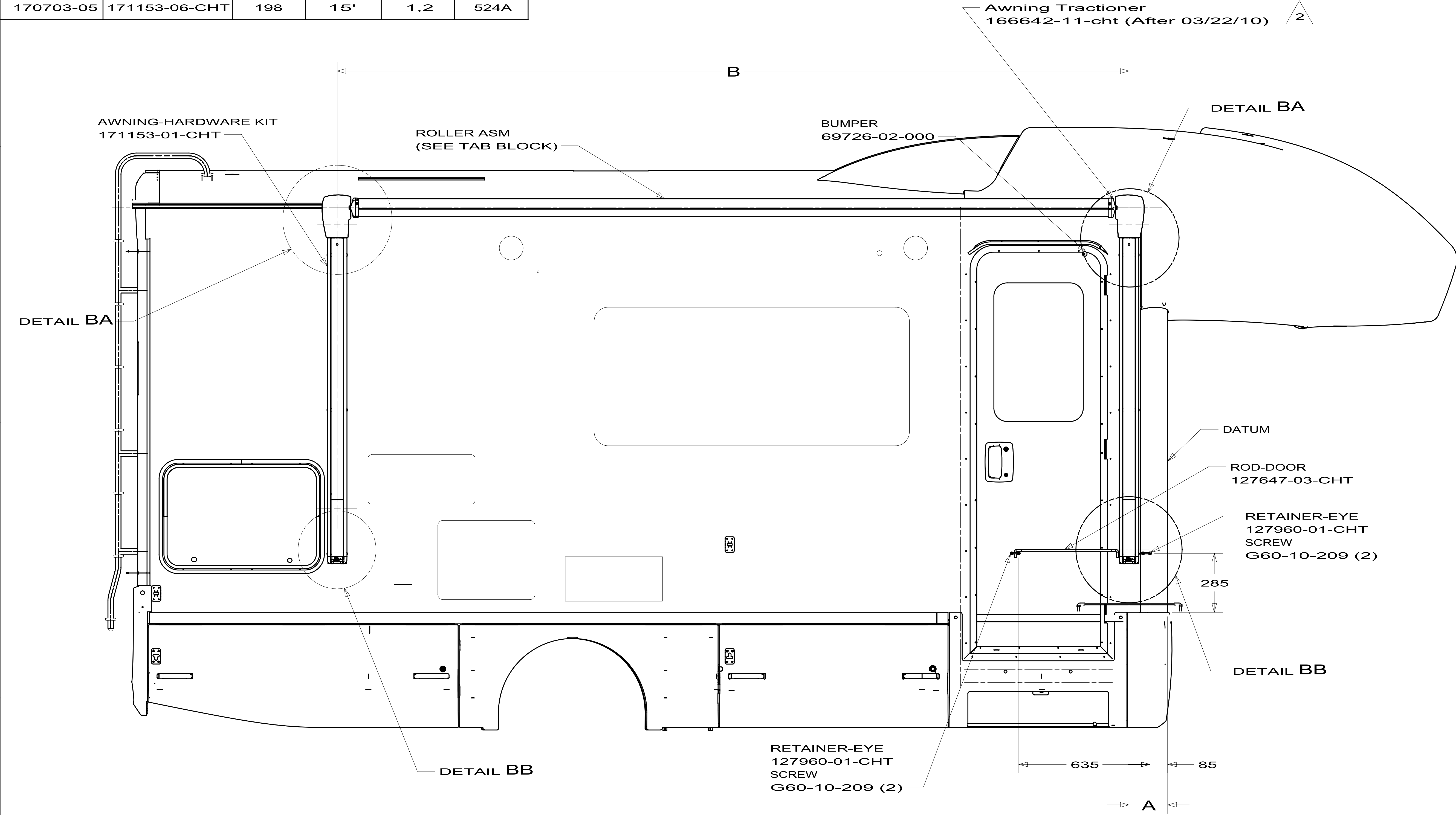


DWG NO	ROLLER	DIM A	DIM B	SHEET	MODEL
170703-01	171153-03-CHT	187	10'	1,2	524J
170703-02	171153-05-CHT	187	12.5'	1,2	524K
170703-03	171153-03-CHT	198	10'	2,3	524P
170703-04	171153-04-CHT	1118	12'	2,3	524DL
170703-05	171153-06-CHT	198	15'	1,2	524A

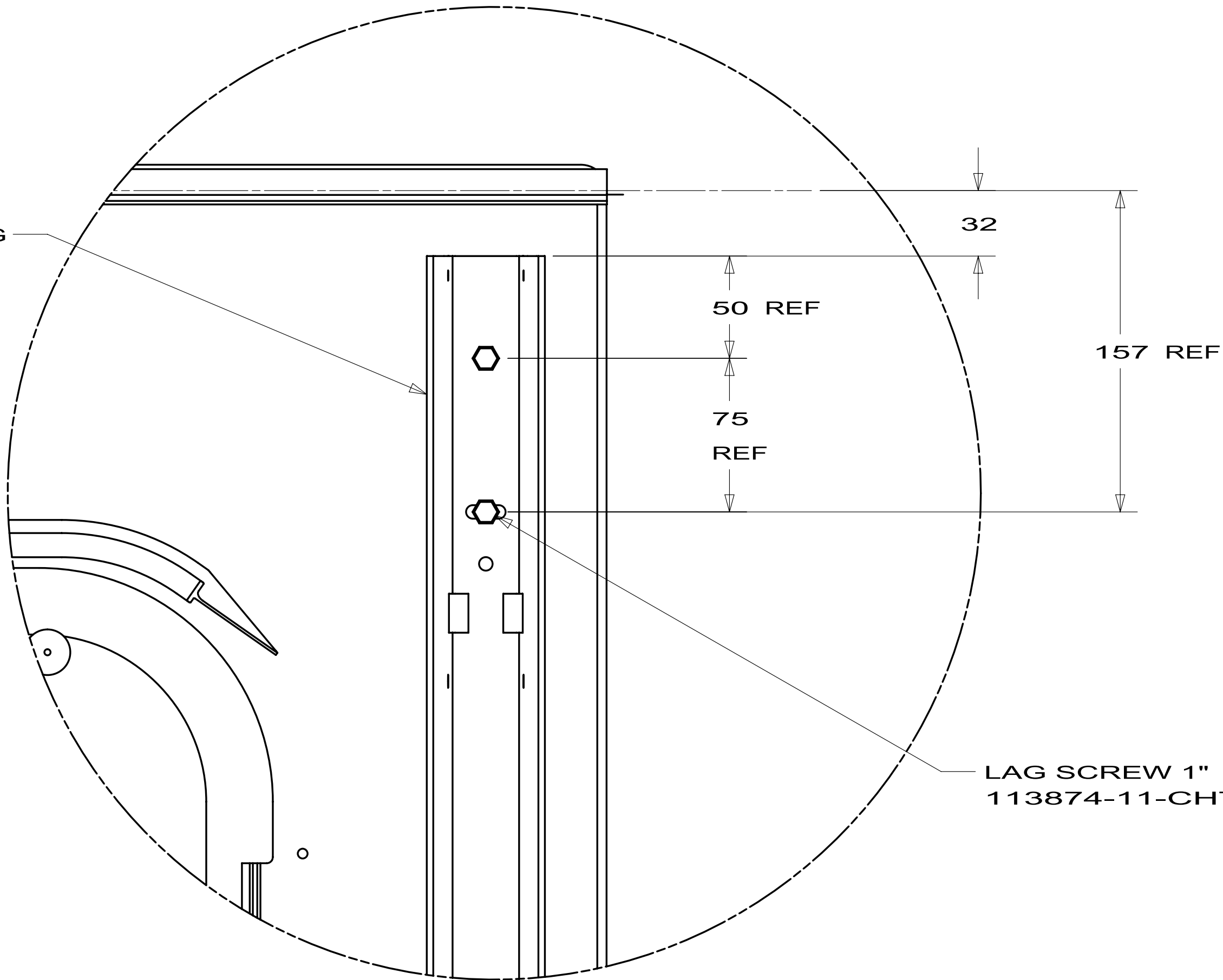
RELEASE	REV A	DATE	DWG NO	170703
REV	ZONE	REVISION RECORD	DATE	DFTR-ORIG



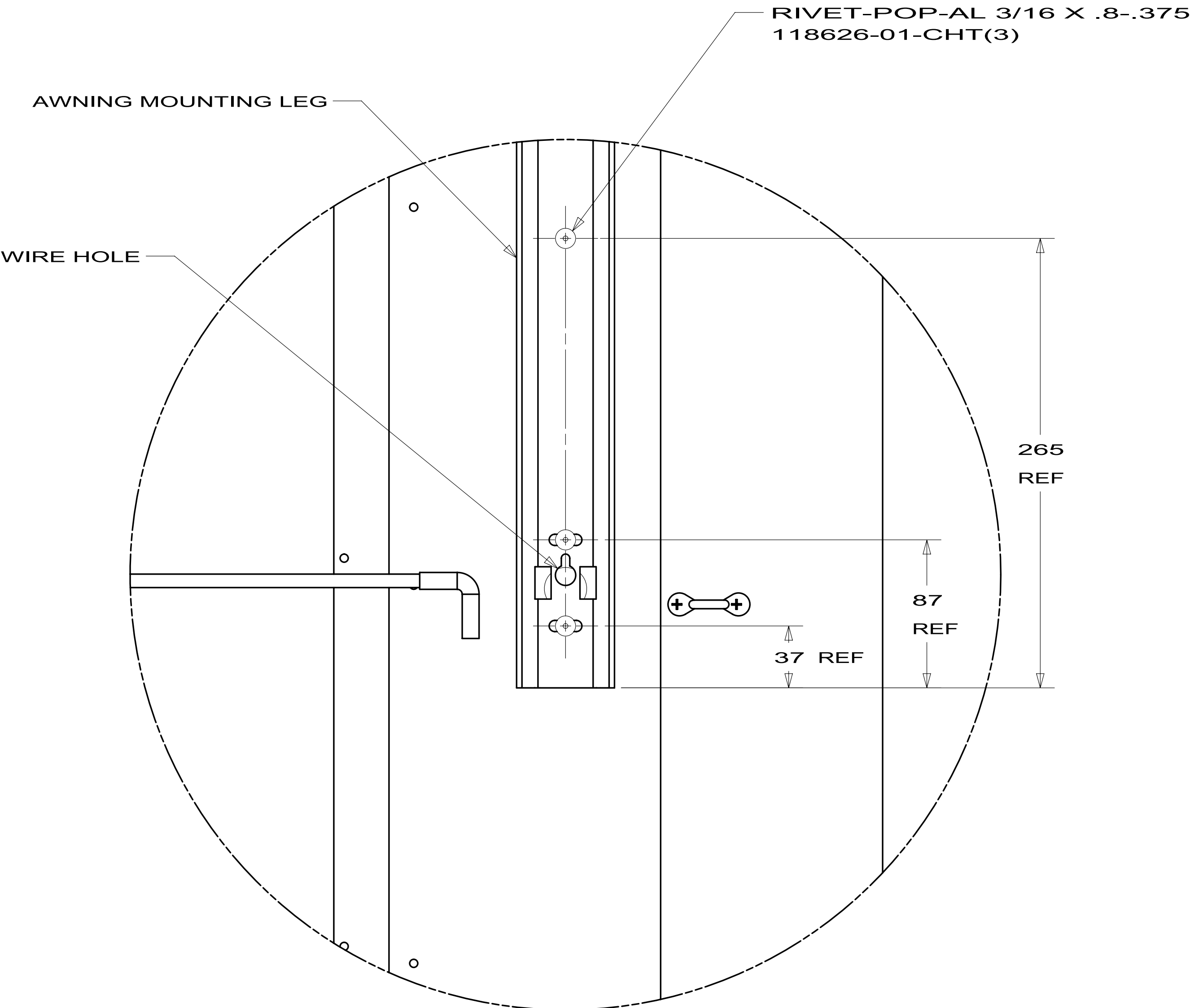
2. USE WITH UNIGUARD COVER ONLY

1. USE IN PLACE OF KIT SUPPLIED.

WINNEBAGO INDUSTRIES		COPYRIGHT 2010 WINNEBAGO INDUSTRIES, INC.	
DFTR	ORIG. DATE	ALL DIMENSIONS ARE IN MILLIMETERS	
CHKR			
P.E.			
M.E.	FIRST USED		
DSNR		10 500-SE	
UNSPECIFIED TOLERANCES ARE:		MATERIAL:	
WHOLE DIM (X) : 3			
ONE-PLACE (X.X) : 1.5			
TWO-PLACE (X.XX) : 0.50			
ANGLE : 1°			
THIRD ANGLE PROJECTION			
DO NOT SCALE DRAWING		REFER TO ES0018 FOR FASTENER TIGHTENING GUIDELINES	
TITLE: AWNING INSTL			
SHEET 1 OF 3		PART NO 170703	
REF:		1	

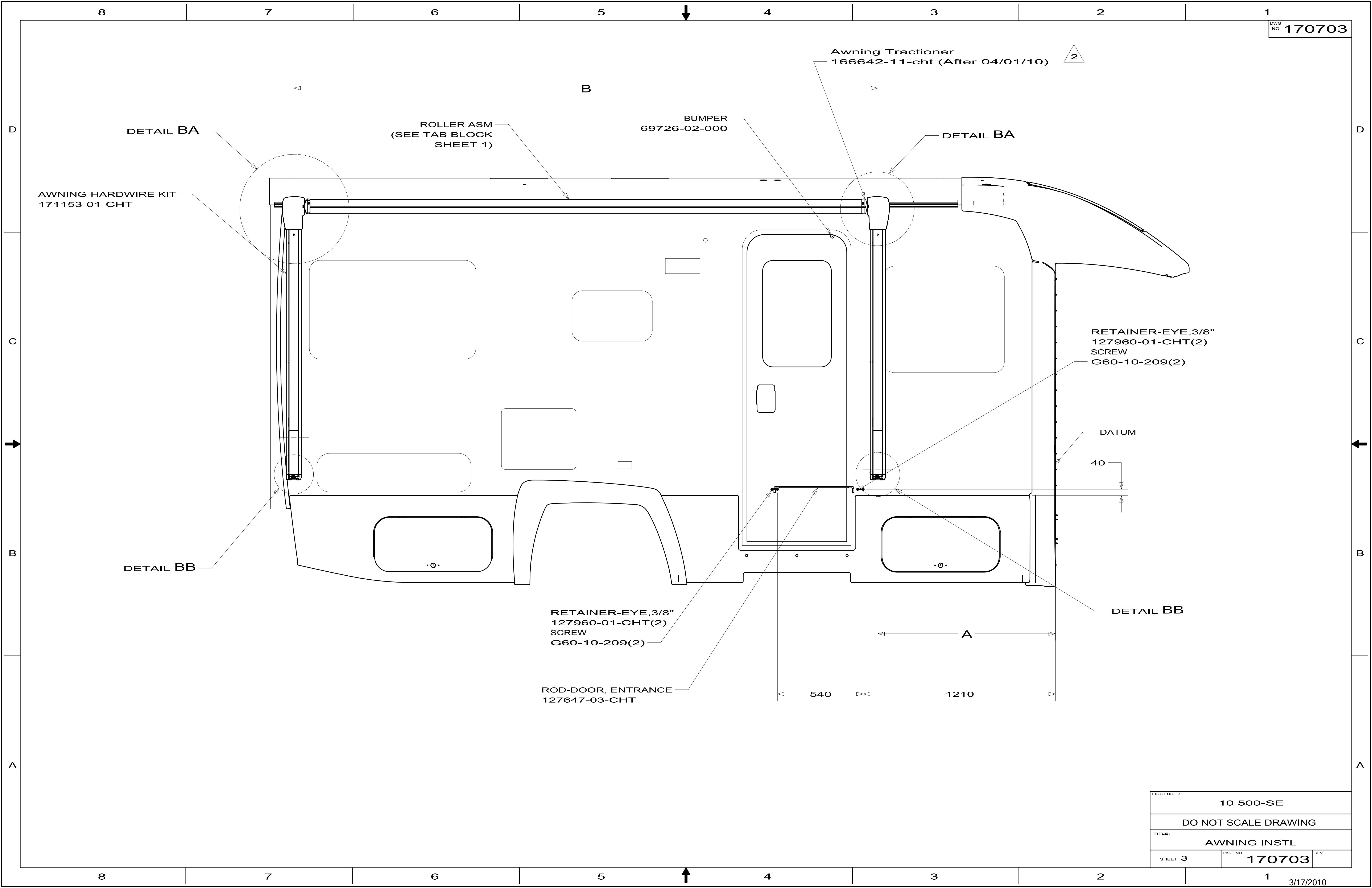


DETAIL BA
(SHOWN WITHOUT COVERS)
(2 PLACES)

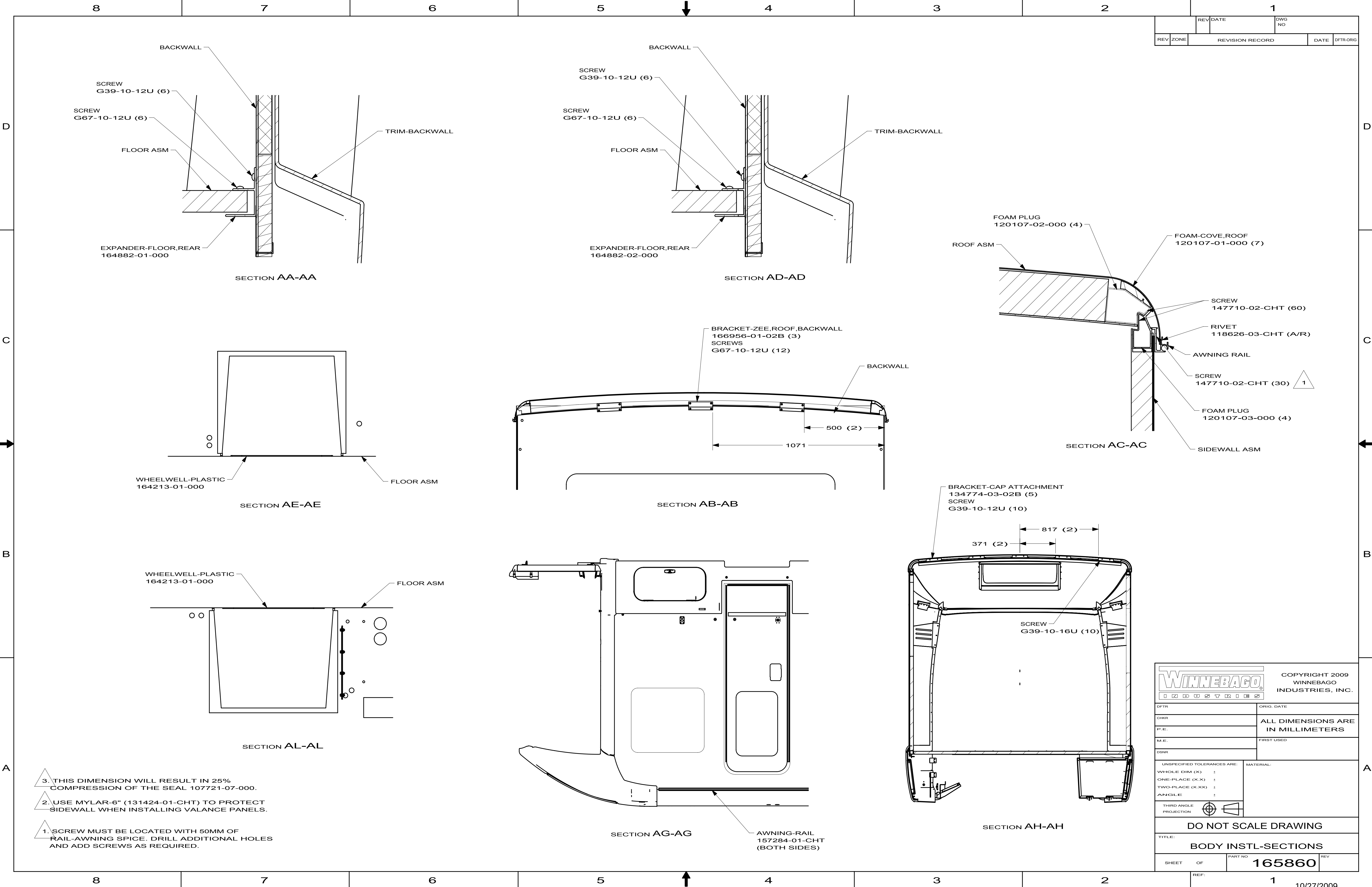


DETAIL BB
(SHOWN WITHOUT COVERS)
(2 PLACES)

FIRST USED			10 500-SE
DO NOT SCALE DRAWING			
TITLE:			AWNING INSTL
SHEET 2	PART NO	170703	REV



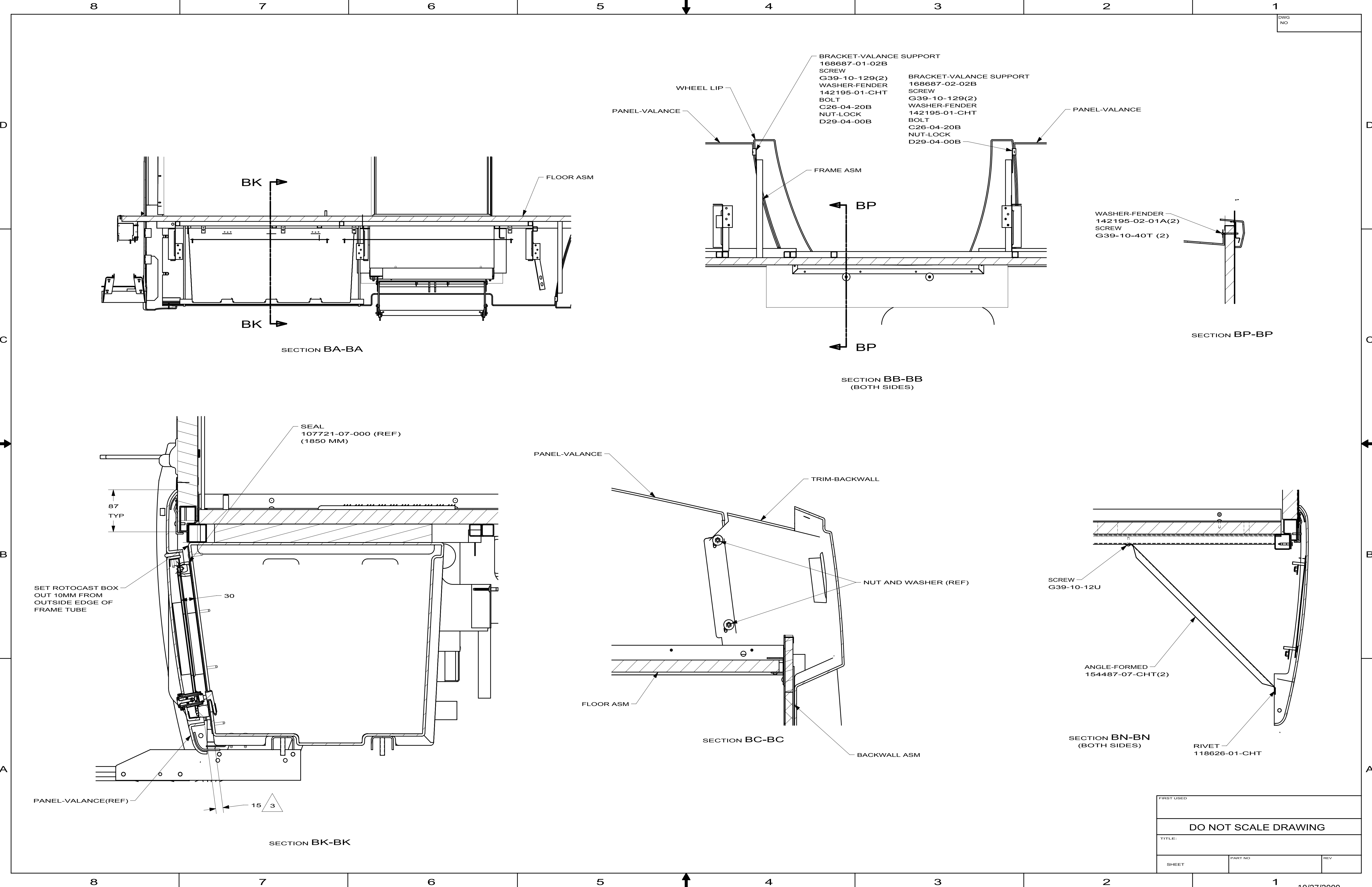
REV		DATE	DWG NO	
REV	ZONE	REVISION RECORD		DATE
				DFTR-ORIG



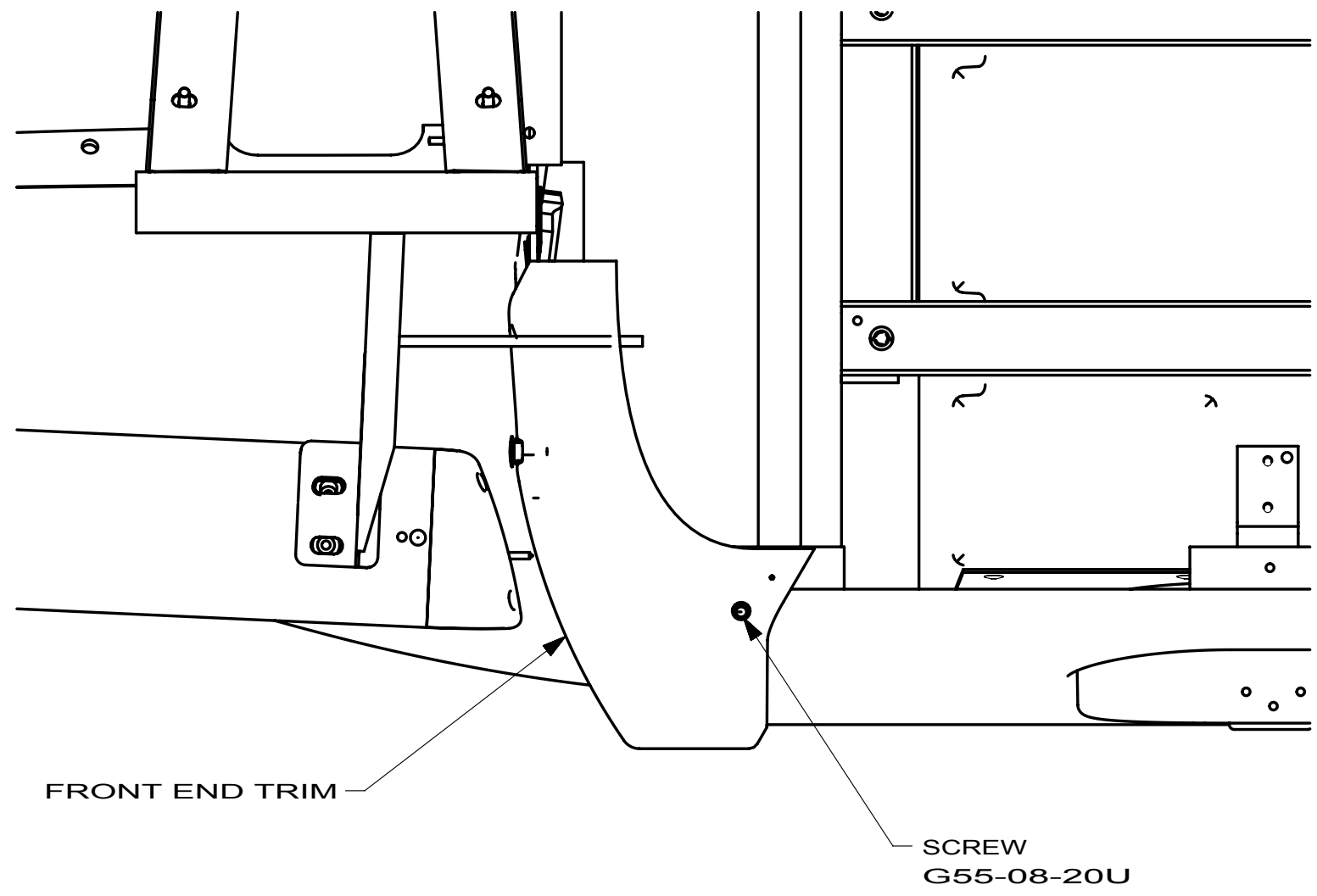
- THIS DIMENSION WILL RESULT IN 25% COMPRESSION OF THE SEAL 107721-07-000.
- USE MYLAR-6" (131424-01-CHT) TO PROTECT SIDEWALL WHEN INSTALLING VALANCE PANELS.
- SCREW MUST BE LOCATED WITH 50MM OF RAIL-AWNING SPICE. DRILL ADDITIONAL HOLES AND ADD SCREWS AS REQUIRED.

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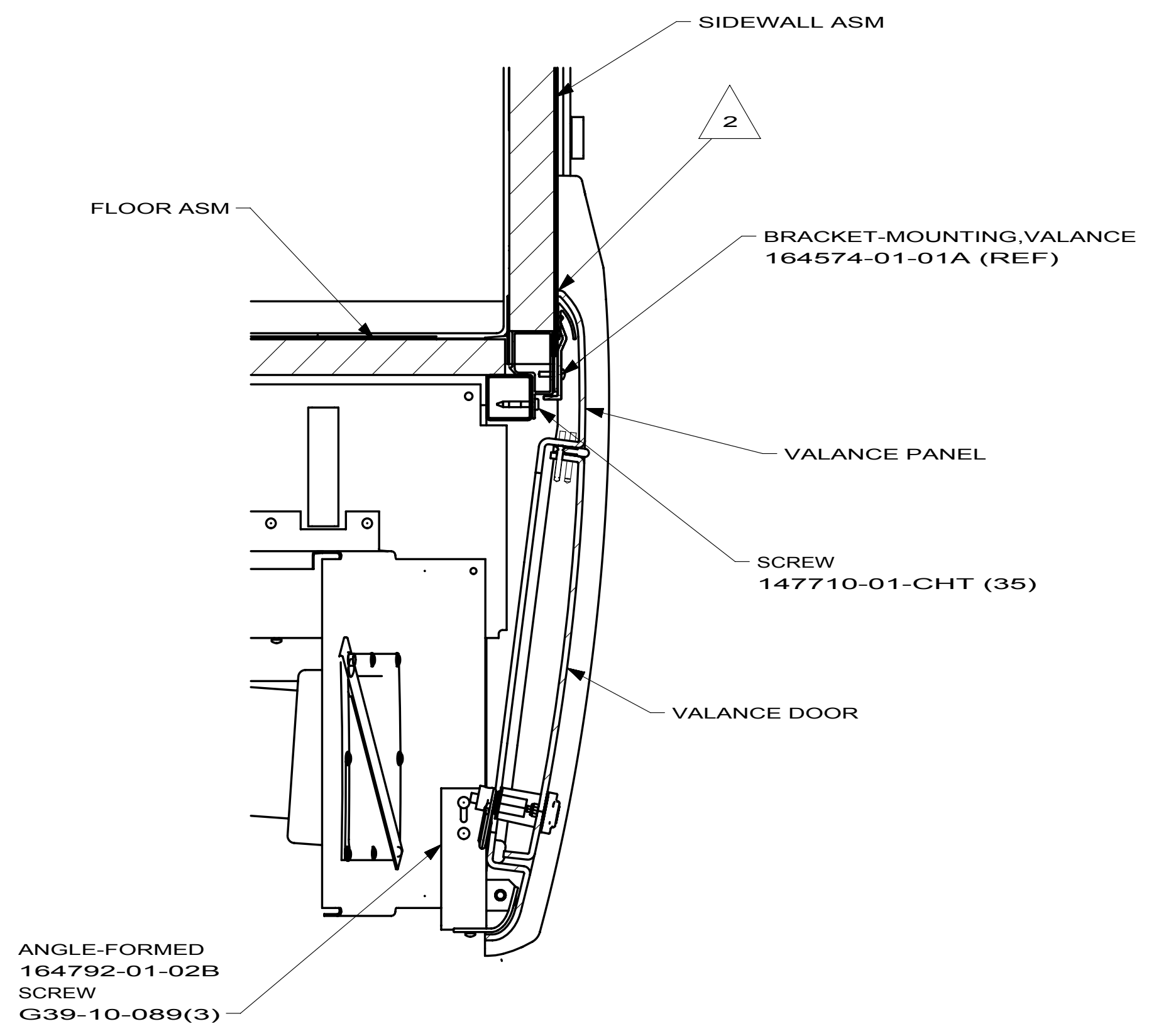
DFTR	ORIG. DATE
CHRR	ALL DIMENSIONS ARE IN MILLIMETERS
P.E.	
M.E.	
DSNR	
UNSPECIFIED TOLERANCES ARE:	
WHOLE DIM (X)	±
ONE-PLACE (X.X)	±
TWO-PLACE (X.XX)	±
ANGLE	±
THIRD ANGLE PROJECTION	
DO NOT SCALE DRAWING	
TITLE: BODY INSTL-SECTIONS	
SHEET	OF
REF:	1
PART NO	165860
REV	
10/27/2009	



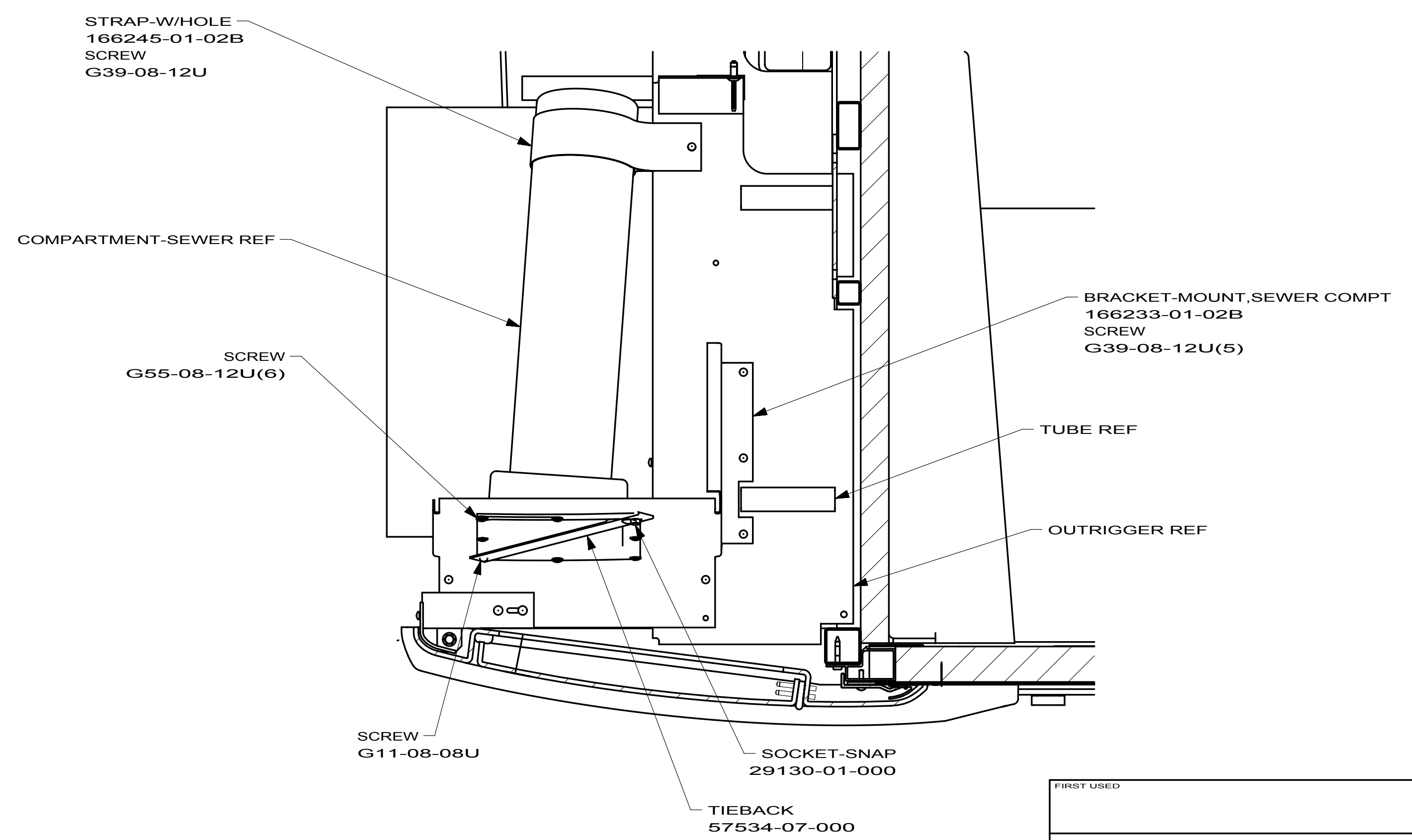
FIRST USED		
DO NOT SCALE DRAWING		
TITLE:		
SHEET	PART NO	REV



SECTION BD-BD
(BOTH SIDES)

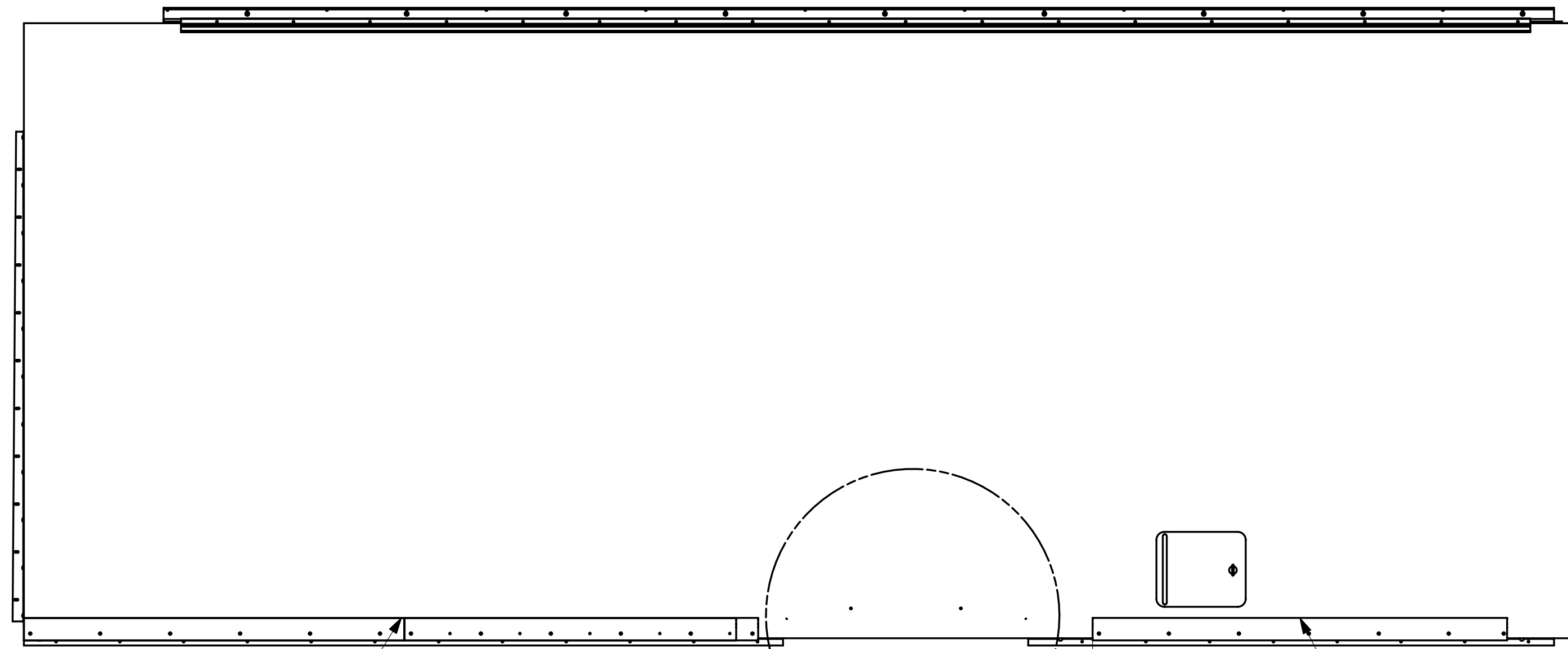


SECTION BE-BE



SECTION BM-BM

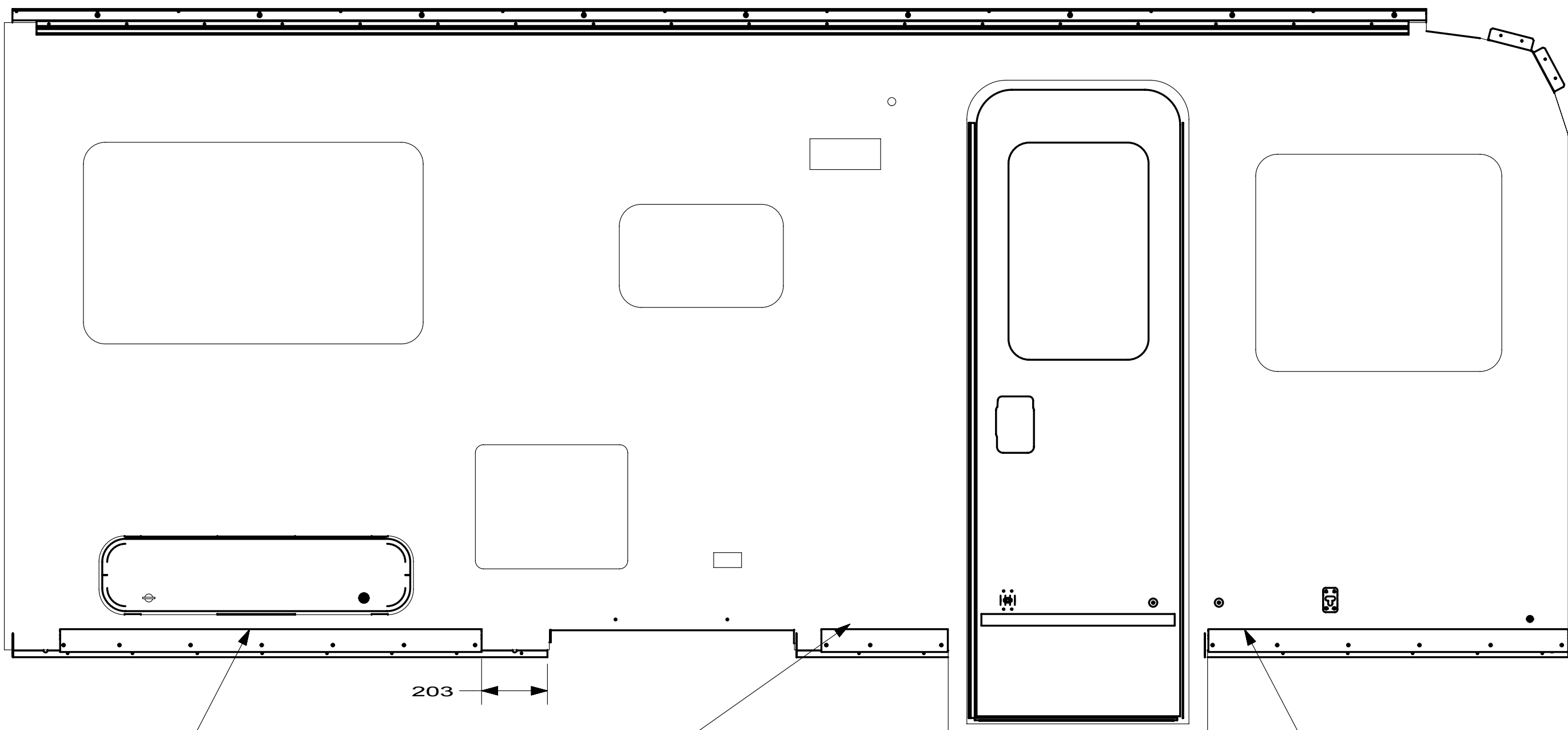
FIRST USED		
DO NOT SCALE DRAWING		
TITLE:		
SHEET	PART NO	REV



BRACKET-MTG. VAL
164574-01-01A (4)
(1151)(2)
SCREW
G39-08-12U (14)

SECTION BJ-BJ

BRACKET-MTG. VAL
164574-01-01A(REF)
(1220)
SCREW
G39-08-12U (8)

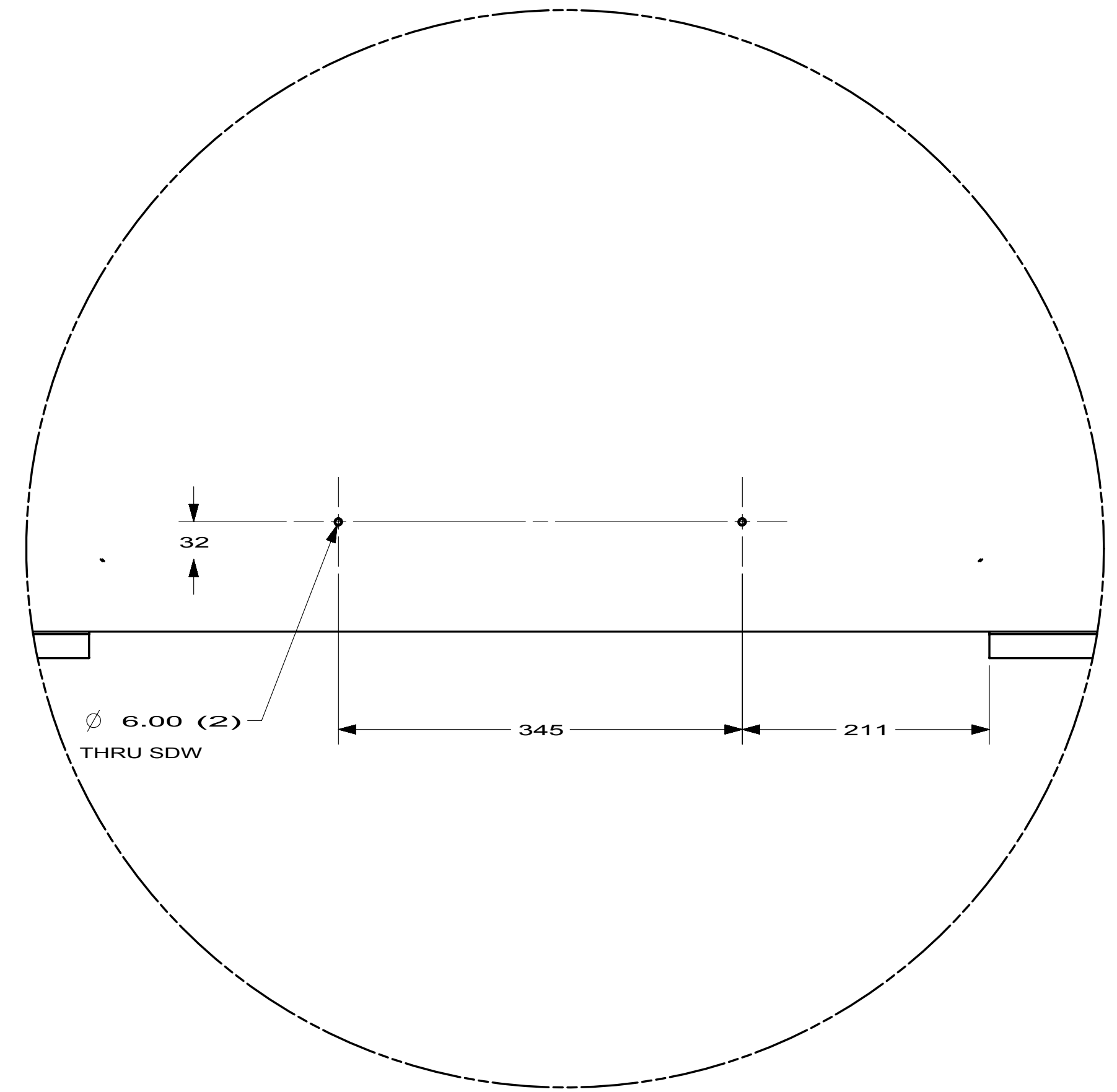


BRACKET-MTG. VAL
164574-01-01A (REF)
(1220)
SCREW
G39-08-12U (8)

BRACKET-MTG. VAL
164574-01-01A (REF)
(390)
SCREW
G39-08-12U (3)

SECTION BH-BH

BRACKET-MTG. VAL
164574-01-01A (REF)
(1110)
SCREW
G39-08-12U (6)



DETAIL BG
(BOTH SIDES)

FIRST USED		09 524CL	
DO NOT SCALE DRAWING			
TITLE: BODY INSTL-SECTIONS			
SHEET 4		PART NO 165860	REV

D

C

B

A

D

C

B

A

PANEL ASM-ROOF CAP
164567-01-XXX

A

890
445

BUMPER-RUBBER
81914-02-000 (4)

CLIP-GLASS,SKYLIGHT
163719-01-CHT (2)
TAPE-FOAM,DBL COATED
76322-25-000
(2 @ 50MM)

A

313
625

SECTION A-A

SEALANT-URETHANE,BLACK
143813-02-000
PRIMER-GLASS,CLEAR
143816-01-000 (20 ML)
PRIMER-FIBERGLASS,BLK
143816-02-000 (20 ML)

20.9

6 8

PLATE-BACKER,FRONT CAP
161483-02-CHT
SCREW
G18-08-16U (6)
WASHER-FENDER 3/16IDX1.0OD
77071-01-000 (6)
NUT
D27-08-00U (6)

3 4 5

TRIM-CAP
167753-01-CHT
TAPE
173983-01-CHT
(400)
TAPE-FOAM
76322-13-000
(50)(2)

10

10. REUSE THE DODGE SPRINTER SCREWS AND WASHERS FROM THE RUNNING LIGHTS TO FASTEN THE TRIM PANEL.
9. CUT BLOCK IN HALF AND USE IN 2 PLCS.
8. APPLY PRIMER, 13816-02-000 TO TRIMMED EDGE OF FIBERGLASS WHEN PRIMING SURFACE.
7. DRILL Ø4.85 - Ø5.11 THROUGH CAB AND FIBERGLASS ON INSTALL.
6. SEE ES0079 FOR BONDING SKYLIGHT TO ROOF CAP.
5. TORQUE BOLTS TO 2 FT-LBS.
4. USE UNDERCOATING 100053-04-000 TO COAT ANY HOLES THAT PENETRATE THE CAB.
3. DRILL Ø3/16" THROUGH CAB AND FIBERGLASS ON INSTALL.
2. SKYLIGHT TO BE CENTERED SIDE-TO-SIDE ±3.
1. ALL SEALANTS MUST BE APPLIED PER SPECIFICATIONS IN THE MANUFACTURING SEALANT MANUAL.

NOTES:

GLASS-SKYLIGHT
163671-01-000

BLOCK-WINDSHIELD.98X.062X.50
2328-03-000

9

308
616

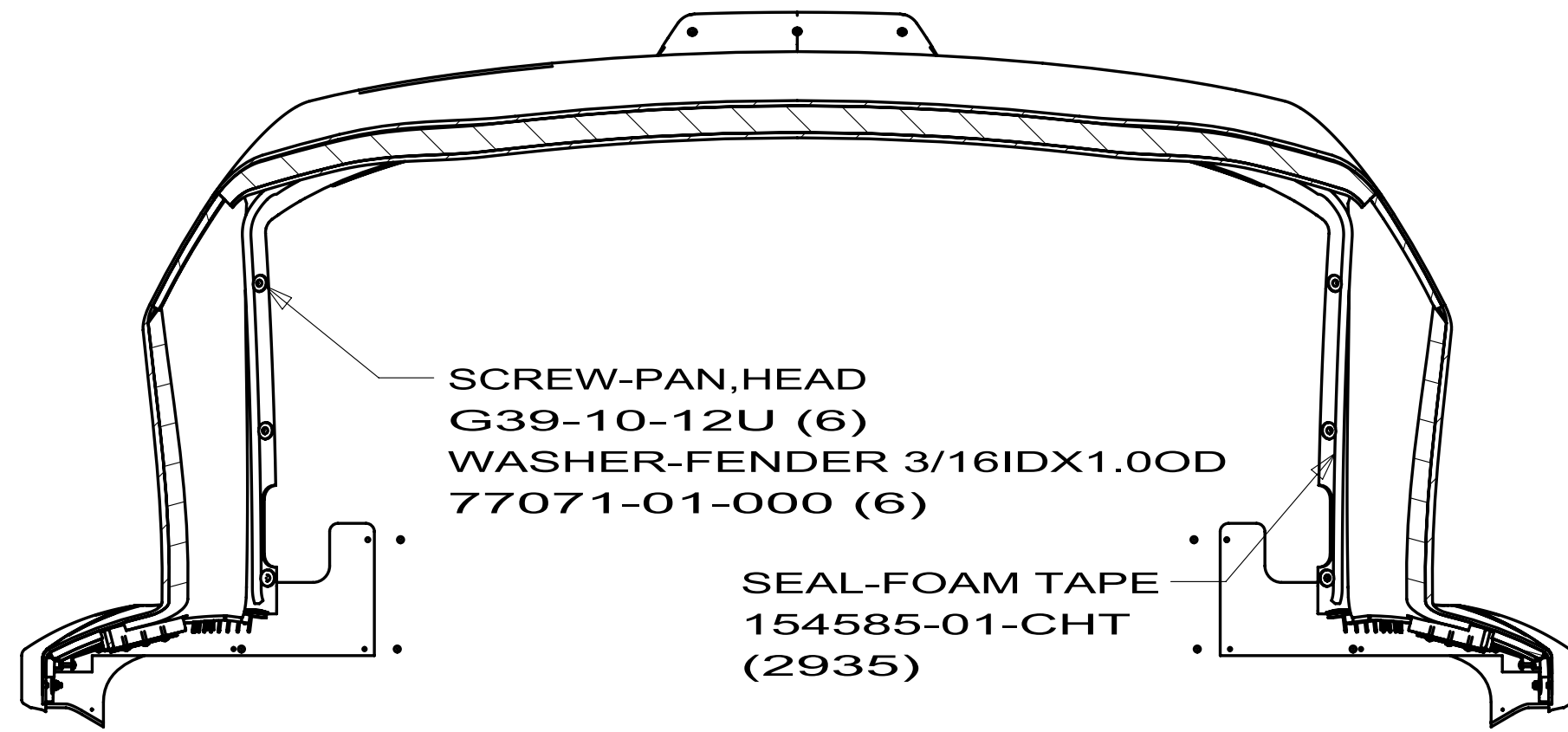
SEE CHART
FOR COLOR VARIATIONS
OF THIS PART

WINNEBAGO INDUSTRIES

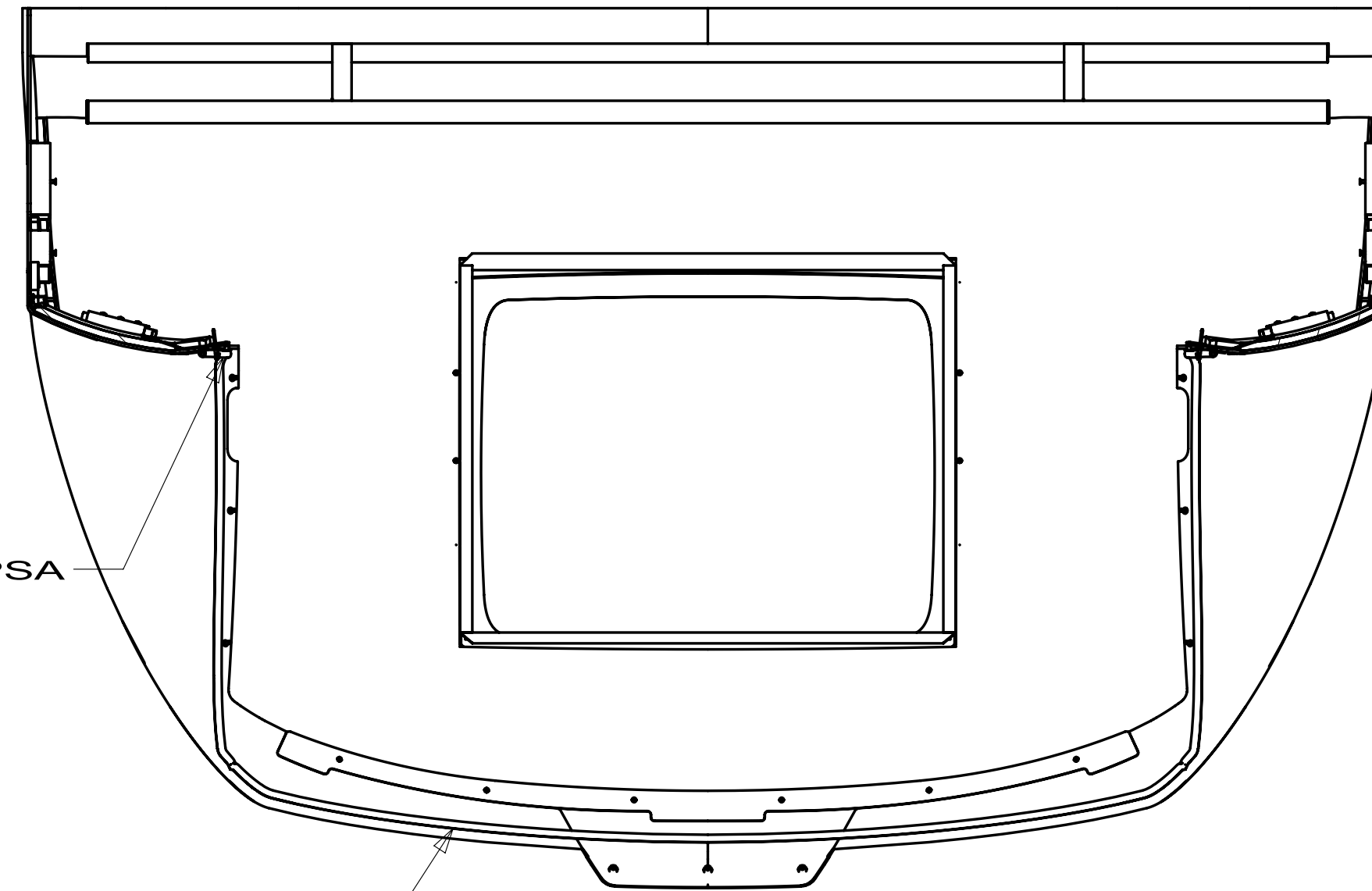
COPYRIGHT 2009
WINNEBAGO
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DFT-ORIG	ORIG. DATE
CHRR	ALL DIMENSIONS ARE IN MILLIMETERS
P.E.	
M.E.	FIRST USED
DSNR	08 500 SERIES
UNSPECIFIED TOLERANCES ARE:	
WHOLE DIM (X)	± 3
ONE-PLACE (X.X)	± 1.5
TWO-PLACE (X.XX)	± 0.50
ANGLE	± 1°
THIRD ANGLE PROJECTION	WEIGHT (LBS): 139.4
DO NOT SCALE DRAWING	
TITLE: BODY PANEL INSTL-FRONT	
SHEET 1 OF 2	PART NO 164585
REF:	1

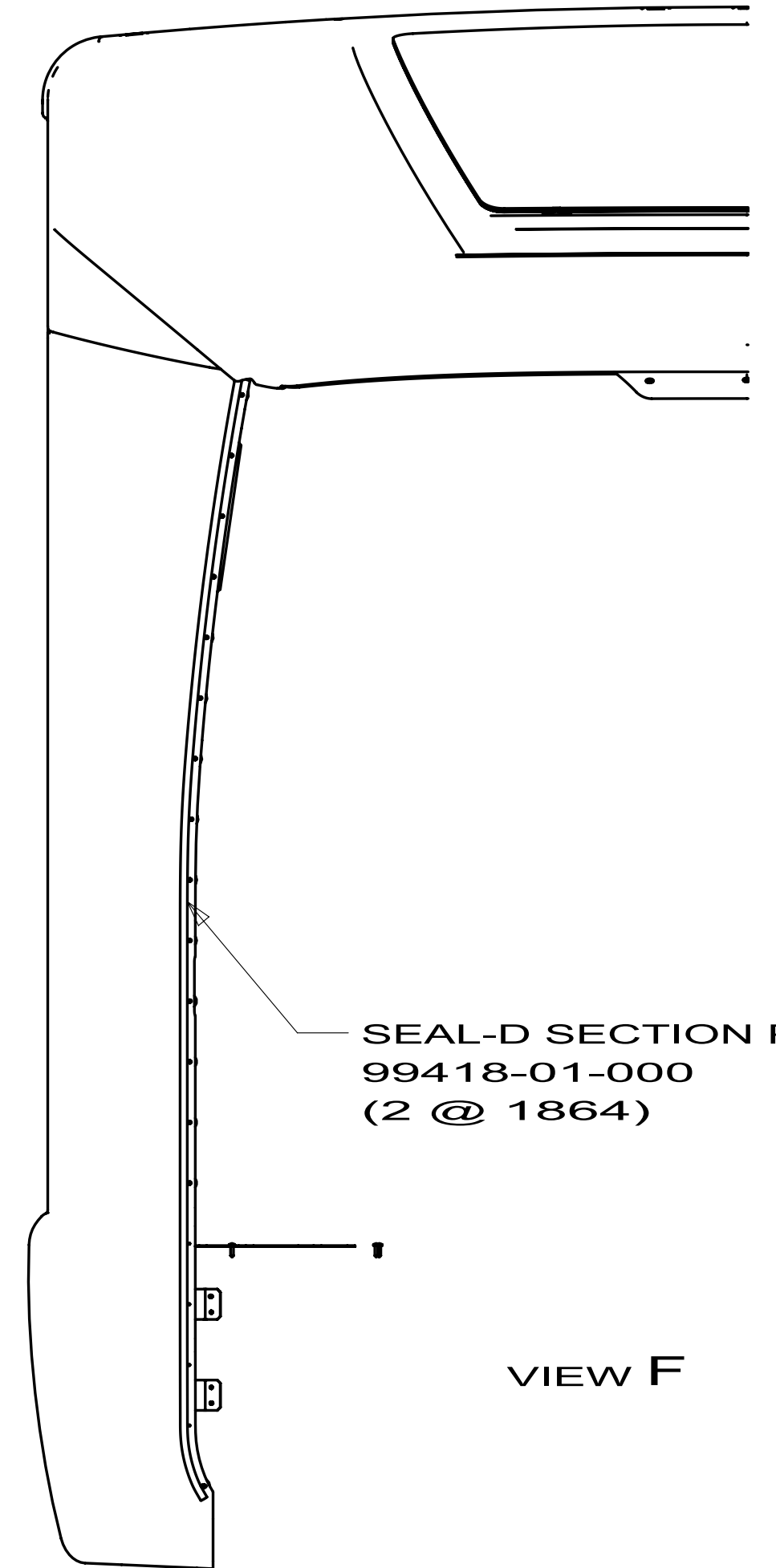
10/2/2009



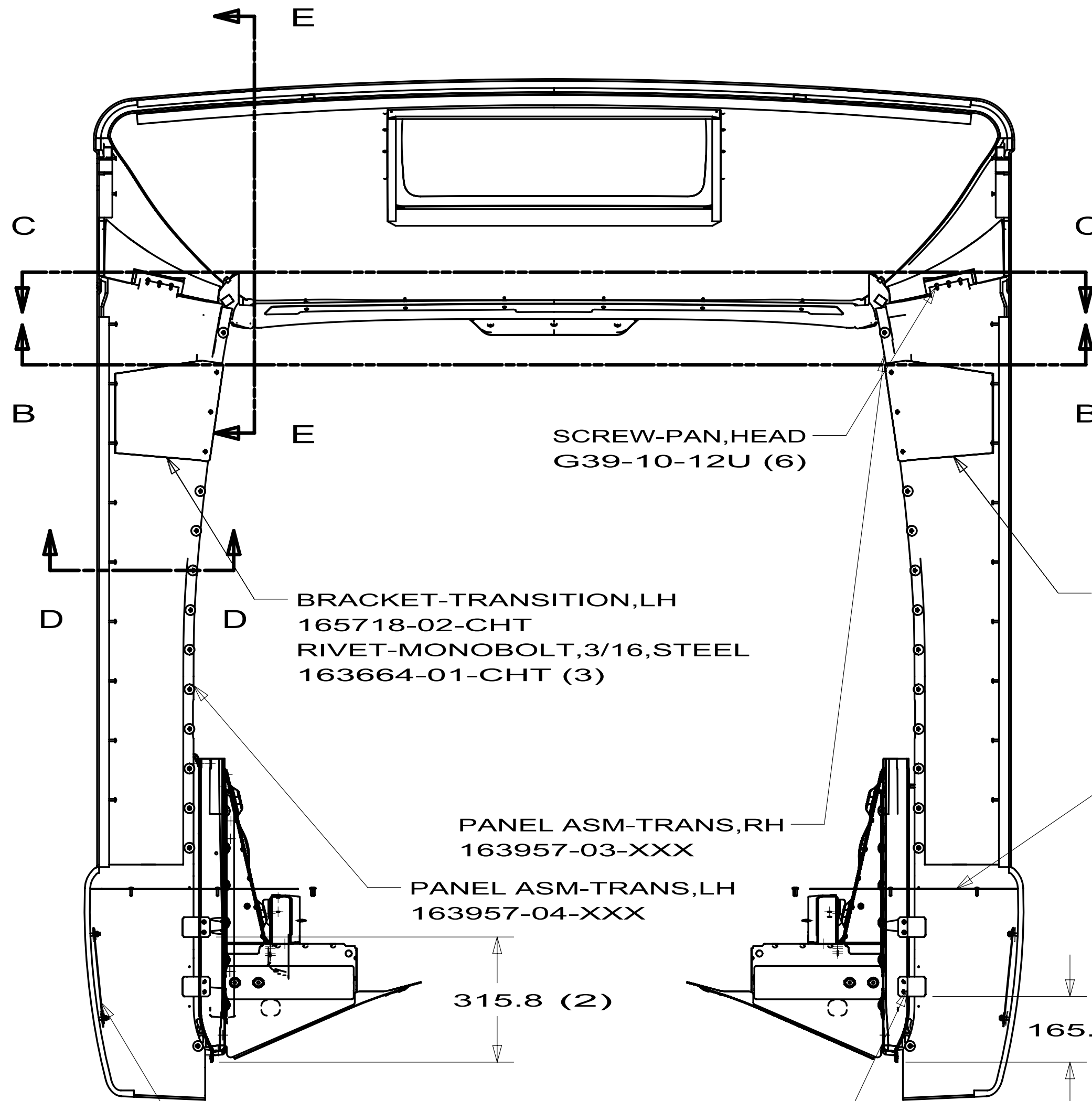
SECTION C-C



SECTION B-B



VIEW F



SCREW-PAN,HEAD
G39-10-12U (6)

BRACKET-TRANSITION,LH
165718-02-CHT
RIVET-MONOBOLT,3/16,STEEL
163664-01-CHT (3)

PANEL ASM-TRANS,RH
163957-03-XXX
PANEL ASM-TRANS,LH
163957-04-XXX

315.8 (2)

PLATE
171676-01-CHT (2)
WASHER
E13-22-000 (4)
WASHER-FENDER,6.7IDX25.4OD
142195-01-CHT (4)
NUT-HEX SELFLOCK 1/4X20
D29-04-00U (4)

BRACKET-TRANSITION,RH
165718-01-CHT
RIVET-MONOBOLT,3/16,STEEL
163664-01-CHT (3)

PANEL-CLOSEOUT
149756-02-CHT(2)
SCREW
G67-10-12U(8)

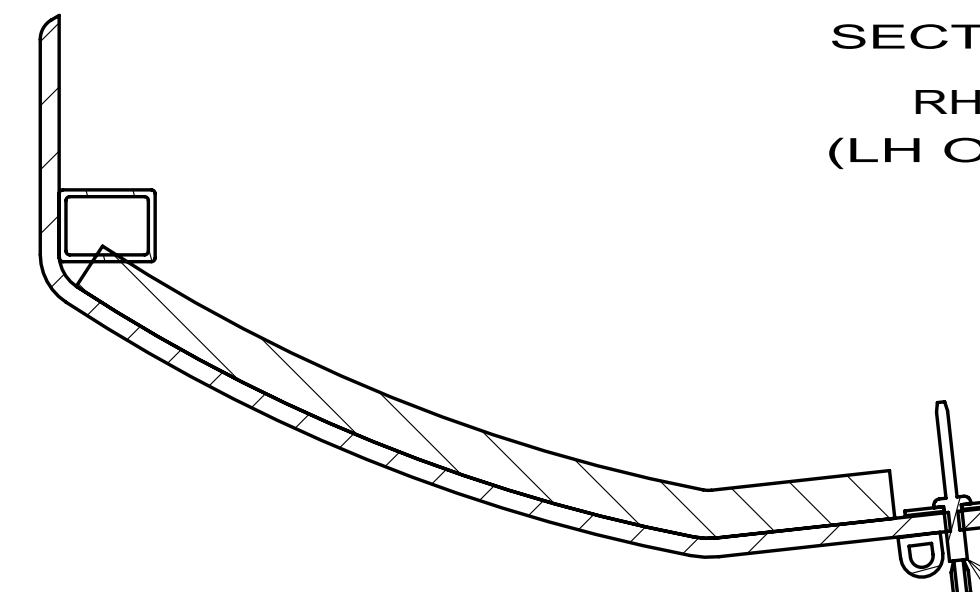
CLIP-TRANSITION
165196-01-CHT (4)
RIVET-MONOBOLT,3/16,STEEL
163664-01-CHT (8)

165.8 (2)

SCREW-CNSK
G62-10-16U (2)

SCREW-PAN,HEAD
G39-10-12U (9)

SECTION E-E
RH SHOWN
(LH OPPOSITE)



SECTION D-D
24 PLCS

RIVET-MONOBOLT,3/16,STEEL
163664-01-CHT
WASHER-FENDER 3/16IDX1.0OD
77071-01-000

4 7

FIRST USED		08 500 SERIES	
DO NOT SCALE DRAWING			
TITLE: BODY PANEL INSTL-FRONT			
SHEET 2		PART NO 164585	REV

8

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2

1

DWG NO	UNIT	A	B
171456-01	524DL	60	100
171456-02	524CL	600	80

RELEASE

REV

DATE

11--12--08

DWG NO

171456

REV

ZONE

REVISION RECORD

DATE

DET-ORIG

DECAL/BEZEL DOMED
151687-02-01A

DECAL-LOGO DOMED
132664-02-01A (2)

45 (2)

90 (2)

12. BODY TRIM PARTS ON CAB DOOR WILL HAVE PRE-PAINT PREPARATION INCLUDING SCUFFING, PRE-CLEAN AND PRIMER COATED WITH UPO 7227.

11. UNIT WITH REAR SLIDEOUT WILL HAVE THE SLIDEOUT ROOM WALLS PAINTED WITH PREDOMINATE COLOR ON BACKWALL.

10. LOGO IS PAINTED ACCORDING TO DESIGN.

9. DIE CUT ACRYLIC FILMS TO PROTECT PAINT. RH & TRANSITION PANEL AND KIT-PAINT PROTECTION.

8. PASSENGER SIDE OF UNIT SHOWN, DRIVER'S SIDE OPPOSITE.

7. END PANELS OF SLIDEOUT ROOMS WILL BE PAINTED WITH BASECOAT AND CLEAR COAT ONLY. THERE WILL BE NO COLORED DESIGN GRAPHIC ELEMENTS PAINTED ON THE END PANELS.

6. APPLY SEALER BODY SEAM CLEAR 94401-04-000 TO HELP SECURE EDGES.

5. USE 174664-01-000 (100 FT) TO COVER UNSEALED ROOF SEAMS.

4. CLEAR COAT TO BE APPLIED ON ENTIRE UNIT TO PROTECT PAINT.

3. TOLERANCE FOR DIMENSIONS IS +/-20mm.
LOGO IS TO BE +/- 1mm ON A HORIZONTAL PLANE (END TO END).

2. APPLY FILM-URETHANE PROTECTANT 109506-01-000 AT BOTTOM OF ENTRANCE DOOR TO PREVENT SCUFFMARKS.

1. APPLY PROTECTOR 116424-01-000 TO WATER HEATER DOOR LATCH.

NOTES:

8

7

6

5

4

3

2

1

10/02/09

1

171456

2

1

10/02/09

GRAPHICS INSTL - FBP

SPECIFICATION PRINT
DO NOT SCALE

WINNEBAGO

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INDUSTRIES, INC.

ORIG DATE
11/04/08

FIRST USED
10 500
(NAVION iQ)

MATERIAL:

SHEET
1

OF
2

PART NO
171456

REV

8

7

6

5

4

3

2

1

DWG
NO 171456



(27A)
GRAPHICS INST - 2010 NAVION IQ
DK. GARNET



(92A)
GRAPHICS INST - 2010 NAVION IQ
DESERT BEIGE



(24C)
GRAPHICS INST - 2010 NAVION IQ
PATRIOT BLUE



(24B)
GRAPHICS INST - 2010 NAVION IQ
STELLAR

FIRST USED		
2010 500 SERIES (NAVION iQ)		
SPECIFICATION PRINT DO NOT SCALE		
TITLE:		
GRAPHICS INSTL - FBP		
SHEET	2	PART NO
		171456
		REV

8

7

6

5

4

3

2

1

2010 VIEW PROFILE
VINTAGE (27A)



2010 VIEW PROFILE
ALMOND (92A)



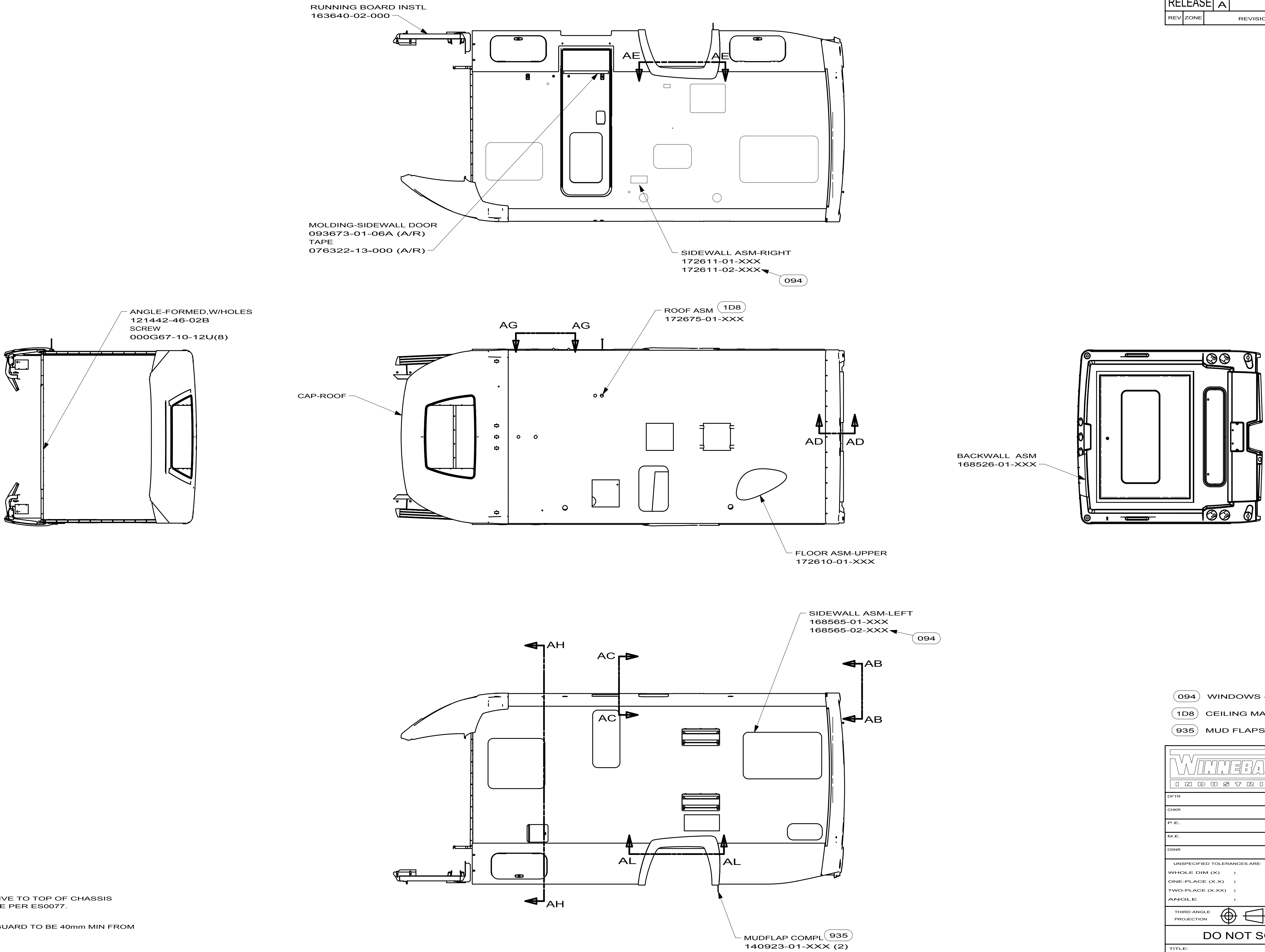
2010 VIEW PROFILE
VERMILLION (24C)



2010 VIEW PROFILE
AUTUMNWOOD (24B)



FIRST USED		
2010 500 SER (VIEW PROFILE)		
SPECIFICATION PRINT DO NOT SCALE		
TITLE:		
GRAPHICS INSTL - FBP		
SHEET	2	PART NO
		173239
		REV



- 094 WINDOWS - SE-GI
- 1D8 CEILING MATERIAL-SOFT
- 935 MUD FLAPS - REAR

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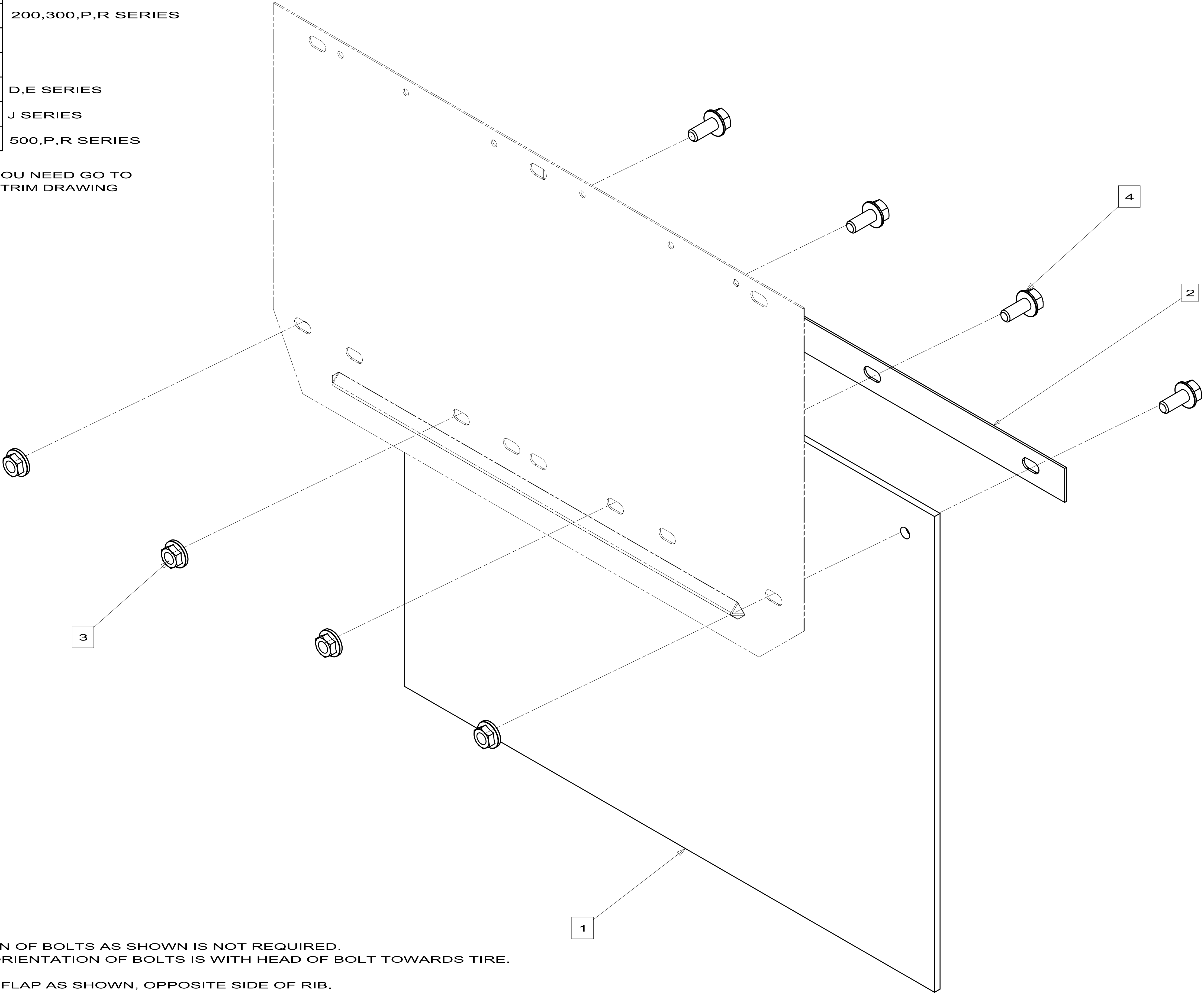
DFTR	ORIG. DATE
CHRR	ALL DIMENSIONS ARE IN MILLIMETERS
P.E.	
M.E.	
DSNR	
FIRST USED	
10 524DL	
UNSPECIFIED TOLERANCES ARE:	
WHOLE DIM (X)	MATERIAL:
ONE-PLACE (X.X)	
TWO-PLACE (X.XX)	
ANGLE	
THIRD ANGLE PROJECTION	
DO NOT SCALE DRAWING	
TITLE: BODY INSTL-PANEL & TRIM	
SHEET 1 OF 1	PART NO 172602
REF:	1

10/5/2009

DWG NO	SHEET
140923-01	1
140923-02	2
140923-03	N/A
140923-04	N/A
140923-05	3
140923-06	4
140923-07	5

500,700,E,H,J SERIES
200,300,P,R SERIES
D,E SERIES
J SERIES
500,P,R SERIES

TO FIND THE TAB YOU NEED GO TO
THE BODY PANEL & TRIM DRAWING



140923-01
500 SERIES
700 SERIES
E SERIES
H SERIES
J SERIES

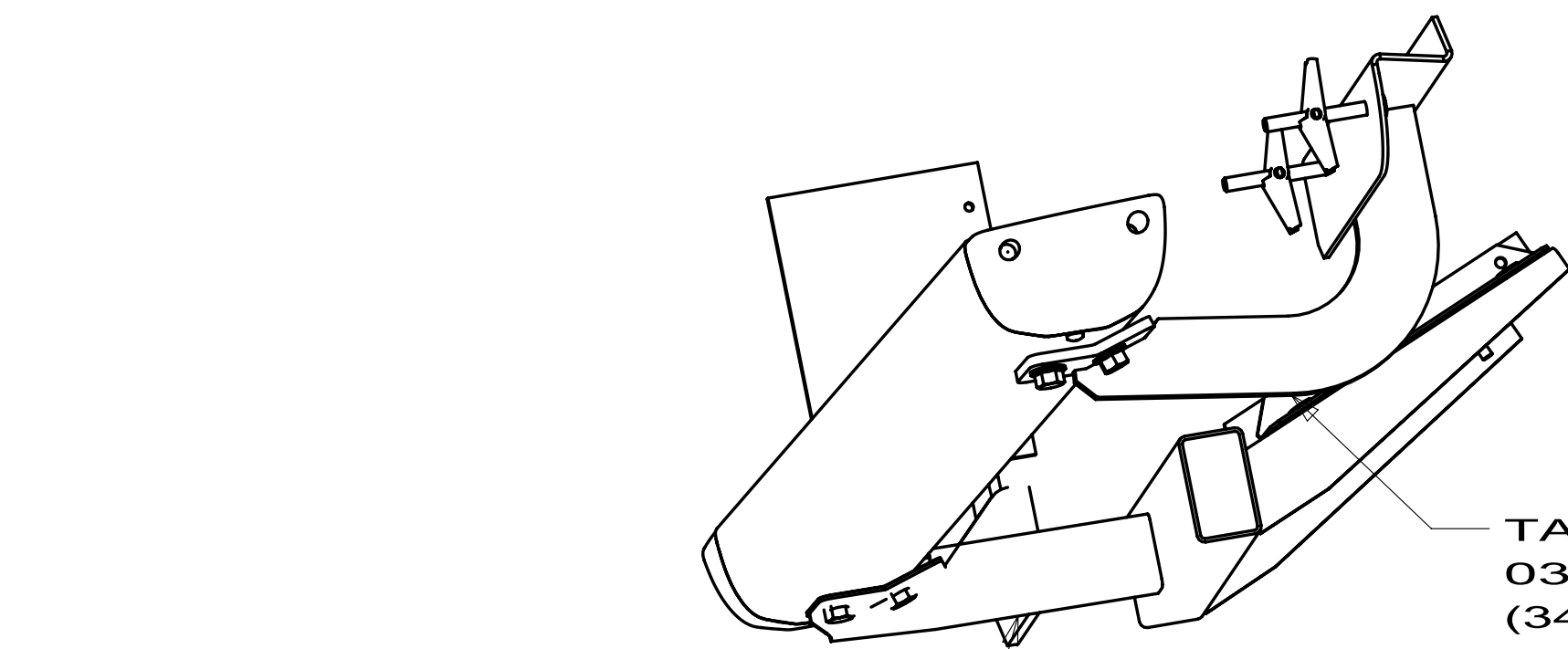
4	000C260512U	BOLT	4
3	000D390500U	NUT	4
2	14092201CHT	PLATE-MUDFL	1
1	01751601000	MUD FLAP-BL	1
ITEM	PART NUMBER	DESCRIPTION	QTY

WINNEBAGO INDUSTRIES		COPYRIGHT 2009 WINNEBAGO INDUSTRIES, INC.	
DFT:R		ORIG. DATE	
CHK:R		ALL DIMENSIONS ARE IN MILLIMETERS	
P.E.:		FIRST USED	
M.E.:		02 MOTORHOMES	
DSNR			
UNSPECIFIED TOLERANCES ARE:		MATERIAL:	
WHOLE DIM (X) : 1.5			
ONE-PLACE (X.X) :			
TWO-PLACE (X.XX) :			
ANGLE :			
THIRD ANGLE PROJECTION			
DO NOT SCALE DRAWING			
TITLE: MUD FLAP COMPL			
SHEET 1 OF 5		PART NO 140923 REV	

2. ORIENTATION OF BOLTS AS SHOWN IS NOT REQUIRED.
PREFERRED ORIENTATION OF BOLTS IS WITH HEAD OF BOLT TOWARDS TIRE.

1. MOUNT MUDFLAP AS SHOWN, OPPOSITE SIDE OF RIB.

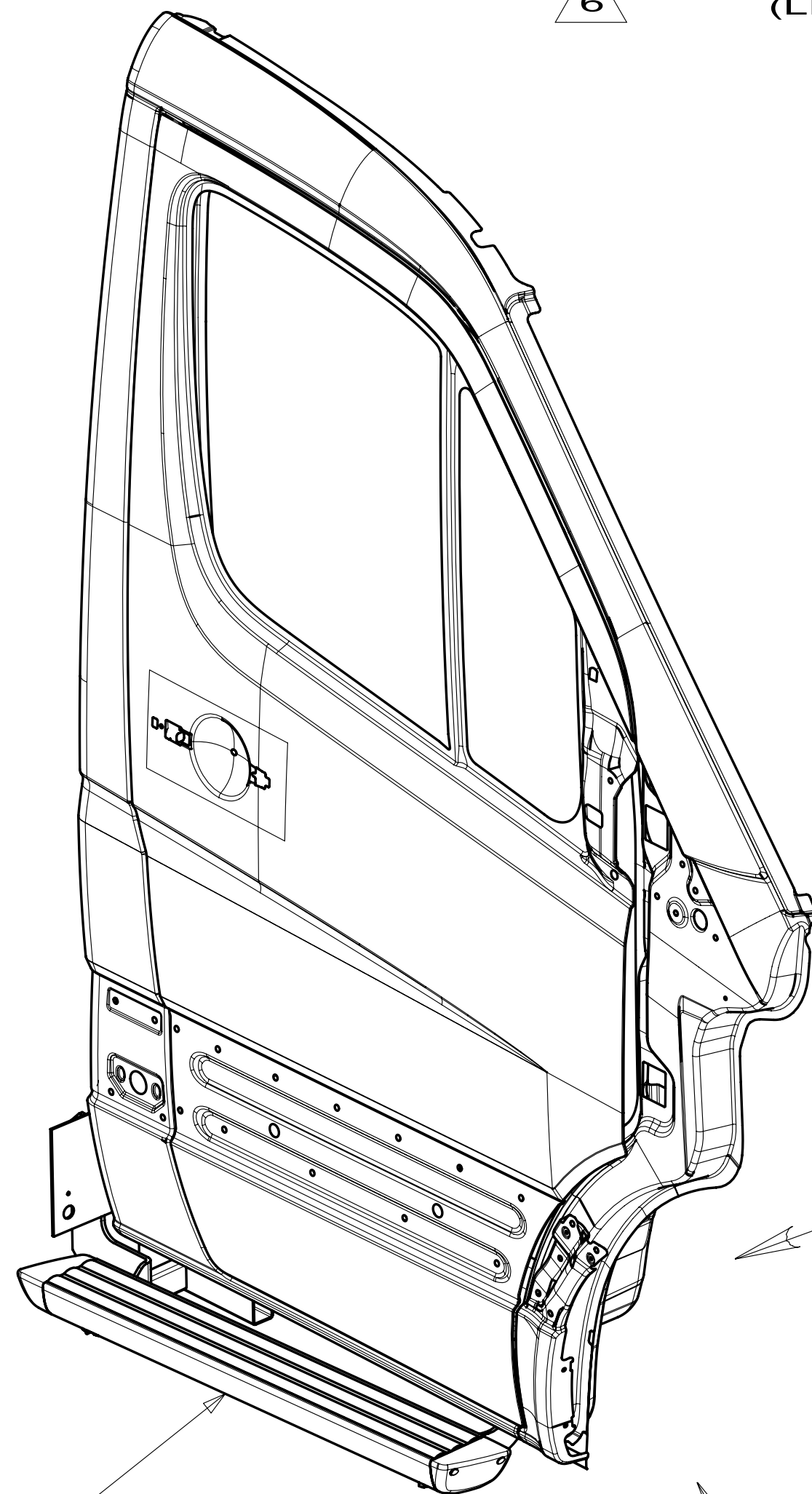
NOTES:



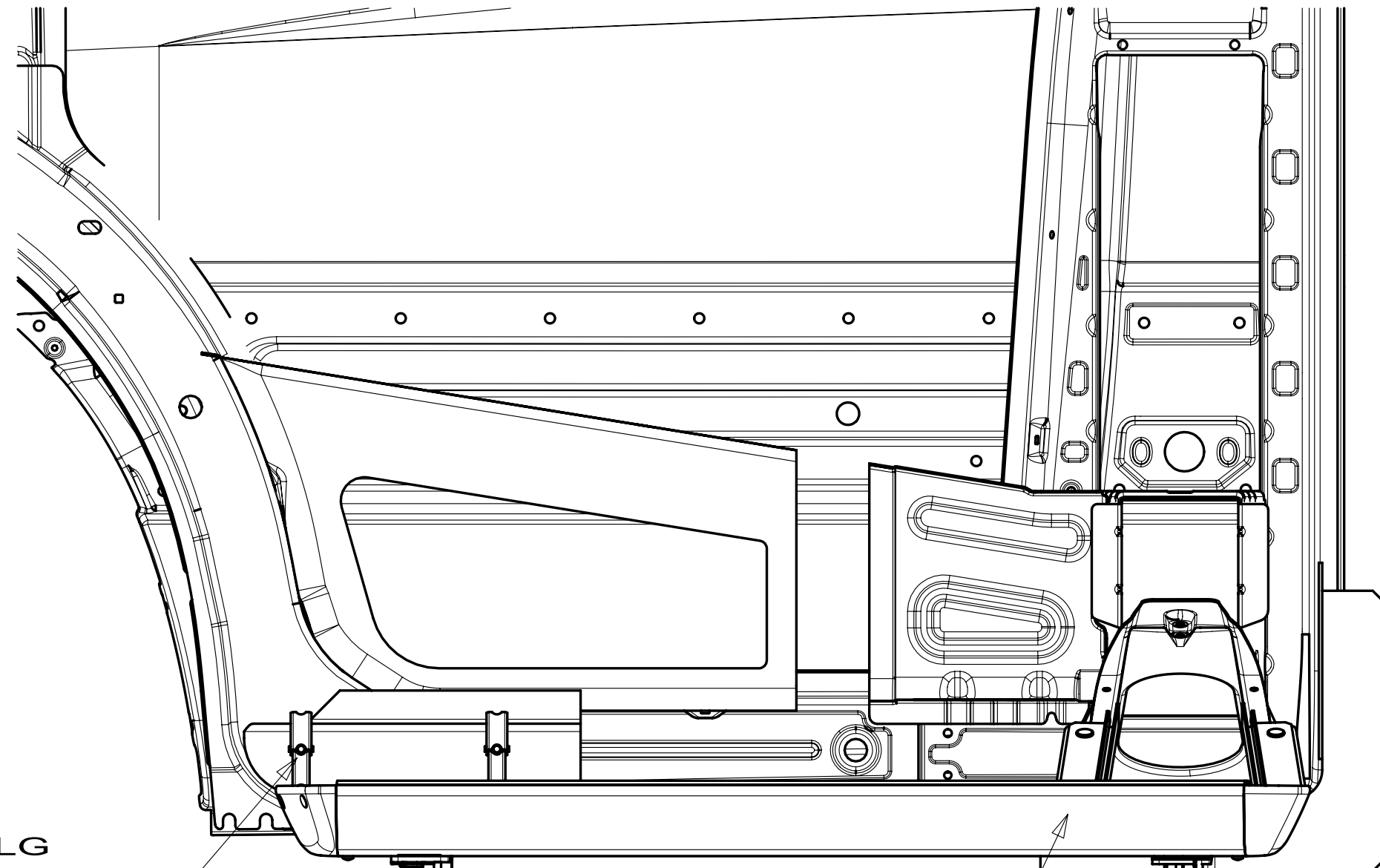
TAPE-ANTI SLIP
038327-01-000
(200MM) 6

TAPE-ANTI SLIP
038327-01-000
(340MM) 6

VIEW F
(RH SHOWN)
(LH OPPOSITE)



STEP ASM-ENTRY,CAB
163241-01-02A
TREAD
163252-01-01A
CAP-END,STEP,RH,FRT/RR
163254-01-01A
CAP-END,STEP,LH,FRT/RR
163254-02-01A



1 2 3

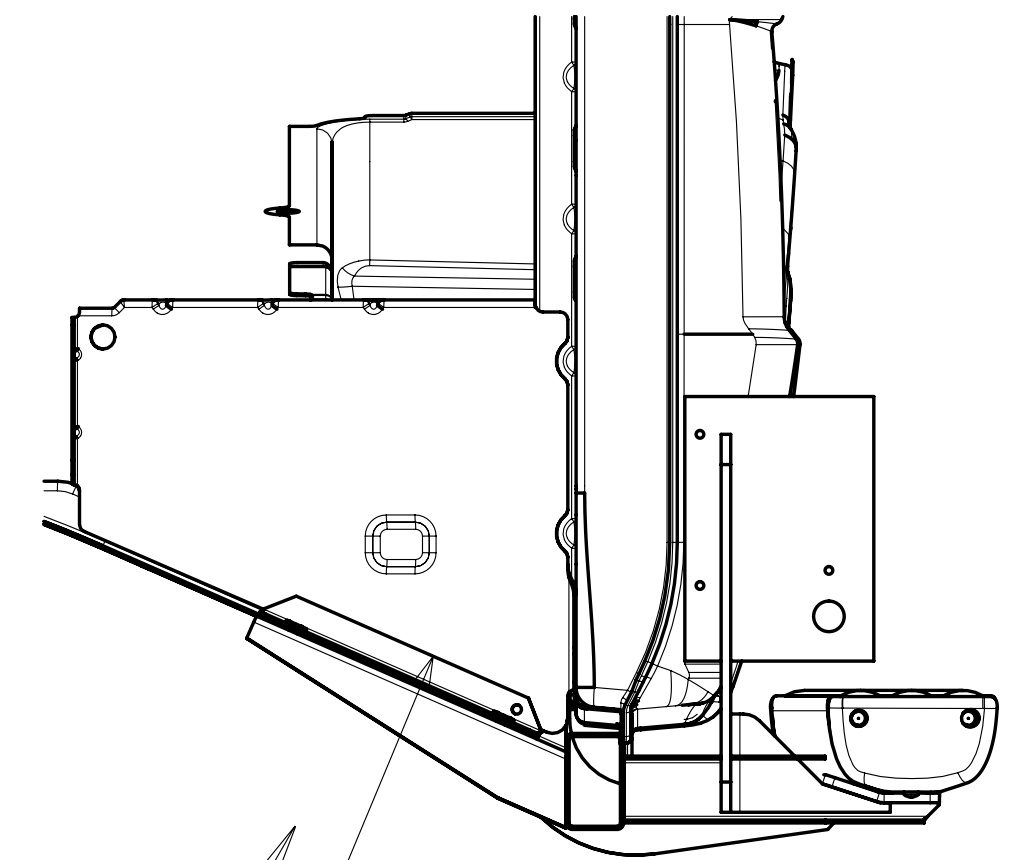
BOLT-HEX-SER FLG
C26-05-40B (2)
WING-TOGGLE
163691-01-01A (2)

BOLT-HEX-SER FLG
C26-06-16T (2)

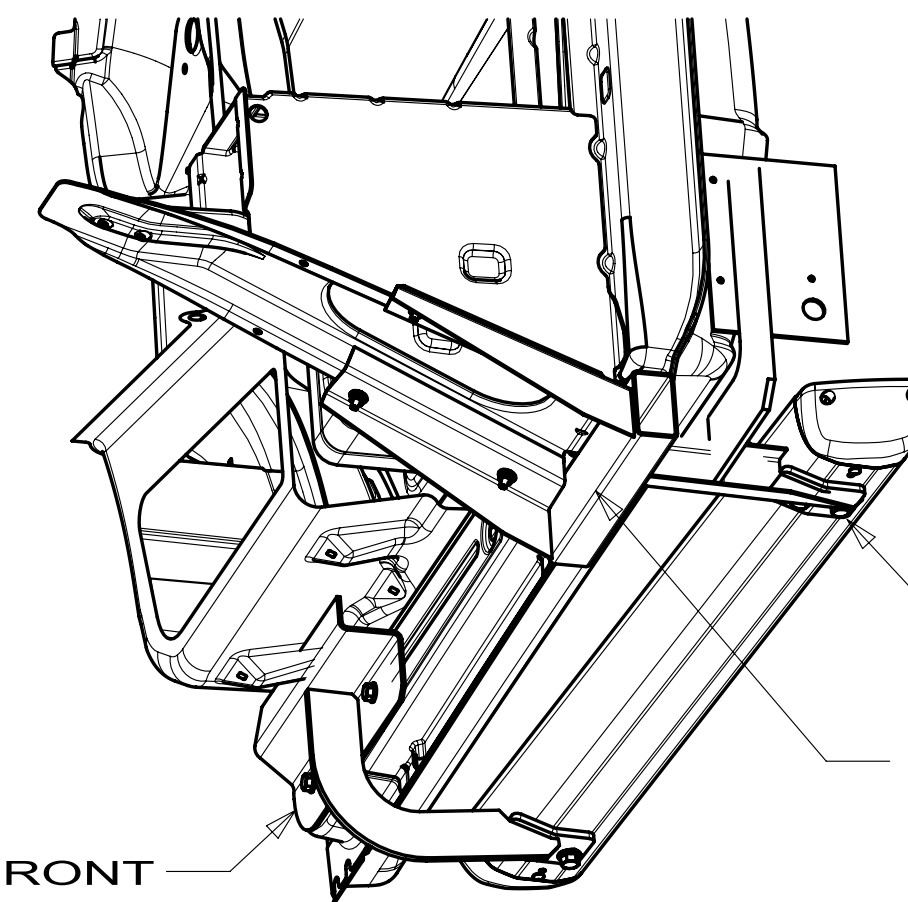
BRACKET ASM-STEP,CAB,FRT
172267-01-04B (RH)
172267-02-04B (LH)

NUT
5 D39-04-00U (4)

VIEW C
(RH SHOWN)
(LH OPPOSITE)



CLAMP ASM-CAB,STEP,REAR
164698-02-02B
(4 TOTAL)



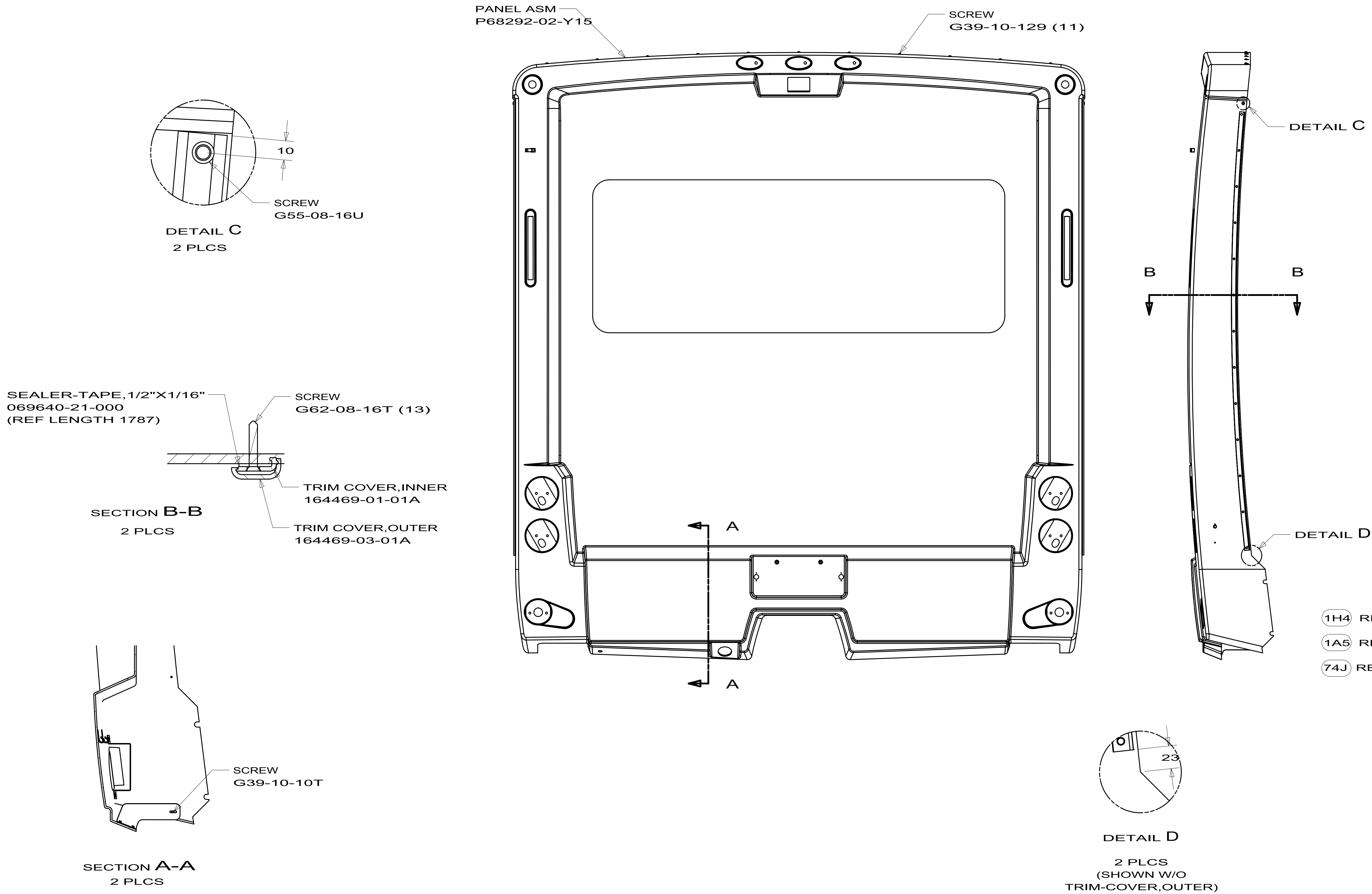
BRACKET ASM-FRONT

BOLT-HEX-SER FLG
C26-06-16T (2)

BRACKET ASM-REAR

VIEW D
(RH SHOWN)
(LH OPPOSITE)

FIRST USED		08 500-SERIES	
DO NOT SCALE DRAWING			
TITLE:			
RUNNING BOARD INSTL			
SHEET 2		PART NO	163640
			REV



- (1H4) REARVIEW MONITOR-WIRE PREP
- (1A5) REARVIEW MONITOR W/O
- (74J) REARVIEW MONITOR SYSTEM

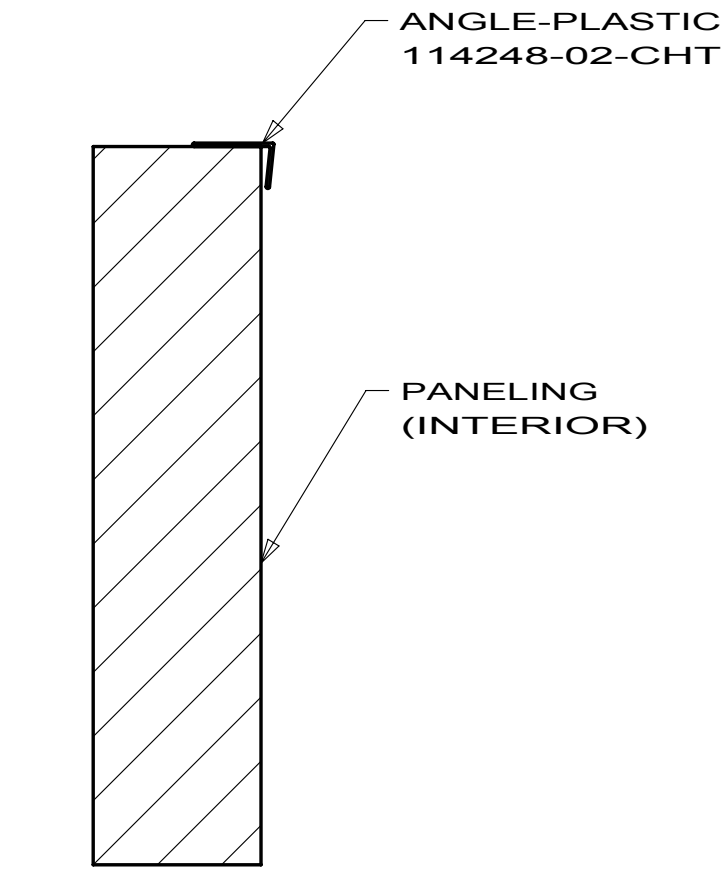
09 500 SERIES

3
1.5
0.50
1"

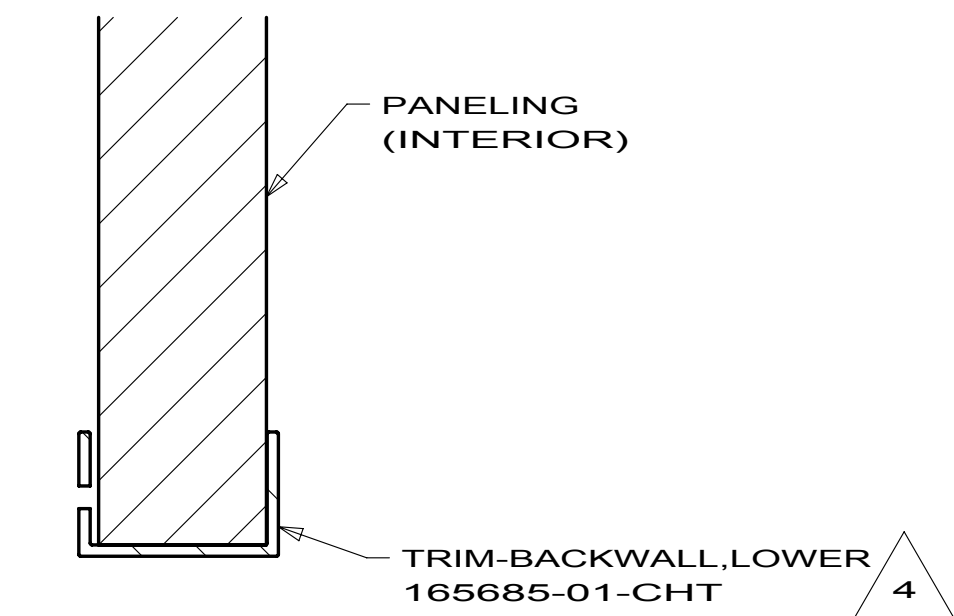
WEIGHT (LBS): 120

REAR CAP INSTL

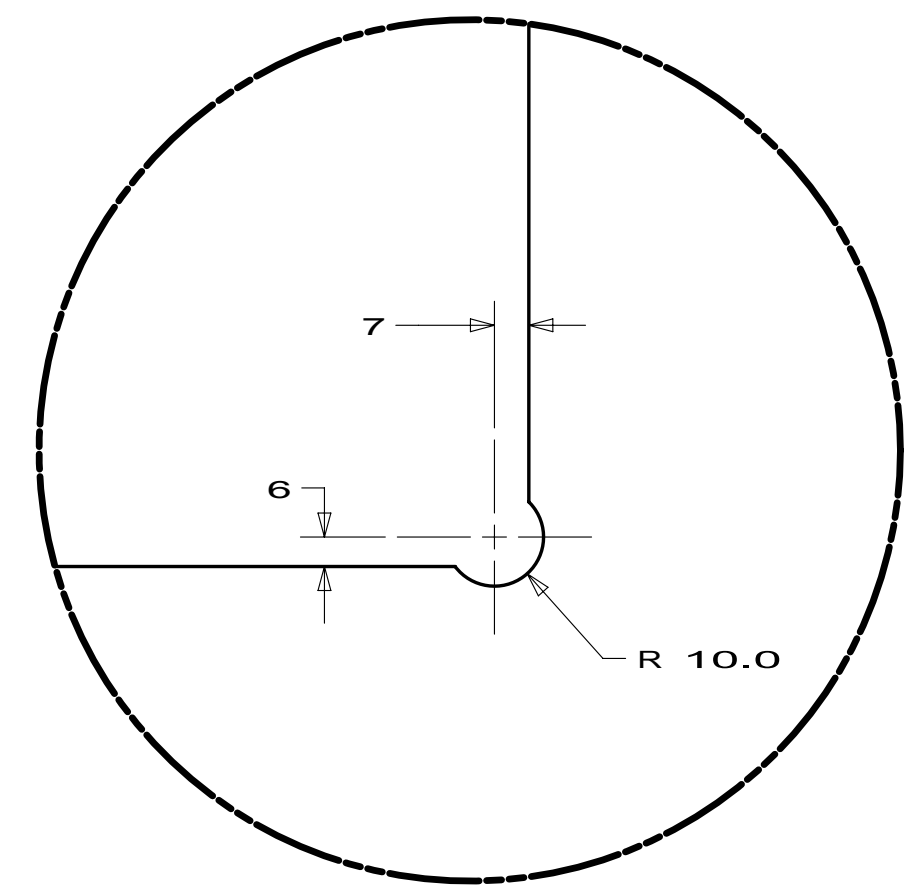
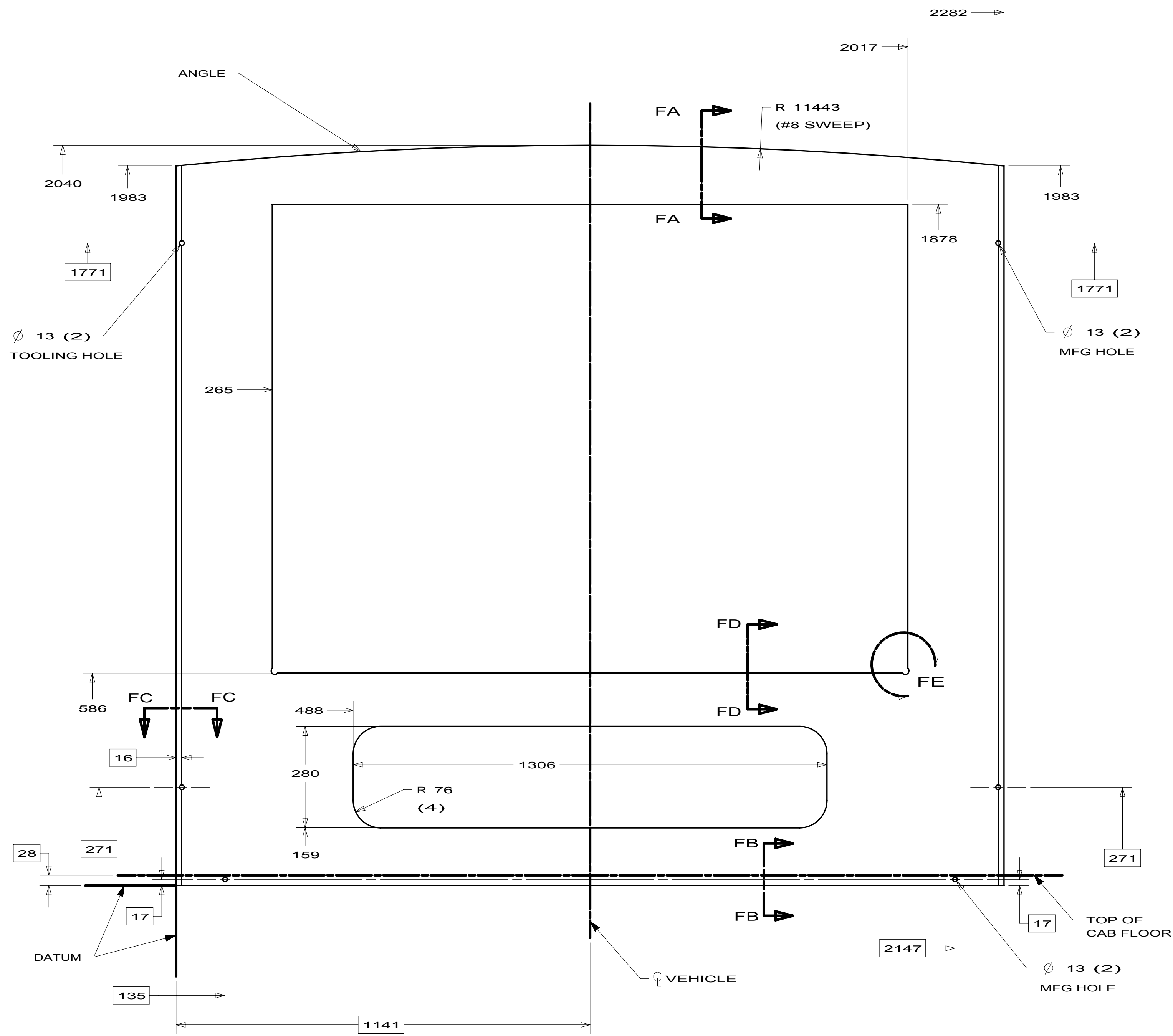
1 1 168345



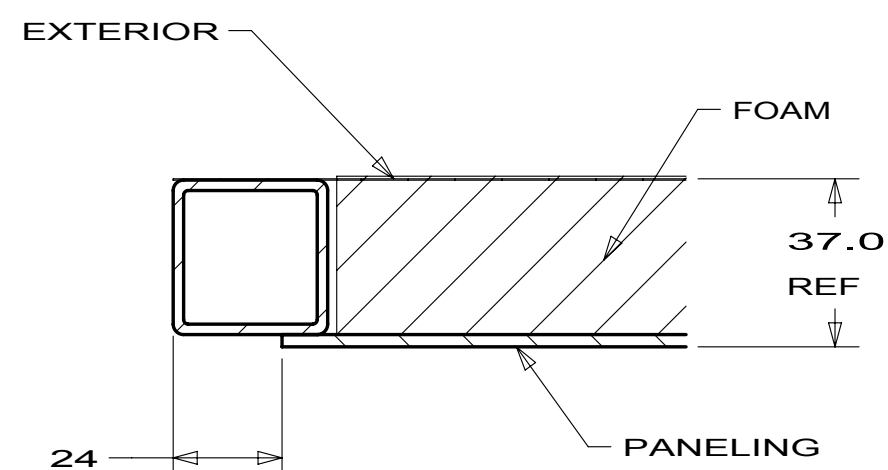
SECTION FA-FA



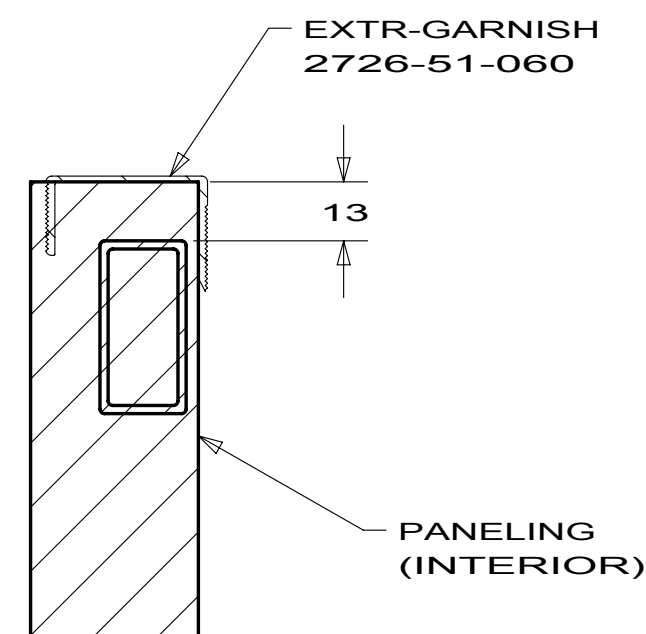
SECTION FB-FB



DETAIL FE
(2 PLACES)



SECTION FC-FC



SECTION FD-FD

- NOTES:
1. TOLERANCE FOR CUTOUT ± 1.5 .
 2. PANEL SHOWN FROM INTERIOR SIDE.
 3. ALL RADII 9.5 UNLESS OTHERWISE SPECIFIED.
 4. CAP SEAL TRIM WITH SEALANT 72889-20-000.

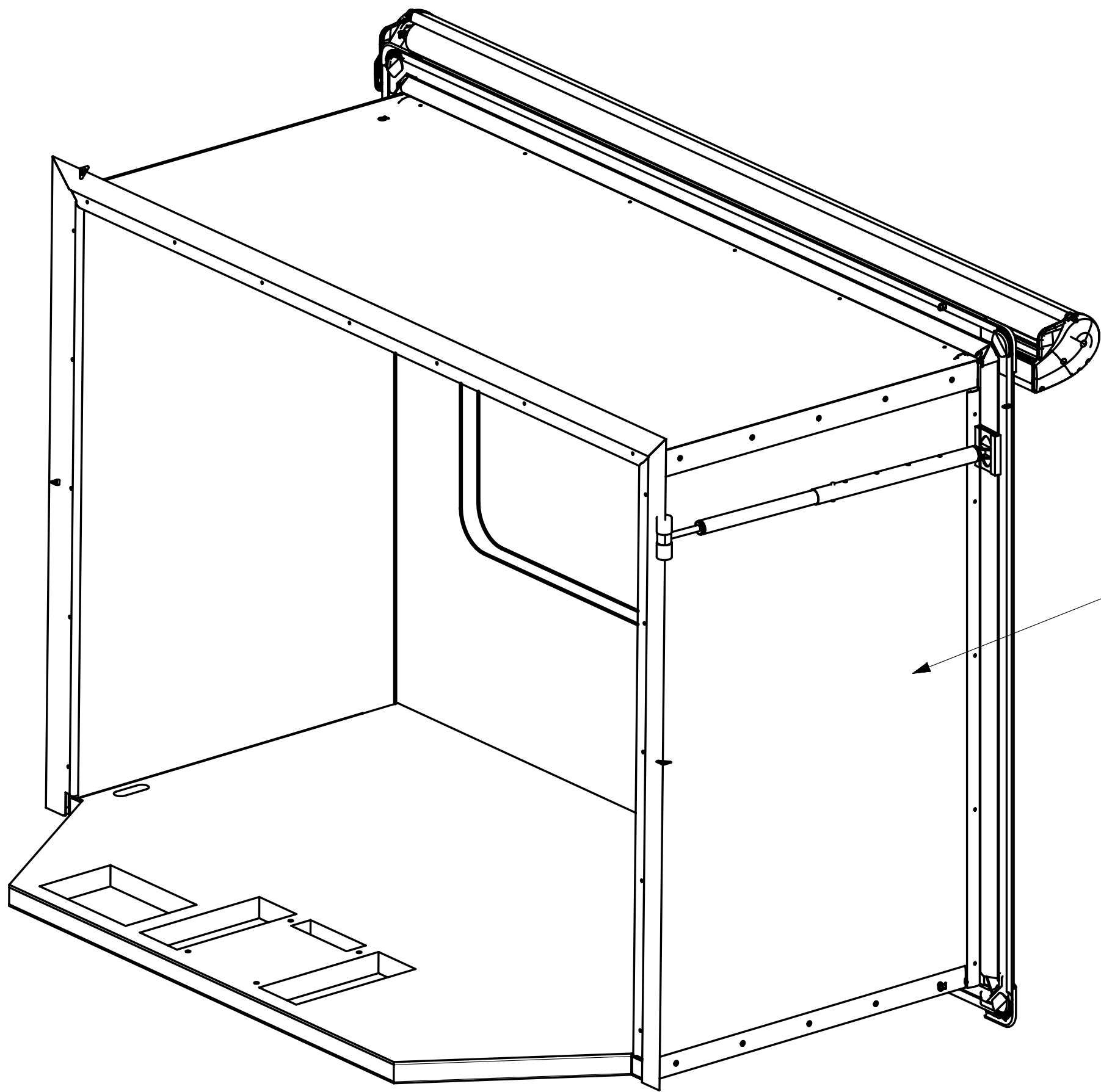
NOTICE
CHANGES TO THIS SHEET
MAY AFFECT OTHERS

FIRST USED			09 524DL
DO NOT SCALE DRAWING			
TITLE:			BACKWALL ASM
SHEET 1	PART NO	168526	REV

8		7	
DWG NO	ROOM ASM-SLIDEOUT	PANEL ASM-SLIDEOUT	
168562-01	168562-11-XXX	168528-01-XXX	
168562-02	168562-12-XXX	168528-02-XXX	

094

1	
RELEASE	REV DATE
A	
DWG NO	168562
REV	ZONE
REVISION RECORD	
DATE	OFTR-ORIG



ROOM ASM-SLIDEOUT
(SEE TAB)

PAD
128299-03-000 (UP TO 09-06-09)
BEARING PAD-NARROW
134855-01-000 (2) (AFTER 09-07-09)
SUPPORT ASM
126313-14-02B (2)
BOLT
C26-06-28B (2)

6

SLIDEOUT MECHANISM-ELEC
165169-01-000

ANGLE-ATTACHMENT
113904-16-02B (2)
SCREW
G39-08-12U (6)
G39-08-08U (6)

FRAME ASM-SLIDEOUT,REAR
165217-01-02B

FLOOR ASM-UPPER

13. MAXIMUM RUNNING AMPS NOT TO EXCEED 10 AMPS WITHOUT
SLIDEROOM COVER AND 13 AMPS WITH COVER AT 65° F.

12. USE SCREW G39=08-08U TO HOLD END OF INSERT.

11. SECURE ONE OF THE SLIDEOUT ROOM ACTIVATION KEYS TO THE ROD-LOCK
STRAP. KEYS ARE INCLUDED WITH SWITCH ASSEMBLY P/N 163097(REF).

10. SEE SEALANT MANUAL.

9. SCREWS CANNOT BE REUSED. ANY TIME A SCREW IS REMOVED
IT MUST BE DISCARDED AND REPLACED WITH A NEW SCREW
TO INSURE THE THREADS SEAL.

8. AFTER ALL ADJUSTMENTS ARE COMPLETE, TIGHTEN JAM NUTS.

7. LOOSEN BOLTS TO ALLOW ROOM TO MOVE SIDE TO SIDE IN THE SLOTS
ON THE MOUNTING BRACKETS UNTIL IT IS CENTERED IN THE OPENING.

6. ADJUST BOLT TO MOVE ROOM UP OR DOWN TO BE
CENTERED IN THE BACKWALL OPENING.

5. THIS IS A NOMINAL DIMENSION, THE PARTS SHOULD BE
ADJUSTED AS REQUIRED FROM THERE.

4. THE RETRACTED LENGTH IS ADJUSTED UNTIL THE OUTSIDE OF
THE ROOM SEALS AGAINST ON THE BACKWALL.

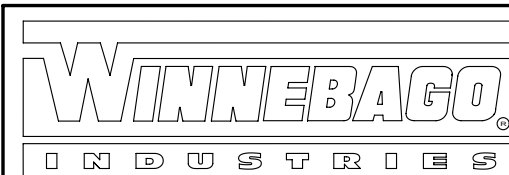
3. THE EXTENDED LENGTH IS ADJUSTED UNTIL THE INSIDE
TRIM OF THE ROOM SEALS AGAINST THE BACKWALL.

2. TORQUE TO 30 FT-lb.

1. FOR ADDITIONAL INFORMATION SEE THE WIRE INSTALLATION
FRONT END.

NOTES:

094 WINDOWS - SE-GI



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DFTR	ORIG. DATE
CHGR	
P.E.	ALL DIMENSIONS ARE IN MILLIMETERS
M.E.	FIRST USED
DSNR	09 524DL
UNSPECIFIED TOLERANCES ARE:	
WHOLE DIM (X)	± 3
ONE-PLACE (X.X)	±
TWO-PLACE (X.XX)	±
ANGLE	±
THIRD ANGLE PROJECTION	

DO NOT SCALE DRAWING

TITLE:	
SLIDEOUT COMPL,REAR	
SHEET 1 OF 5	PART NO 168562
REF:	1

10/22/2009

9CARPT-01-000

TRIM KIT-INTERIOR,SLIDEOUT
174648-41-AA3
SCREW
000G62-08-12B (17)

ROOF ASM-SLIDEOUT
166437-01-W17
SCREW
G62-08-12B (30)

1931 REF

AWNING ASM
166646-21-04A
SCREW
G39-10-24T (10)

TRIM KIT-EXTERIOR
162091-62-AA1
SCREW
154938-05-CHT (24)
INSERT
105312-01-13A (5572)
SCREW
154938-04-CHT (17)

COVER-CORNER
156151-01-01A BLK (4)
CORNER-KEY
160421-01-01A BLK (4)

PANEL ASM-SLIDEOUT
(SEE TAB)

FLOOR ASM-SLIDEOUT
166438-01-W17

TRIM-FEATURE,UPPER
158375-01-02A
SCREW
154938-02-CHT (5) 9

PANEL ASM-SLIDEOUT
P66436-02-XXX
SCREW
G62-08-12B (20)

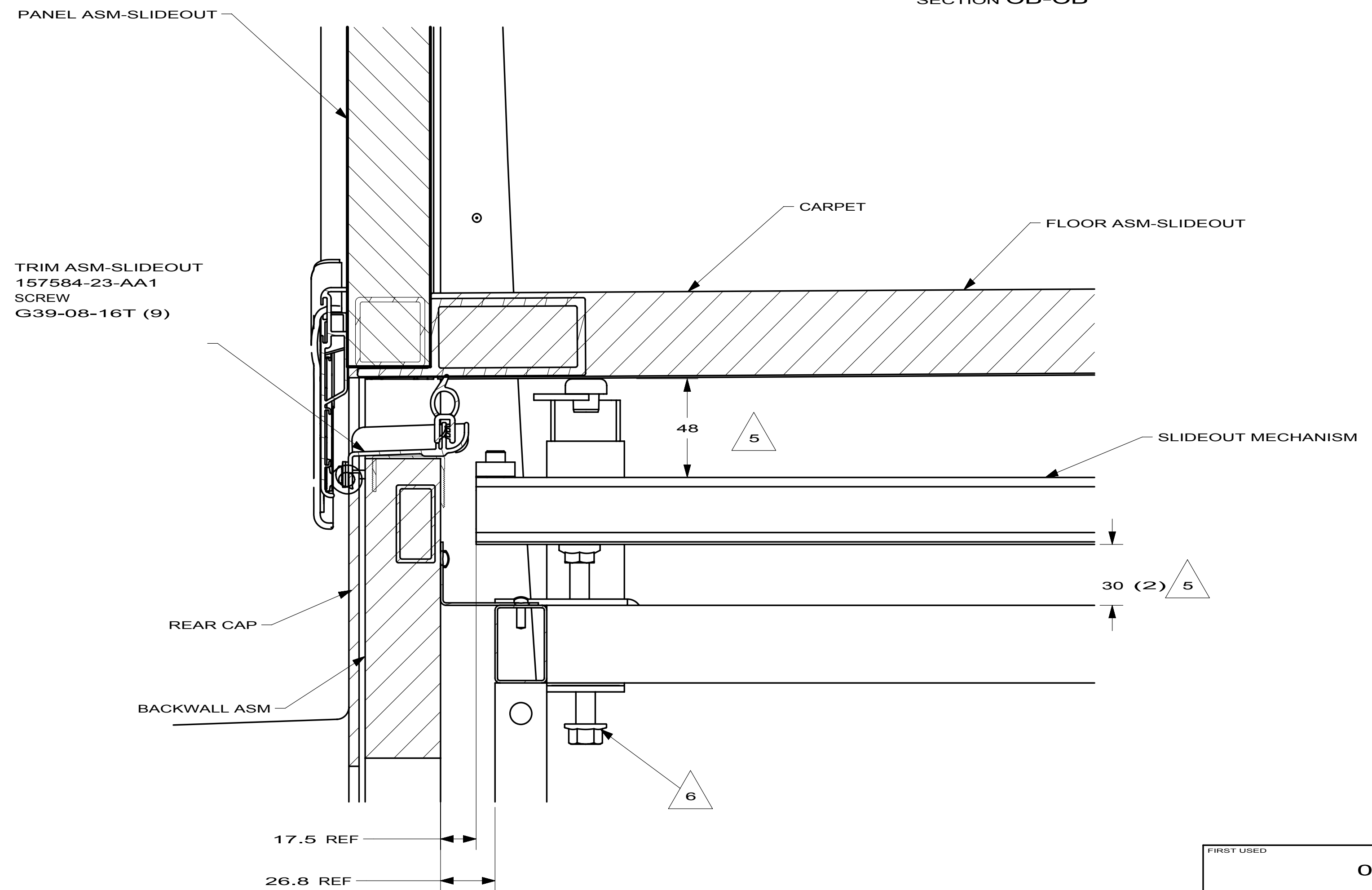
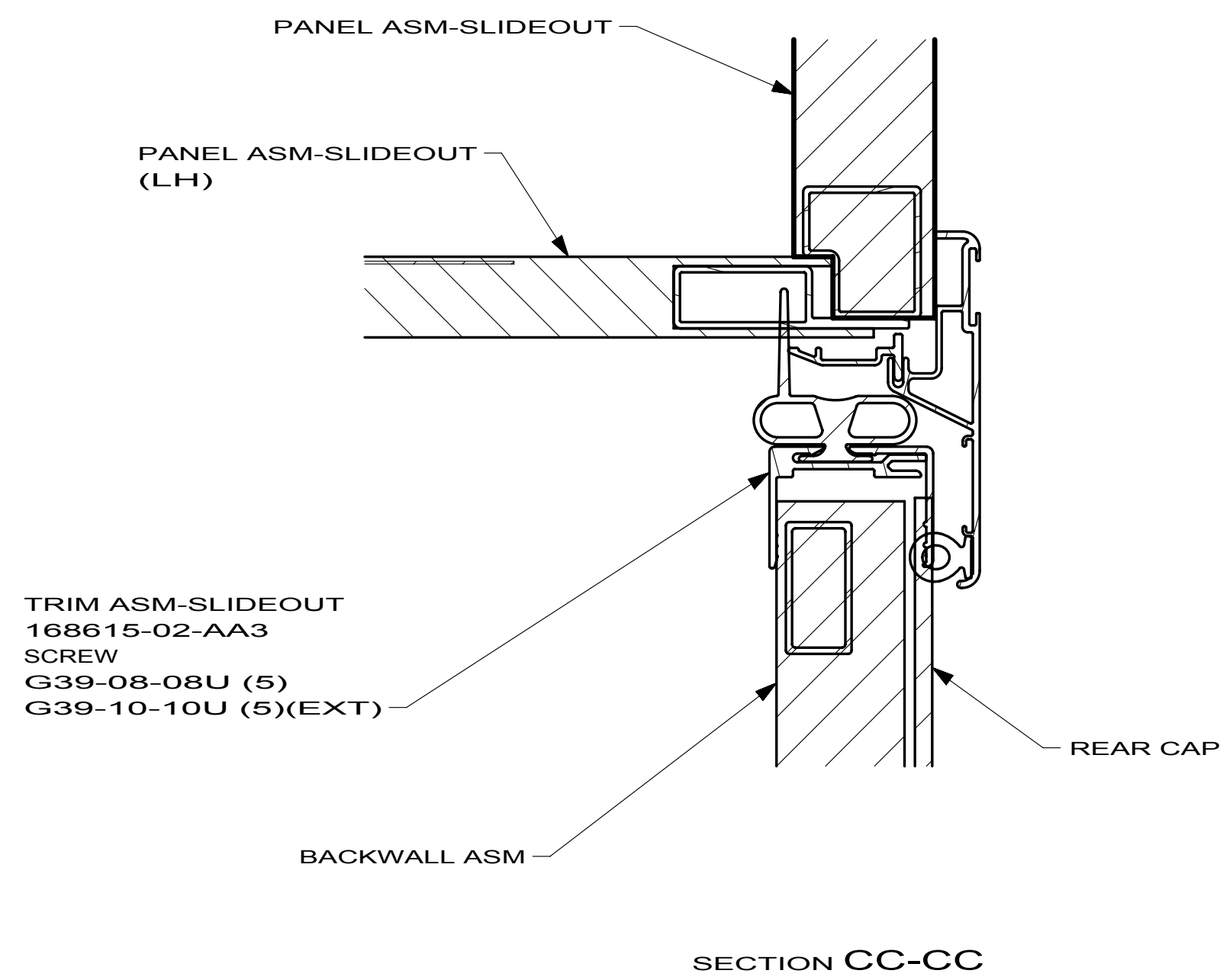
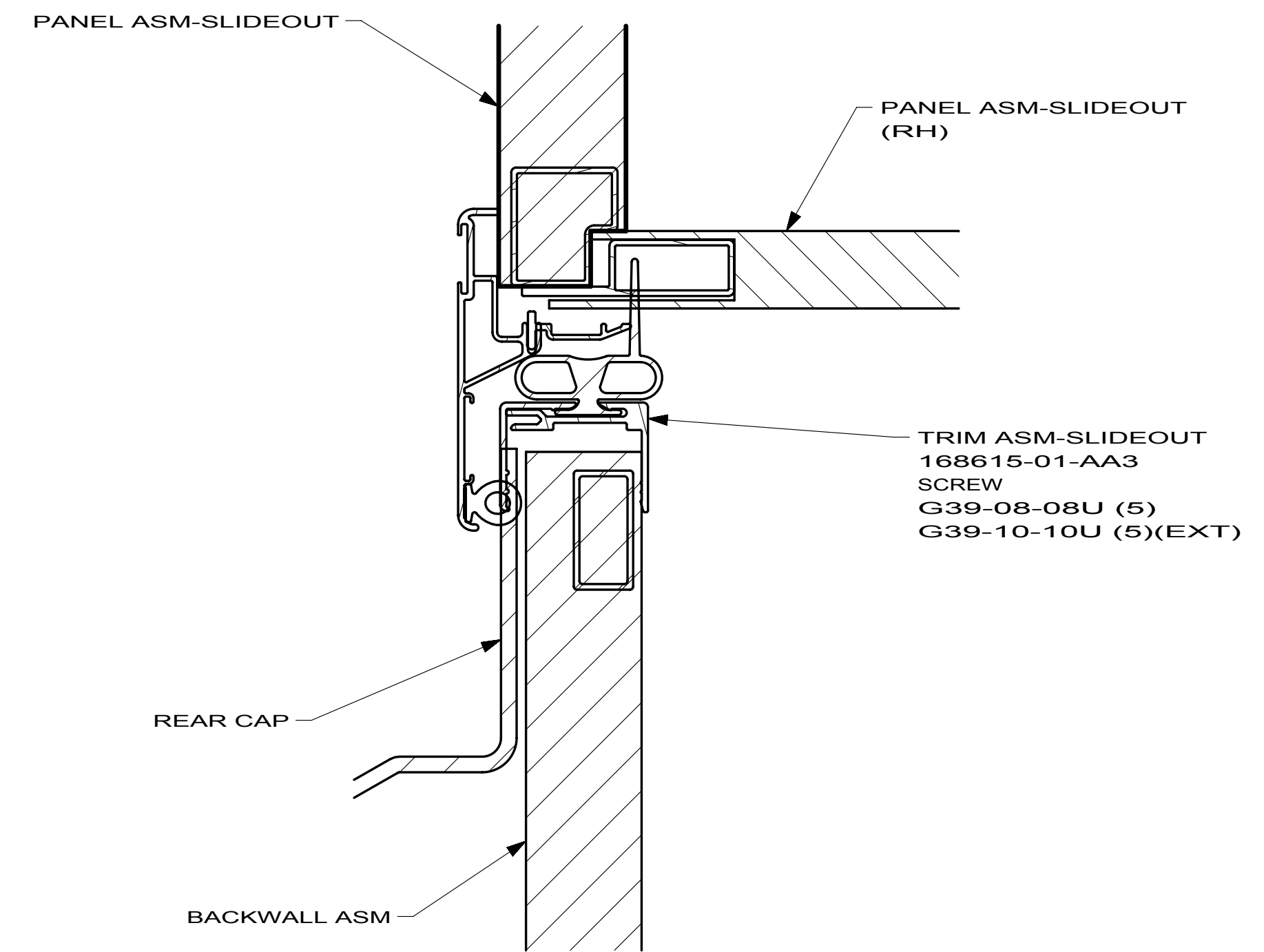
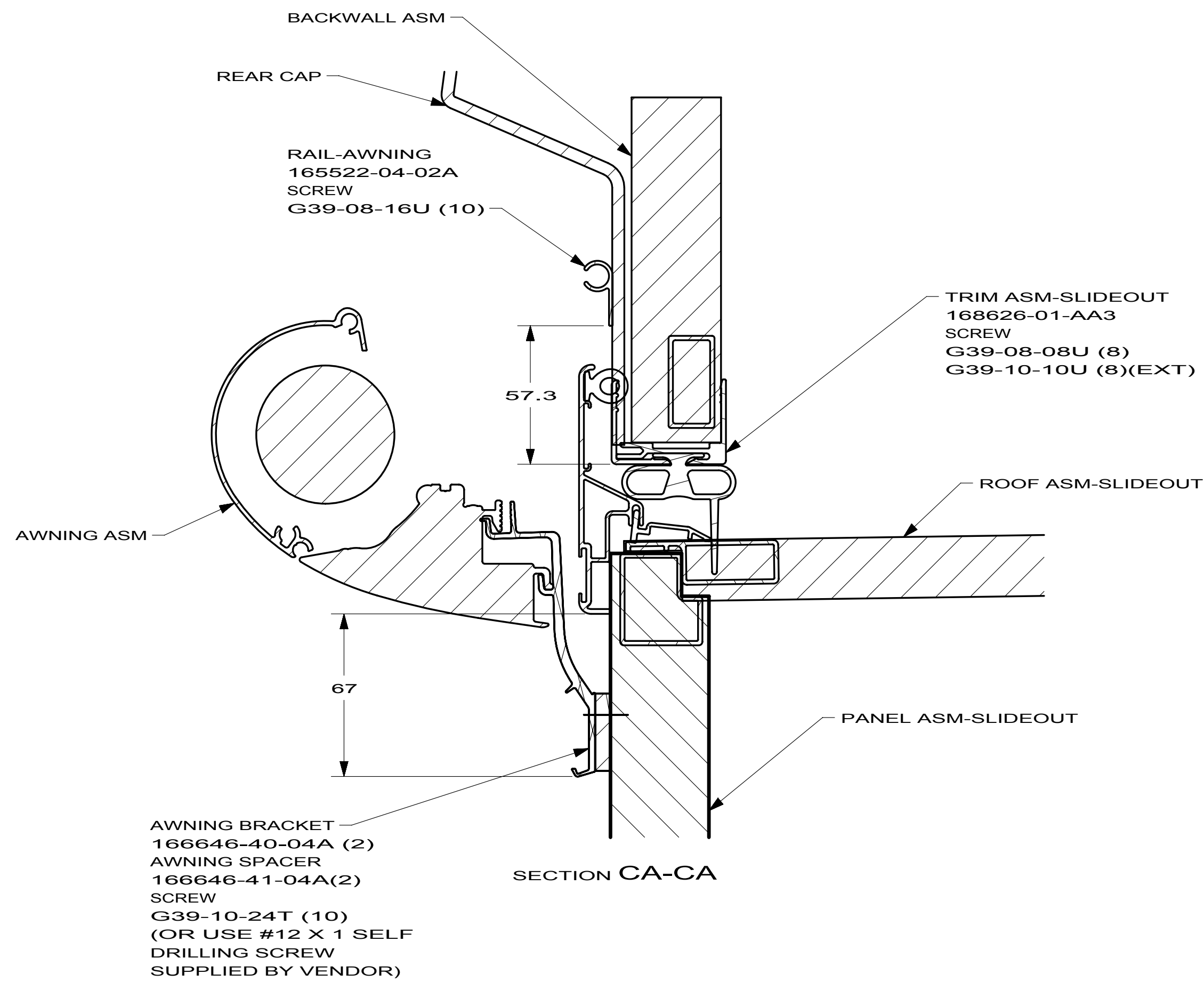
FILM
093681-39-01A

TRIM-FEATURE,LOWER
163020-07-02A
SCREW
154938-02-CHT (5) 9

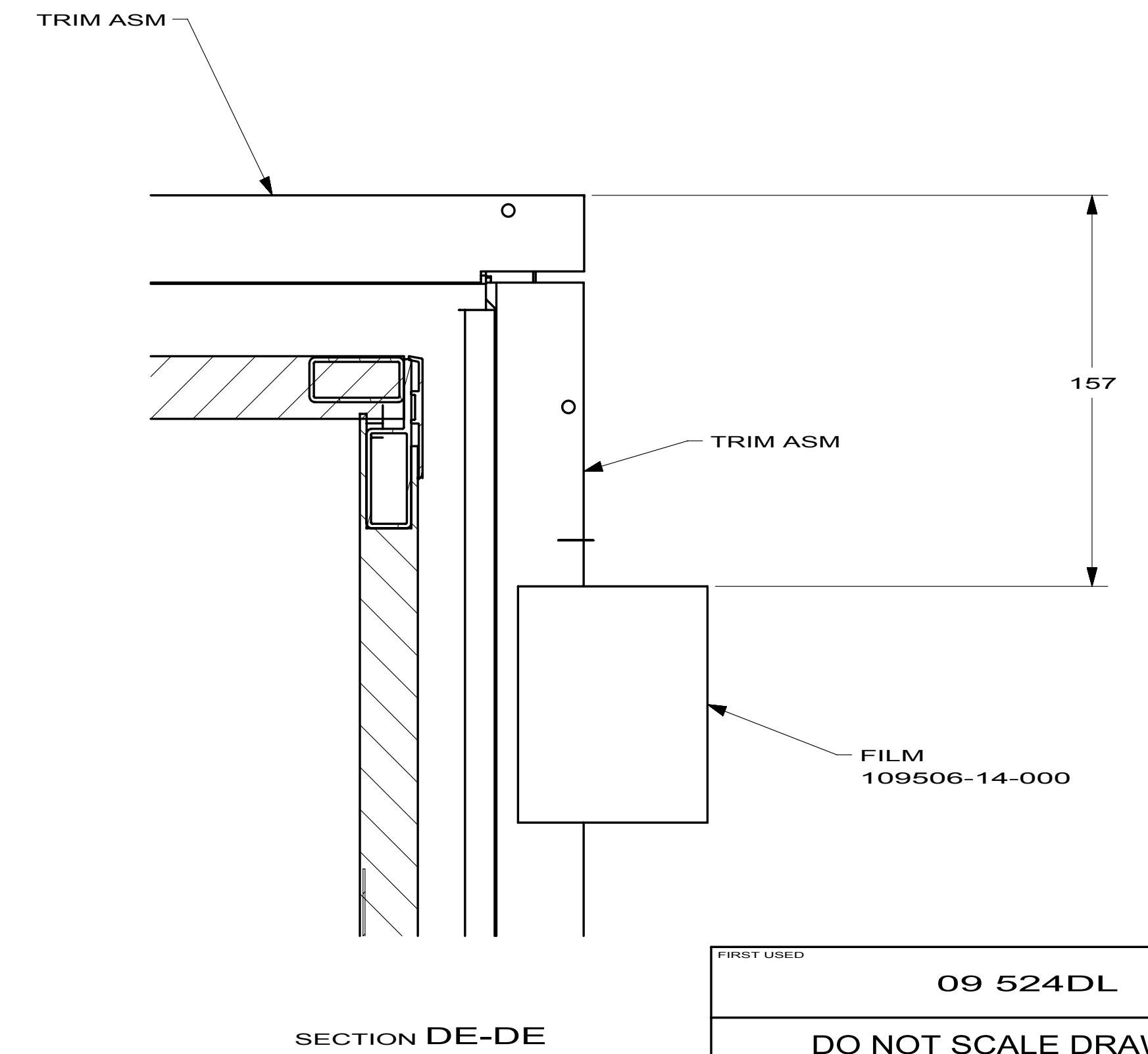
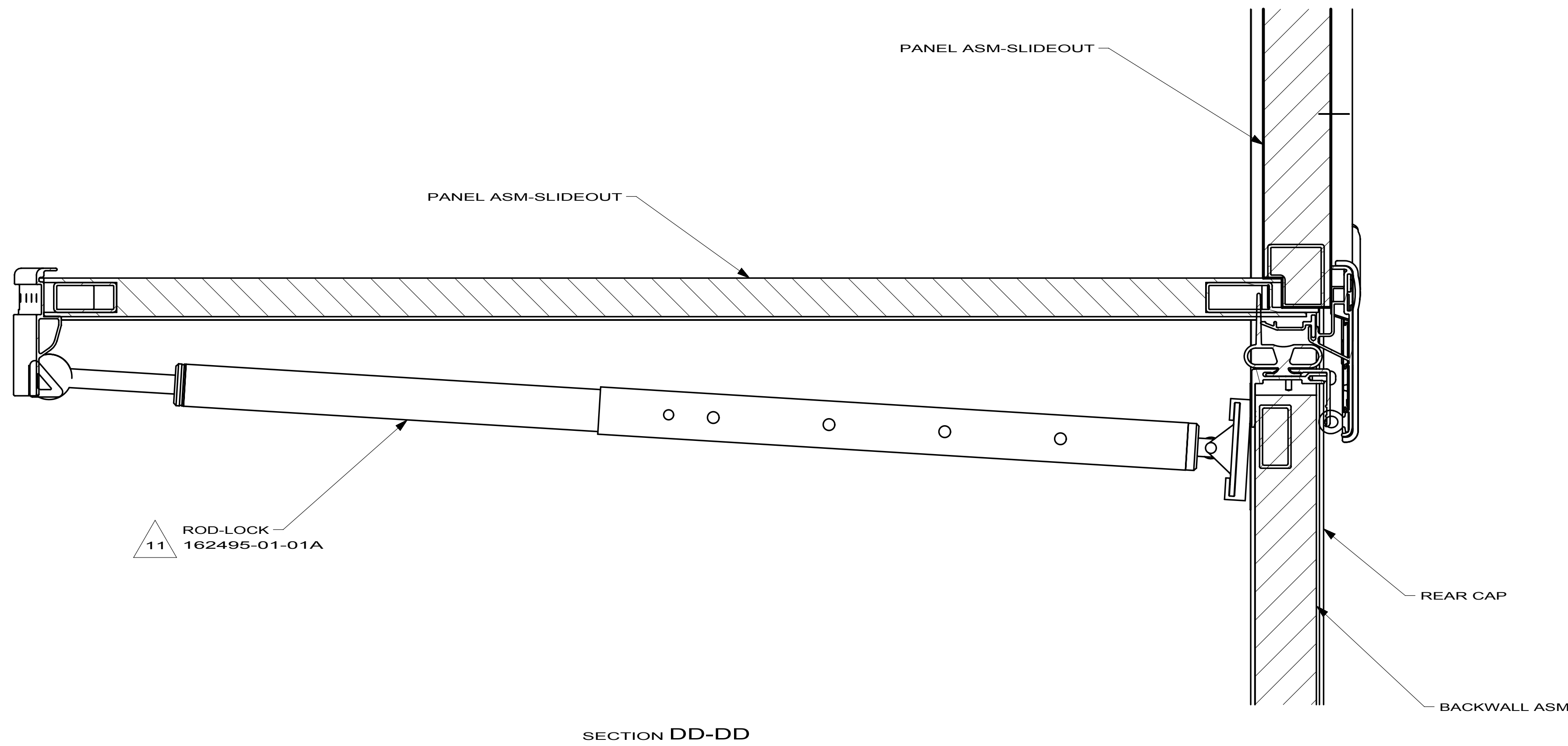
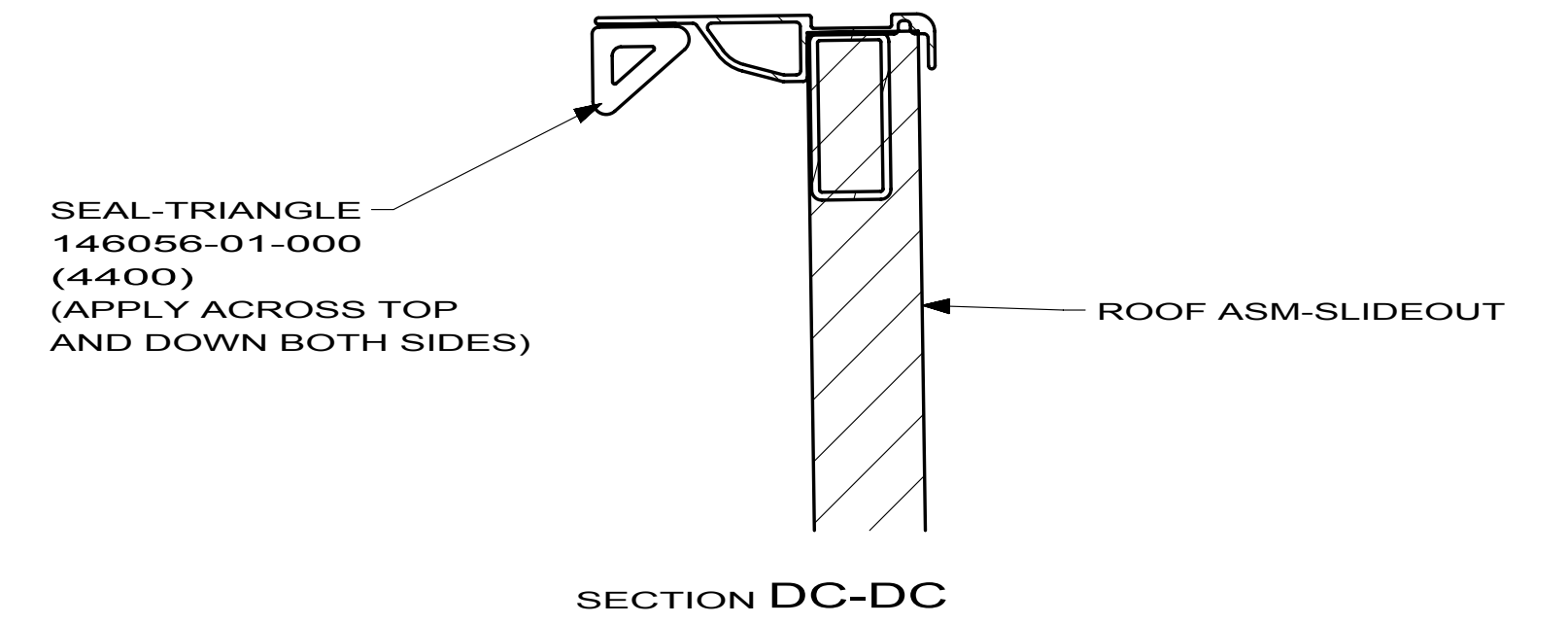
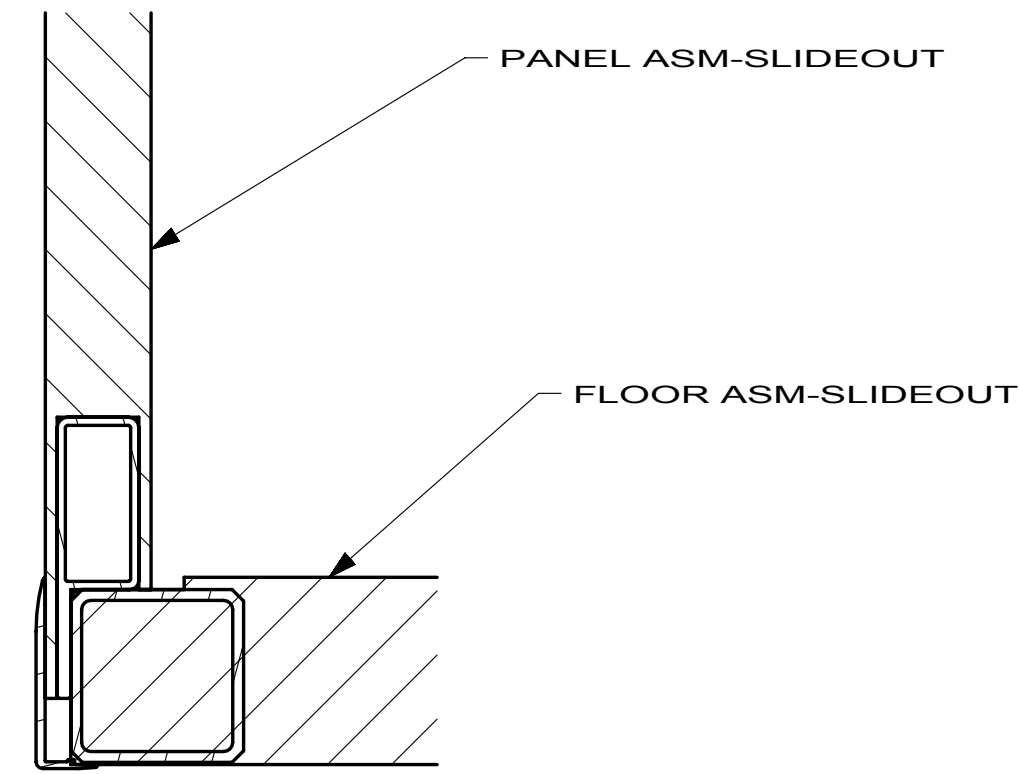
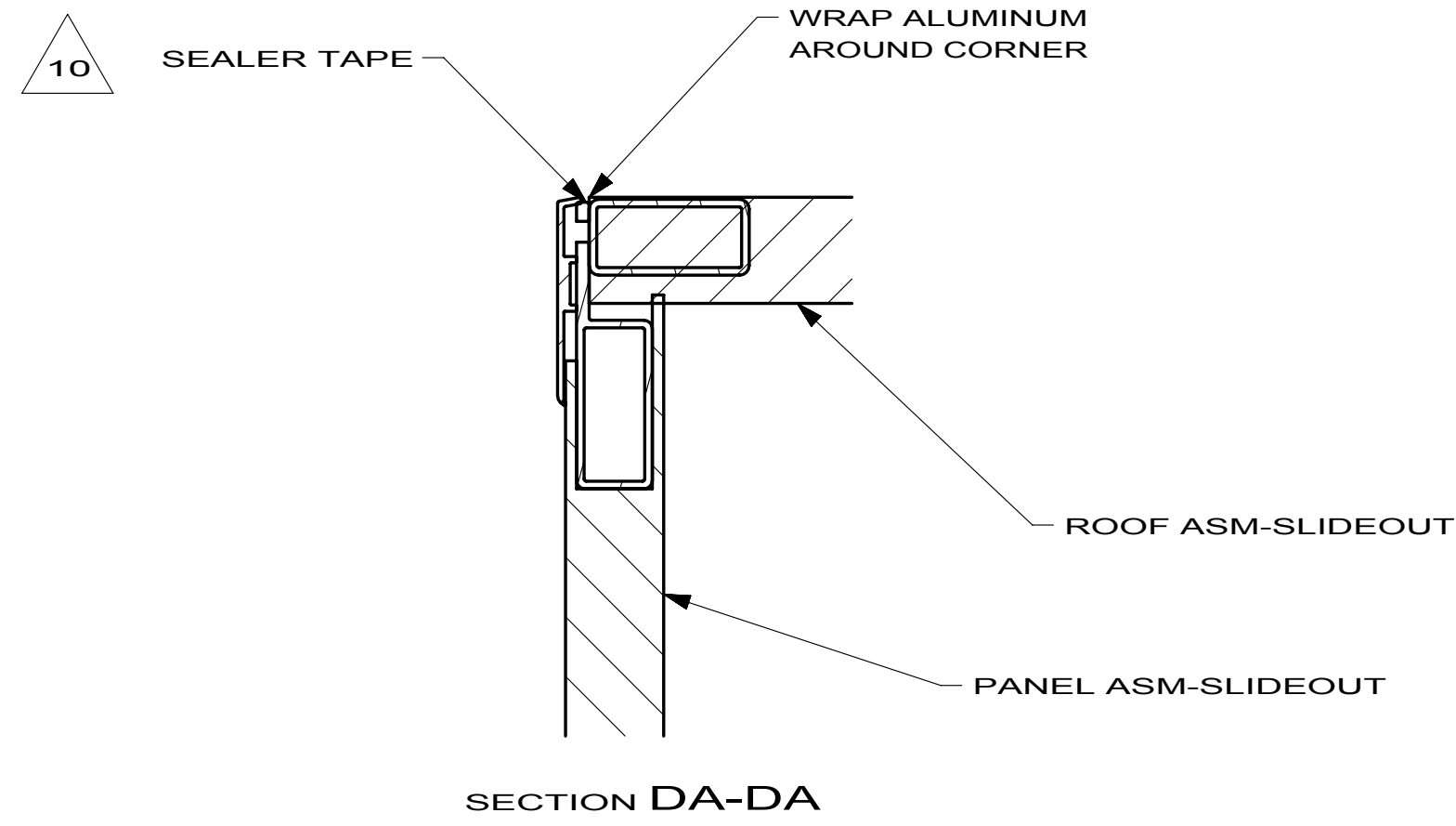
094 WINDOWS - SE-GI

ROOM ASM-SLIDEOUT
(SEE TAB)

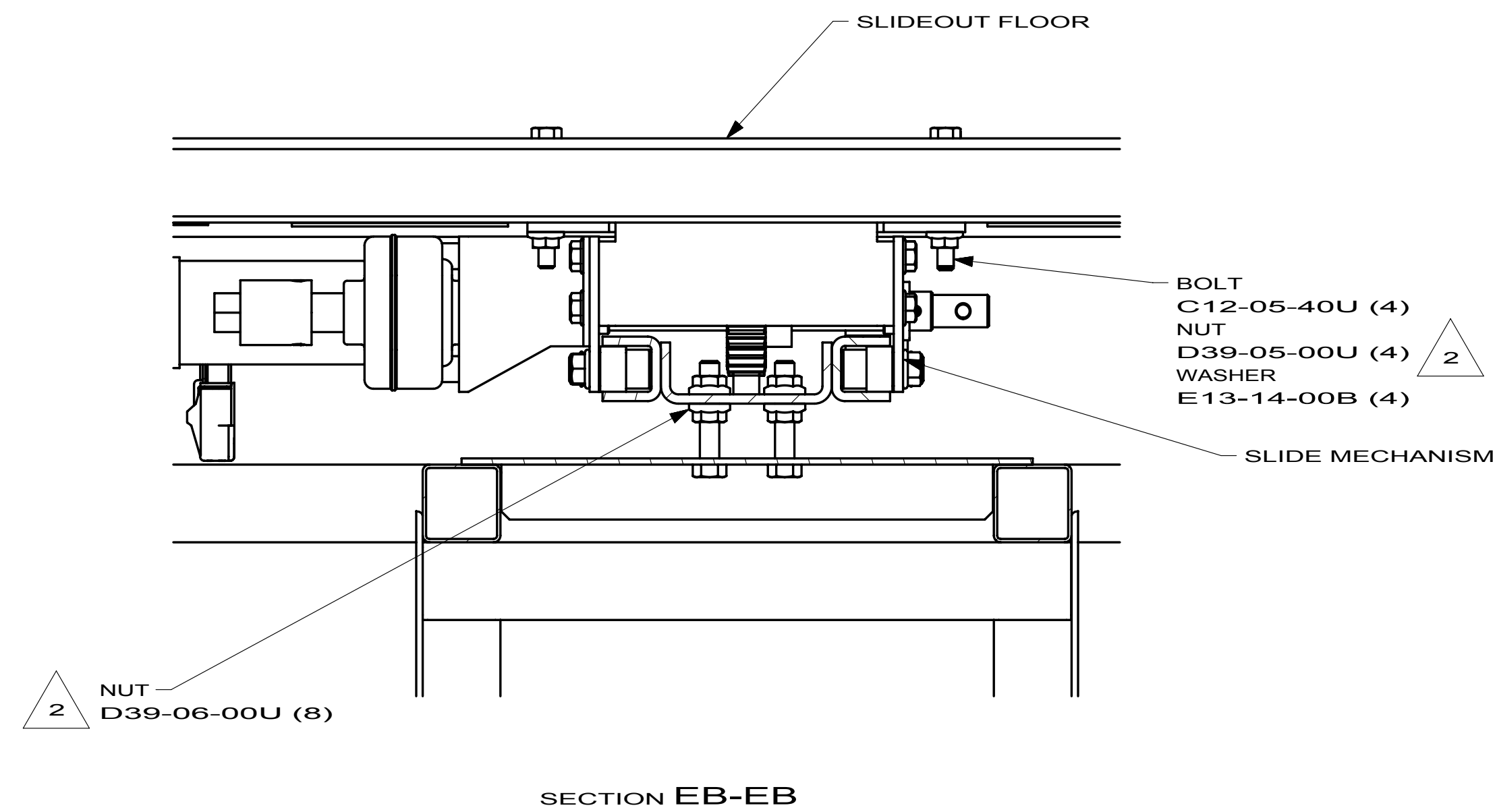
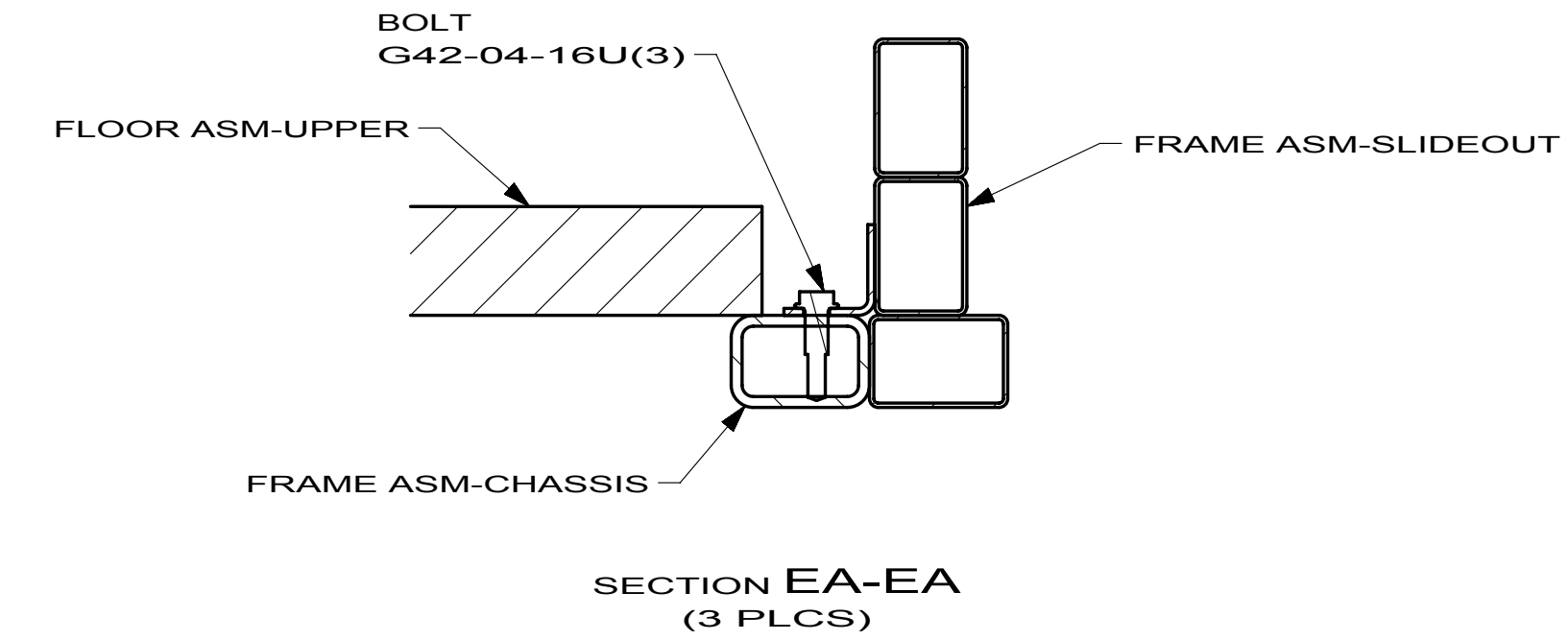
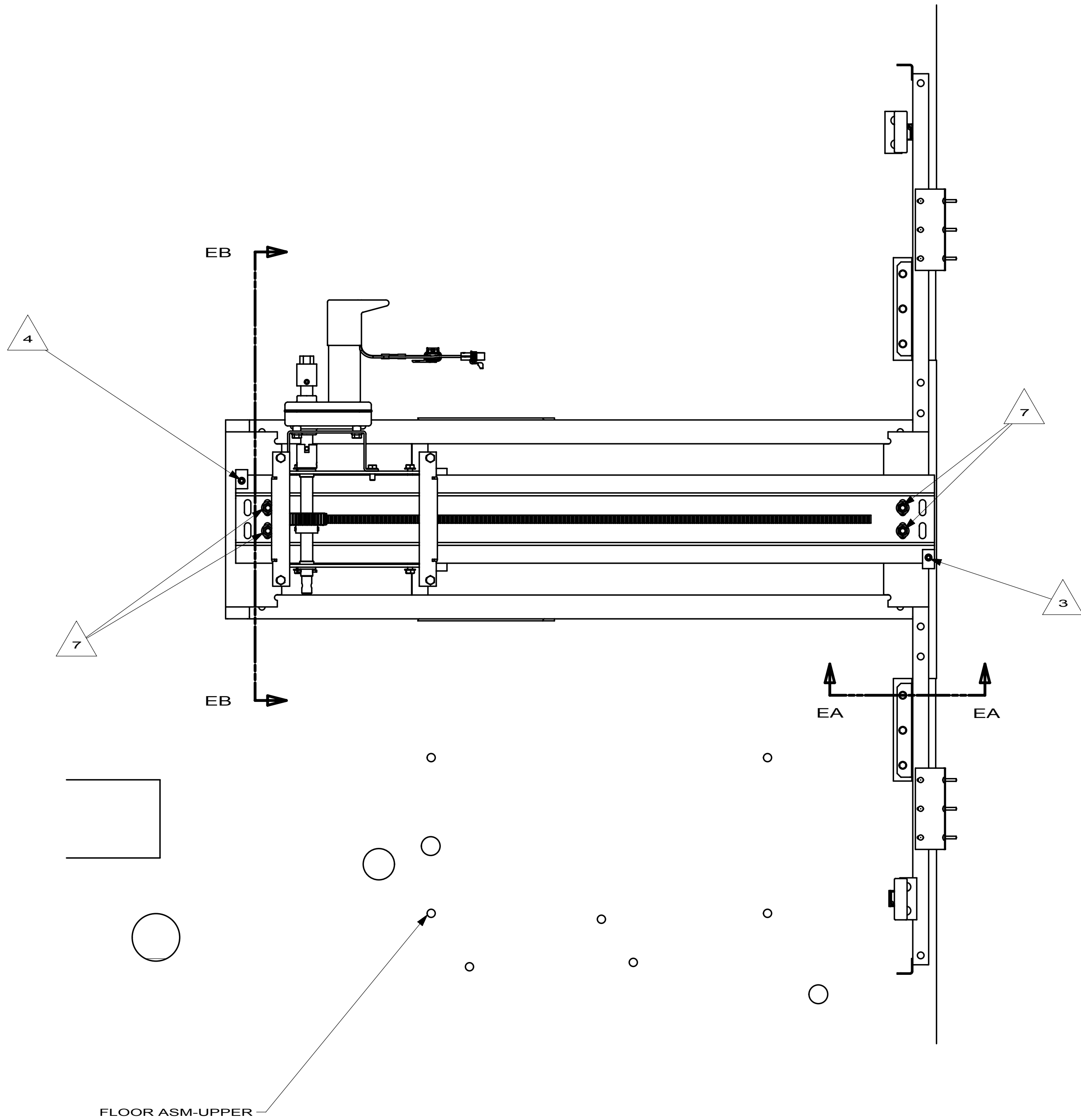
FIRST USED		
09 524DL		
DO NOT SCALE DRAWING		
TITLE:		
SLIDEOUT COMPL,REAR		
SHEET 2	PART NO	REV
	168562	



FIRST USED			09 524DL
DO NOT SCALE DRAWING			
TITLE:			SLIDEOUT COMPL,REAR
SHEET 3	PART NO	168562	REV



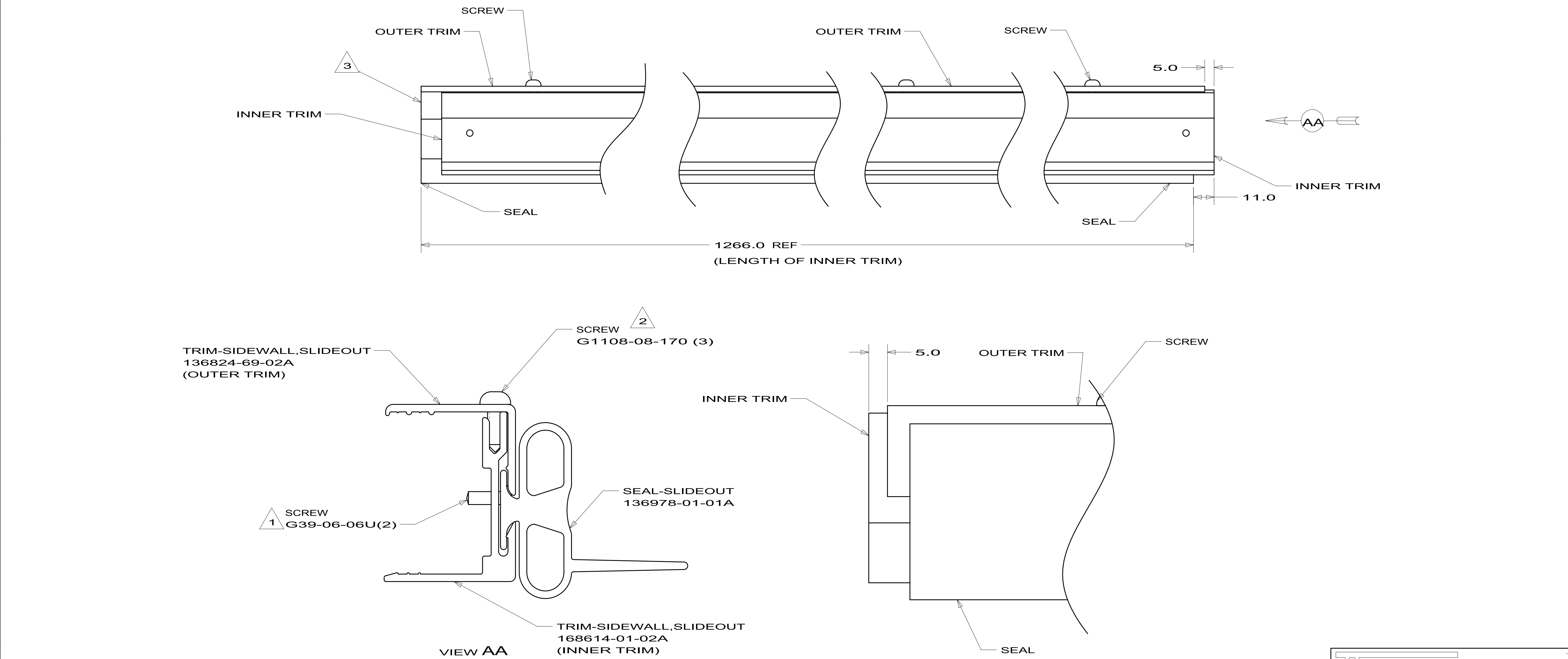
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TITLE: SLIDEOUT COMPL,REAR			
SHEET 4	PART NO	168562	REV



FIRST USED		09 524DL	
DO NOT SCALE DRAWING			
TITLE:			
SLIDEOUT COMPL,REAR			
SHEET 5		PART NO 168562	REV

DWG NO	SHEET
168615-01	1
168615-02	2

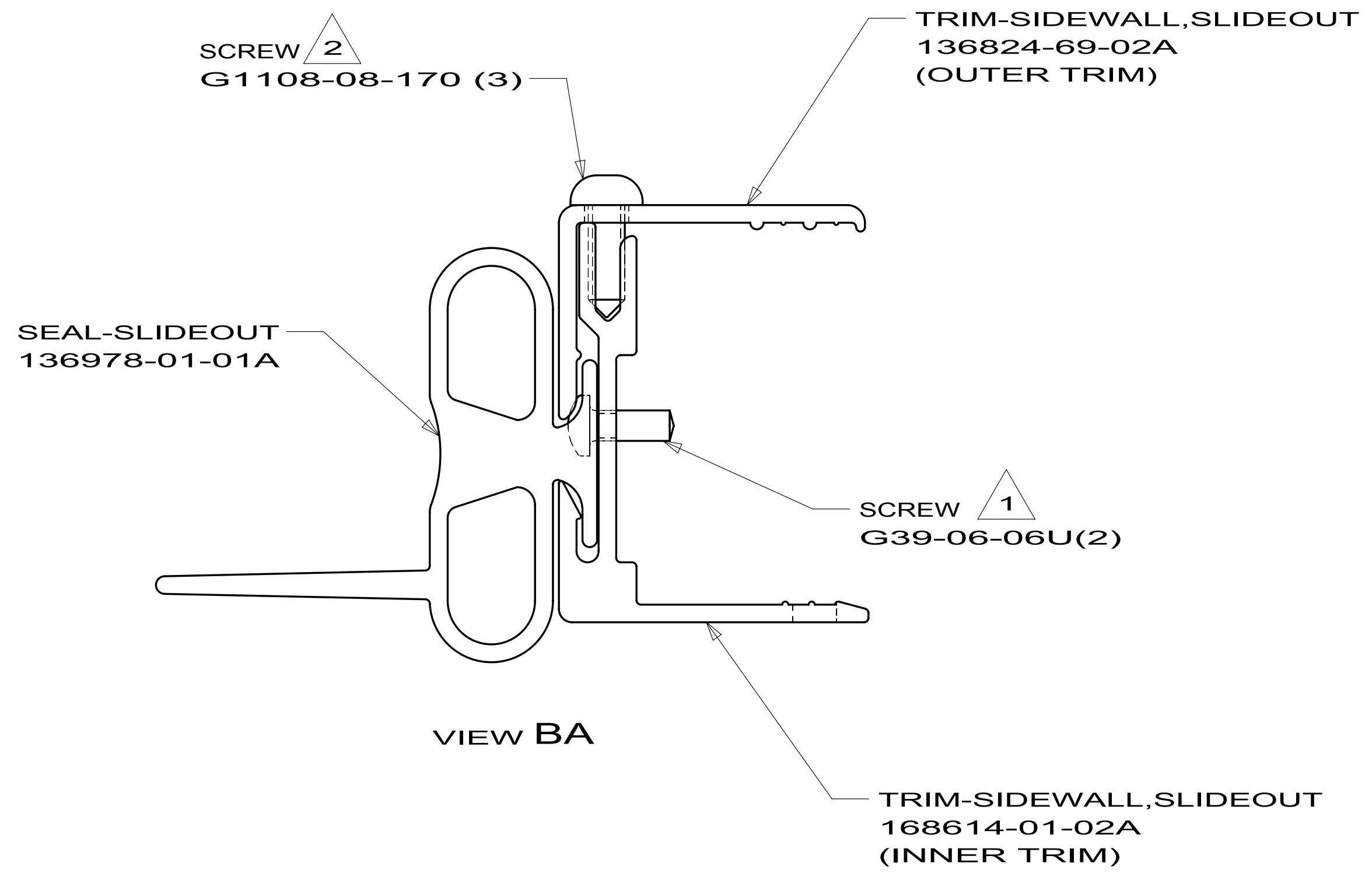
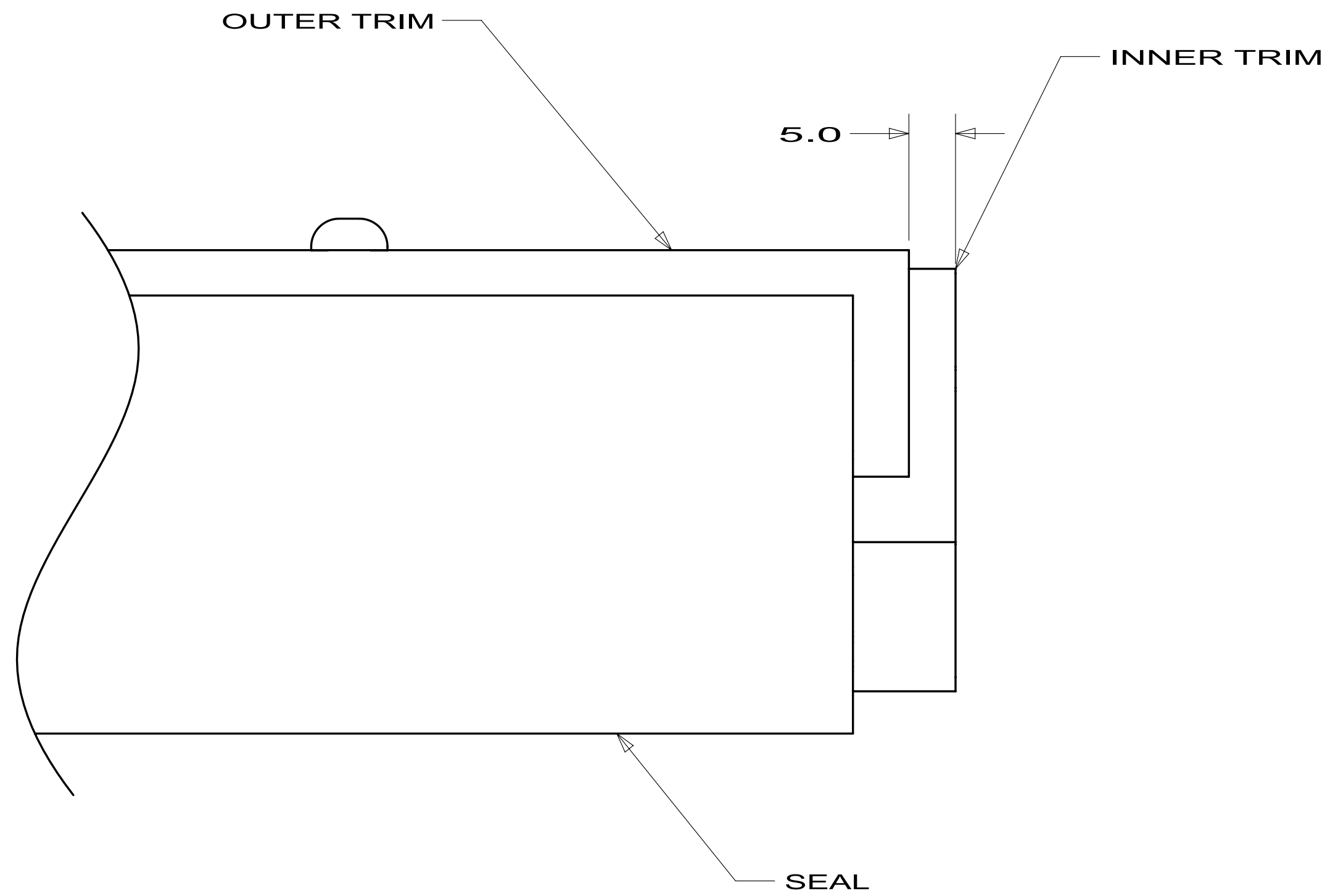
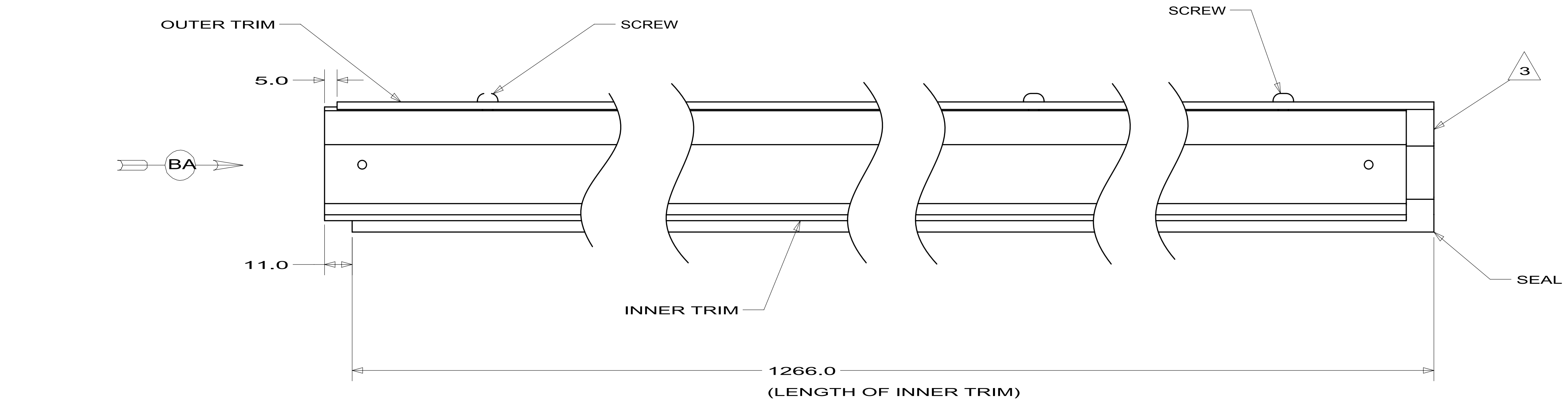
RELEASE	REV A	DATE	DWG NO 168615
REV ZONE	REVISION RECORD		DATE DFTR-ORIG



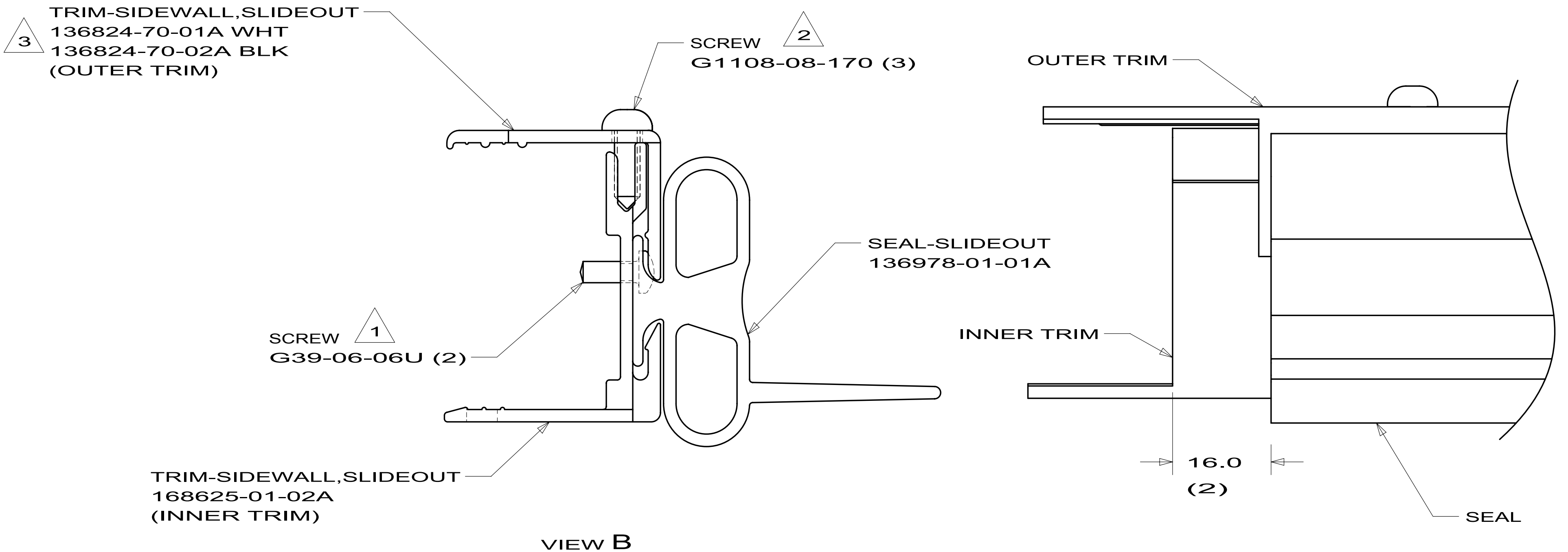
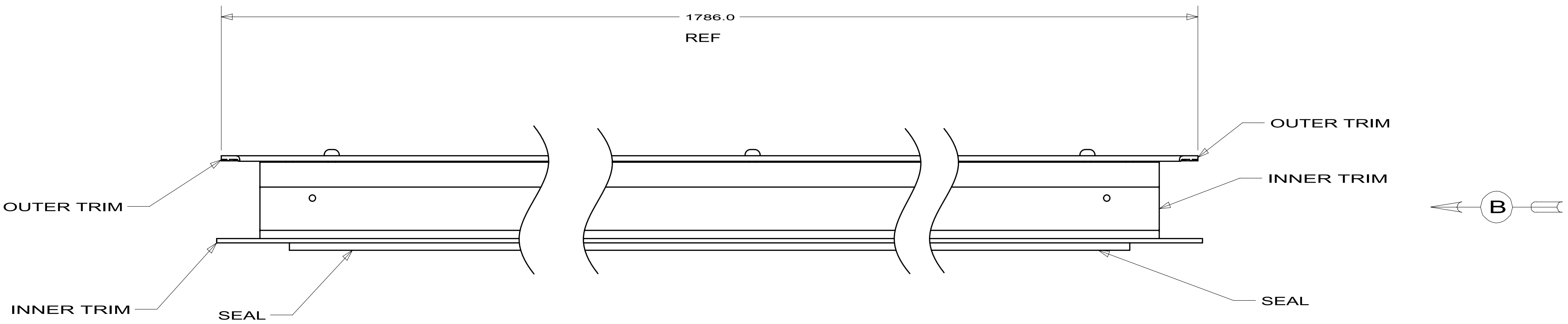
- NOTES:
- 3. TRIM SEAL FLUSH WITH THIS EDGE OF THE OUTER TRIM.
 - 2. APPLY SCREWS AT EACH END AND ONE IN THE MIDDLE OF THE OUTER TRIM.
 - 1. APPLY SCREW THROUGH SEAL SO THAT IT HOLDS THE SEAL IN PLACE ON THE INNER TRIM.

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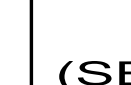
DFTR	ORIG. DATE
CHKR	ALL DIMENSIONS ARE IN MILLIMETERS
P.E.	
M.E.	
DSNR	
FIRST USED 09 524DL	
UNSPECIFIED TOLERANCES ARE:	
WHOLE DIM (X)	± 1.5
ONE-PLACE (X.X)	± 0.50
TWO-PLACE (X.XX)	±
ANGLE	±
THIRD ANGLE PROJECTION	
DO NOT SCALE DRAWING	
TITLE: TRIM ASM-SLIDEOUT, SIDE	
SHEET 1 OF 2	PART NO 168615 REV
REF:	1 10/5/2009



FIRST USED		09 524DL	
DO NOT SCALE DRAWING			
TITLE: TRIM ASM-SLIDEOUT,SIDE			
SHEET 2	PART NO	168615	REV



- 3 OUTER TRIM MUST BE CENTERED ON THE INNER TRIM WITHIN ± 3.0 .
- 2 APPLY SCREWS AT EACH END AND IN THE MIDDLE OF THE OUTER TRIM.
- 1 APPLY SCREW THROUGH SEAL SO THAT IT HOLDS THE SEAL IN PLACE ON THE INNER TRIM.

8		7		6		5		4		3		2		1	
DWG NO	SLIDEOUT SLUG SIZE 	TOP TRIM	TOP TRIM (SECOND PIECE)	RH VERT TRIM	LH VERT TRIM	LH VERT TRIM (SECOND PIECE)	SUPPORT-ASM	SUPPORT ASM (SECOND PIECE)	TOTAL SEAL LENGTH 						
174648-01	1907 X 3915	139624-09-CHT	—	139624-01-CHT	139624-02-CHT	—	125466-01-CHT	—	7960						
174648-02	1788 X 1935	169060-02-CHT	—	139624-51-CHT	139624-50-CHT	—	—	—	5750						
174648-03	1907 X 5535	169060-28-CHT	169060-21-CHT	139624-01-CHT	139624-02-CHT	—	125466-22-CHT	155339-17-CHT	9590						
174648-04	1886 X 2835	169329-08-CHT	—	139624-18-CHT	139624-19-CHT	—	—	—	6850						
174648-05	1907 X 1935	169060-02-CHT	—	139624-01-CHT	139624-02-CHT	—	—	—	5990						
174648-06	1886 X 5535	169329-28-CHT	169329-21-CHT	139624-18-CHT	139624-19-CHT	—	—	—	9550						
174648-07	1801 X 2535	139624-23-CHT	—	139624-01-CHT	139624-02-CHT	—	125466-23-CHT	—	6380						
174648-08	1804 X 2939	139624-66-CHT	—	139624-01-CHT	139624-02-CHT	—	125466-13-CHT	—	6790						
174648-09	1801 X 3585	169060-13-CHT	—	139624-01-CHT	139624-02-CHT	—	125466-02-CHT	—	7430						
174648-10	1635 X 2226	139624-82-CHT	—	139624-37-CHT	139624-38-CHT	—	—	—	5740						
174648-11	2057 X 3915	139624-09-CHT	—	139624-47-CHT	139624-46-CHT	—	—	—	8270						
174648-12	1897 X 7263	139624-65-CHT	139624-64-CHT	139624-25-CHT	139624-26-CHT	—	125466-11-CHT	125468-10-CHT	11300						
174648-13	1948 X 3585	139624-04-CHT	—	139624-41-CHT	139624-42-CHT	—	—	—	7720						
174648-14	2057 X 2985	169329-09-CHT	—	139624-45-CHT	139624-44-CHT	—	—	—	7340						
174648-15	1967 X 7485	139624-92-CHT	171623-02-CHT	139624-99-CHT	171623-01-CHT	—	—	—	11660						
174648-16	1635 X 2116	139624-84-CHT	—	139624-37-CHT	139624-38-CHT	—	—	—	5630						
174648-17	2057 X 3585	139624-06-CHT	—	139624-59-CHT	139624-60-CHT	—	125466-02-CHT	—	7940						
174648-18	1948 X 2116	139624-84-CHT	—	139624-41-CHT	139624-42-CHT	—	—	—	6250						
174648-19	2057 X 4213	153113-03-CHT	—	139624-45-CHT	139624-44-CHT	—	—	—	8570						
174648-20	2057 X 3270	153113-05-CHT	—	139624-45-CHT	139624-44-CHT	—	—	—	7630						
174648-21	1948 X 2176	139624-90-CHT	—	139624-41-CHT	139624-42-CHT	—	—	—	6310						
174648-22	2057 X 1821	139624-86-CHT	—	139624-41-CHT	139624-42-CHT	—	—	—	6180						
174648-23	2057 x 4561	153113-11-CHT	—	139624-45-CHT	139624-44-CHT	—	—	—	8920						
174648-24	2057 x 3780	153113-10-CHT	—	139624-45-CHT	139624-44-CHT	—	—	—	8140						
174648-25	2057 x 3735	169329-17-CHT	—	139624-45-CHT	139624-44-CHT	—	—	—	8090						
174648-26	2057 x 4635	169060-20-CHT	—	139624-41-CHT	139624-42-CHT	—	125466-02-CHT	—	8990						
174648-27	1635 x 1935	169060-02-CHT	—	139624-37-CHT	139624-38-CHT	—	—	—	5450						
174648-28	2057 x 6735	169329-36-CHT	169329-21-CHT	139624-45-CHT	139624-44-CHT	—	—	—	11090						
174648-29	2057 x 4935	169329-24-CHT	169329-21-CHT	139624-45-CHT	139624-44-CHT	—	—	—	9290						
174648-30	2057 x 3850	169060-15-CHT	—	139624-47-CHT	139624-46-CHT	—	125466-18-CHT	—	8200						
174648-31	1978 x 7785	169329-36-CHT	169329-22-CHT	139624-94-CHT	139624-93-CHT	—	169689-02-CHT	169689-01-CHT	11980						
174648-32	1801 x 2235	169060-04-CHT	—	139624-51-CHT	139624-50-CHT	—	—	—	6080						
174648-33	2057 x 4185	169060-17-CHT	—	139624-47-CHT	139624-80-CHT	139624-81-CHT	125466-19-CHT	—	8540						
174648-34	2057 x 4935	169060-24-CHT	169060-21-CHT	139624-47-CHT	139624-46-CHT	—	169719-01-CHT	—	9290						
174648-35	2057 x 3735	169060-14-CHT	—	139624-47-CHT	139624-46-CHT	—	125466-20-CHT	—	8090						
174648-36	2057 x 4035	169060-16-CHT	—	139624-47-CHT	139624-46-CHT	—	125466-21-CHT	—	8390						
174648-37	2057 x 4935	169329-24-CHT	169329-21-CHT	139624-45-CHT	139624-44-CHT	—	169689-03-CHT	—	9290						
174648-38	1801 x 1935	169060-02-CHT	—	139624-25-CHT	139624-26-CHT	—	—	—	5780						
174648-39	2057 x 4335	169060-18-CHT	—	139624-41-CHT	139624-42-CHT	—	125466-26-CHT	—	8690						
174648-40	2057 x 5085	169329-25-CHT	169329-21-CHT	139624-45-CHT	139624-44-CHT	—	—	—	9440						
174648-41	1718 x 2583	139624-73-CHT	—	139624-75-CHT	139624-74-CHT	—	—	—	6260						
174648-42	1907 x 3435	139624-95-CHT	—	139624-25-CHT	139624-26-CHT	—	125466-24-CHT	—	7490						
174648-43	1908 x 1590	139624-72-CHT	—	139624-25-CHT	139624-26-CHT	—	—	—	5650						
174648-44	1907 x 3925	139624-91-CHT	—	139624-25-CHT	139624-26-CHT	—	—	—	7980						
174648-45	1804 x 2566	139624-23-CHT	—	139624-01-CHT	139624-02-CHT	—	125466-09-CHT	—	6420						
174648-46	1718 x 3495	139624-07-CHT	—	139624-13-CHT	139624-14-CHT	—	125466-03-CHT	—	7170						
174648-47	1475 x 1926	139624-04-CHT	—	139624-20-CHT	139624-21-CHT	—	—	—	5120						
174648-48	1804 x 2535	169060-06-CHT	—	139624-01-CHT	139624-02-CHT	—	—	—	6390						
174648-49	1804 x 3495	139624-07-CHT	—	139624-01-CHT	139624-02-CHT	—	125466-03-CHT	—	7350						
174648-50	1804 x 1926	139624-04-CHT	—	139624-01-CHT	139624-02-CHT	—	—	—	5780						
174648-51	1718 x 1865	139624-35-CHT	—	139624-13-CHT	139624-14-CHT	—	—	—	5540						

3. TOTAL SEAL LENGTH = (SLUG HEIGHT X 2) + SLUG LENGTH + 240mm

2. SLIDEOUT SLUG SIZE IS MEASURED TO THE SURFACE OF THE ALUMINUM TUBES AND LISTED BY HEIGHT X LENGTH.

1. TRIM VIEWED FROM THE INSIDE OF THE SLIDEOUT ROOM UNLESS NOTED.

NOTES:

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DWTR

ORIG. DATE

CHRR

ALL DIMENSIONS ARE
IN MILLIMETERS

P.E.

M.E.

FIRST USED

DSNR

2010 MOTORHOMES

UNSPECIFIED TOLERANCES ARE:

MATERIAL:

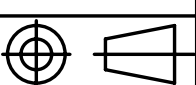
WHOLE DIM (X) ± 3

ONE-PLACE (X.X) ± 1.5

TWO-PLACE (X.XX) ± 0.50

ANGLE ± 1°

THIRD ANGLE
PROJECTION



DO NOT SCALE DRAWING

TITLE:
TRIM KIT-INTERIOR,SLIDEOUT

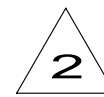
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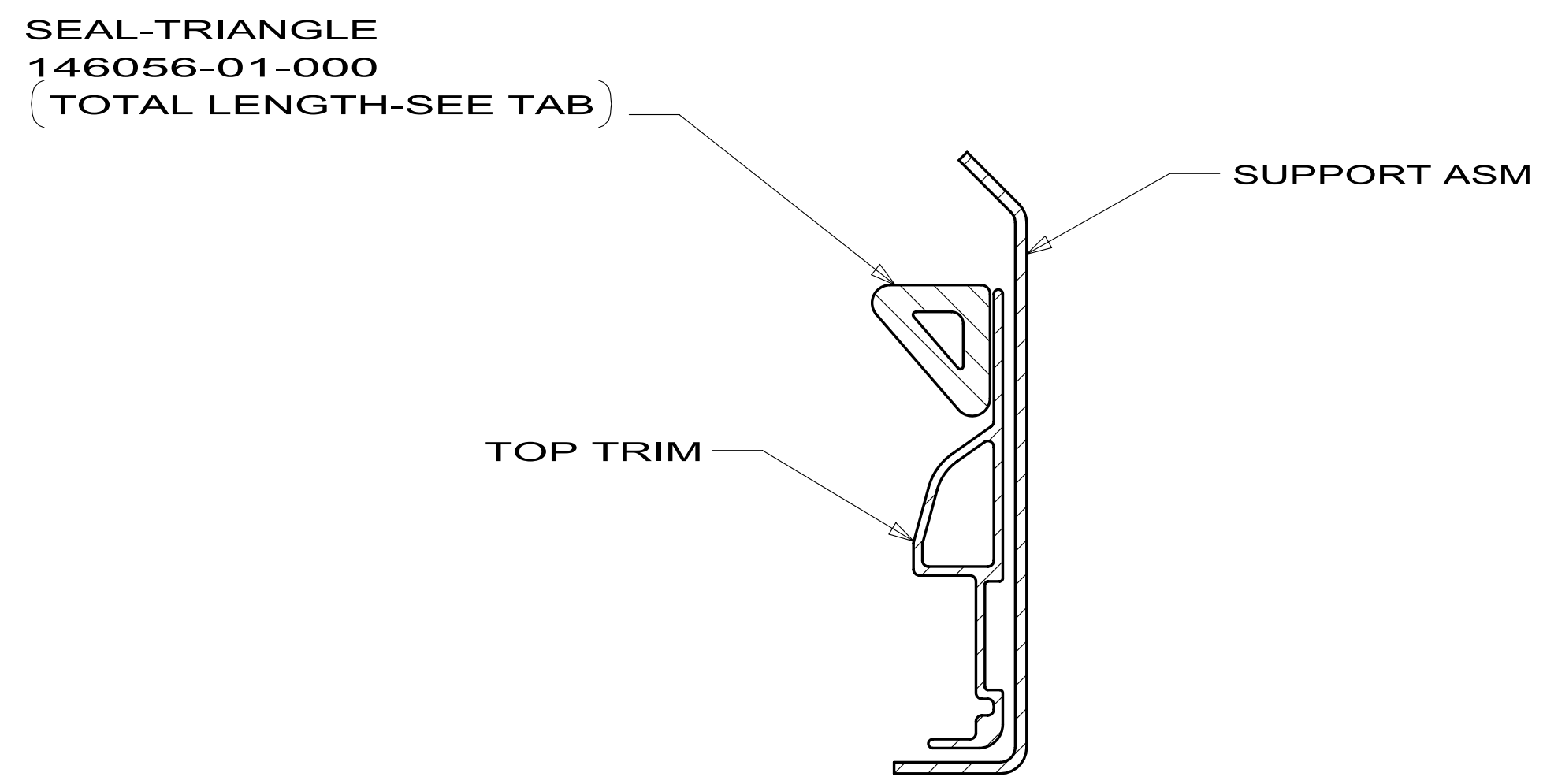
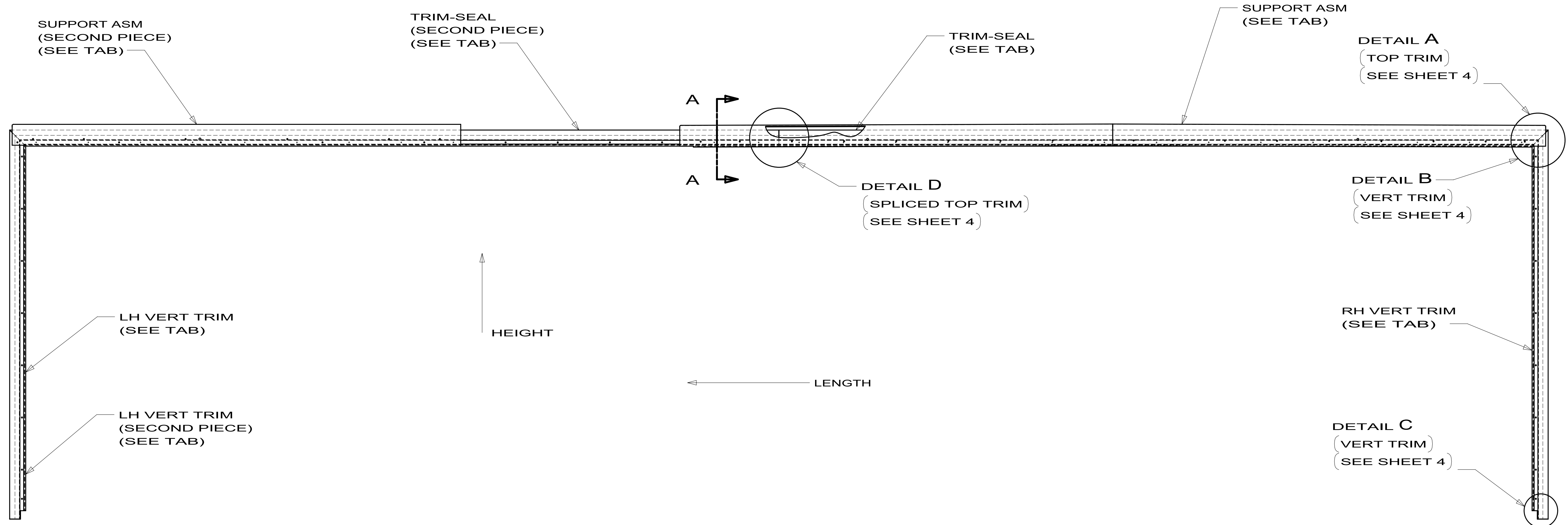
PART NO
174648

REV

REF:
1

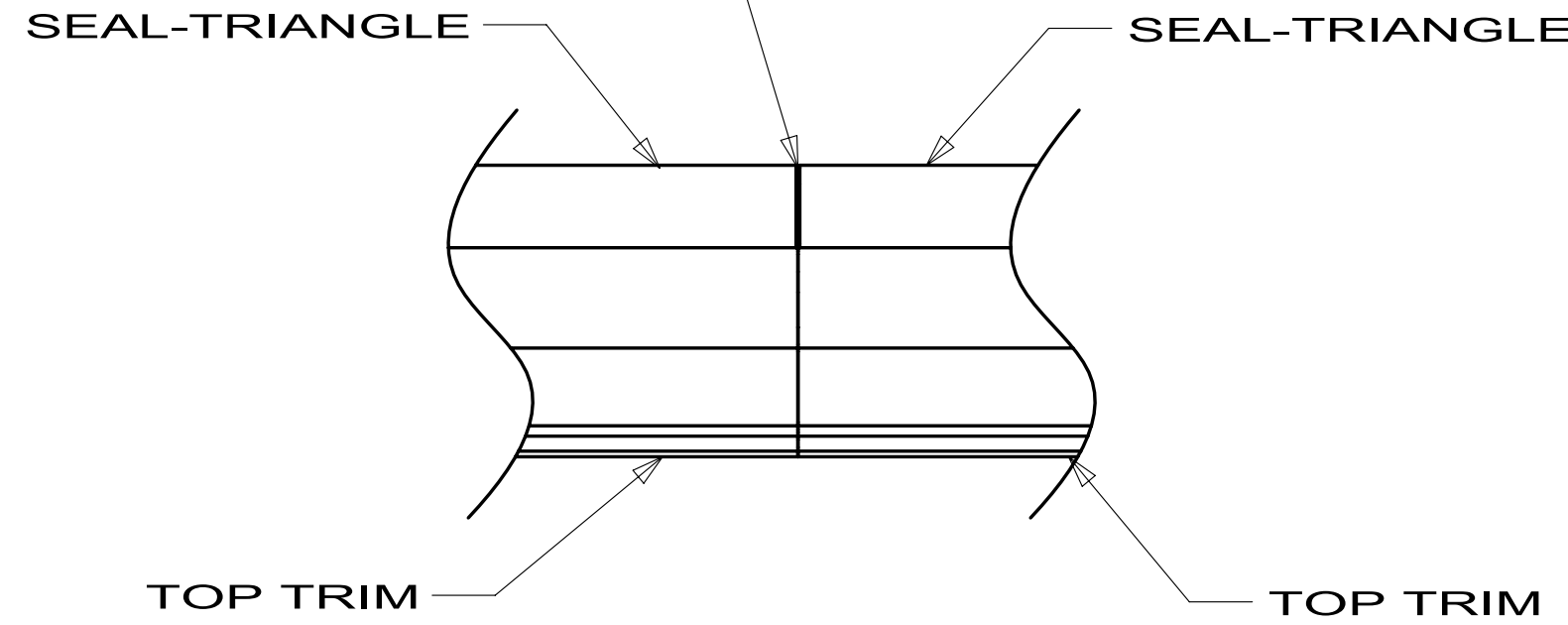
10/15/2009

8		7		6		5		4		3		2		1	
DWG NO	SLIDEOUT SLUG SIZE 	TOP TRIM	TOP TRIM (SECOND PIECE)	RH VERT TRIM	LH VERT TRIM	LH VERT TRIM (SECOND PIECE)	SUPPORT-ASM	SUPPORT ASM (SECOND PIECE)	TOTAL SEAL LENGTH 	DWG NO 174648					
174648-52	1788 x 1926	139624-04-CHT	–	139624-25-CHT	139624-26-CHT	–	–	–	5750						
174648-53	1804 x 1865	139624-35-CHT	–	139624-01-CHT	139624-02-CHT	–	–	–	5720						
174648-54	1922 x 3495	139624-07-CHT	–	139624-01-CHT	139624-02-CHT	–	125466-03-CHT	–	7580						
174648-55	1718 x 3495	139624-07-CHT	–	139624-18-CHT	139624-19-CHT	–	125466-03-CHT	–	7170						
174648-56	1718 x 2167	139624-32-CHT	–	139624-13-CHT	139624-14-CHT	–	–	–	5850						
174648-57	1428 x 1782	139624-76-CHT	–	139624-83-CHT	139624-78-CHT	–	–	–	4880						
174648-58	1718 x 2583	139624-28-CHT	–	139624-13-CHT	139624-14-CHT	–	125466-17-CHT	–	6260						
174648-59	1718 x 1828	139624-79-CHT	–	139624-13-CHT	139624-14-CHT	–	–	–	5510						
174648-60	1428 x 1782	139624-76-CHT	–	139624-77-CHT	139624-78-CHT	–	–	–	4880						
174648-61	1635 x 2085	169060-03-CHT	–	139624-37-CHT	139624-38-CHT	–	–	–	5595						
174648-62	1804 x 2805	139264-27-CHT	–	139624-01-CHT	139624-02-CHT	–	125466-08-CHT	–	6660						
174648-63	1907 x 3585	139624-06-CHT	–	139624-01-CHT	139624-02-CHT	–	125466-02-CHT	–	7640						
174648-64	2057 x 2835	169329-08-CHT	–	139624-45-CHT	139624-44-CHT	–	–	–	7190						
174648-65	1978 x 7185	169060-39-CHT	169060-21-CHT	139624-94-CHT	139624-93-CHT	–	125466-11-CHT	–	11380						
174648-66	1907 x 2685	169060-07-CHT	–	139624-25-CHT	139624-26-CHT	–	–	–	6740						
174648-67	1801 x 2685	169060-07-CHT	–	139624-01-CHT	139624-02-CHT	–	125466-25-CHT	–	6530						
174648-68	1801 x 1935	169060-02-CHT	–	139624-01-CHT	139624-02-CHT	–	–	–	5777						
174648-69	1935 x 1935	169060-02-CHT	–	171623-05-CHT	171623-04-CHT	–	–	–	6045						
174648-70	1417 x 1935	169060-03-CHT	–	171623-09-CHT	171623-10-CHT	–	–	–	5010						
174648-71	1723 x 2235	169060-04-CHT	–	171623-11-CHT	171623-12-CHT	–	–	–	5920						
174648-72	1723 x 1935	169060-02-CHT	–	171623-11-CHT	171623-12-CHT	–	–	–	5620						
174648-73	1688 x 3885	169060-15-CHT	–	139624-96-CHT	139624-97-CHT	–	125466-18-CHT	–	7500						
174648-74	1688 x 1420	139624-98-CHT	–	139624-96-CHT	139624-97-CHT	–	–	–	5045						
174648-75	1978 x 7185	139624-64-CHT	171623-08-CHT	171623-07-CHT	171623-06-CHT	–	125468-10-CHT	125466-11-CHT	11380						
174648-76	1978 x 7485	139624-92-CHT	171623-02-CHT	171623-07-CHT	171623-06-CHT	–	–	–	11680						



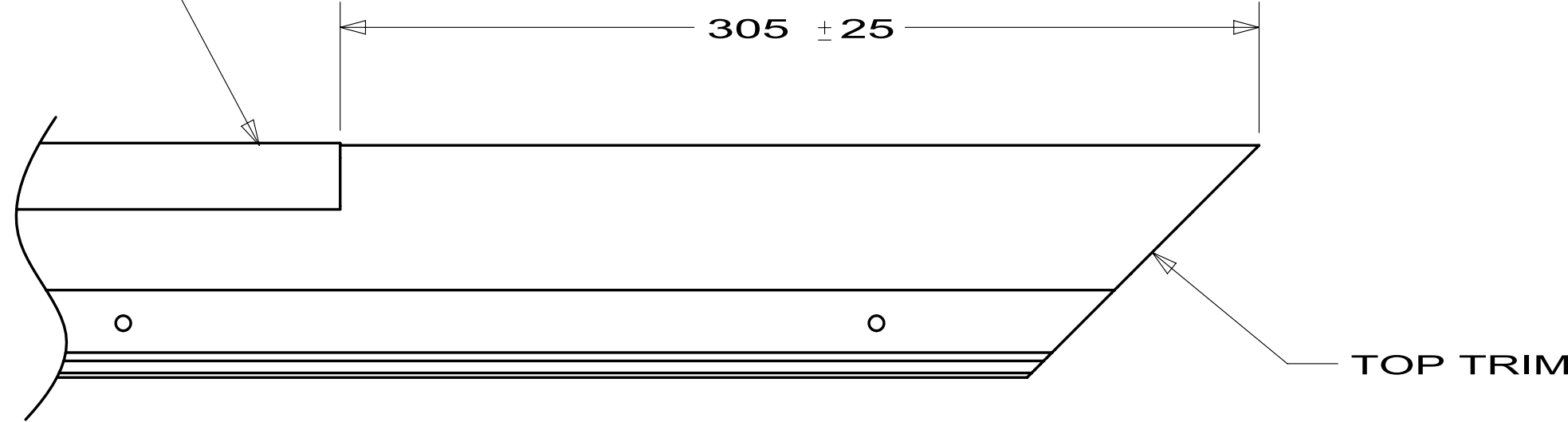
FIRST USED			2010 MOTORHOMES
TITLE:			DO NOT SCALE DRAWING
TRIM KIT-INTERIOR,SLIDEOUT			
SHEET 3	PART NO	174648	REV

TRIM SEAL FLUSH WITH STRAIGHT
CUT ENDS OF TOP TRIM



DETAIL D
(USE WITH SPLICED TOP TRIM)
(VIEWED FROM THE BACKSIDE OF THE TRIM)

SEAL-TRIANGLE

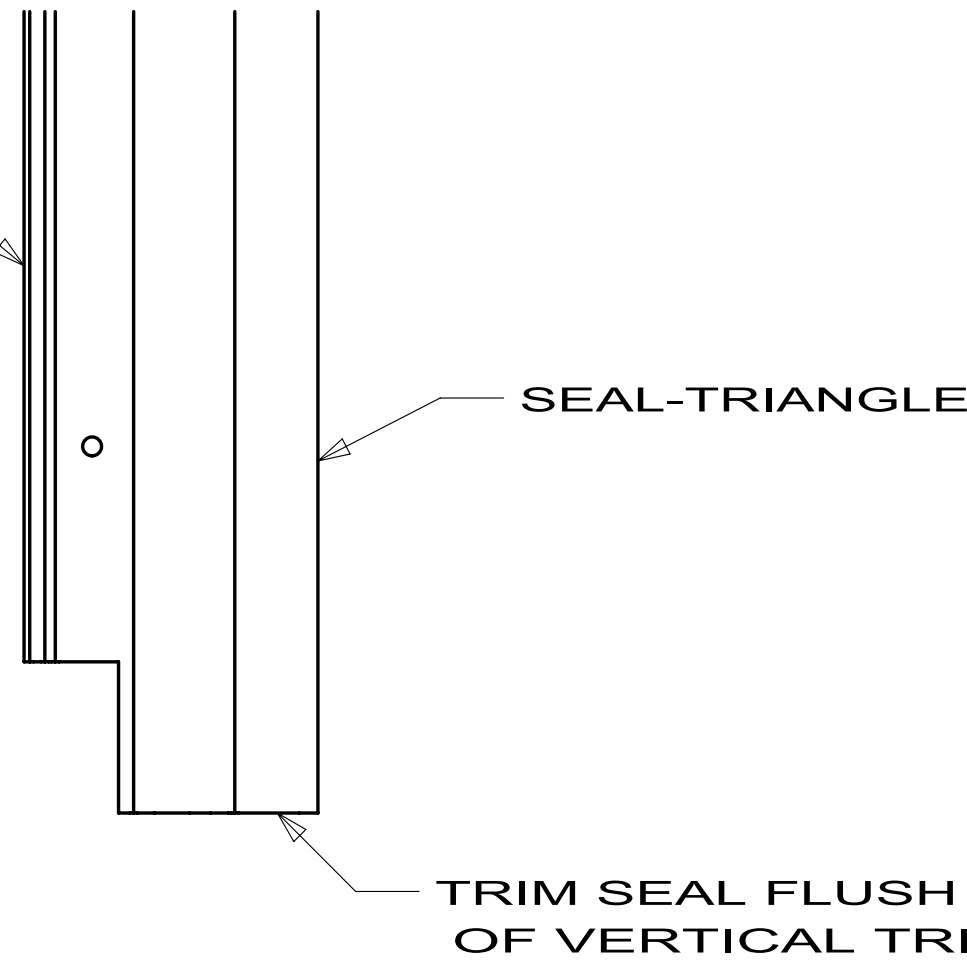


DETAIL A
(MITERED ENDS TOP TRIM)
(VIEWED FROM THE BACKSIDE OF THE TRIM)

SEAL-TRIANGLE

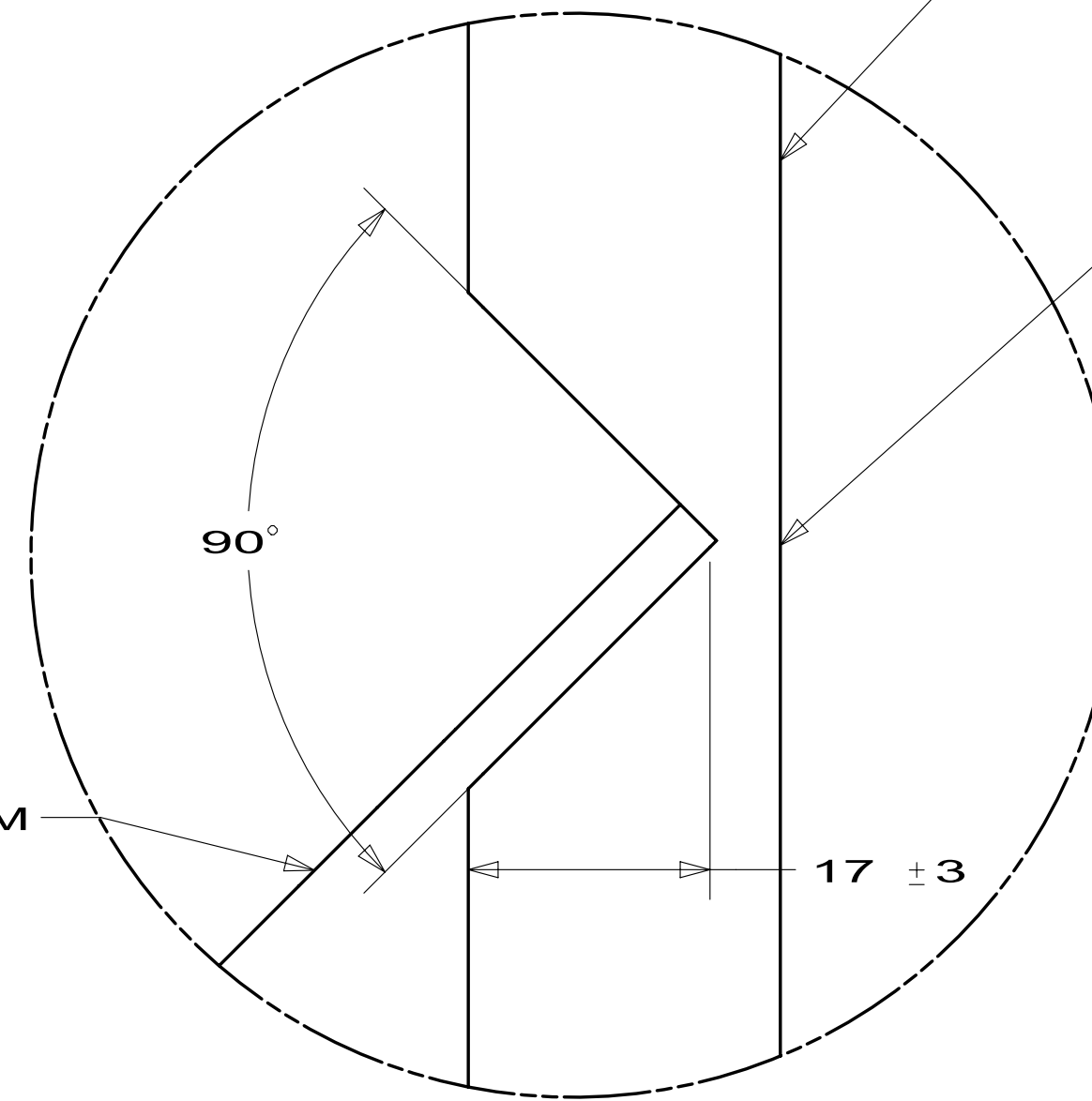
425 ± 25
LEAVE PLASTIC BACKING
ON SEAL IN THIS AREA.
REMOVE TO ATTACH
SEAL TO TOP TRIM.

VERTICAL TRIM



DETAIL C
(BOTTOM OF VERTICAL TRIM)
(VIEWED FROM THE BACKSIDE OF THE TRIM)

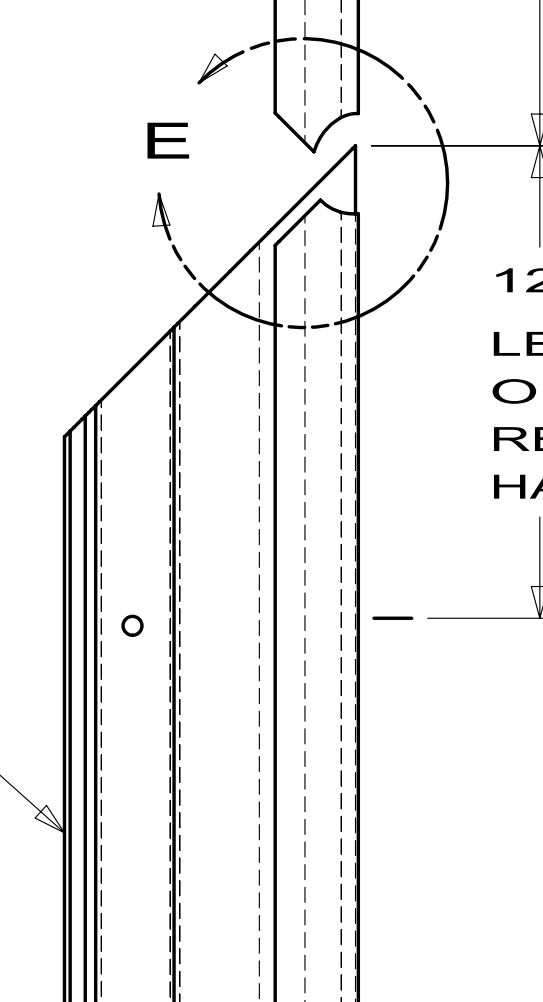
VERTICAL TRIM



SEAL IS NOTCHED DURING THE INSTALLATION
OF THE TRIM AND ATTACHED TO THE TOP TRIM

DO NOT CUT THROUGH SEAL

VERTICAL TRIM



DETAIL B
(MITERED ENDS OF VERTICAL TRIM)
(VIEWED FROM THE BACKSIDE OF THE TRIM)

FIRST USED		
2010 MOTORHOMES		
DO NOT SCALE DRAWING		
TITLE: TRIM KIT-INTERIOR,SLIDEOUT		
SHEET 4	PART NO 174648	REV