A .90 INCH WIDE BAND ON THE INSIDE OF THE GLASS AROUND THE ENTIRE PERIPHERY WITH A CLEAN LINT FREE CLOTH. NOTE: ROTATE CLOTH FREQUENTLY TO CLEAN MOIST SECTION OF CLOTH. WIPE OFF EXCESS PRIMER WITH A CLEAN DRY CLOTH ROTATING CLOTH FREQUENTLY TO A CLEAN SIDE. ALLOW A 10 MINUTE MINIMUM, 2 HOUR MAXIMUM SET TIME. USAGE 11.0 ML.

NOTE: STEEL SHOULD BE FREE OF EXCESS DUST BEFORE APPLYING CLEAR PRIMER.

WINDSHIELD GLASS PREPARATION

NOTE: STEEL AREA TO WHICH PRIMER IS APPLIED MUST NOT EXCEED 100° F OR AMBIENT TEMPERATURE (WHICHEVER IS GREATER) AT THE TIME OF PRIMER APPLICATION.

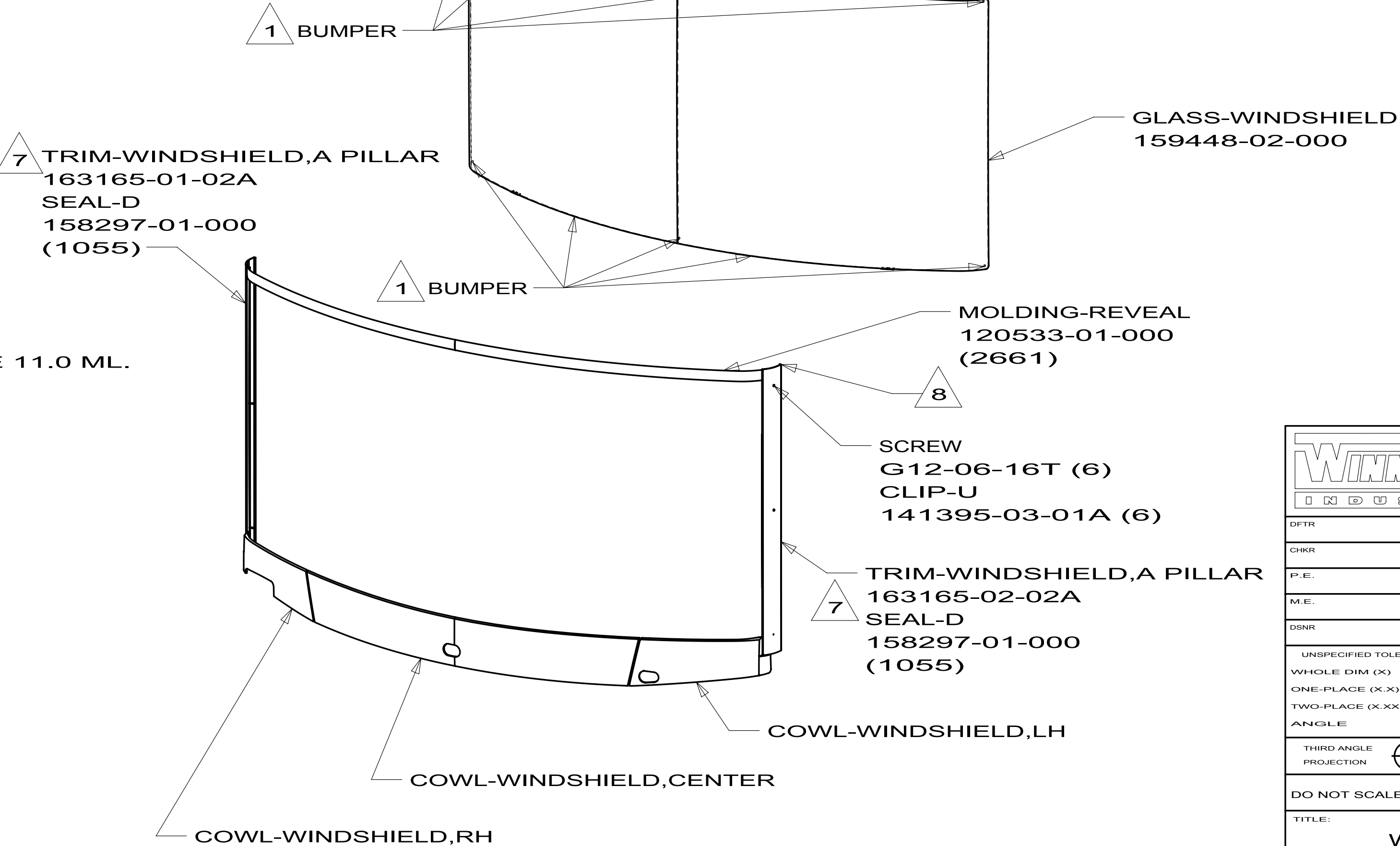
- 1
- APPLY CLEAR PRIMER P/N 143816-01 IN A .90 WIDE BAND TO THE STEEL AREA OF THE OPENING WITH A CLEAN LINT FREE CLOTH. NOTE: ROTATE CLOTH FREQUENTLY TO A CLEAN MOIST SECTION OF CLOTH. WIPE OFF EXCESS PRIMER WITH A CLEAN DRY CLOTH ROTATING CLOTH FREQUENTLY. ALLOW A 10 MINUTE MINIMUM, 2 HOUR MAXIMUM SET TIME. USAGE 11.0 ML.

NOTE: STEEL SHOULD BE FREE OF EXCESS DUST BEFORE APPLYING CLEAR PRIMER.

VEHICLE STEEL FLANGE PREPARATION.

WINDSHIELD INSTALLATION PROCEDURE-URETHANE BONDED SYSTEM

NOTES:



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DFT-ORIG	ORIG. DATE
CHGR	
P.E.	ALL DIMENSIONS ARE IN MILLIMETERS
M.E.	FIRST USED
DSNR	08 R-SERIES

UNSPECIFIED TOLERANCES ARE:
WHOLE DIM (X) : 3
ONE-PLACE (X.X) : 1.5
TWO-PLACE (X.XX) : 0.50
ANGLE : 1°

MATERIAL:

THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING

REFER TO ES0018 FOR FASTENER TIGHTENING GUIDELINES

TITLE:
WINDSHIELD INSTL

SHEET 1 OF 4

PART NO
161178

REV

REF:
1

3/6/2010

FIBERGLASS ROOF PANEL

WINDSHIELD GLASS

CARRIER-REVEAL,WINDSHIELD
127862-01-000(2)(UP TO 09-28-09)
174481-01-01A(AFTER 09-29-09)(UP TO 02-09-10)
127862-01-000(2)(AFTER 02-10-10)
SEALER-TAPE
069640-32-000 (2336)(UP TO 02-09-10)
SCREW
000G11-07-08B (2)(UP TO 02-09-10)

BLOCK
002328-03-000 (4)

PRIMER-METAL

BRACKET-WINDSHIELD

TRIM-WINDSHIELD,A PILLAR

SCREW
G12-06-16T (6)

SEAL D

PRIMER-GLASS,CLEAR
PRIMER-GLASS,BLACK

WINDSHIELD GLASS

FIBERGLASS COWL

SECTION BB-BB
(2 PLCS)

SECTION BC-BC

R-SERIES
161178-03

WINDSHIELD GLASS

SEAL D

FIBERGLASS COWL

SECTION BD-BD

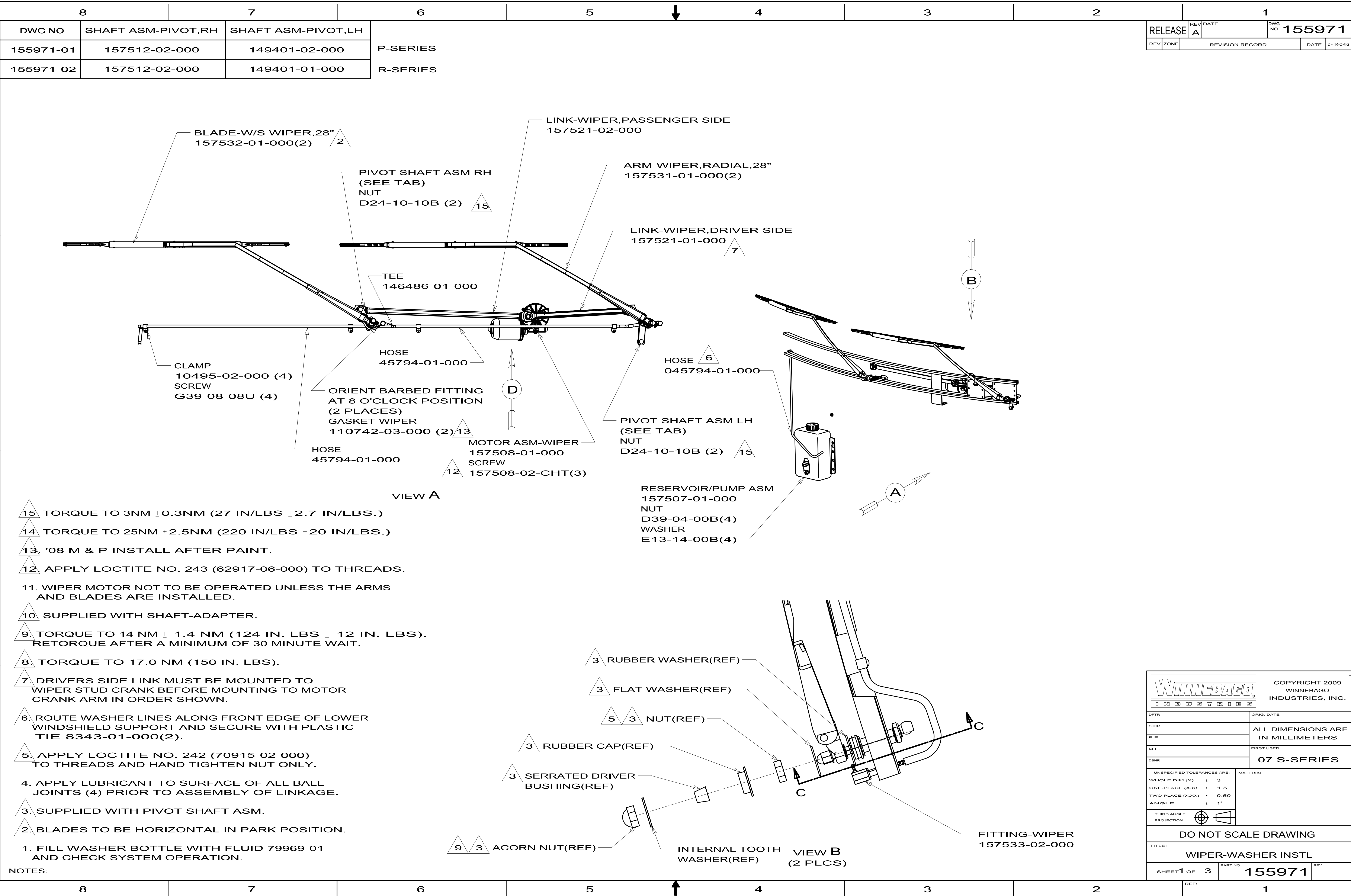
FIBERGLASS ROOF PANEL

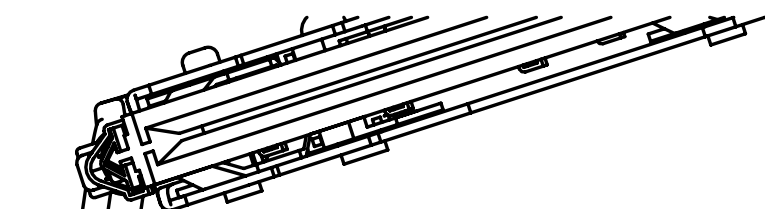
WINDSHIELD GLASS

BUMPER-RUBBER
081914-02-000 (9) 1

SECTION BE-BE

FIRST USED		
08 R-SERIES		
DO NOT SCALE DRAWING		
TITLE:		
WINDSHIELD INSTL		
SHEET 2	PART NO 161178	REV





STUD-CRANK,WIPER
149395-01-000
NUT
97062-01-000
WASHER
E15-06-00U

E

ARM-DRIVE,WIPER MOTOR
157578-01-000

NUT
0MD29K-08-000 14

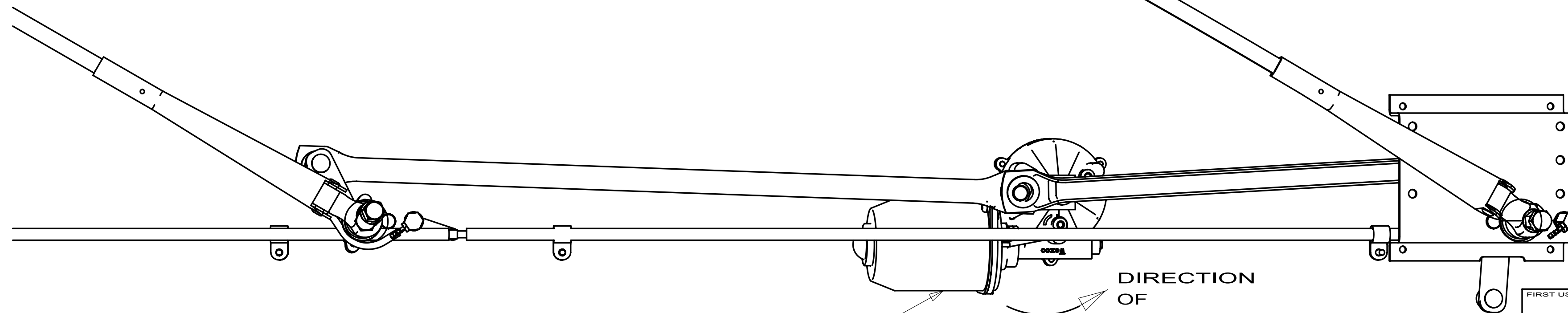
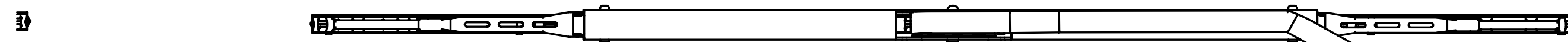
WASHER 10

NUT 10

SHAFT ASM-PIVOT
(REF)

SECTION C-C
(2 PLCS)

VIEW D

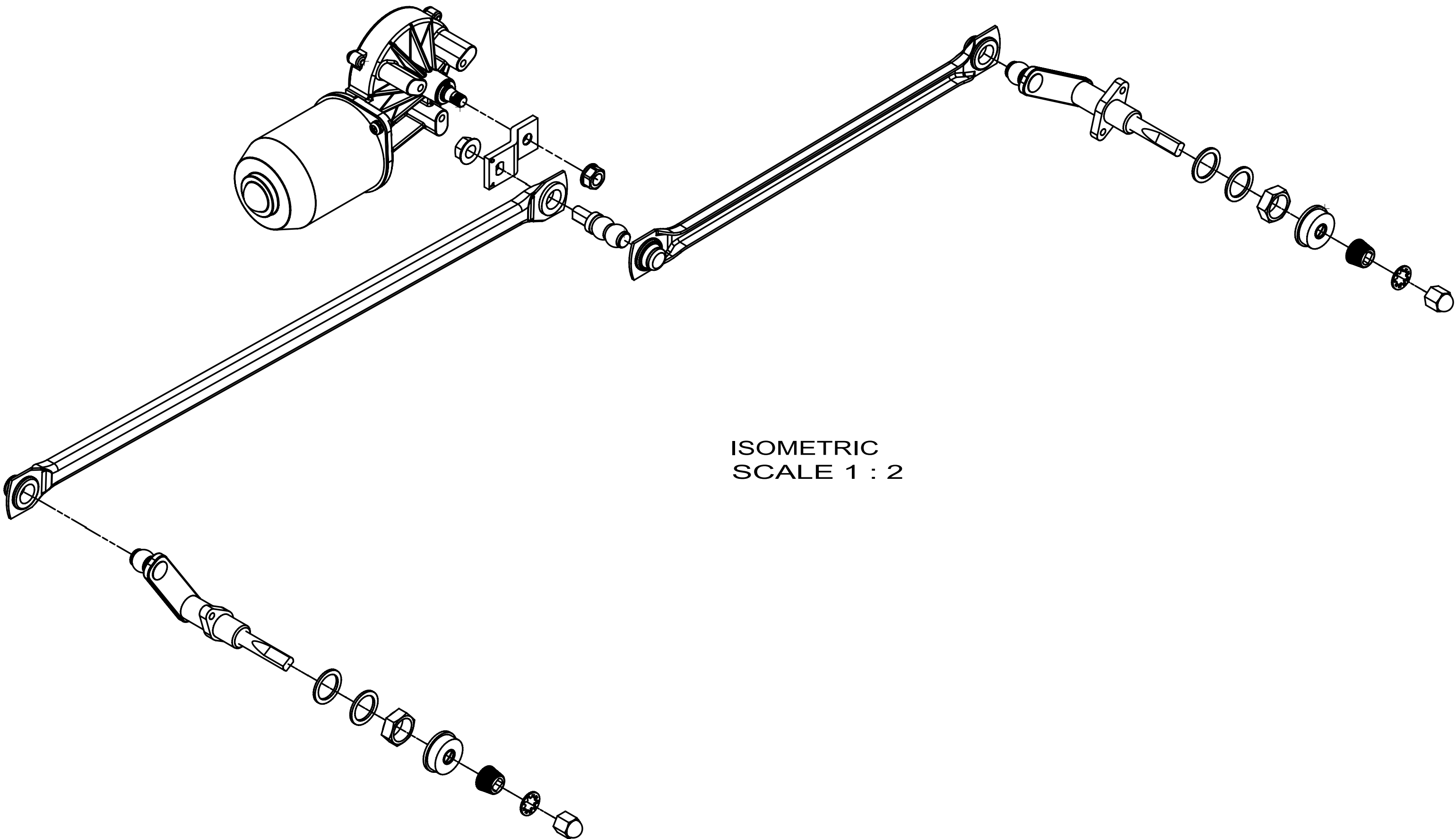
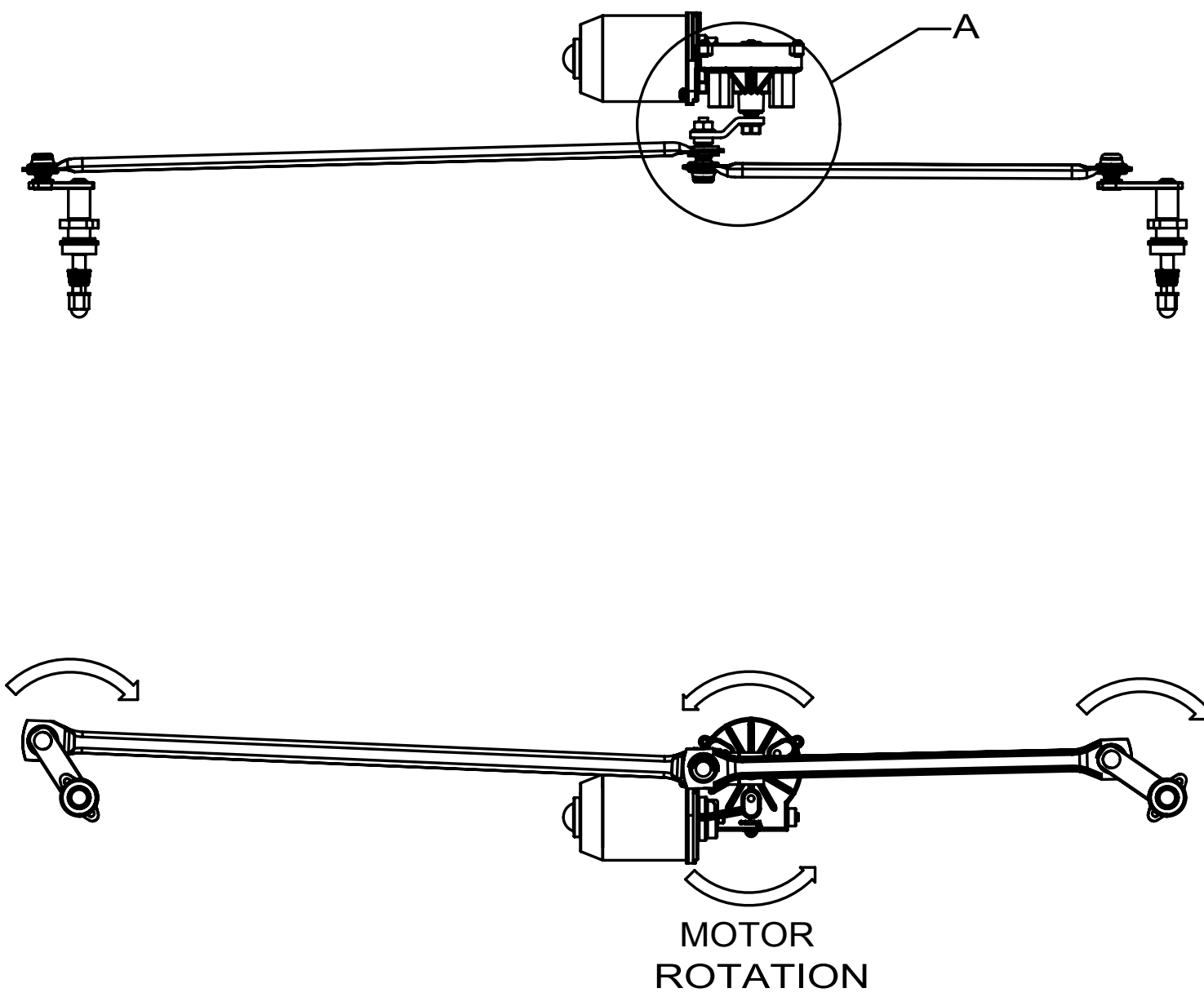


DIRECTION
OF
ROTATION

VIEW E MOTOR ASM-WIPER
(REF--SHOWS IN PARK POSITION)

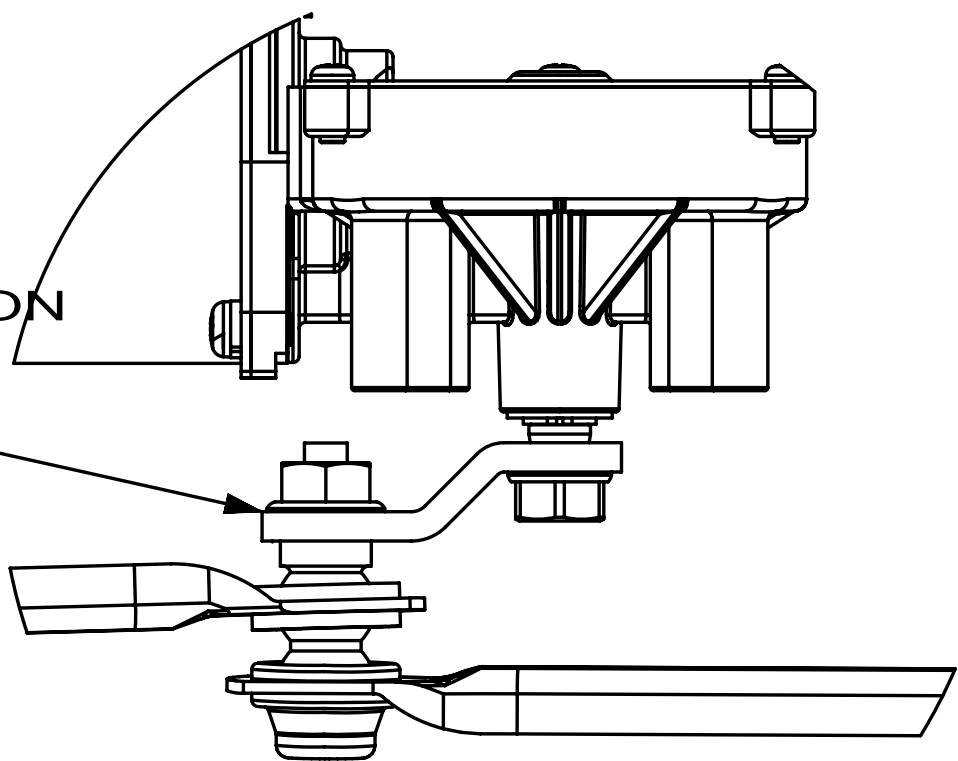
FIRST USED		
07 S-SERIES		
DO NOT SCALE DRAWING		
TITLE:		
WIPER-WASHER INSTL		
SHEET 2	PART NO	REV
	155971	

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
N/A	A	UPDATE DRAWING	8/29/2005	S.M.



ISOMETRIC
SCALE 1 : 2

PARK MOTOR CRANK
AT THE 9:00 POSITION
± 5° WHILE FACING
MOTOR.



DETAIL A
SCALE 1 : 1

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES FRACTIONAL ANGULAR: 1 TO 1 TWO PLACE DECIMAL: 0.050 THREE PLACE DECIMAL: 0.010 PUNCHED HOLES 0.003		NAME	DATE		WIPER TECHNOLOGIES BY DIESEL EQUIPMENT COMPANY TITLE:
		DRAWN	S. M.		
		CHECKED	M. E. W.		
		ENG APPR.			
		MFG APPR.			
INTERPRET GEOMETRIC TOLERANCING PER:		G. A.		COMMENTS:	
MATERIAL:					
FINISH:					
APPLICATION:					
NEXT ASSY:		USED ON:		SCALE: 1 WEIGHT: SHEET 1 OF 1	

FIRST USED		
07 S-SERIES		
DO NOT SCALE DRAWING		
TITLE: WIPER-WASHER INSTL		
SHEET 3	PART NO 155971	REV

KEY	PART NUMBER	U/M DESCRIPTION	149401-01-000,149401-02-000
			VENDOR NO.
			51065-40-NT27WC
			PSHWKIT
	096505-02-703	EA NUT/ACORN - HD W/.687 BRL	300749
	149401-01-700	EA HARDWARE PKG - F/SHAFT&PIVOT	
	149401-01-701	EA SEAL CAP/RUBBER GROMMET	

KEY	PART NUMBER	U/M DESCRIPTION	149401-03-000
			VENDOR NO.
			51065-40-NT27WC
			PSHWKIT
	096505-02-703	EA NUT/ACORN - HD W/.687 BRL	300749
	149401-01-700	EA HARDWARE PKG - F/SHAFT&PIVOT	
	149401-01-701	EA SEAL CAP/RUBBER GROMMET	

KEY	PART NUMBER	U/M DESCRIPTION	157512-01-000 VENDOR NO.
	096505-02-703	EA NUT/ACORN - HD W/.687 BRL	51065-40-NT27WC
	149401-01-700	EA HARDWARE PKG - F/SHAFT&PIVOT	PSHWKIT

KEY	PART NUMBER	U/M DESCRIPTION	157531-01-000 VENDOR NO.
	157531-01-700	EA WASHER NOZZLE KIT W/HDW	19475