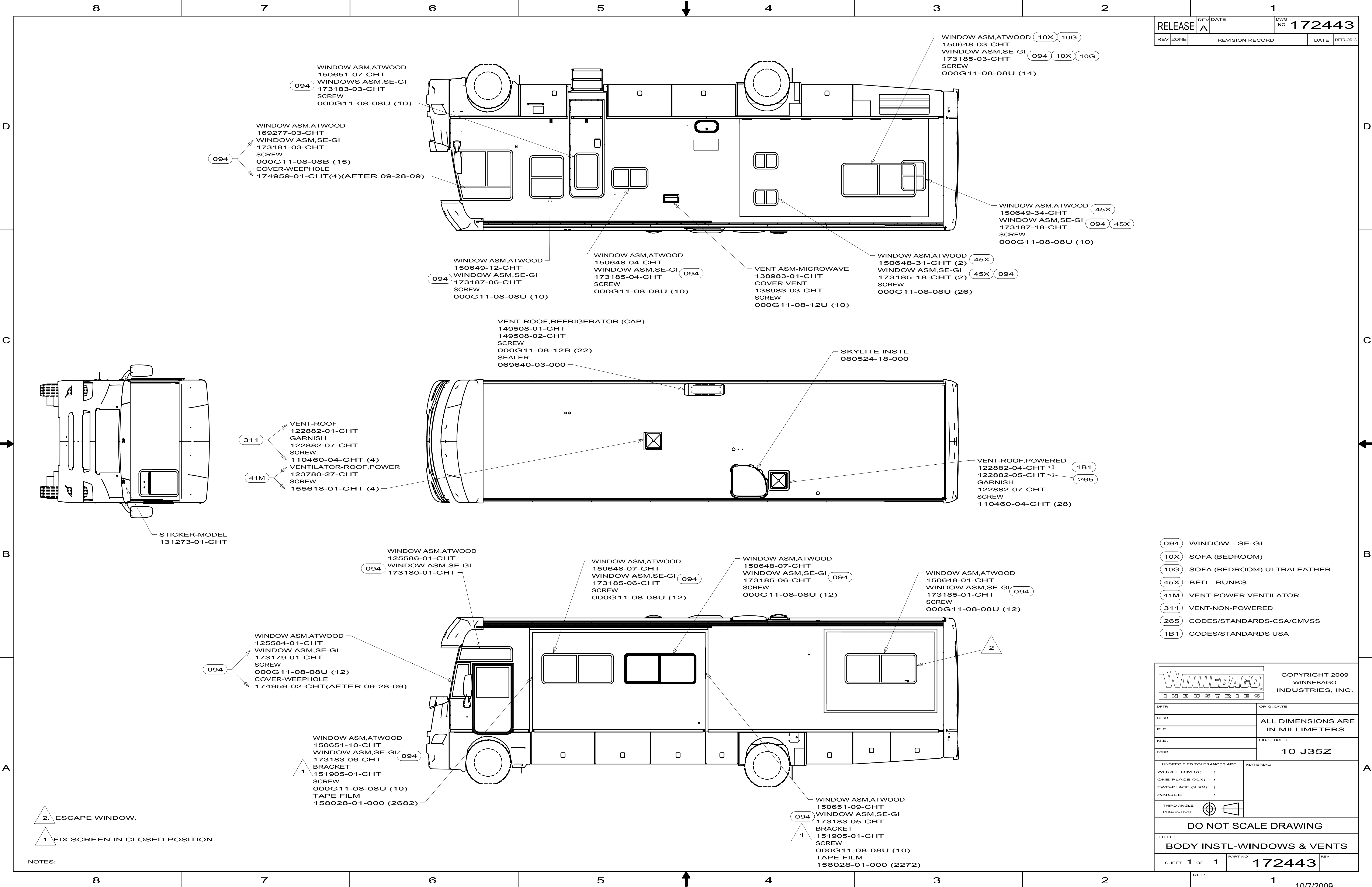
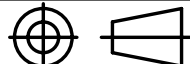




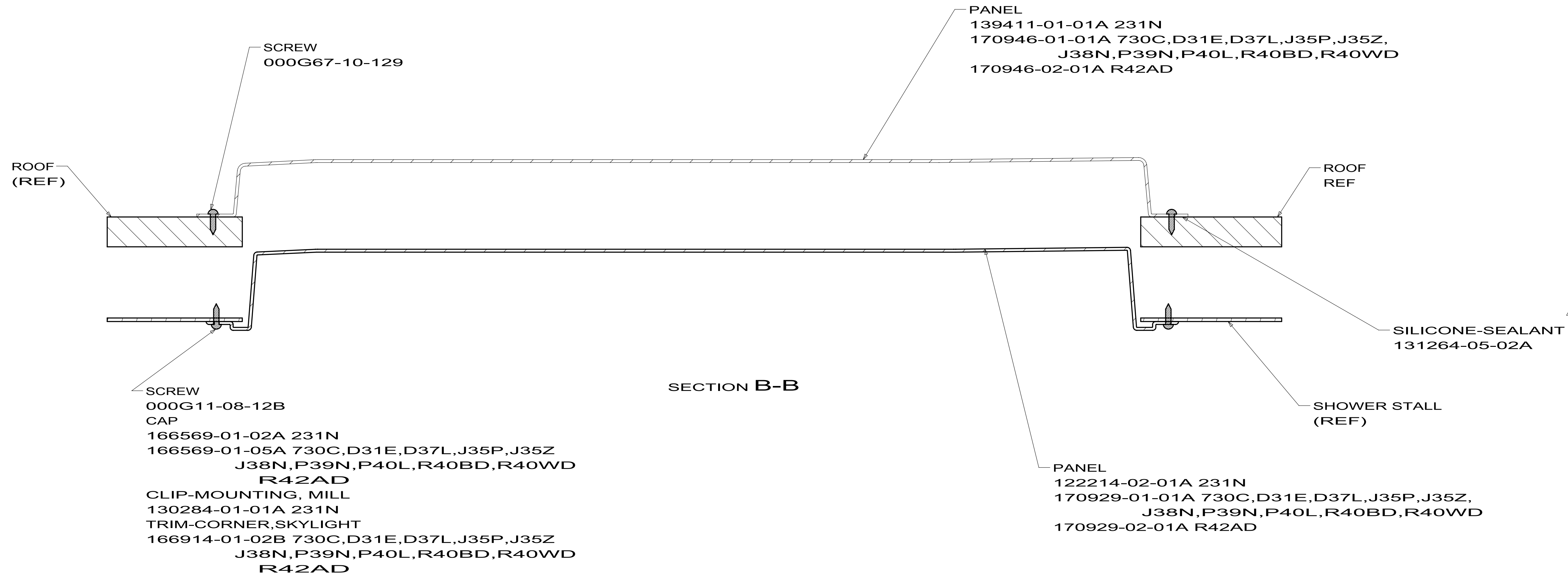
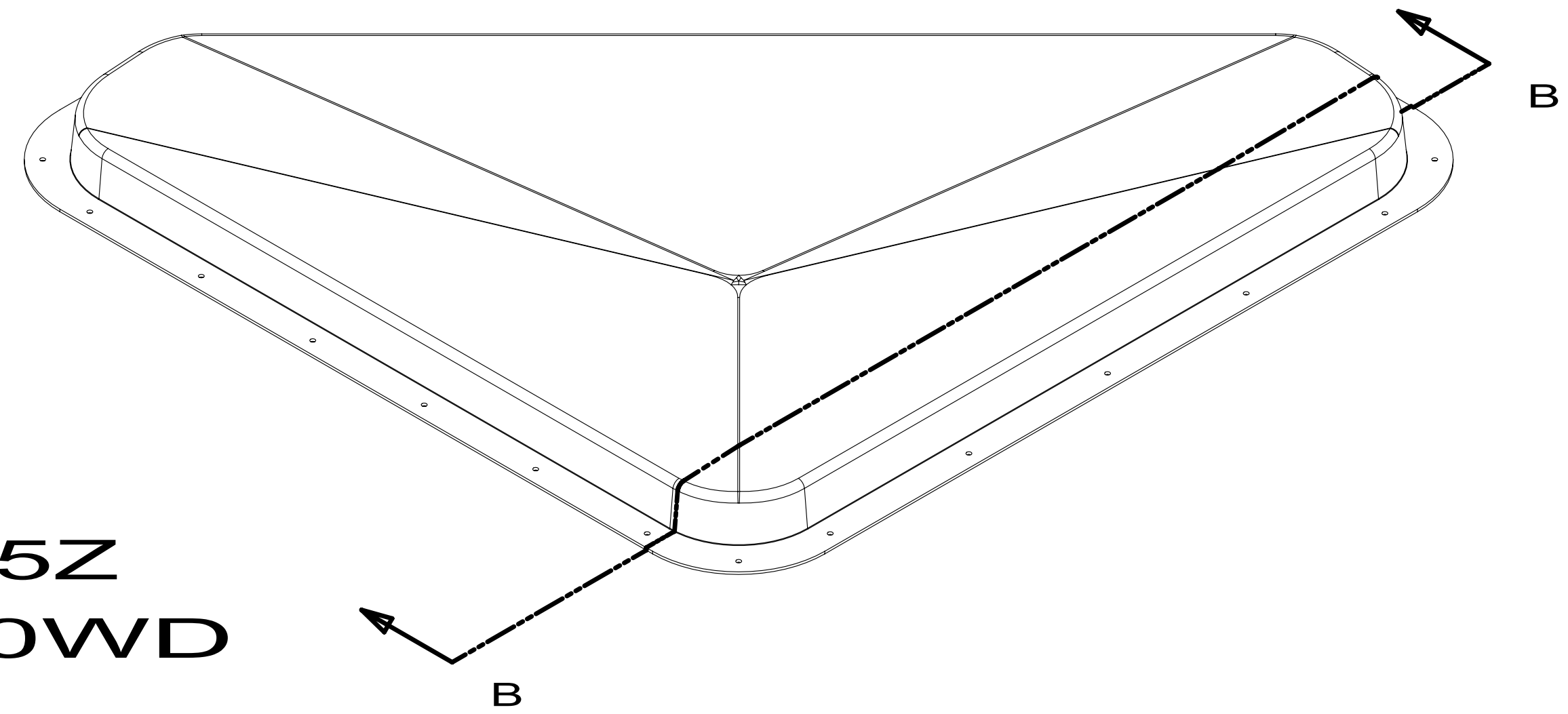
RELEASE		REV	DATE	DWG NO	172443
REV	ZONE	REVISION RECORD		DATE	DFTR.Orig

- 094 WINDOW - SE-GI
- 10X SOFA (BEDROOM)
- 10G SOFA (BEDROOM) ULTRALEATHER
- 45X BED - BUNKS
- 41M VENT-POWER VENTILATOR
- 311 VENT-NON-POWERED
- 265 CODES/STANDARDS-CSA/CMVSS
- 1B1 CODES/STANDARDS USA

WINNEBAGO® I N D U S T R I E S		COPYRIGHT 2009 WINNEBAGO INDUSTRIES, INC.	
DFTR		ORIG. DATE	
CHRR		ALL DIMENSIONS ARE IN MILLIMETERS	
P.E.			
M.E.		FIRST USED	
DSNR		10 J35Z	
UNSPECIFIED TOLERANCES ARE:		MATERIAL:	
WHOLE DIM (X) ±			
ONE-PLACE (X.X) ±			
TWO-PLACE (X.XX) ±			
ANGLE ±			
THIRD ANGLE PROJECTION			
DO NOT SCALE DRAWING			
TITLE:			
BODY INSTL-WINDOWS & VENTS			
SHEET 1 OF 1		PART NO	REV
		172443	

- 2. ESCAPE WINDOW.
- 1. FIX SCREEN IN CLOSED POSITION.

SKYLITE INSTL
080524-17 231N
080524-18 730C,D31E,D37L,J35P,J35Z
J38N,P39N,P40L,R40BD,R40WD
080524-21 R42AD



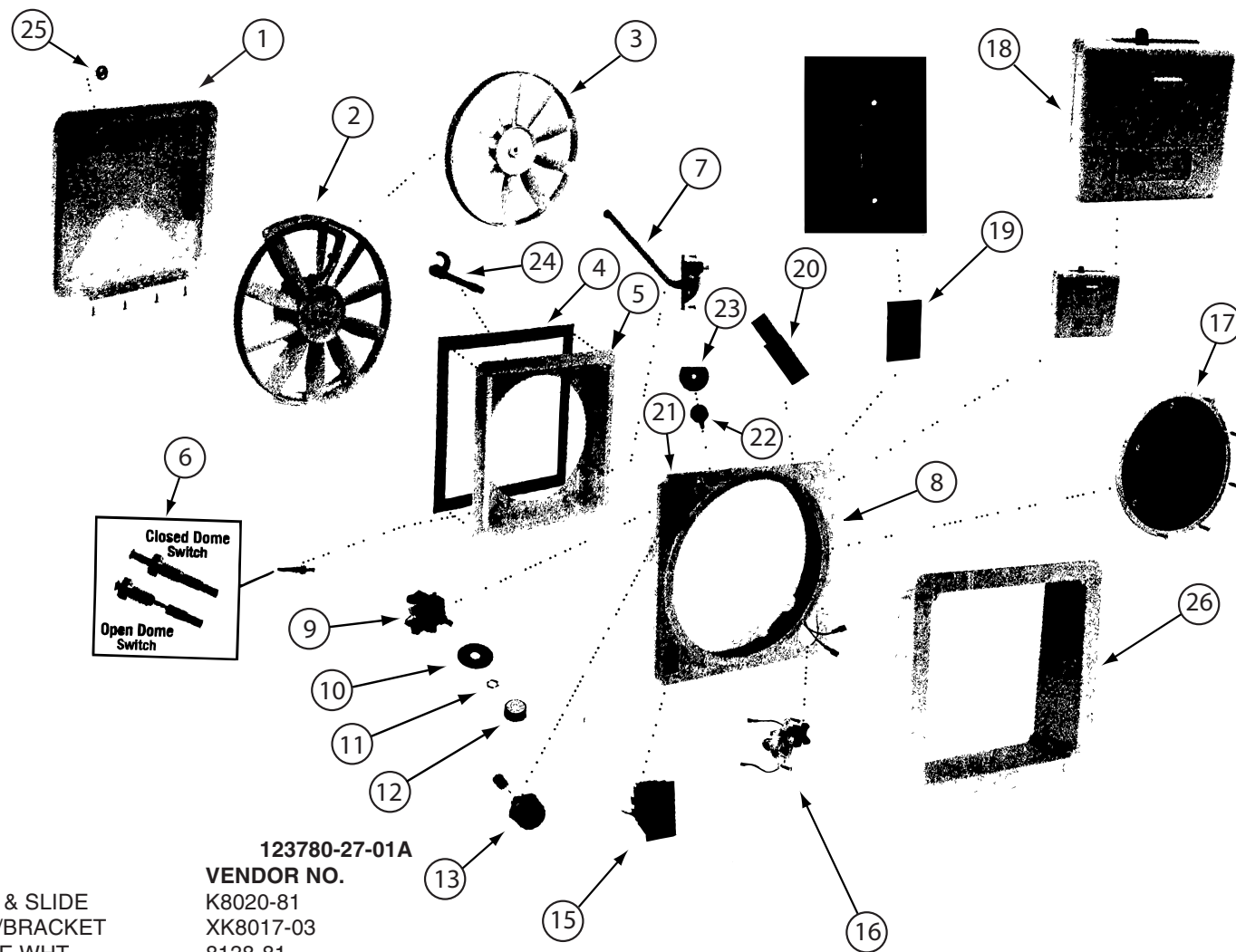
FIRST USED		
85 A&C BODY		
DO NOT SCALE DRAWING		
TITLE:		
SKYLITE INSTL		
SHEB	PART NO	REV
SHEB	080524	

122882-01-01A			
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO.
	064470-01-700	EA COVER - VENT	J7291
	064470-01-701	EA SLIDE BAR - VENT LID	JRP1291B
	122882-01-700	EA HANDLE - CRANK - BLACK	90128
	122882-01-701	EA SCREEN	JRP-1124-B
	122882-01-702	EA HANDLE - CRANK - WHITE	JRP1031B
	122882-01-703	EA SEAL - DOME - 48"	JRP2111B

122882-02-01A, 122882-03-01A			
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO.
	064470-01-700	EA COVER - VENT	J7291
	064470-01-701	EA SLIDE BAR - VENT LID	JRP1291B
	110051-03-700	EA SWITCH-BLACK/PUSH BUTTON	27-0164
	122882-01-700	EA HANDLE - CRANK - BLACK	90128
	122882-01-701	EA SCREEN	JRP-1124-B
	122882-01-702	EA HANDLE - CRANK - WHITE	JRP1031B

122882-04-01A			
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO.
	064469-03-708	EA GEAR-DRIVE	RP-1024-.50 PC SIZE
	064470-01-700	EA COVER - VENT	J7291
	064470-01-701	EA SLIDE BAR - VENT LID	JRP1291B
	110051-07-701	EA MOTOR-LIFT, W/BRKT-GEAR 3/16	JRP1099B
	122882-04-700	EA SCREEN	J29-670-01A

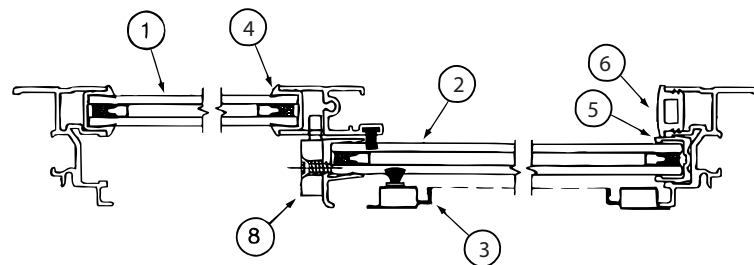
122882-05-01A			
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO.
	064469-03-708	EA GEAR-DRIVE	RP-1024-.50 PC SIZE
	064469-03-709	EA GEAR-PINION F/LIFT MOTOR	RP-1025 - DIME SIZE
	064470-01-700	EA COVER - VENT	J7291
	064470-01-701	EA SLIDE BAR - VENT LID	JRP1291B
	110051-07-701	EA MOTOR-LIFT, W/BRKT-GEAR 3/16	JRP1099B
	122882-04-700	EA SCREEN	J29-670-01A



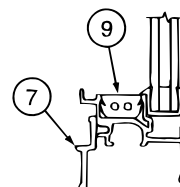
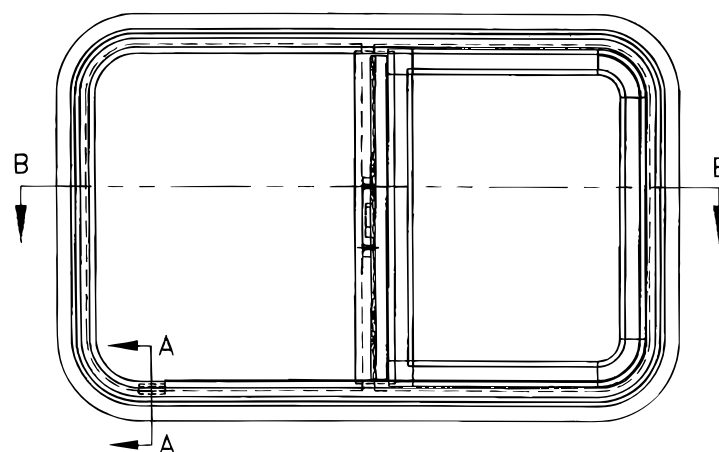
KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO.
1	123780-22-700	EA	COVER - VENT W/HINGE & SLIDE	K8020-81
2	123780-26-700	EA	MOTOR & FAN BLADE W/BRACKET	XK8017-03
3	123780-26-701	EA	BLADE/FAN - 12" OPAQUE WHT	8138-81
4	123780-22-701	EA	SEAL/RUBBER-4 1/2' W/GLUE	K1144-09
5	123780-22-702	EA	BASE/MAIN - W/LOCK/SEAL/ARM	XK8010-81
6	084079-01-707	EA	SWITCH - SAFETY	1122-05
7	084079-11-701	EA	ARM-LIFT ASSEMBLY, AUTOMATIC	2011-05
9	084079-01-709	EA	SWITCH - MAIN - 3 SPEED	1031-05
13	123780-21-700	EA	FUSE HOLDER W/4AMP FUSE/KNOB	K9018-09
15	123780-16-700	EA	KNOB-BLK/AUTOMATIC LIFT MTR	K1140-09
16	084079-11-707	EA	MOTOR-AUTO LIFT-WHT CAP/EXT	6050-81 NS
17	123780-21-703	EA	SCREEN - POP N LOCK	2035-81
19	123780-27-700	EA	SWITCH - UP/DOWN (DM SERIES)	9024-09
21	123780-22-704	EA	TRAVEL LOCK ASSEMBLY	4021-09
26	123780-22-705	EA	GARNISH-3 1/2"CLAMP STY-WHT	XK2040-81
	123780-21-704	EA	CIRCUIT BOARD 102C/103J	9025-90 / MC103JKIB
CONTACT WINNEBAGO PART SALES FOR UNLISTED COMPONENT(S)				

KEY	PART NUMBER	U/M	DESCRIPTION	125584-01-01A
				VENDOR NO.
	125584-01-700	EA	GLASS - STATIONARY	106026078
	100322-01-703	EA	VINYL - GLAZING, BUTYL	132-010723
	125584-01-701	EA	RETAINER - TRIM	H56927L B969 GRL

KEY	PART NUMBER	U/M	DESCRIPTION	125586-01-01A
				VENDOR NO.
	125586-01-700	EA	GLASS - STATIONARY	106026079
	100322-01-703	EA	VINYL - GLAZING, BUTYL	132-010723
	125586-01-701	EA	RETAINER - TRIM	H57027L



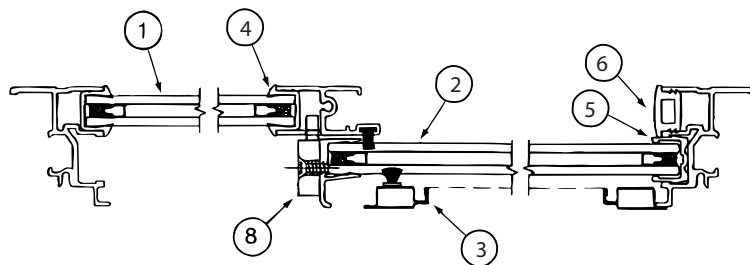
CROSS SECTION B-B



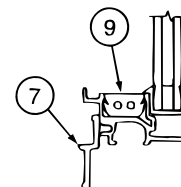
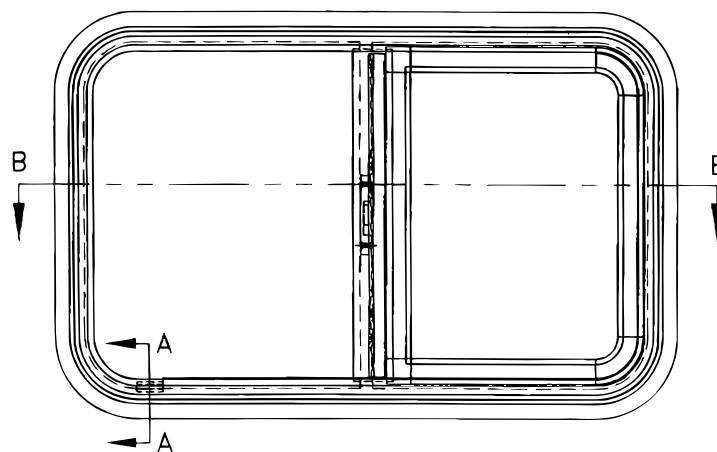
CROSS SECTION
A-A

150648-01-01A			
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO
1	150648-01-705	EA GLASS - STATIONARY	390-028313
2	150648-01-706	EA GLASS-SLIDING W/SASH & LATCH	FH3003G8
3	150648-01-702	EA SCREEN ASM	410-031156
4	112795-01-705	FT VINYL - GLAZING	132-027331
5	151069-01-700	FT CHANNEL-RUN, SLIDING	122-030627
6	150648-01-703	FT PLUG - FILLER	132-030308
7	150648-01-707	EA RETAINER - TRIM	H493-67
8	150648-01-700	EA LATCH-HORIZONTAL SLIDE-BLK	FH3000-CK
8	150648-01-701	EA LATCH-HORIZONTAL SLIDE-RED	FH3003-CK
9	150648-01-704	EA SLIDE STOP	132-030866
	150649-05-702	FT FIN SEAL-F/LOCKING RAIL-BLK	171-062348

150648-02-01A, 150648-03-01A/03A			
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO
1	112795-68-700	EA GLASS - STATIONARY	390-028353
2	150648-02-700	EA GLASS-SLIDING W/SASH & LATCH	DH287G8
3	150648-19-700	EA SCREEN ASM	410-035332
4	112795-01-705	FT VINYL - GLAZING	132-027331
5	151069-01-700	FT CHANNEL-RUN, SLIDING	122-030627
6	150648-01-703	FT PLUG - FILLER	132-030308
7	098647-22-701	EA RETAINER - TRIM	H287-67
8	150648-01-700	EA LATCH-HORIZONTAL SLIDE-BLK	FH3000-CK
8	150648-01-701	EA LATCH-HORIZONTAL SLIDE-RED	FH3003-CK
9	150648-01-704	EA SLIDE STOP	132-030866
	150649-05-702	FT FIN SEAL-F/LOCKING RAIL-BLK	171-062348
150648-04-01A, 150648-05-01A			
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO
1	112795-72-700	EA GLASS - STATIONARY	390-028307
2	150648-04-700	EA GLASS-SLIDING W/SASH & LATCH	FH3002G8
3	150648-05-700	EA SCREEN ASM	410-031158
4	112795-01-705	FT VINYL - GLAZING	132-027331
5	151069-01-700	FT CHANNEL-RUN, SLIDING	122-030627
6	150648-01-703	FT PLUG - FILLER	132-030308
7	150648-05-701	EA RETAINER - TRIM	CH29-67
8	150648-01-700	EA LATCH-HORIZONTAL SLIDE-BLK	FH3000-CK
8	150648-01-701	EA LATCH-HORIZONTAL SLIDE-RED	FH3003-CK
9	150648-01-704	EA SLIDE STOP	132-030866
	150649-05-702	FT FIN SEAL-F/LOCKING RAIL-BLK	171-062348
150648-07-01A, 150648-22-01A			
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO
1	150648-07-701	EA GLASS - STATIONARY	390-028314
2	150648-07-700	EA GLASS-SLIDING W/SASH & LATCH	FH3000G8
3	150648-01-702	EA SCREEN ASM	410-031156
4	112795-01-705	FT VINYL - GLAZING	132-027331
5	151069-01-700	FT CHANNEL-RUN, SLIDING	122-030627
6	150648-01-703	FT PLUG - FILLER	132-030308
7	150648-01-707	EA RETAINER - TRIM	H493-67
8	150648-01-700	EA LATCH-HORIZONTAL SLIDE-BLK	FH3000-CK
8	150648-01-701	EA LATCH-HORIZONTAL SLIDE-RED	FH3003-CK
9	150648-01-704	EA SLIDE STOP	132-030866
	150649-05-702	FT FIN SEAL-F/LOCKING RAIL-BLK	171-062348

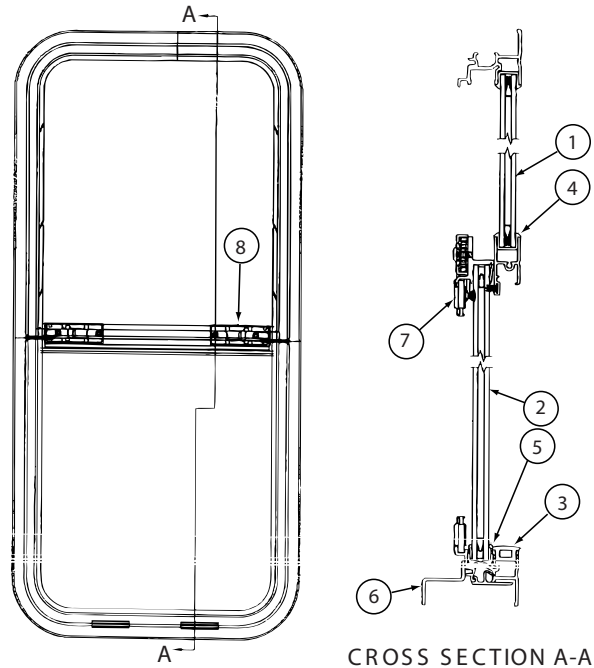


CROSS SECTION B-B



CROSS SECTION
A-A

		150648-31-01A/02A, 150648-32-01A	
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO
1	150648-31-700	EA GLASS - STATIONARY	390-036848
2	150648-31-701	EA GLASS-SLIDING W/PULL & LATCH	FH3093G8
3	150648-31-702	EA SCREEN ASM	410-036850
4	112795-01-705	FT VINYL - GLAZING	132-027331
5	151069-01-700	FT CHANNEL-RUN, SLIDING	122-030627
6	150648-01-703	FT PLUG - FILLER	132-030308
7	150648-31-703	EA RETAINER - TRIM	H3093-67
8	150648-01-700	EA LATCH-HORIZONTAL SLIDE-BLK	FH3000-CK
8	150648-01-701	EA LATCH-HORIZONTAL SLIDE-RED	FH3003-CK
9	150648-01-704	EA SLIDE STOP	132-030866
	150649-05-702	FT FIN SEAL-F/LOCKING RAIL-BLK	171-062348



CROSS SECTION A-A

150649-09-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	112898-23-700	EA	GLASS - STATIONARY	390-028351
2	150649-09-700	EA	GLASS-SLIDING W/SASH & LATCH	FH3053G8
3	150648-01-703	FT	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL - GLAZING	132-027331
5	151069-01-700	FT	CHANNEL-RUN, SLIDING	122-030627
6	150649-09-702	EA	RETAINER - TRIM	H446-67
7	150649-09-701	EA	SCREEN ASM	410-035632
8	150649-01-700	EA	LATCH-VERTICLE SLIDE-BLK	FH3016-CK

150649-10-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	112898-26-700	EA	GLASS - STATIONARY	390-028343
2	150649-10-700	EA	GLASS-SLIDING W/PULL & LATCH	FH3019G8
3	150648-01-703	FT	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL-GLAZING	132-027331
5	151069-01-700	FT	CHANNEL-RUN, SLIDING	122-030627
6	112898-20-702	EA	RETAINER - TRIM	H332-66
7	150649-10-701	EA	SCREEN ASM	410-035465
8	150649-01-700	EA	LATCH-VERTICLE SLIDE-BLK	FH3016-CK

150649-11-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150649-11-700	EA	GLASS - STATIONARY	390-035486
2	150649-11-701	EA	GLASS-SLIDING W/PULL & LATCH	FH3055G8
3	150648-01-703	EA	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL-GLAZING	132-027331
5	151069-01-700	EA	CHANNEL-RUN, SLIDING	122-030627
6	098644-03-704	EA	RETAINER - TRIM	H298-66
7	150649-11-702	EA	SCREEN ASM	410-035634
8	150649-01-700	EA	LATCH KIT - F/VERTICAL SLIDE - BLACK	FH3016-CK

150649-12-01A

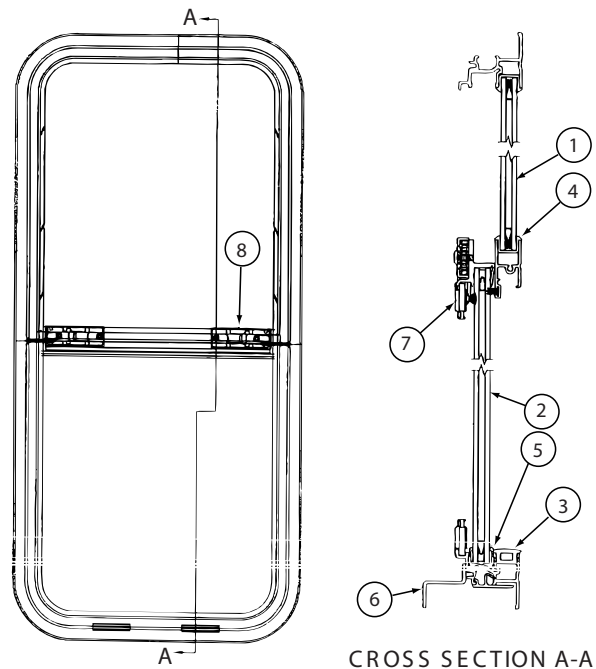
KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150649-12-700	EA	GLASS - STATIONARY	390-031007
2	150649-12-701	EA	GLASS-SLIDING W/PULL & LATCH	FH3026G8
3	150648-01-703	FT	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL-GLAZING	132-027331
5	151069-01-700	FT	CHANNEL-RUN, SLIDING	122-030627
6	150649-12-702	EA	RETAINER - TRIM	H3026-67
7	150649-12-703	EA	SCREEN ASM	410-035472
8	150649-01-700	EA	LATCH-VERTICLE SLIDE-BLK	FH3016-CK

150649-14-01A/02A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150649-14-700	EA	GLASS - STATIONARY	390-035737
2	150649-14-701	EA	GLASS-SLIDING W/PULL & LATCH	FH3068G8
3	150648-01-703	FT	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL - GLAZING	132-027331
5	151069-01-700	FT	CHANNEL-RUN, SLIDING	122-030627
6	150649-14-702	EA	RETAINER - TRIM	H960-67
7	150649-14-703	EA	SCREEN ASM	410-035741
8	150649-01-700	EA	LATCH-VERTICLE SLIDE-BLK	FH3016-CK

150649-15-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150649-15-701	EA	GLASS - STATIONARY	390-035768
2	150649-15-702	EA	GLASS-SLIDING W/PULL & LATCH	FH3069G8
3	150648-01-703	FT	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL - GLAZING	132-027331
5	151069-01-700	FT	CHANNEL-RUN, SLIDING	122-030627
6	150649-15-703	EA	RETAINER - TRIM	H3069-67
7	150649-15-700	EA	SCREEN ASM	410-035769
8	150649-01-700	EA	LATCH-VERTICLE SLIDE-BLK	FH3016-CK



150649-29-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150649-29-701	EA	GLASS - STATIONARY	390037742
2	150649-29-702	EA	GLASS-SLIDING W/PULL & LATCH	FH3111G8
3	150648-01-703	EA	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL-GLAZING	132-027331
5	151069-01-700	EA	CHANNEL-RUN, SLIDING	122-030627
6	150649-29-704	EA	RETAINER - TRIM - BLACK	H311161
7	150649-29-703	EA	SCREEN ASM	410037743
8	150649-01-700	EA	LATCH KIT - F/VERTICAL SLIDE - BLACK	FH3016-CK

150649-30-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150649-30-701	EA	GLASS - STATIONARY	390037745
2	150649-30-702	EA	GLASS-SLIDING W/PULL & LATCH	FH3112G8
3	150648-01-703	EA	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL-GLAZING	132-027331
5	151069-01-700	EA	CHANNEL-RUN, SLIDING	122-030627
6	150649-30-704	EA	RETAINER - TRIM - BLACK	H311261
7	150649-30-703	EA	SCREEN ASM	410037746
8	150649-01-700	EA	LATCH-VERTICLE SLIDE-BLK	FH3016-CK

150649-31-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150649-08-700	EA	GLASS - STATIONARY	390-035202
2	150649-07-702	EA	GLASS-SLIDING W/PULL & LATCH	FH3052G8
3	150648-01-703	EA	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL-GLAZING	132-027331
5	151069-01-700	EA	CHANNEL-RUN, SLIDING	122-030627
6	150649-31-700	EA	RETAINER - TRIM - BLACK	H90867
7	150649-07-701	EA	SCREEN ASM	410-035475
8	150649-01-700	EA	LATCH KIT - F/VERTICAL SLIDE - BLACK	FH3016-CK

150649-32-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150649-32-701	EA	GLASS - STATIONARY	390035763
2	150649-15-702	EA	GLASS-SLIDING W/PULL & LATCH	FH3069G8
3	150648-01-703	EA	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL-GLAZING	132-027331
5	151069-01-700	EA	CHANNEL-RUN, SLIDING	122-030627
6	150649-32-702	EA	RETAINER - TRIM - BLACK	H306961
7	150649-15-700	EA	SCREEN ASM	410-035769
8	150649-01-700	EA	LATCH KIT - F/VERTICAL SLIDE - BLACK	FH3016-CK

150649-33-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150649-33-701	EA	GLASS - STATIONARY	390037744
2	150649-30-702	EA	GLASS-SLIDING W/PULL & LATCH	FH3112G8
3	150648-01-703	EA	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL-GLAZING	132-027331
5	151069-01-700	EA	CHANNEL-RUN, SLIDING	122-030627
6	150649-33-702	EA	RETAINER - TRIM - BLACK	H311267
7	150649-30-703	EA	SCREEN ASM	410037746
8	150649-01-700	EA	LATCH KIT - F/VERTICAL SLIDE - BLACK	FH3016-CK

150649-34-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150649-34-701	EA	GLASS - STATIONARY	390037738
2	150649-28-702	EA	GLASS-SLIDING W/PULL & LATCH	FH3110G8
3	150648-01-703	FT	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL-GLAZING	132-027331
5	151069-01-700	FT	CHANNEL-RUN, SLIDING	122-030627
6	150649-34-702	EA	RETAINER - TRIM - BLACK	H311067
7	150649-28-700	EA	SCREEN ASM	410-037740
8	150649-01-700	EA	LATCH KIT - F/VERTICAL SLIDE - BLACK	FH3016-CK

KEY	PART NUMBER	U/M	DESCRIPTION
	173185-04-705	EA	SCREEN ASM

173185-04-01A
VENDOR NO.
SCREEN-141806.67.15

KEY	PART NUMBER	U/M	DESCRIPTION
	173185-06-705	EA	SCREEN ASM

173185-06-01A
VENDOR NO.
SCREEN-141804.67.15

KEY	PART NUMBER	U/M	DESCRIPTION
	173185-09-705	EA	SCREEN ASM

173185-09-01A
VENDOR NO.
SCREEN-141809.67.15

KEY	PART NUMBER	U/M	DESCRIPTION
	173185-15-01A	EA	CLAMP RING

173185-15-01A
VENDOR NO.
141804.CR15

KEY	PART NUMBER	U/M	DESCRIPTION
	173185-22-705	EA	CLAMP RING

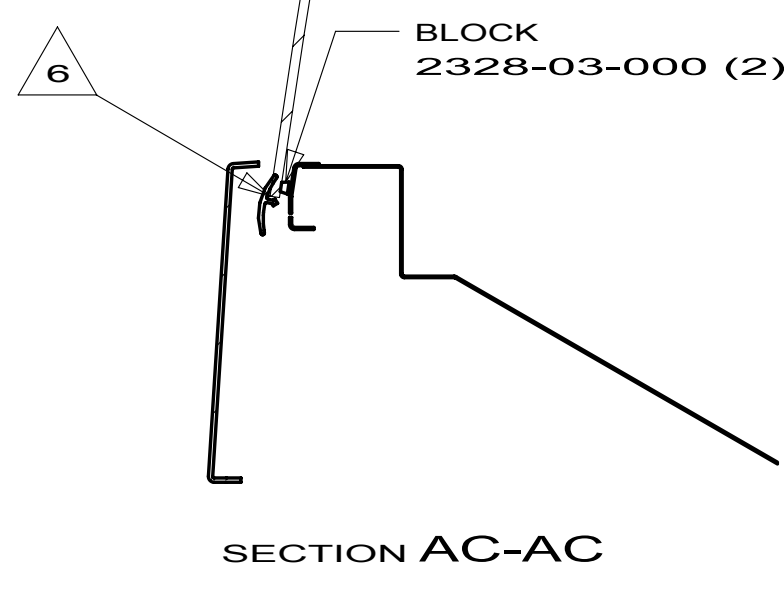
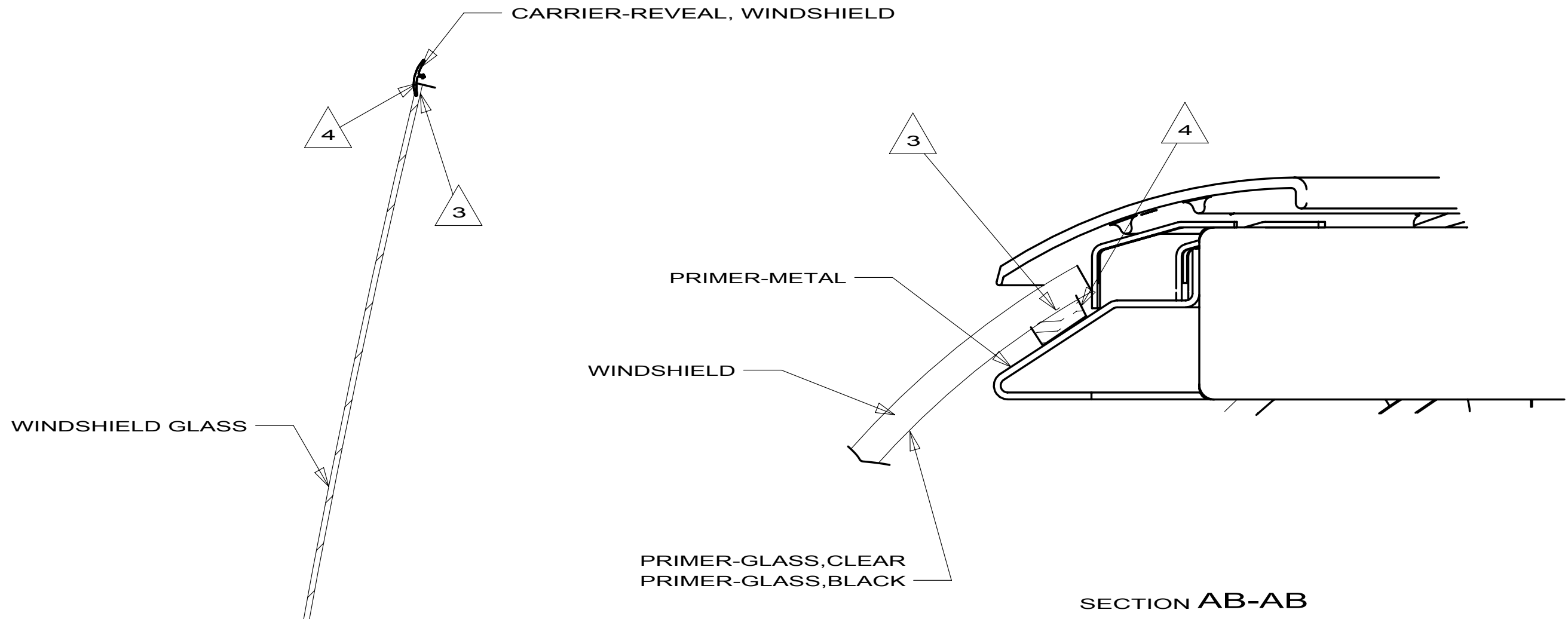
173185-22-01A
VENDOR NO.
SCREEN141818.67.15R

KEY	PART NUMBER	U/M	DESCRIPTION
	173185-24-705	EA	CLAMP RING

173185-24-01A
VENDOR NO.
SCREEN-141818.67.15

DWG NO

RELEASE		REV	DATE	DWG NO	162493
REV	ZONE	REVISION RECORD		DATE	DTFR-ORIG



TRIM-WINDSHIELD, A PILLAR
125384-15-02A

SEAL
099418-01-000

MOLDING-REVEAL
120533-01-000
(2664)

CARRIER-REVEAL, WINDSHIELD
127862-01-000(2)(UP TO 09-28-09)
174481-01-01A(AFTER 09-29-09)
SEALER-TAPE
069640-32-000(2336)(AFTER 09-29-09)
SCREW
000G11-07-08B(2)(AFTER 09-29-09)

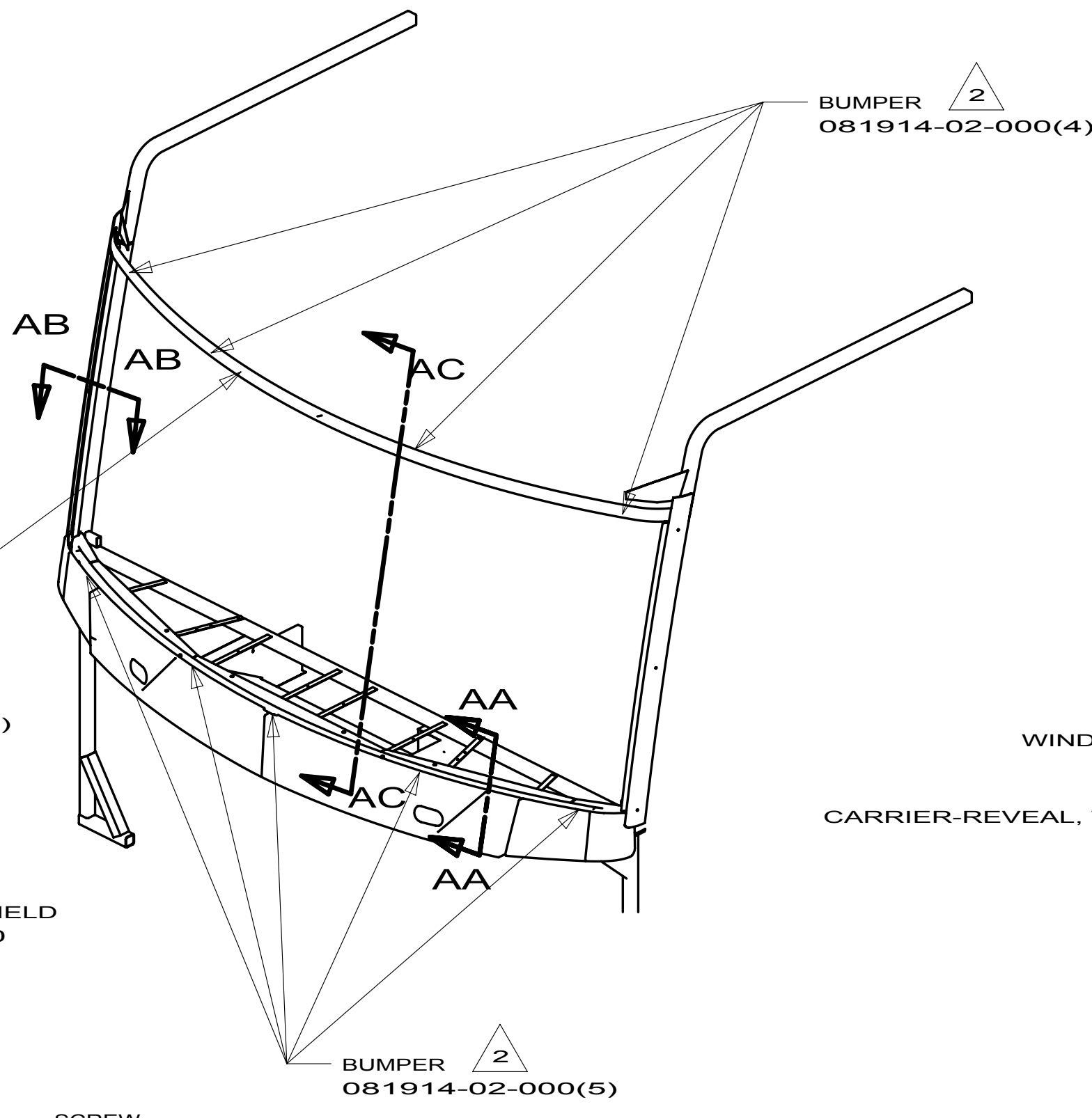
GLASS-WINDSHIELD
160385-02-000

SCREW
G12-06-12T(6)
CLIP-U
141395-03-01A(6)

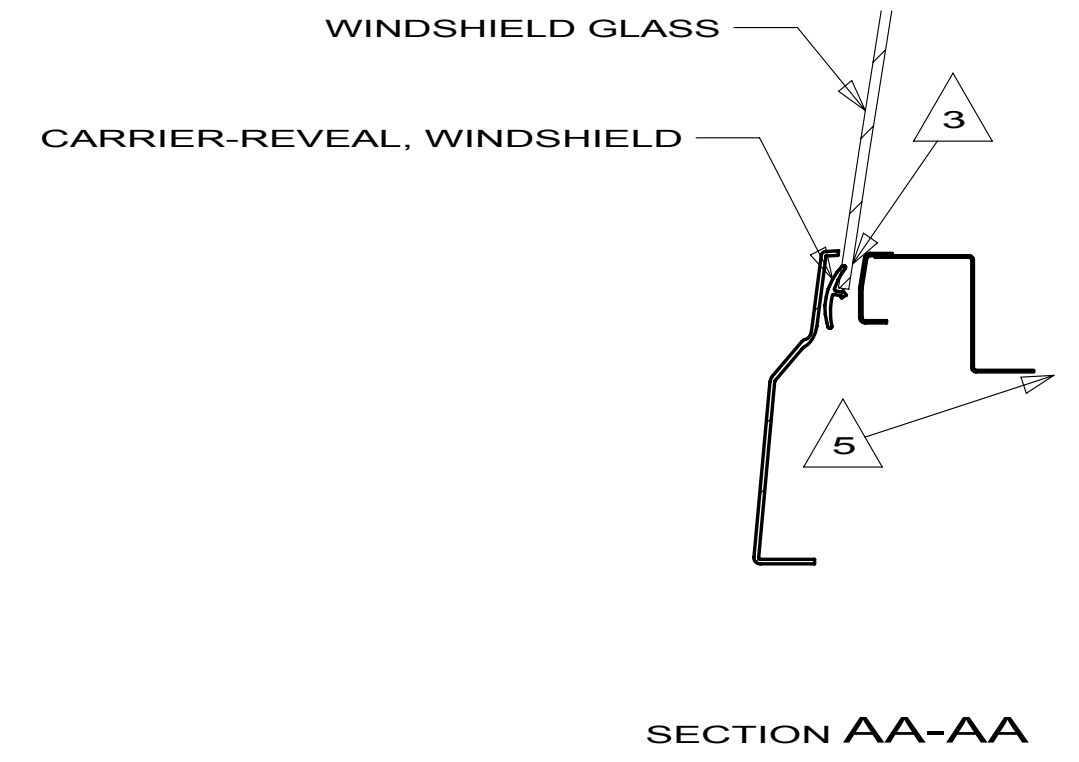
TRIM-WINDSHIELD, A PILLAR
125384-16-CHT

SEAL
099418-01-000

COWL-WINDSHIELD



J-SERIES 162493-03



- 6 COAT WITH 168297-02-CHT.
- 5 COAT WITH SEALER 143201-01-000.
- 4 BACKFILL WITH 168297-02-CHT.
- 3 URETHANE ADHESIVE-SEALANT 143813-01-000 IS APPLIED AROUND THE PERIMETER OF THE GLASS.
- 2 PLACEMENT BETWEEN STEEL AND GLASS APPROXIMATE LOCATION.
- 1 TOLERANCE TO BE ± 2.0 OVERALL WITH A MAXIMUM 2.0 VARIATION IN ANY 300.0 LENGTH. MISALIGNMENT BETWEEN ADJACENT ENDS NOT TO EXCEED 1.5.

TOLERANCE:

- 1. CAPTURE ENDS OF TOP AND BOTTOM MOLDINGS UNDER A-PILLAR TRIM.
- NOTE: ONLY SOLVENT EQUIVALENT TO GM #9981224 MAY BE USED TO PREVENT HARDENING OF PRIMER APPLICATION BRUSH BRISTLES. ONLY SOLVENT EQUIVALENT TO GM #9981412 MAY BE USED FOR ON-LINE CLEAN UP AND MAINTENANCE OF URETHANE EQUIPMENT. CAUTION: USE OF UNAUTHORIZED SOLVENTS AND CLEANING MAY INTERFERE WITH PROPER CURE OF URETHANE ADHESIVE.
- NOTE: FOR INSTALLATION AND SEALING SEE SEALANTS MANUAL

INSTALLATION:

- 1. APPLY CLEAR PRIMER P/N 143816-01 IN A .90 INCH WIDE BAND ON THE INSIDE OF THE GLASS AROUND THE ENTIRE PERIPHERY WITH A CLEAN LINT FREE CLOTH. NOTE: ROTATE CLOTH FREQUENTLY TO CLEAN MOIST SECTION OF CLOTH. WIPE OFF EXCESS PRIMER WITH A CLEAN DRY CLOTH ROTATING CLOTH FREQUENTLY TO A CLEAN SIDE. ALLOW A 10 MINUTE MINIMUM, 2 HOUR MAXIMUM SET TIME. USAGE 11.0 ML.

NOTE: GLASS SHOULD BE FREE OF EXCESS DUST BEFORE APPLYING CLEAR PRIMER.

WINDSHIELD GLASS PREPARATION

NOTE: STEEL AREA TO WHICH PRIMER IS APPLIED MUST NOT EXCEED 100° F OR AMBIENT TEMPERATURE (WHICHEVER IS GREATER) AT THE TIME OF PRIMER APPLICATION.

- 1. APPLY CLEAR PRIMER P/N 143816-01 IN A .90 WIDE BAND TO THE STEEL AREA OF THE OPENING WITH A CLEAN LINT FREE CLOTH. NOTE: ROTATE CLOTH FREQUENTLY TO A CLEAN MOIST SECTION OF CLOTH. WIPE OFF EXCESS PRIMER WITH A CLEAN DRY CLOTH ROTATING CLOTH FREQUENTLY. ALLOW A 10 MINUTE MINIMUM, 2 HOUR MAXIMUM SET TIME. USAGE 11.0 ML.

NOTE: STEEL SHOULD BE FREE OF EXCESS DUST BEFORE APPLING CLEAR PRIMER.

VEHICLE STEEL FLANGE PREPARATION.

WINDSHIELD INSTALLATION PROCEDURE-URETHANE BONDED SYSTEM

NOTES:

		COPYRIGHT 2009 WINNEBAGO INDUSTRIES, INC.	
DTFR	ORIG. DATE		
CHRR	ALL DIMENSIONS ARE IN MILLIMETERS		
P.E.	FIRST USED		
M.E.	08 G-SERIES		
DSNR	MATERIAL:		
UNSPECIFIED TOLERANCES ARE:		THIRD ANGLE PROJECTION	
WHOLE DIM (X) : 3		1	
ONE-PLACE (X.X) : 1.5		2	
TWO-PLACE (X.XX) : 0.50		3	
ANGLE : 1°		4	
DO NOT SCALE DRAWING			
TITLE: WINDSHIELD INSTL			
SHEET 1 OF 2	PART NO	162493	REV
REF:		1	

D

C

B

A

D

C

B

A

D

C

B

A

D

C

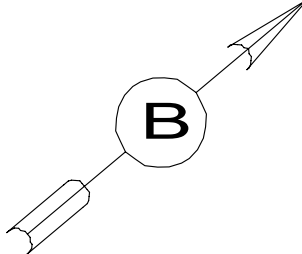
B

A

CLAMP
10495-02-000 (4)
SCREW
G39-08-08U (4)

HOSE
045794-01-000

RESERVIOR/PUMP,ASM
117766-02-000
NUT
D39-04-00B (4)
WASHER
E13-14-00B (4)



HOSE
045794-01-000

HOSE
045794-01-000

SUPPORT ASM-WIPER
157038-03-Y79 D-SERIES
157038-05-A61 E-SERIES

RESERVOIR ASM-WASHER
156697-01-02B (FORD)
BOLT
C26-06-12B(3) (FORD)
NUT
D39-06-00U(3) (FORD)

- 14 TORQUE TO 3NM ±0.3NM (27 IN/LBS ±2.7 IN/LBS.)
- 13 TORQUE TO 25NM ±2.5NM (220 IN/LBS ±20 IN/LBS.)
- 12 APPLY LOCTITE NO. 243 (62917-06-000) TO THREADS.
11. WIPER MOTOR NOT TO BE OPERATED UNLESS THE ARMS AND BLADES ARE INSTALLED.
- 10 SUPPLIED WITH SHAFT-ADAPTER.
- 9 TORQUE TO 14 NM ± 1.4 NM (124 IN LBS ± 12 IN LBS).
RETORQUE AFTER A MIN. OF 30 MINUTE WAIT.
- 8 TORQUE TO 17.0 NM (150 IN LBS).
- 7 DRIVERS SIDE LINK MUST BE MOUNTED TO WIPER STUD CRANK BEFORE MOUNTING TO MOTOR CRANK ARM IN ORDER SHOWN.
- 6 ROUTE WASHER LINES ALONG FRONT EDGE OF LOWER WINDSHIELD SUPPORT AND SECURE WITH PLASTIC TIE 8343-01-000 (2).
- 5 APPLY LOCTITE NO 242 (70915-02-000) TO THREADS AND HAND TIGHTEN NUT ONLY.
4. APPLY LUBRICANT TO SURFACE OF ALL BALL JOINTS (4) PRIOR TO ASSEMBLY OF LINKAGE.
- 3 SUPPLIED WITH PIVOT SHAFT ASM.
- 2 PARK BLADES HORIZONTAL TO TOP OF COWL ASSEMBLY.
1. FILL WASHER BOTTLE WITH FLUID 79969-01 AND CHECK SYSTEM OPERATION.

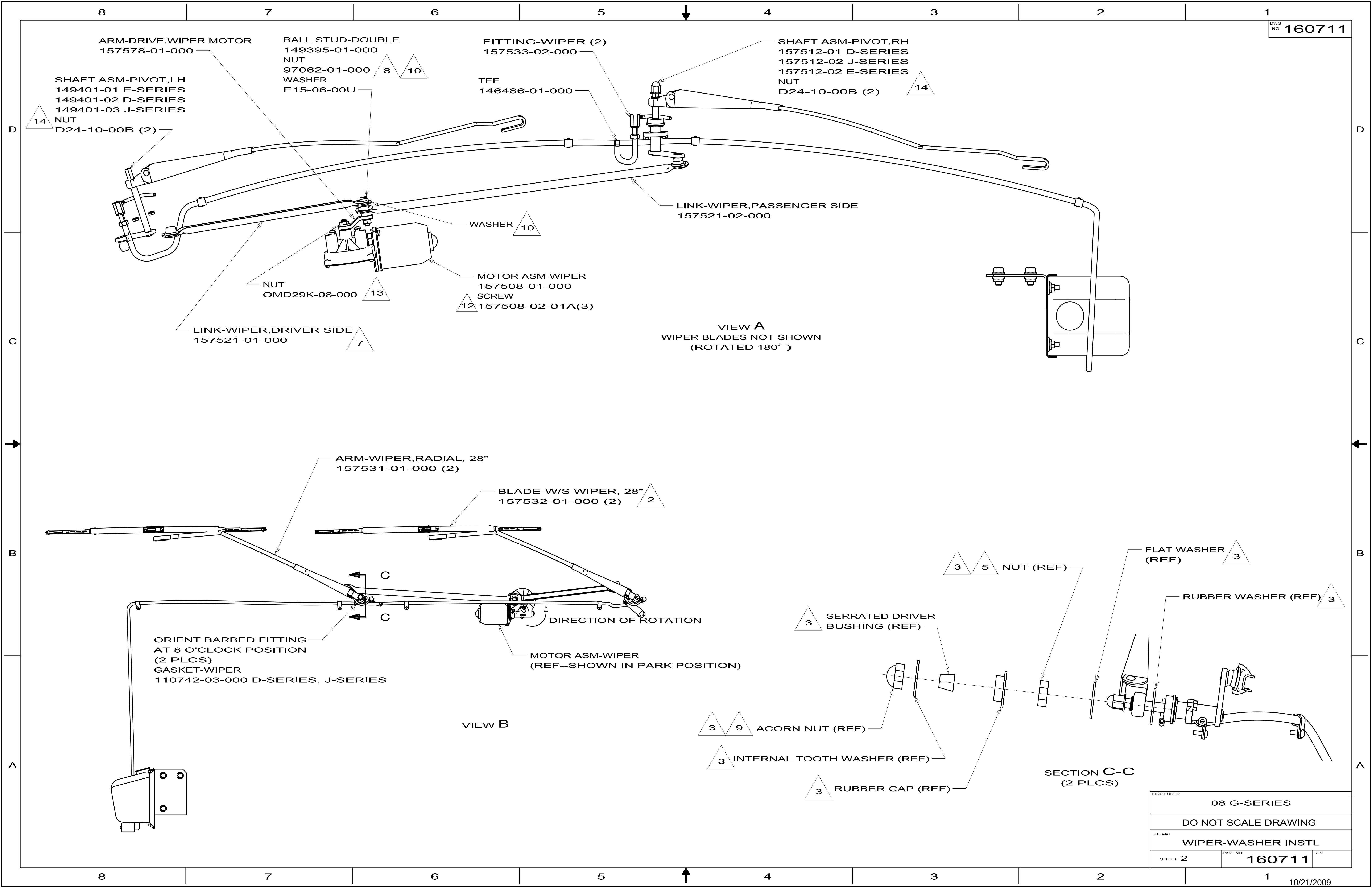
NOTES:

WINNEBAGO INDUSTRIES

COPYRIGHT 2009
WINNEBAGO INDUSTRIES, INC.

DFTR	ORIG. DATE
CHRR	
P.E.	ALL DIMENSIONS ARE IN MILLIMETERS
M.E.	FIRST USED
DSNR	08 G-SERIES
UNSPECIFIED TOLERANCES ARE:	
WHOLE DIM (X)	: 3
ONE-PLACE (X.X)	: 1.5
TWO-PLACE (X.XX)	: 0.50
ANGLE	: 1°
THIRD ANGLE PROJECTION	
DO NOT SCALE DRAWING	
TITLE: WIPER-WASHER INSTL	
SHEET 1 OF 2	PART NO 160711
REF:	1

SEE CHART
FOR COLOR VARIATIONS
OF THIS PART



FIRST USED		
08 G-SERIES		
DO NOT SCALE DRAWING		
TITLE:		
WIPER-WASHER INSTL		
SHEET 2	PART NO 160711	REV

KEY	PART NUMBER	U/M DESCRIPTION	149401-01-000,149401-02-000
			VENDOR NO.
			51065-40-NT27WC
			PSHWKIT
	096505-02-703	EA NUT/ACORN - HD W/.687 BRL	300749
	149401-01-700	EA HARDWARE PKG - F/SHAFT&PIVOT	
	149401-01-701	EA SEAL CAP/RUBBER GROMMET	

KEY	PART NUMBER	U/M DESCRIPTION	149401-03-000
			VENDOR NO.
			51065-40-NT27WC
			PSHWKIT
	096505-02-703	EA NUT/ACORN - HD W/.687 BRL	300749
	149401-01-700	EA HARDWARE PKG - F/SHAFT&PIVOT	
	149401-01-701	EA SEAL CAP/RUBBER GROMMET	

KEY	PART NUMBER	U/M DESCRIPTION	157531-01-000 VENDOR NO.
	157531-01-700	EA WASHER NOZZLE KIT W/HDW	19475