

WINDOW ASM-ATWOOD
150651-08-CHT (2) (UP TO 08-18-09)
WINDOW ASM-SE-GI
173183-04-CHT (2) (UP TO 08-18-09)
SCREW
000G11-08-08U (16) (UP TO 08-18-09)

WINDOW ASM-ATWOOD
169277-03-CHT
WINDOW ASM-SE-GI
173181-03-CHT
SCREW
000G11-08-08U (20)
COVER-WEEPHOLE
174959-01-CHT(4)(AFTER 09-28-09)

WINDOW ASM-ATWOOD
150648-22-CHT
WINDOW ASM-SE-GI
173185-15-CHT
SCREW
000G11-08-08U (20)

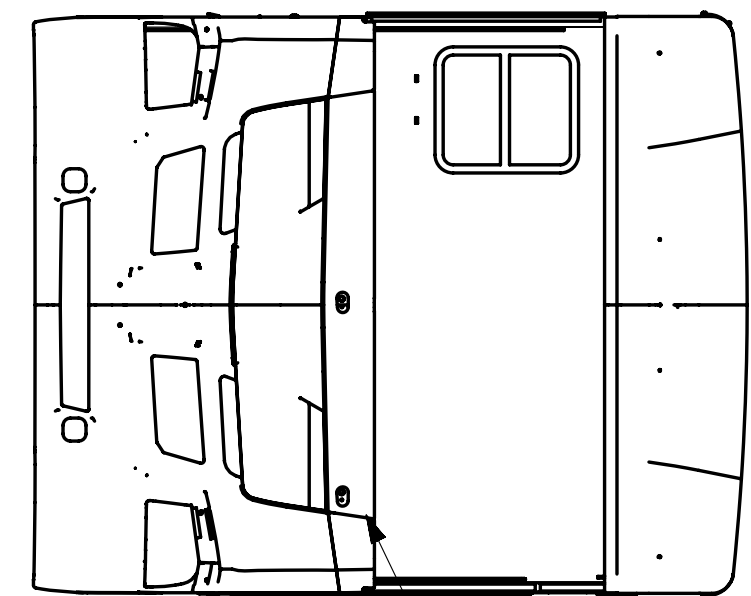
WINDOW ASM-ATWOOD
150651-07-CHT
WINDOW ASM-SE-GI
173183-03-CHT
SCREW
000G11-08-08U (14)

WINDOW ASM-ATWOOD
150649-08-CHT (2)
WINDOW ASM-SE-GI
173187-04-CHT (2)
BRACKET
151905-01-CHT (2)
SCREW
000G11-08-08U (24)
TAPE
158028-01-000
(5300)

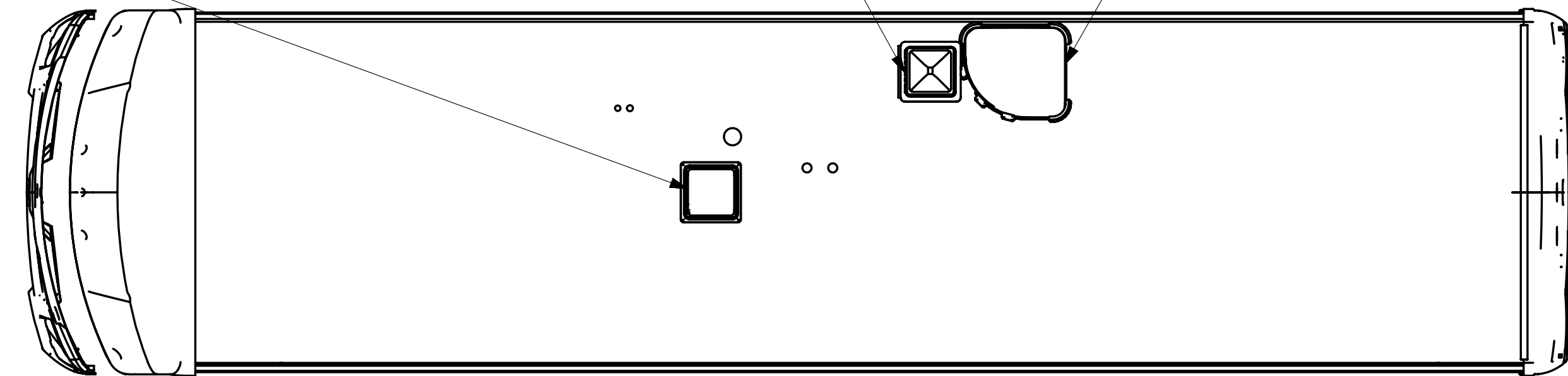
VENTILATOR-ROOF,POWERED
123780-27-CHT
SCREW
155618-01-CHT (4)
VENT-ROOF
122882-01-CHT
GARNISH
122882-07-CHT
SCREW
110460-04-CHT (4)

VENT-ROOF,POWERED
122882-04-CHT
122882-05-CHT (CSA)
GARNISH
122882-07-CHT
SCREW
110460-04-CHT (4)

SKYLITE INSTL
080524-18-000



STICKER-MODEL
131273-01-CHT



WINDOW ASM-ATWOOD
125584-01-CHT
WINDOW ASM-SE-GI
173179-01-CHT
SCREW
000G11-08-08U (16)
COVER-WEEPHOLE
174959-02-CHT(AFTER 09-28-09)

WINDOW ASM-ATWOOD
150648-42-CHT
WINDOW ASM-SE-GI
173185-24-CHT
SCREW
000G11-08-08U (20)

WINDOW ASM-ATWOOD
150648-42-CHT
WINDOW ASM-SE-GI
173185-24-CHT
SCREW
000G11-08-08U (20)

VENT ASM-MICROWAVE
138983-01-CHT
COVER-VENT,MICRO
138983-03-CHT
SCREW
000G11-08-12U (6)

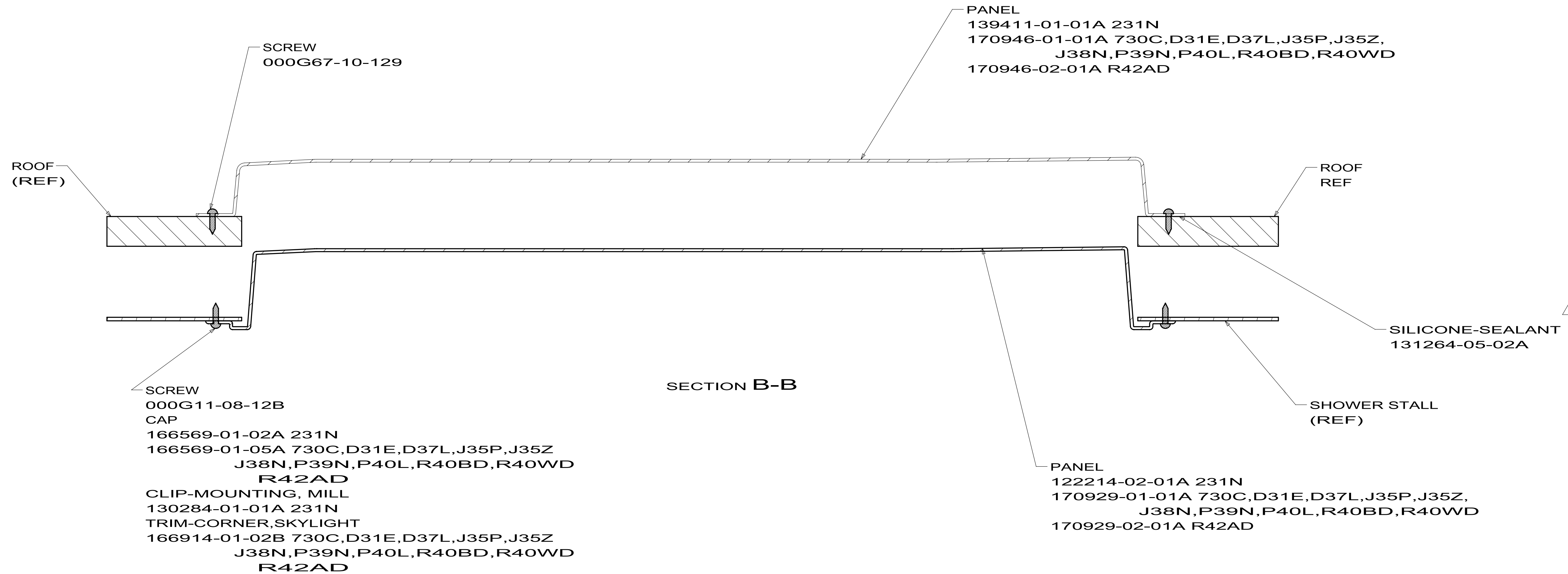
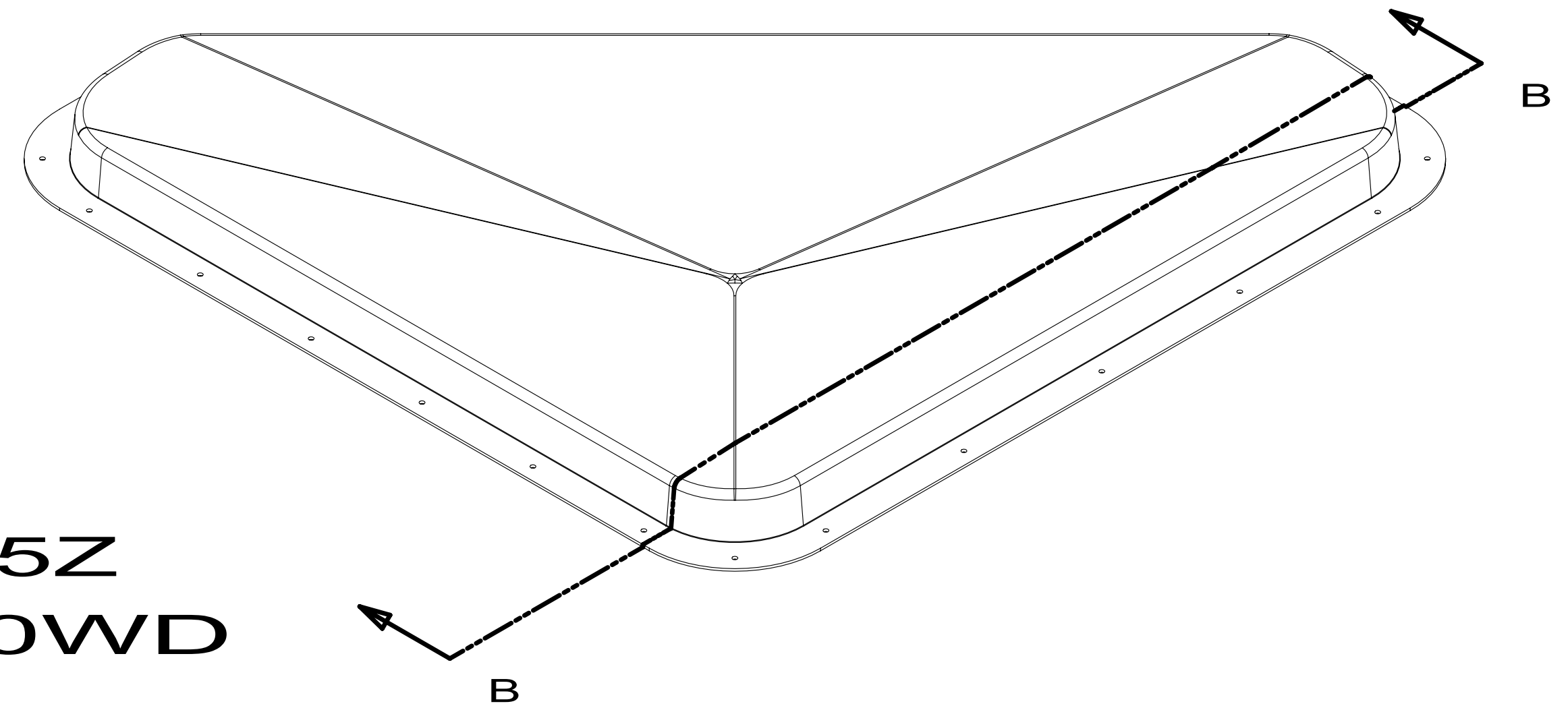
WINDOW ASM-ATWOOD
150648-12-CHT
WINDOW ASM-SE-GI
173185-10-CHT
SCREW
000G11-08-08U (16)

- 094 WINDOWS - SE-GI
- 311 VENT-NON-POWERED
- 41M VENT-POWER VENTILATOR
- 715 VENT-POWER

WINNEBAGO INDUSTRIES		COPYRIGHT 2009 WINNEBAGO INDUSTRIES, INC.	
DFTR	ORIG. DATE		
CHRR	ALL DIMENSIONS ARE IN MILLIMETERS		
P.E.	FIRST USED		
M.E.	10 J35P		
DSNR			
UNSPECIFIED TOLERANCES ARE:		MATERIAL:	
WHOLE DIM (X) ±			
ONE-PLACE (X.X) ±			
TWO-PLACE (X.XX) ±			
ANGLE ±			
THIRD ANGLE PROJECTION			
DO NOT SCALE DRAWING			
TITLE: BODY INSTL-WINDOWS & VENTS			
SHEET 1 OF 1	PART NO	171357	REV
REF:		1	10/7/2009

- NOTES:
- 2. ESCAPE WINDOW.
 - 1. FIX SCREEN IN CLOSED POSITION

SKYLITE INSTL
080524-17 231N
080524-18 730C,D31E,D37L,J35P,J35Z
J38N,P39N,P40L,R40BD,R40WD
080524-21 R42AD



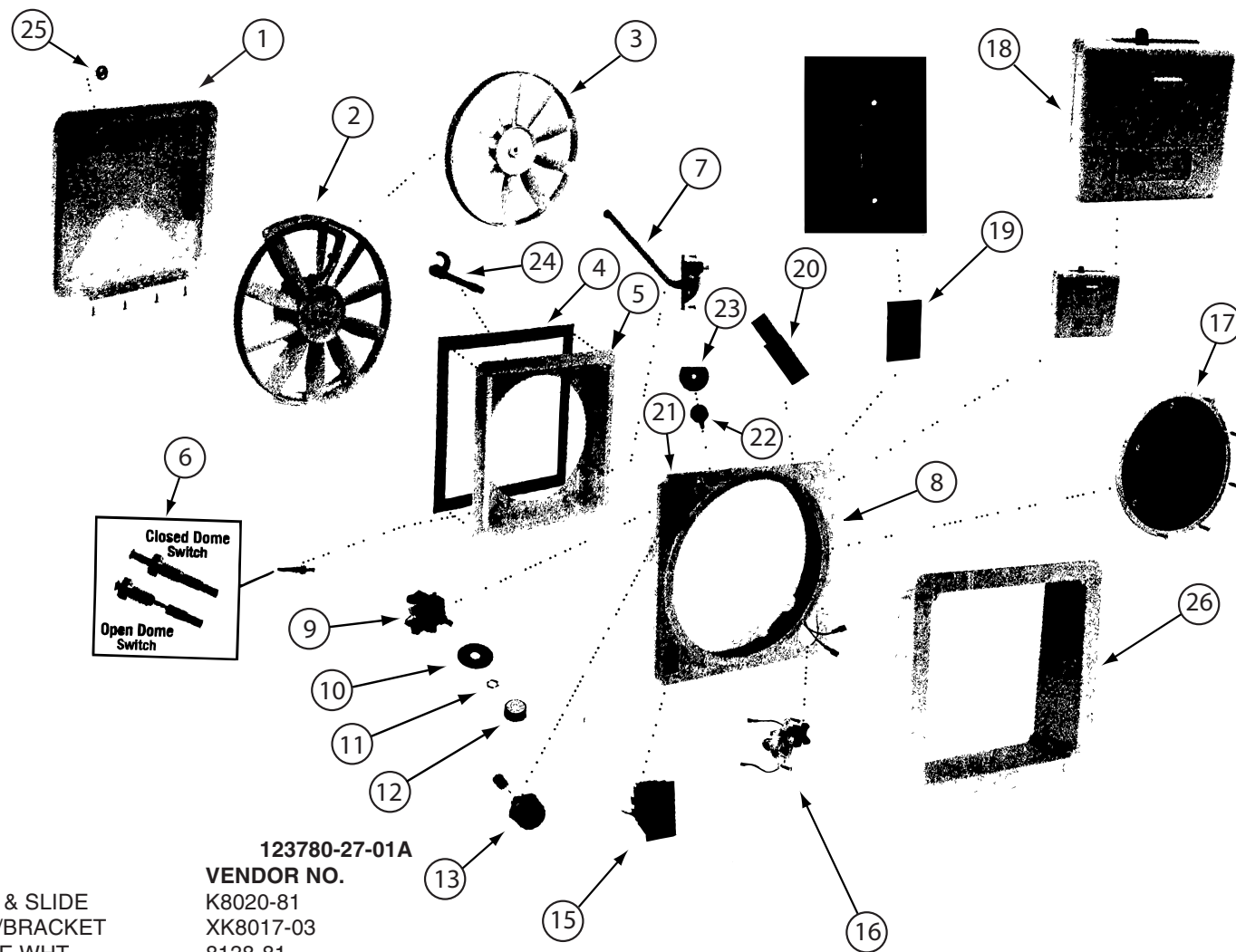
FIRST USED		
85 A&C BODY		
DO NOT SCALE DRAWING		
TITLE:		
SKYLITE INSTL		
SHEB	PART NO	REV
SHEB	080524	

122882-01-01A			
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO.
	064470-01-700	EA COVER - VENT	J7291
	064470-01-701	EA SLIDE BAR - VENT LID	JRP1291B
	122882-01-700	EA HANDLE - CRANK - BLACK	90128
	122882-01-701	EA SCREEN	JRP-1124-B
	122882-01-702	EA HANDLE - CRANK - WHITE	JRP1031B
	122882-01-703	EA SEAL - DOME - 48"	JRP2111B

122882-02-01A, 122882-03-01A			
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO.
	064470-01-700	EA COVER - VENT	J7291
	064470-01-701	EA SLIDE BAR - VENT LID	JRP1291B
	110051-03-700	EA SWITCH-BLACK/PUSH BUTTON	27-0164
	122882-01-700	EA HANDLE - CRANK - BLACK	90128
	122882-01-701	EA SCREEN	JRP-1124-B
	122882-01-702	EA HANDLE - CRANK - WHITE	JRP1031B

122882-04-01A			
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO.
	064469-03-708	EA GEAR-DRIVE	RP-1024-.50 PC SIZE
	064470-01-700	EA COVER - VENT	J7291
	064470-01-701	EA SLIDE BAR - VENT LID	JRP1291B
	110051-07-701	EA MOTOR-LIFT, W/BRKT-GEAR 3/16	JRP1099B
	122882-04-700	EA SCREEN	J29-670-01A

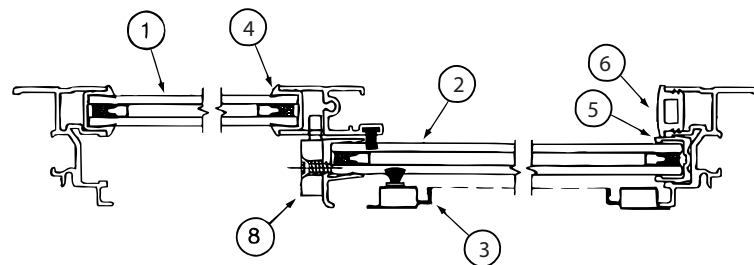
122882-05-01A			
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO.
	064469-03-708	EA GEAR-DRIVE	RP-1024-.50 PC SIZE
	064469-03-709	EA GEAR-PINION F/LIFT MOTOR	RP-1025 - DIME SIZE
	064470-01-700	EA COVER - VENT	J7291
	064470-01-701	EA SLIDE BAR - VENT LID	JRP1291B
	110051-07-701	EA MOTOR-LIFT, W/BRKT-GEAR 3/16	JRP1099B
	122882-04-700	EA SCREEN	J29-670-01A



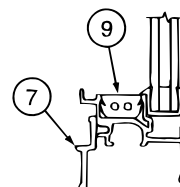
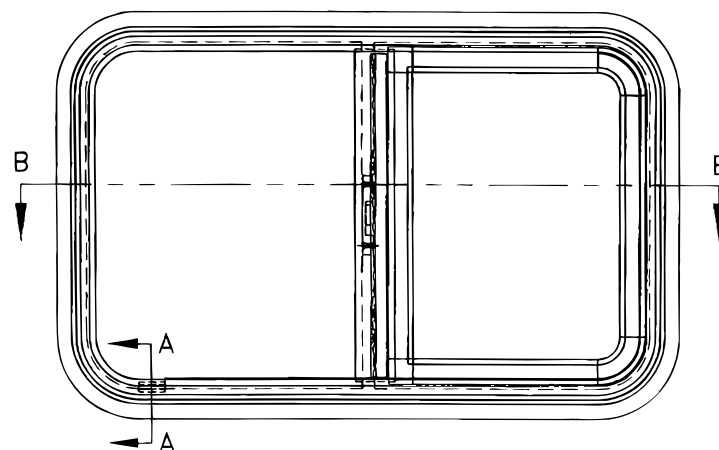
KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO.
1	123780-22-700	EA	COVER - VENT W/HINGE & SLIDE	K8020-81
2	123780-26-700	EA	MOTOR & FAN BLADE W/BRACKET	XK8017-03
3	123780-26-701	EA	BLADE/FAN - 12" OPAQUE WHT	8138-81
4	123780-22-701	EA	SEAL/RUBBER-4 1/2' W/GLUE	K1144-09
5	123780-22-702	EA	BASE/MAIN - W/LOCK/SEAL/ARM	XK8010-81
6	084079-01-707	EA	SWITCH - SAFETY	1122-05
7	084079-11-701	EA	ARM-LIFT ASSEMBLY, AUTOMATIC	2011-05
9	084079-01-709	EA	SWITCH - MAIN - 3 SPEED	1031-05
13	123780-21-700	EA	FUSE HOLDER W/4AMP FUSE/KNOB	K9018-09
15	123780-16-700	EA	KNOB-BLK/AUTOMATIC LIFT MTR	K1140-09
16	084079-11-707	EA	MOTOR-AUTO LIFT-WHT CAP/EXT	6050-81 NS
17	123780-21-703	EA	SCREEN - POP N LOCK	2035-81
19	123780-27-700	EA	SWITCH - UP/DOWN (DM SERIES)	9024-09
21	123780-22-704	EA	TRAVEL LOCK ASSEMBLY	4021-09
26	123780-22-705	EA	GARNISH-3 1/2"CLAMP STY-WHT	XK2040-81
	123780-21-704	EA	CIRCUIT BOARD 102C/103J	9025-90 / MC103JKIB
CONTACT WINNEBAGO PART SALES FOR UNLISTED COMPONENT(S)				

KEY	PART NUMBER	U/M	DESCRIPTION	125584-01-01A
				VENDOR NO.
	125584-01-700	EA	GLASS - STATIONARY	106026078
	100322-01-703	EA	VINYL - GLAZING, BUTYL	132-010723
	125584-01-701	EA	RETAINER - TRIM	H56927L B969 GRL

125586-01-01A			
KEY	PART NUMBER	U/M	DESCRIPTION
	125586-01-700	EA	GLASS - STATIONARY
	100322-01-703	EA	VINYL - GLAZING, BUTYL
	125586-01-701	EA	RETAINER - TRIM
			VENDOR NO.
			106026079
			132-010723
			H57027L



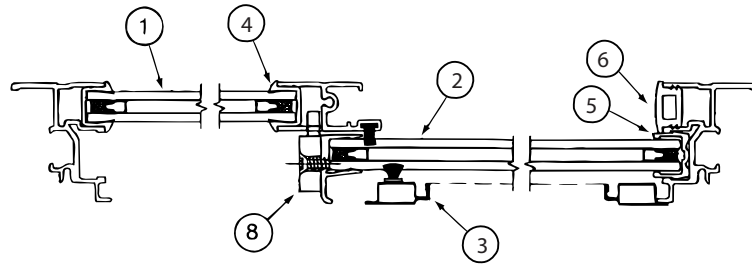
CROSS SECTION B-B



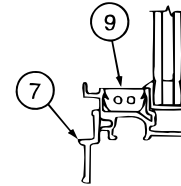
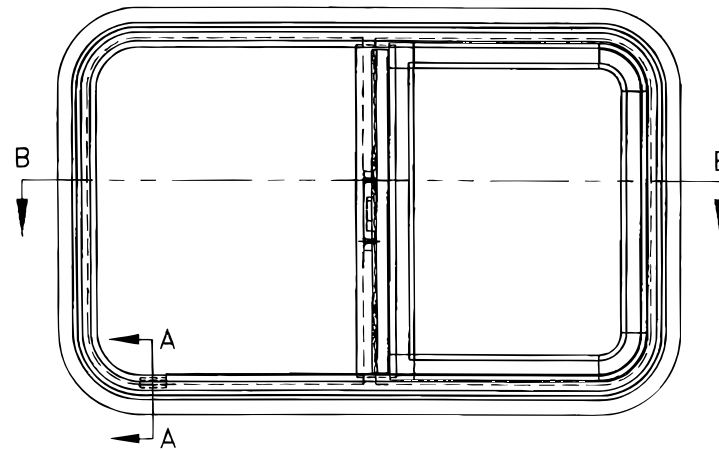
CROSS SECTION
A-A

150648-01-01A			
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO
1	150648-01-705	EA GLASS - STATIONARY	390-028313
2	150648-01-706	EA GLASS-SLIDING W/SASH & LATCH	FH3003G8
3	150648-01-702	EA SCREEN ASM	410-031156
4	112795-01-705	FT VINYL - GLAZING	132-027331
5	151069-01-700	FT CHANNEL-RUN, SLIDING	122-030627
6	150648-01-703	FT PLUG - FILLER	132-030308
7	150648-01-707	EA RETAINER - TRIM	H493-67
8	150648-01-700	EA LATCH-HORIZONTAL SLIDE-BLK	FH3000-CK
8	150648-01-701	EA LATCH-HORIZONTAL SLIDE-RED	FH3003-CK
9	150648-01-704	EA SLIDE STOP	132-030866
	150649-05-702	FT FIN SEAL-F/LOCKING RAIL-BLK	171-062348

150648-02-01A, 150648-03-01A/03A			
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO
1	112795-68-700	EA GLASS - STATIONARY	390-028353
2	150648-02-700	EA GLASS-SLIDING W/SASH & LATCH	DH287G8
3	150648-19-700	EA SCREEN ASM	410-035332
4	112795-01-705	FT VINYL - GLAZING	132-027331
5	151069-01-700	FT CHANNEL-RUN, SLIDING	122-030627
6	150648-01-703	FT PLUG - FILLER	132-030308
7	098647-22-701	EA RETAINER - TRIM	H287-67
8	150648-01-700	EA LATCH-HORIZONTAL SLIDE-BLK	FH3000-CK
8	150648-01-701	EA LATCH-HORIZONTAL SLIDE-RED	FH3003-CK
9	150648-01-704	EA SLIDE STOP	132-030866
	150649-05-702	FT FIN SEAL-F/LOCKING RAIL-BLK	171-062348
150648-04-01A, 150648-05-01A			
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO
1	112795-72-700	EA GLASS - STATIONARY	390-028307
2	150648-04-700	EA GLASS-SLIDING W/SASH & LATCH	FH3002G8
3	150648-05-700	EA SCREEN ASM	410-031158
4	112795-01-705	FT VINYL - GLAZING	132-027331
5	151069-01-700	FT CHANNEL-RUN, SLIDING	122-030627
6	150648-01-703	FT PLUG - FILLER	132-030308
7	150648-05-701	EA RETAINER - TRIM	CH29-67
8	150648-01-700	EA LATCH-HORIZONTAL SLIDE-BLK	FH3000-CK
8	150648-01-701	EA LATCH-HORIZONTAL SLIDE-RED	FH3003-CK
9	150648-01-704	EA SLIDE STOP	132-030866
	150649-05-702	FT FIN SEAL-F/LOCKING RAIL-BLK	171-062348
150648-07-01A, 150648-22-01A			
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO
1	150648-07-701	EA GLASS - STATIONARY	390-028314
2	150648-07-700	EA GLASS-SLIDING W/SASH & LATCH	FH3000G8
3	150648-01-702	EA SCREEN ASM	410-031156
4	112795-01-705	FT VINYL - GLAZING	132-027331
5	151069-01-700	FT CHANNEL-RUN, SLIDING	122-030627
6	150648-01-703	FT PLUG - FILLER	132-030308
7	150648-01-707	EA RETAINER - TRIM	H493-67
8	150648-01-700	EA LATCH-HORIZONTAL SLIDE-BLK	FH3000-CK
8	150648-01-701	EA LATCH-HORIZONTAL SLIDE-RED	FH3003-CK
9	150648-01-704	EA SLIDE STOP	132-030866
	150649-05-702	FT FIN SEAL-F/LOCKING RAIL-BLK	171-062348



CROSS SECTION B-B



CROSS SECTION
A-A

		150648-08-01A, 150648-09-01A	
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO
1	112795-78-700	EA GLASS - STATIONARY	390-028338
2	150648-08-700	EA GLASS-SLIDING W/SASH & LATCH	FH3015G8
3	150648-09-700	EA SCREEN ASM	410-035336
4	112795-01-705	FT VINYL - GLAZING	132-027331
5	151069-01-700	FT CHANNEL-RUN, SLIDING	122-030627
6	150648-01-703	FT PLUG - FILLER	132-030308
7	098674-06-704	EA RETAINER - TRIM	B969-67
8	150648-01-700	EA LATCH-HORIZONTAL SLIDE-BLK	FH3000-CK
8	150648-01-701	EA LATCH-HORIZONTAL SLIDE-RED	FH3003-CK
9	150648-01-704	EA SLIDE STOP	132-030866
	150649-05-702	FT FIN SEAL-F/LOCKING RAIL-BLK	171-062348

150648-10-01A

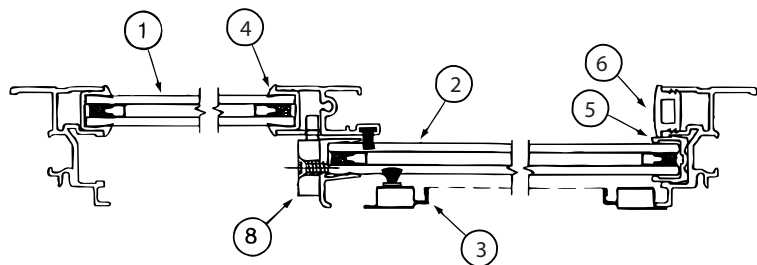
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1	150648-10-701	EA GLASS - STATIONARY	390-028381
2	150648-10-702	EA GLASS-SLIDING W/SASH & LATCH	FH3001G8
3	150648-10-700	EA SCREEN ASM	410-031157
4	112795-01-705	FT VINYL - GLAZING	132-027331
5	151069-01-700	FT CHANNEL-RUN, SLIDING	122-030627
6	150648-01-703	FT PLUG - FILLER	132-030308
7	150648-10-703	EA RETAINER - TRIM	H286-67
8	150648-01-700	EA LATCH-HORIZONTAL SLIDE-BLK	FH3000-CK
8	150648-01-701	EA LATCH-HORIZONTAL SLIDE-RED	FH3003-CK
9	150648-01-704	EA SLIDE STOP	132-030866
	150649-05-702	FT FIN SEAL-F/LOCKING RAIL-BLK	171-06234

150648-11-01A

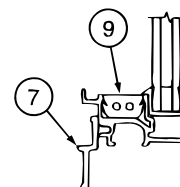
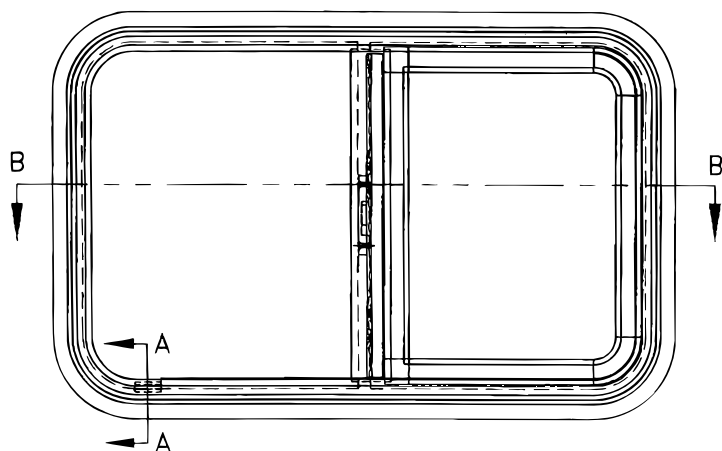
KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO
1	150648-11-700	EA GLASS - STATIONARY	390-035650
2	150648-11-701	EA GLASS-SLIDING W/SASH & LATCH	FH3057G8
3	150648-11-702	EA SCREEN ASM	410-035635
4	112795-01-705	FT VINYL - GLAZING	132-027331
5	151069-01-700	FT CHANNEL-RUN, SLIDING	122-030627
6	150648-01-703	FT PLUG - FILLER	132-030308
7	150648-11-703	EA RETAINER - TRIM	CH04-67
8	150648-01-700	EA LATCH-HORIZONTAL SLIDE-BLK	FH3000-CK
8	150648-01-701	EA LATCH-HORIZONTAL SLIDE-RED	FH3003-CK
9	150648-01-704	EA SLIDE STOP	132-030866
	150648-05-702	FT FIN SEAL-F/LOCKING RAIL-BLK	171-06234

150648-12-01A

KEY	PART NUMBER	U/M DESCRIPTION	VENDOR NO
1	150648-15-700	EA GLASS - STATIONARY	390-035689
2	150648-15-701	EA GLASS-SLIDING W/SASH & LATCH	FH3060G8
3	150648-15-702	EA SCREEN ASM	410-035691
4	112795-01-705	FT VINYL - GLAZING	132-027331
5	151069-01-700	FT CHANNEL-RUN, SLIDING	122-030627
6	150648-01-703	FT PLUG - FILLER	132-030308
7	150648-15-703	EA RETAINER - TRIM	FH814-60
8	150648-01-700	EA LATCH-HORIZONTAL SLIDE-BLK	FH3000-CK
8	150648-01-701	EA LATCH-HORIZONTAL SLIDE-RED	FH3003-CK
9	150648-01-704	EA SLIDE STOP	132-030866
	112898-06-707	EA HANDLE/RH - EGRESS (SLD) ESC-RED	182-025911
	112898-06-708	EA HANDLE/LH - EGRESS (SLD) ESC-RED	182-025912
	150648-12-700	FT SEAL/FOAM-FRAME TO SIDEWALL	138-035684
	150649-05-702	FT FIN SEAL-F/LOCKING RAIL-BLK	171-062348



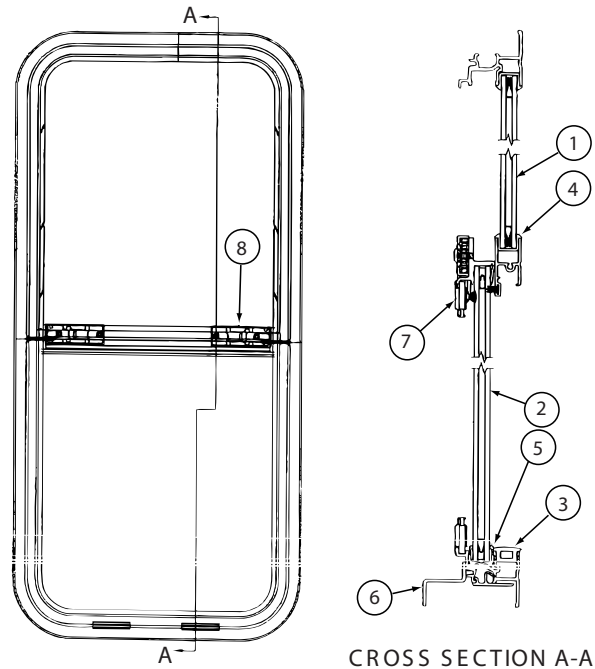
CROSS SECTION B-B



CROSS SECTION
A-A

150648-39-01A, 150648-42-01A, 150648-43-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150648-39-701	EA	GLASS - STATIONARY	390035354
2	150648-39-702	EA	GLASS-SLIDING-W/LATCH/HANDLE	FH3136G8
3	150648-39-703	EA	SCREEN ASM	410038452
4	112795-01-705	FT	VINYL - GLAZING	132-027331
5	151069-01-700	FT	CHANNEL-RUN, SLIDING	122-030627
6	150648-01-703	FT	PLUG - FILLER	132-030308
7	150648-39-704	EA	RETAINER - TRIM - BLACK	H93967
8	150658-01-700	EA	LATCH-HORIZONTAL SLIDE-BLK	FH3000-CK
8	150648-01-701	EA	LATCH-HORIZONTAL SLIDE-RED	FH3003-CK
9	150648-01-704	EA	SLIDE STOP	132-030866
	150649-05-702	FT	FIN SEAL-F/LOCKING RAIL-BLK	171-062348



150649-01-01A/02A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150649-01-705	EA	GLASS - STATIONARY	390028346
2	150649-01-704	EA	GLASS-SLIDING W/PULL & LATCH	FH3016G8
3	150648-01-703	FT	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL - GLAZING	132-027331
5	151069-01-700	FT	CHANNEL-RUN, SLIDING	122-030627
6	150649-01-703	EA	RETAINER - TRIM	CH02-67
7	150649-01-702	EA	SCREEN ASM	410-035464
8	150649-01-700	EA	LATCH-VERTICLE SLIDE-BLK	FH3016-CK

150649-02-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150649-02-700	EA	GLASS - STATIONARY	390-035620
2	150649-02-701	EA	GLASS-SLIDING W/PULL & LATCH	FH3023G8
3	150648-01-703	EA	PLUG - FILLER	132-030308
4	112795-01-705	EA	VINYL - GLAZING	132-027331
5	151069-01-700	EA	CHANNEL-RUN, SLIDING	122-030627
6	150649-02-702	EA	RETAINER - TRIM	H250-67
7	150649-02-703	EA	SCREEN ASM	410-035469
8	150649-01-700	EA	LATCH-VERTICLE SLIDE-BLK	FH3016-CK

150649-04-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	112898-29-700	EA	GLASS - STATIONARY	390-035305
2	150649-04-701	EA	GLASS-SLIDING W/PULL & LATCH	FH3022G8
3	150648-01-703	FT	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL - GLAZING	132-027331
5	151069-01-700	FT	CHANNEL-RUN, SLIDING	122-030627
6	150649-07-702	EA	RETAINER - TRIM	H079-67
7	150649-04-700	EA	SCREEN ASM	410-035468
8	150649-01-700	EA	LATCH-VERTICLE SLIDE-BLK	FH3016-CK

150649-05-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150649-05-704	EA	GLASS - STATIONARY	390-035648
2	150649-05-705	EA	GLASS-SLIDING W/PULL & LATCH	FH3054A9
3	150648-01-703	EA	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL-GLAZING	132-027331
5	151069-01-700	EA	CHANNEL-RUN, SLIDING	122-030627
6	150649-05-700	EA	RETAINER - TRIM	H754-67
7	150649-05-703	EA	SCREEN ASM	410-035633
8	150649-01-700	EA	LATCH KIT - F/VERTICAL SLIDE - BLACK	FH3016-CK
	150649-05-702	EA	FIN SEAL-F/LOCKING RAIL-BLK	171-062348

150649-07-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150649-07-700	EA	GLASS - STATIONARY	390-028662
2	150649-07-702	EA	GLASS-SLIDING W/PULL & LATCH	FH3052G8
3	150648-01-703	FT	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL - GLAZING	132-027331
5	151069-01-700	FT	CHANNEL-RUN, SLIDING	122-030627
6	150649-07-703	EA	RETAINER - TRIM	H702-61
7	150649-07-701	EA	SCREEN ASM	410-035475
8	150649-01-700	EA	LATCH-VERTICLE SLIDE-BLK	FH3016-CK

150649-08-01A

KEY	PART NUMBER	U/M	DESCRIPTION	VENDOR NO
1	150649-08-700	EA	GLASS - STATIONARY	390-035202
2	150649-08-701	EA	GLASS-SLIDING W/PULL & LATCH	FH3029G8
3	150648-01-703	EA	PLUG - FILLER	132-030308
4	112795-01-705	FT	VINYL-GLAZING	132-027331
5	151069-01-700	EA	FIN CHANNEL-RUN, SLIDING	122-030627
6	150649-08-702	EA	RETAINER - TRIM	H754-67
7	150649-07-701	EA	SCREEN ASM	410-035475
8	150649-01-700	EA	LATCH KIT - F/VERTICAL SLIDE - BLACK	FH3016-CK

KEY	PART NUMBER	U/M	DESCRIPTION
	173185-04-705	EA	SCREEN ASM

173185-04-01A
VENDOR NO.
SCREEN-141806.67.15

KEY	PART NUMBER	U/M	DESCRIPTION
	173185-06-705	EA	SCREEN ASM

173185-06-01A
VENDOR NO.
SCREEN-141804.67.15

KEY	PART NUMBER	U/M	DESCRIPTION
	173185-09-705	EA	SCREEN ASM

173185-09-01A
VENDOR NO.
SCREEN-141809.67.15

KEY	PART NUMBER	U/M	DESCRIPTION
	173185-15-01A	EA	CLAMP RING

173185-15-01A
VENDOR NO.
141804.CR15

KEY	PART NUMBER	U/M	DESCRIPTION
	173185-22-705	EA	CLAMP RING

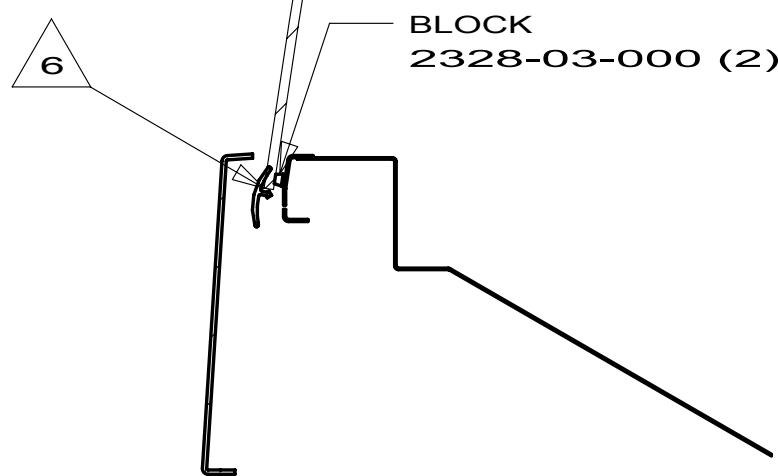
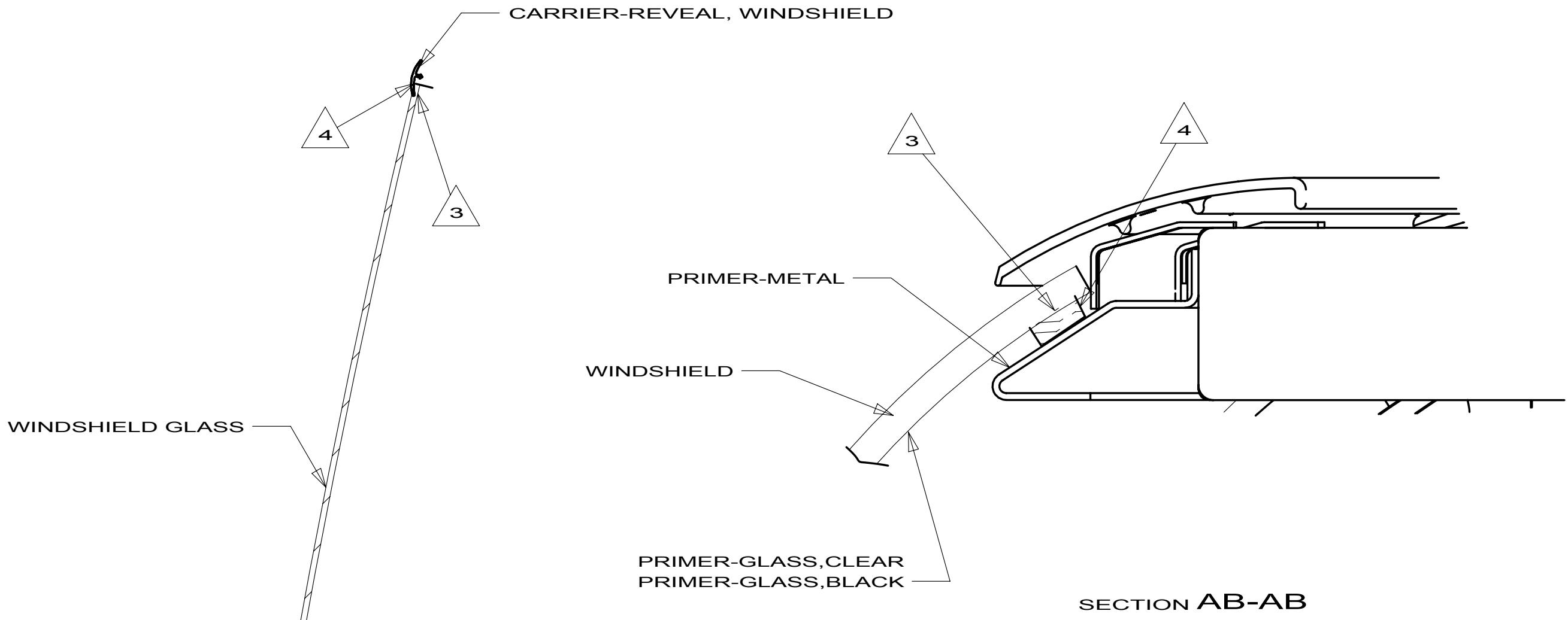
173185-22-01A
VENDOR NO.
SCREEN141818.67.15R

KEY	PART NUMBER	U/M	DESCRIPTION
	173185-24-705	EA	CLAMP RING

173185-24-01A
VENDOR NO.
SCREEN-141818.67.15

DWG NO

RELEASE		REV	DATE	DWG NO	162493
REV	ZONE	REVISION RECORD		DATE	DTFR-ORIG



TRIM-WINDSHIELD, A PILLAR
125384-15-02A

SEAL
099418-01-000

MOLDING-REVEAL
120533-01-000
(2664)

CARRIER-REVEAL, WINDSHIELD
127862-01-000(2)(UP TO 09-28-09)
174481-01-01A(AFTER 09-29-09)
SEALER-TAPE
069640-32-000(2336)(AFTER 09-29-09)
SCREW
000G11-07-08B(2)(AFTER 09-29-09)

GLASS-WINDSHIELD
160385-02-000

SCREW
G12-06-12T(6)
CLIP-U
141395-03-01A(6)

TRIM-WINDSHIELD, A PILLAR
125384-16-CHT

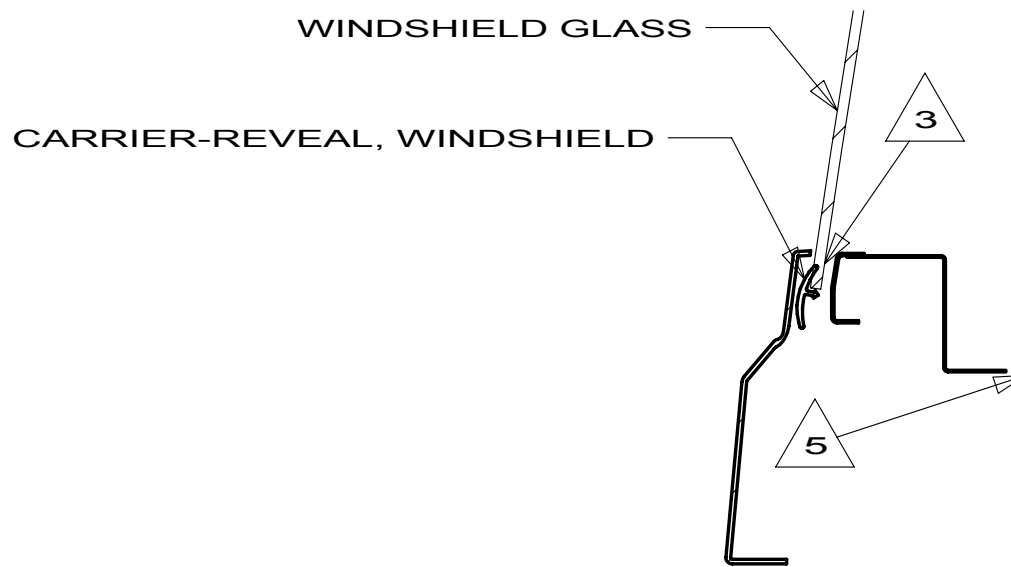
SEAL
099418-01-000

COWL-WINDSHIELD

BUMPER
081914-02-000(4)

BUMPER
081914-02-000(5)

J-SERIES 162493-03



SECTION AA-AA

- 6 COAT WITH 168297-02-CHT.
- 5 COAT WITH SEALER 143201-01-000.
- 4 BACKFILL WITH 168297-02-CHT.
- 3 URETHANE ADHESIVE-SEALANT 143813-01-000 IS APPLIED AROUND THE PERIMETER OF THE GLASS.
- 2 PLACEMENT BETWEEN STEEL AND GLASS APPROXIMATE LOCATION.
- 1 TOLERANCE TO BE ± 2.0 OVERALL WITH A MAXIMUM 2.0 VARIATION IN ANY 300.0 LENGTH. MISALIGNMENT BETWEEN ADJACENT ENDS NOT TO EXCEED 1.5.

TOLERANCE:

1. CAPTURE ENDS OF TOP AND BOTTOM MOLDINGS UNDER A-PILLAR TRIM.

NOTE: ONLY SOLVENT EQUIVALENT TO GM #9981224 MAY BE USED TO PREVENT HARDENING OF PRIMER APPLICATION BRUSH BRISTLES. ONLY SOLVENT EQUIVALENT TO GM #9981412 MAY BE USED FOR ON-LINE CLEAN UP AND MAINTENANCE OF URETHANE EQUIPMENT. CAUTION: USE OF UNAUTHORIZED SOLVENTS AND CLEANING MAY INTERFERE WITH PROPER CURE OF URETHANE ADHESIVE.

NOTE: FOR INSTALLATION AND SEALING SEE SEALANTS MANUAL

INSTALLATION:

1. APPLY CLEAR PRIMER P/N 143816-01 IN A .90 INCH WIDE BAND ON THE INSIDE OF THE GLASS AROUND THE ENTIRE PERIPHERY WITH A CLEAN LINT FREE CLOTH. NOTE: ROTATE CLOTH FREQUENTLY TO CLEAN MOIST SECTION OF CLOTH. WIPE OFF EXCESS PRIMER WITH A CLEAN DRY CLOTH ROTATING CLOTH FREQUENTLY TO A CLEAN SIDE. ALLOW A 10 MINUTE MINIMUM, 2 HOUR MAXIMUM SET TIME. USAGE 11.0 ML.

NOTE: GLASS SHOULD BE FREE OF EXCESS DUST BEFORE APPLYING CLEAR PRIMER.

WINDSHIELD GLASS PREPARATION

NOTE: STEEL AREA TO WHICH PRIMER IS APPLIED MUST NOT EXCEED 100° F OR AMBIENT TEMPERATURE (WHICHEVER IS GREATER) AT THE TIME OF PRIMER APPLICATION.

1. APPLY CLEAR PRIMER P/N 143816-01 IN A .90 WIDE BAND TO THE STEEL AREA OF THE OPENING WITH A CLEAN LINT FREE CLOTH. NOTE: ROTATE CLOTH FREQUENTLY TO A CLEAN MOIST SECTION OF CLOTH. WIPE OFF EXCESS PRIMER WITH A CLEAN DRY CLOTH ROTATING CLOTH FREQUENTLY. ALLOW A 10 MINUTE MINIMUM, 2 HOUR MAXIMUM SET TIME. USAGE 11.0 ML.

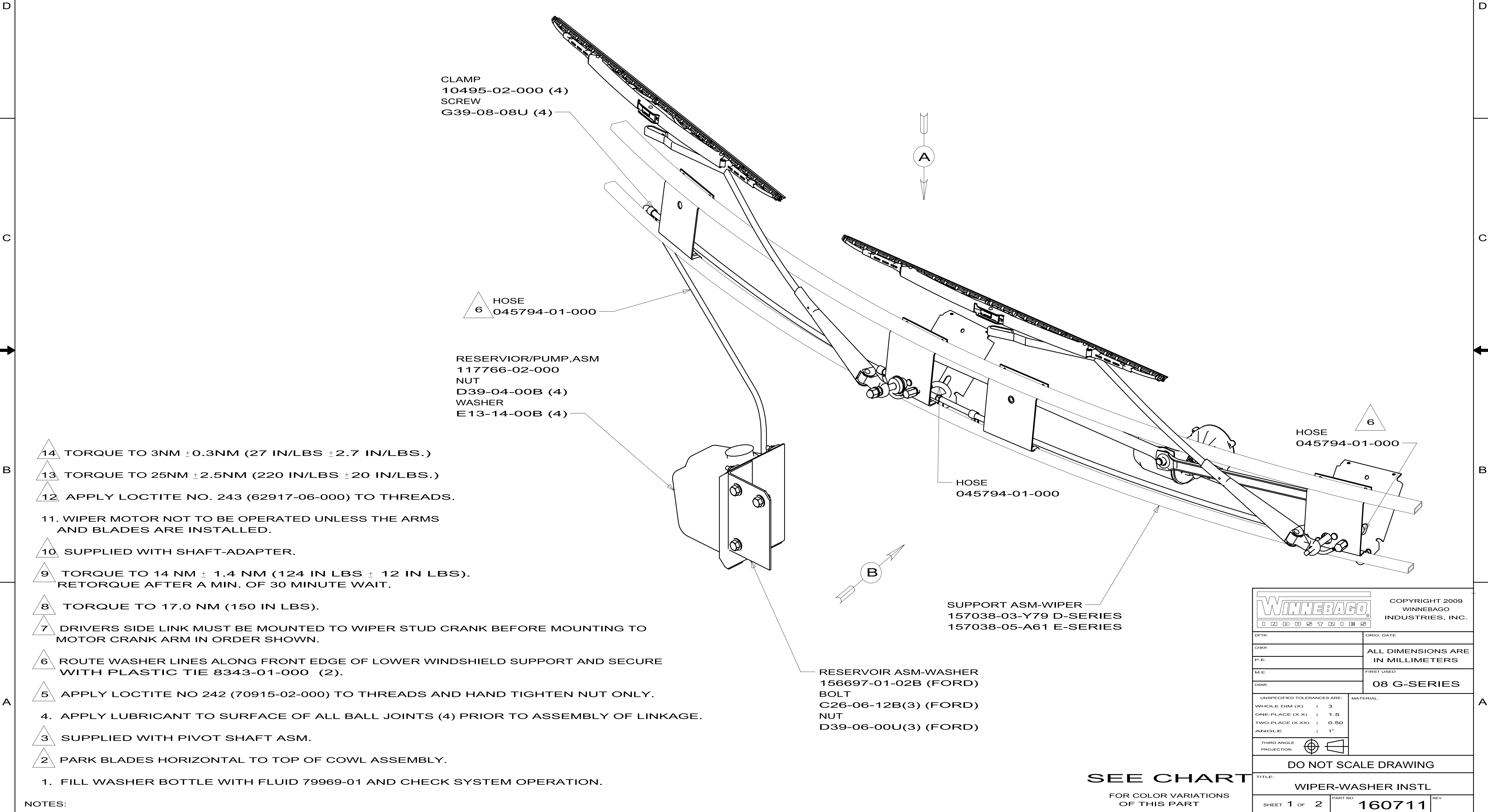
NOTE: STEEL SHOULD BE FREE OF EXCESS DUST BEFORE APPLING CLEAR PRIMER.

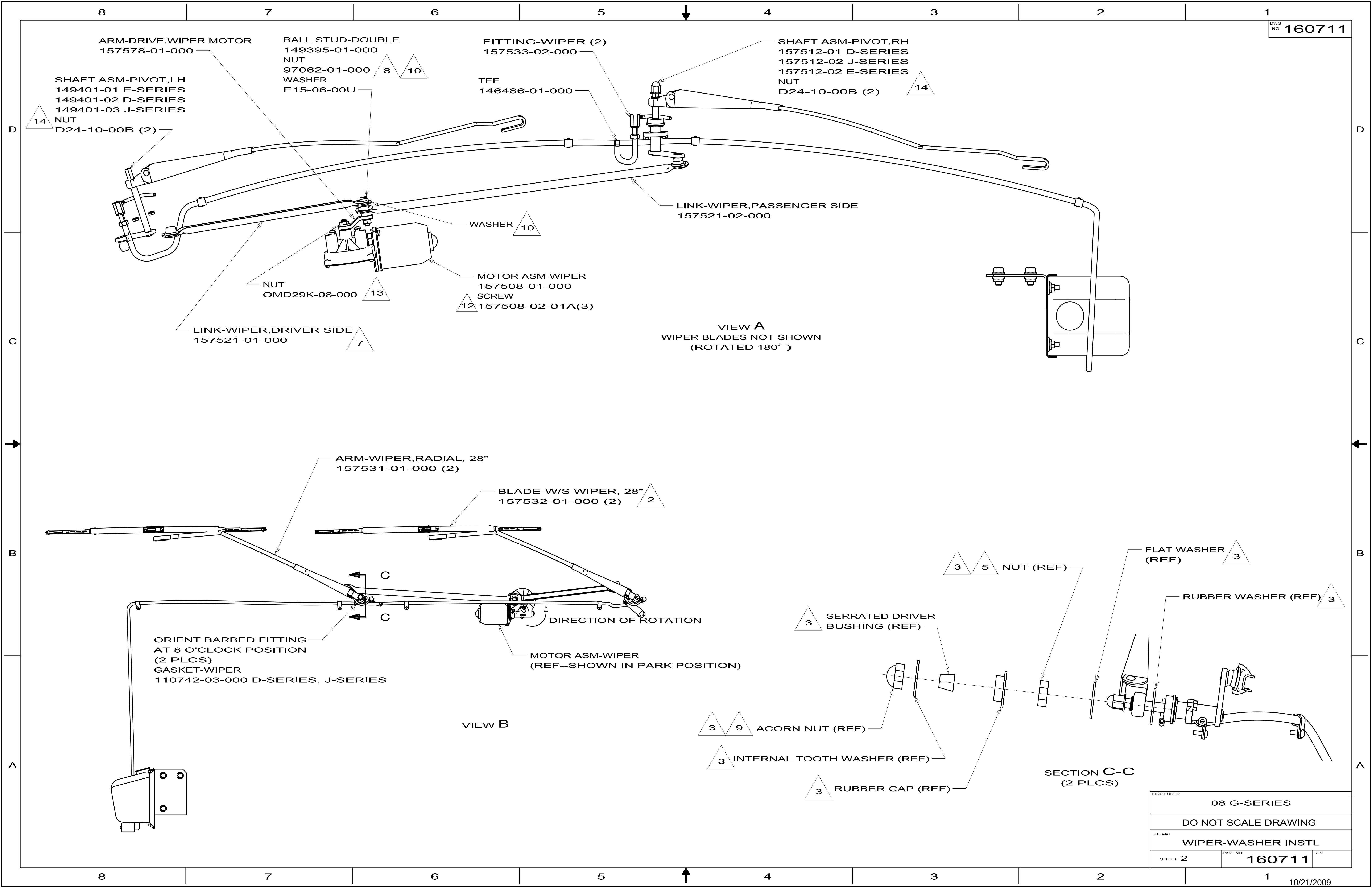
VEHICLE STEEL FLANGE PREPARATION.

WINDSHIELD INSTALLATION PROCEDURE-URETHANE BONDED SYSTEM

NOTES:

WINNEBAGO INDUSTRIES		COPYRIGHT 2009 WINNEBAGO INDUSTRIES, INC.	
DTFR	ORIG. DATE		
CHRR	ALL DIMENSIONS ARE IN MILLIMETERS		
P.E.			
M.E.	FIRST USED		
DSNR	08 G-SERIES		
UNSPECIFIED TOLERANCES ARE:		MATERIAL:	
WHOLE DIM (X) : 3			
ONE-PLACE (X.X) : 1.5			
TWO-PLACE (X.XX) : 0.50			
ANGLE : 1°			
THIRD ANGLE PROJECTION			
DO NOT SCALE DRAWING			
TITLE: WINDSHIELD INSTL			
SHEET 1 OF 2	PART NO	162493	REV
REF:		1	





FIRST USED		
08 G-SERIES		
DO NOT SCALE DRAWING		
TITLE:		
WIPER-WASHER INSTL		
SHEET 2	PART NO	REV
	160711	

KEY	PART NUMBER	U/M DESCRIPTION	149401-01-000,149401-02-000
			VENDOR NO.
			51065-40-NT27WC
			PSHWKIT
	096505-02-703	EA NUT/ACORN - HD W/.687 BRL	300749
	149401-01-700	EA HARDWARE PKG - F/SHAFT&PIVOT	
	149401-01-701	EA SEAL CAP/RUBBER GROMMET	

KEY	PART NUMBER	U/M DESCRIPTION	149401-03-000
			VENDOR NO.
			51065-40-NT27WC
			PSHWKIT
	096505-02-703	EA NUT/ACORN - HD W/.687 BRL	300749
	149401-01-700	EA HARDWARE PKG - F/SHAFT&PIVOT	
	149401-01-701	EA SEAL CAP/RUBBER GROMMET	

KEY	PART NUMBER	U/M DESCRIPTION	157531-01-000 VENDOR NO.
	157531-01-700	EA WASHER NOZZLE KIT W/HDW	19475