

D

C

B

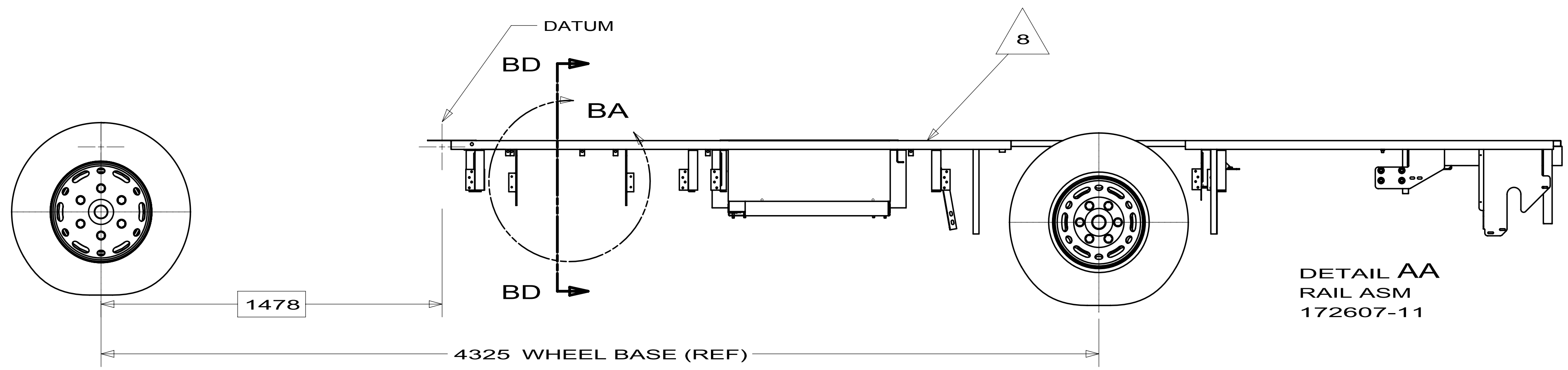
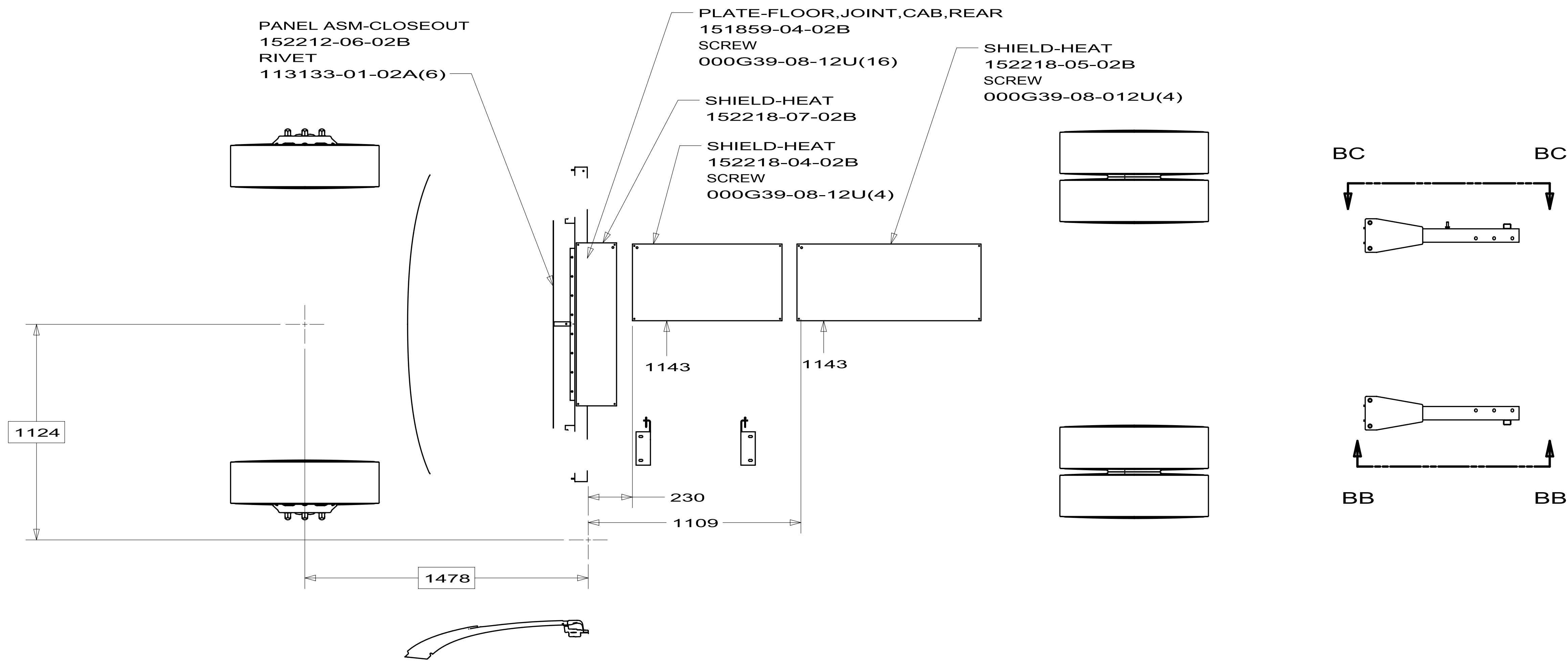
A

D

C

B

A



DETAIL AA
RAIL ASM
172607-11

5. CUT NOTCHES AFTER WELDMENT.

4. WELD PER ES0063, UNLESS OTHERWISE SPECIFIED.

3. CLEARANCE HOLES IN FRAME RAIL FOR RIVETS ARE 6.63/7.01 DIA.

2. USE UNDERCOATING 100053-04-000 TO COAT ANY BARE EDGES OR HOLES THAT PENETRATED THRU ANY CHASSIS STEEL.

1. SPRAY ALL WELDS WITH UNDERCOAT 100053-03-000.

8. SHIM FRAME ASM AS REQUIRED TO KEEP FRAME FLAT.

7. ADHESIVE: 165023-01-CHT 3M DP810NS.

6. SURFACE PREPARATION: ABRABE SURFACE USING 3M MAROON 8447 OR 7447 PADS AND WIPE CLEAN WITH A 50/50 WATER/ISOPROPYL ALCOHOL SOAKED PADS. THEN ALLOW SOLVENT TO EVAPORATE BEFORE APPLYING ADHESIVE.

172607-14	4
172607-13	4
172607-12	3,5,6,7
172607-11	1,2
ASM P/N	SHT

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WINNEBAGO
INDUSTRIES, INC.

DFTF	ORIG. DATE
CHRR	ALL DIMENSIONS ARE IN MILLIMETERS
P.E.	
M.E.	FIRST USED
DSNR	10 524DL
UNSPECIFIED TOLERANCES ARE:	
WHOLE DIM (X)	: 3
ONE-PLACE (X.X)	: 1.5
TWO-PLACE (X.XX)	: 0.50
ANGLE	: 1°
THIRD ANGLE PROJECTION	
DO NOT SCALE DRAWING	
TITLE: FRAME ASM-CHASSIS,NCV3	
SHEET 1 OF 7	PART NO 172607 REV

SEE CHART
FOR COLOR VARIATIONS
OF THIS PART

NOTES:

BRACKET-LP SUPPORT
151504-02-02B

RIVET-BLIND .25 TRUSS
152766-02-01A(4)

BRACKET-LP SUPPORT
151504-01-02B

324 476

DETAIL BA

TOP OF FLOOR FRAME ASM

SECTION BD-BD

BOLT
000C26-06-20U(2)
PLATE-BODY MOUNT
135712-05-02B(2)
NUT
000D39-06-00U(2)

EXTENSION ASM-CHASSIS
151510-05-02B

STL-TUBE
130890-00-335

4773

4854

SECTION BB-BB

BOLT
000C12-08-64U(4)
NUT
000D39-08-00U(4)

BOLT
000C12-08-64U(4)
NUT
000D39-08-00U(4)

4854

4773

STL-TUBE
130890-00-335

42

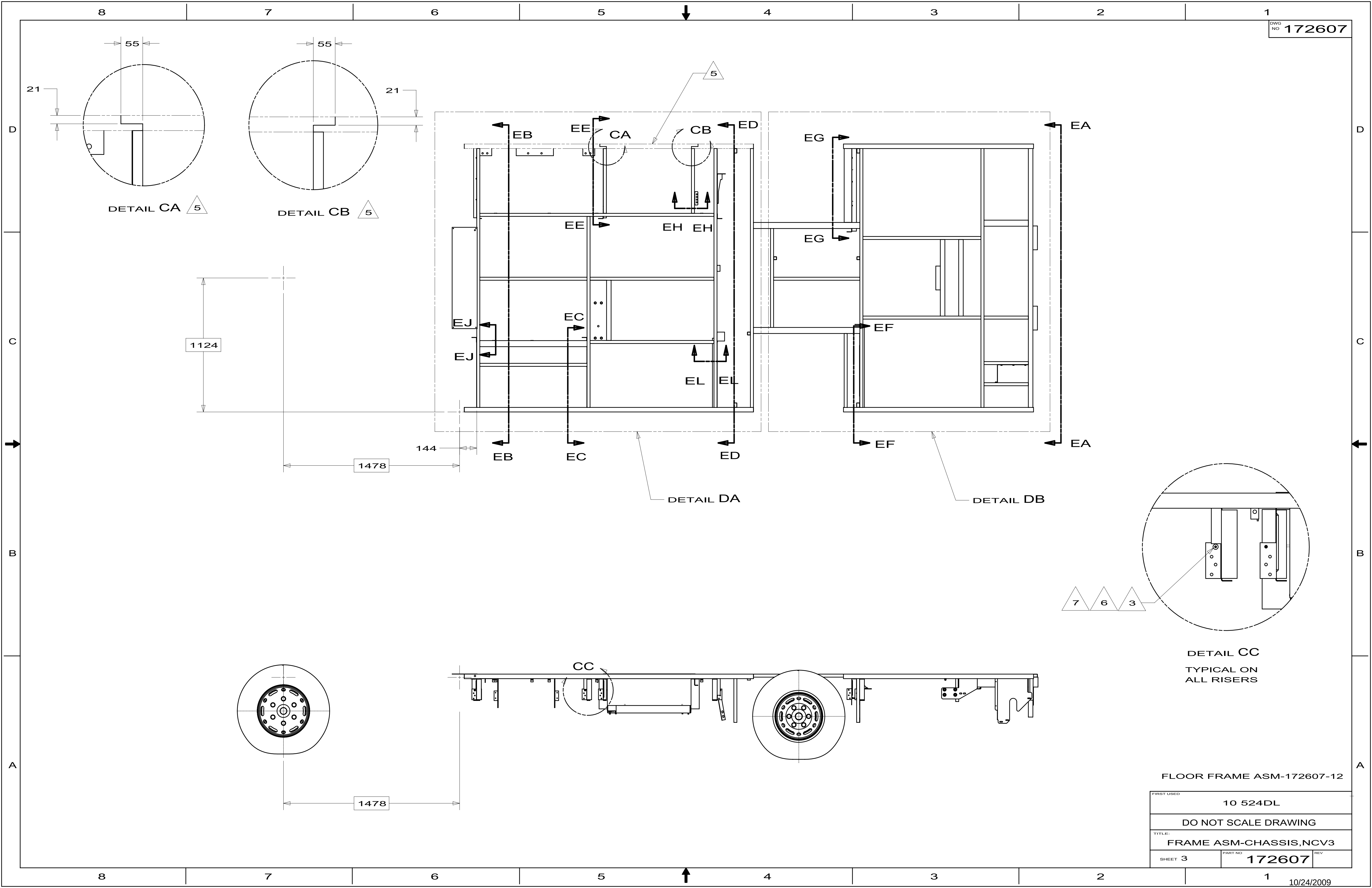
BOLT
000C26-06-16U

4481

EXTENSION ASM-CHASSIS
151510-06-02B

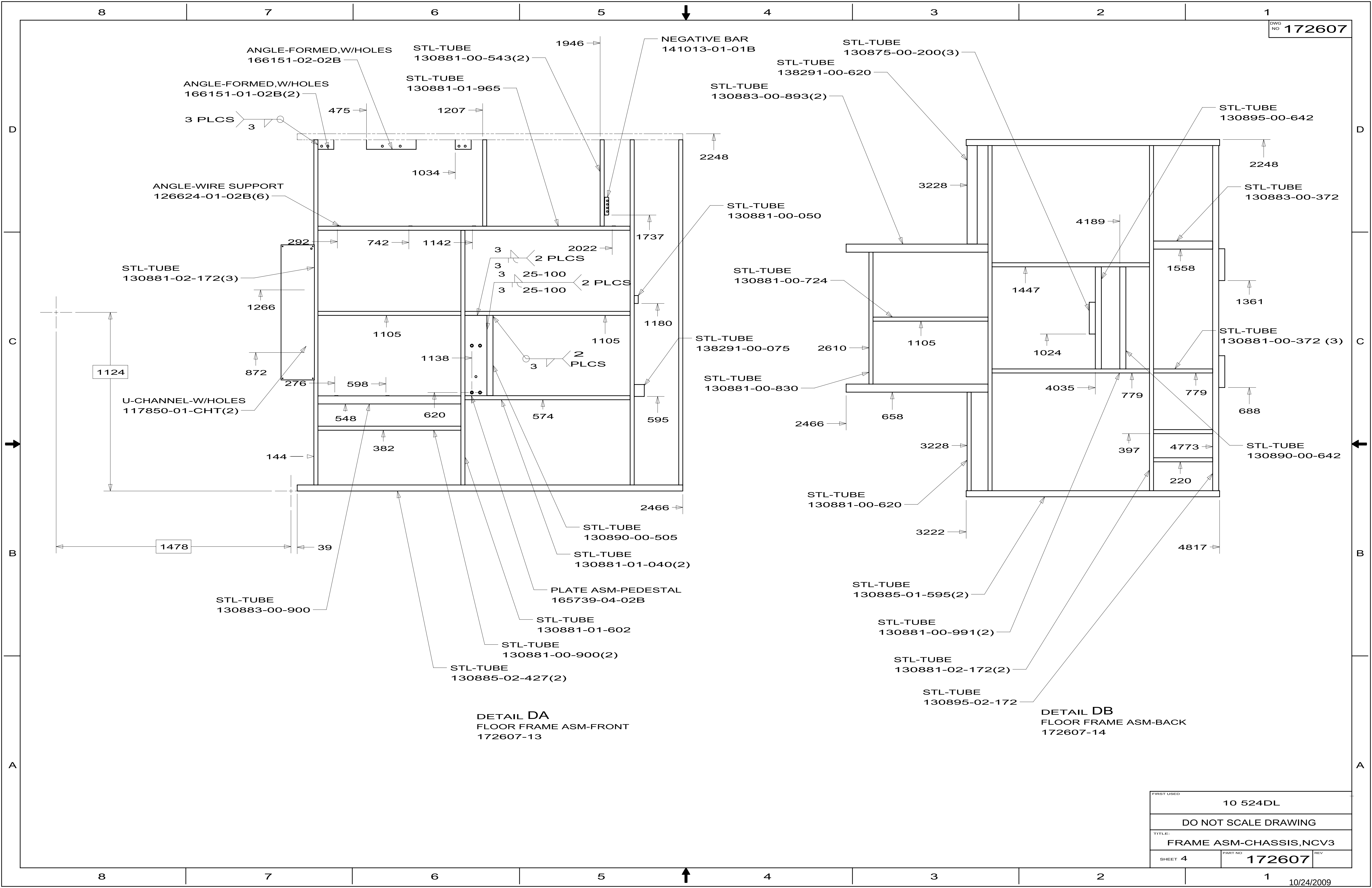
SECTION BC-BC

FIRST USED		
10 524DL		
DO NOT SCALE DRAWING		
TITLE: FRAME ASM-CHASSIS,NCV3		
SHEET 2	PART NO 172607	REV

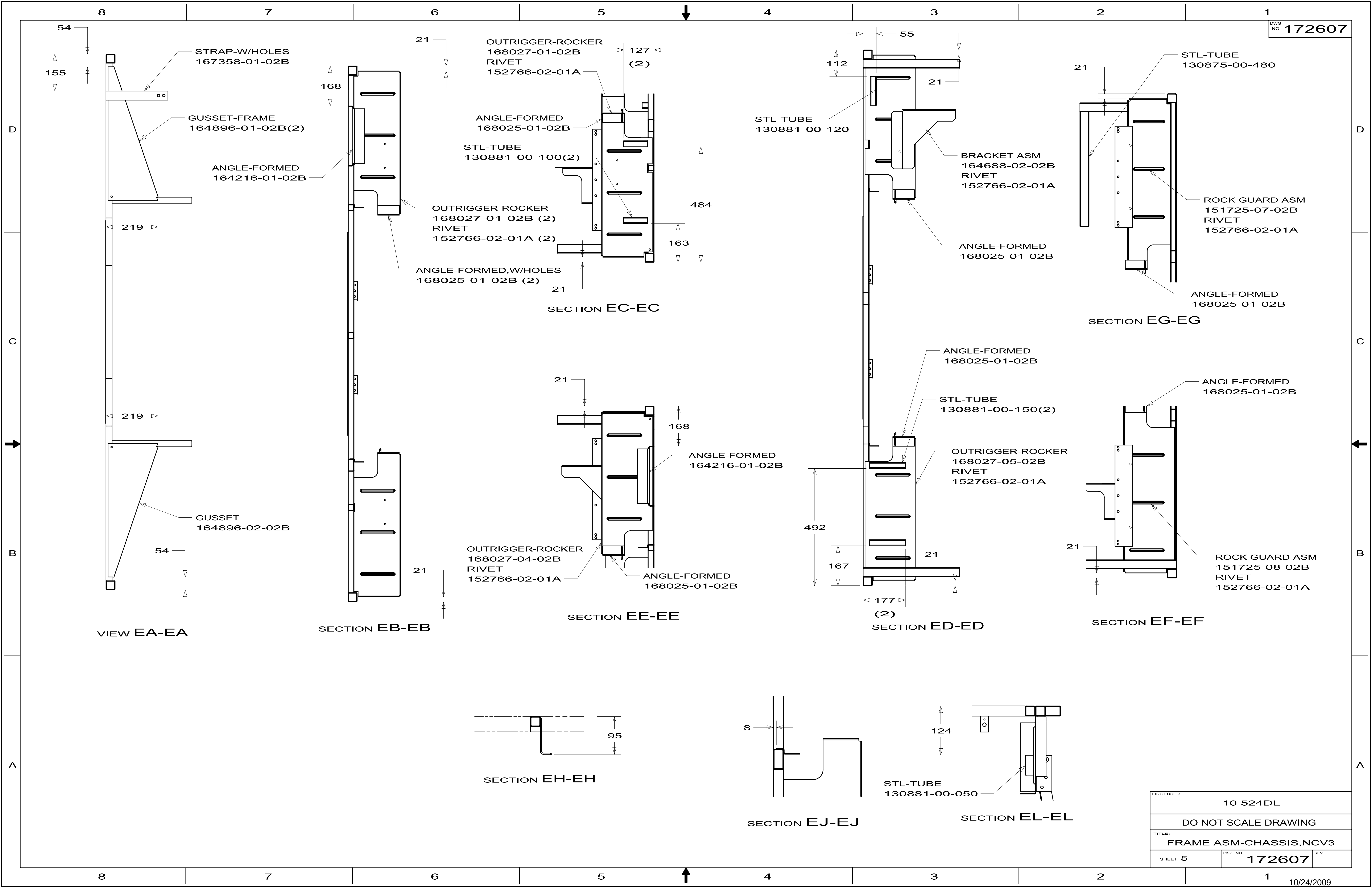


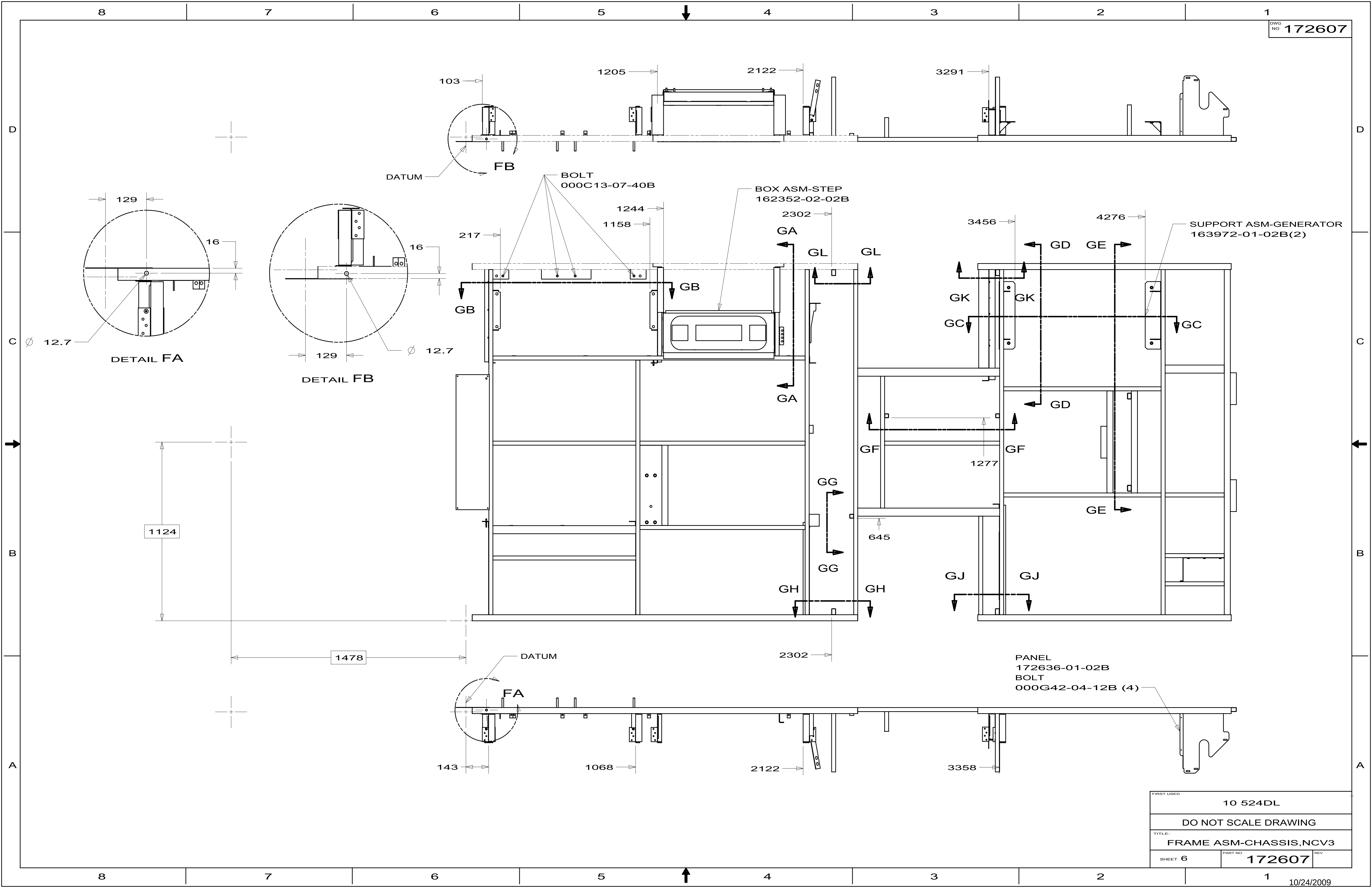
FLOOR FRAME ASM-172607-12

FIRST USED			10 524DL
TITLE:			DO NOT SCALE DRAWING
TITLE:			FRAME ASM-CHASSIS,NCV3
SHEET 3	PART NO	172607	REV

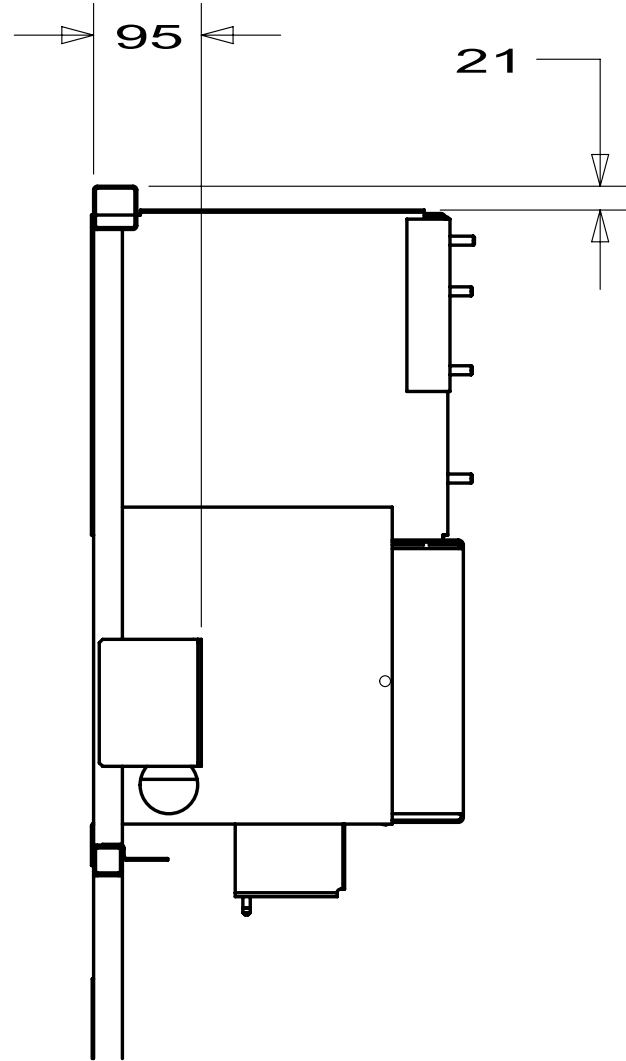


FIRST USED			
10 524DL			
DO NOT SCALE DRAWING			
TITLE:			
FRAME ASM-CHASSIS,NCV3			
SHEET 4		PART NO	REV
		172607	

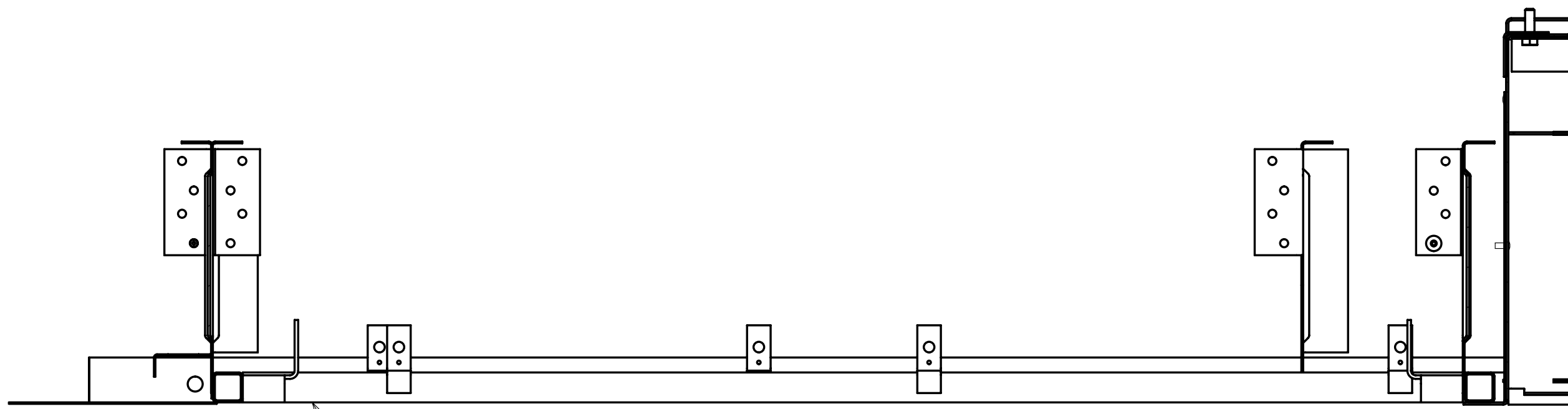




FIRST USED			10 524DL
DO NOT SCALE DRAWING			
TITLE:			FRAME ASM-CHASSIS,NCV3
SHEET 6	PART NO	172607	REV



SECTION GA-GA

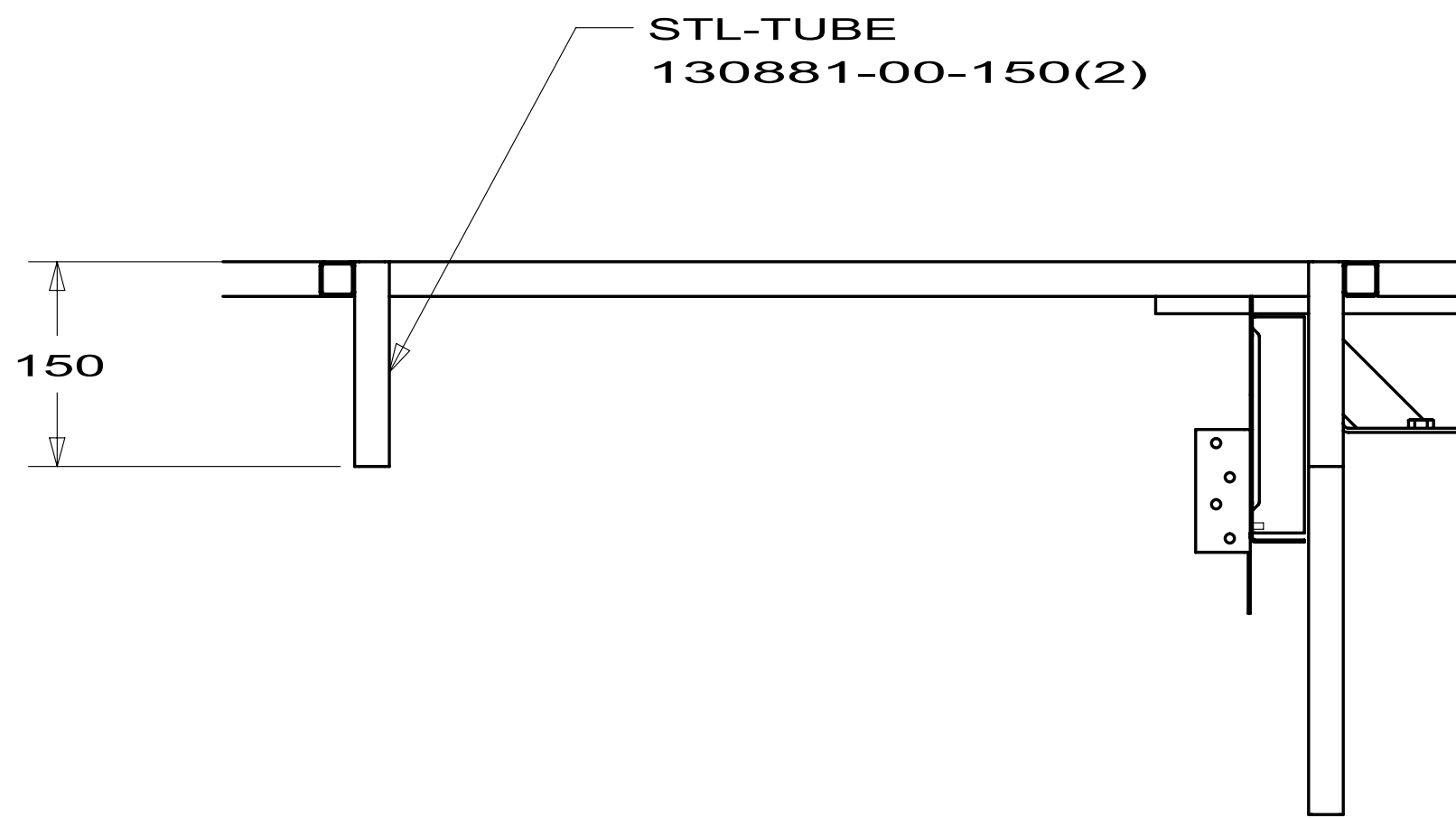


SECTION GB-GB

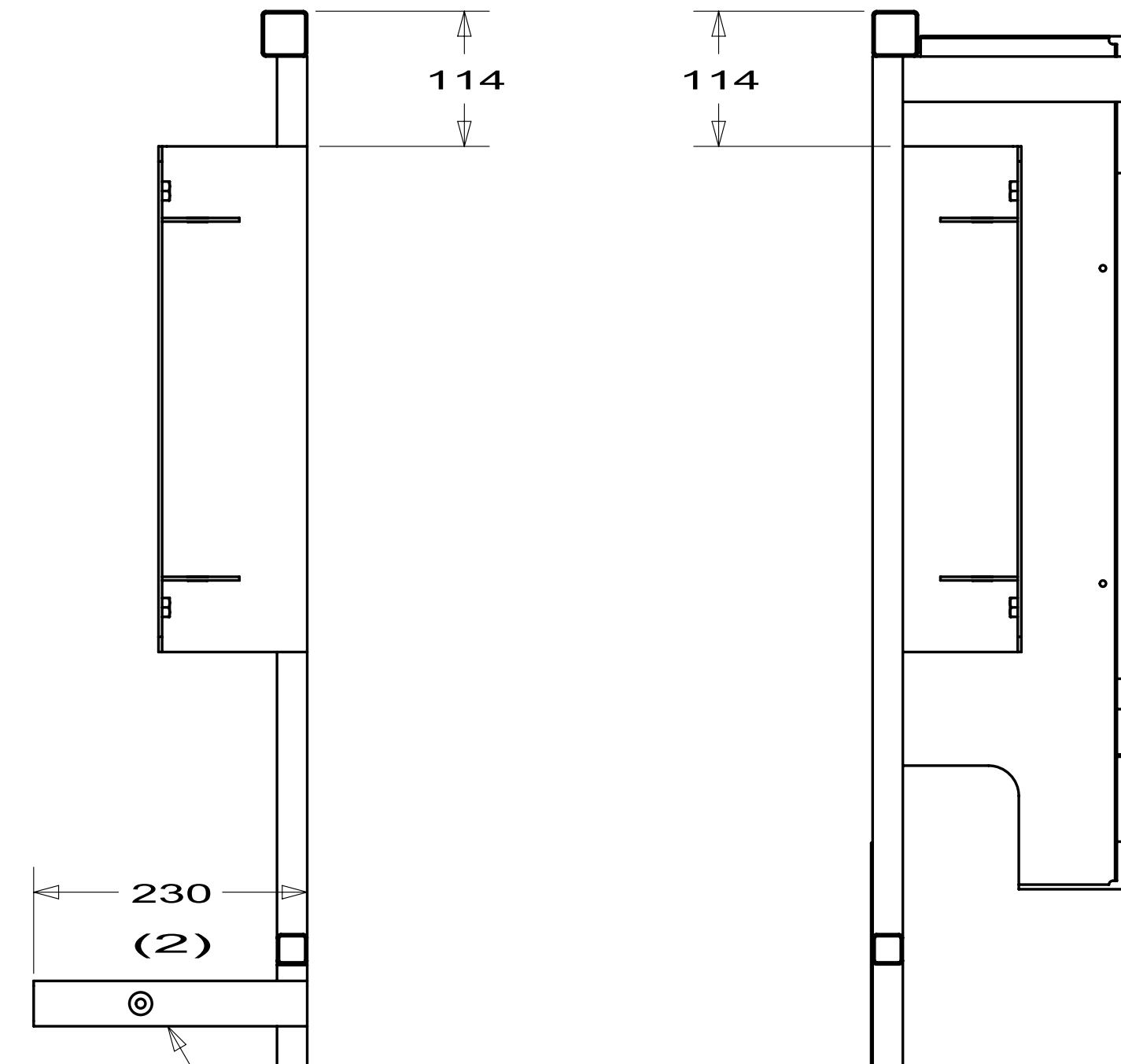
TOP OF FRAME ASM



SECTION GC-GC

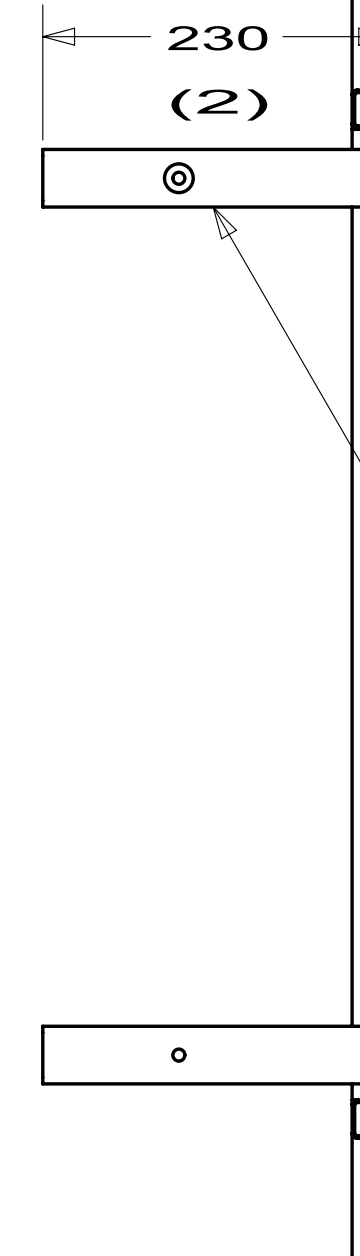


SECTION GF-GF



SECTION GD-GD

TUBE-W/HOLES
115744-41-02B(2)

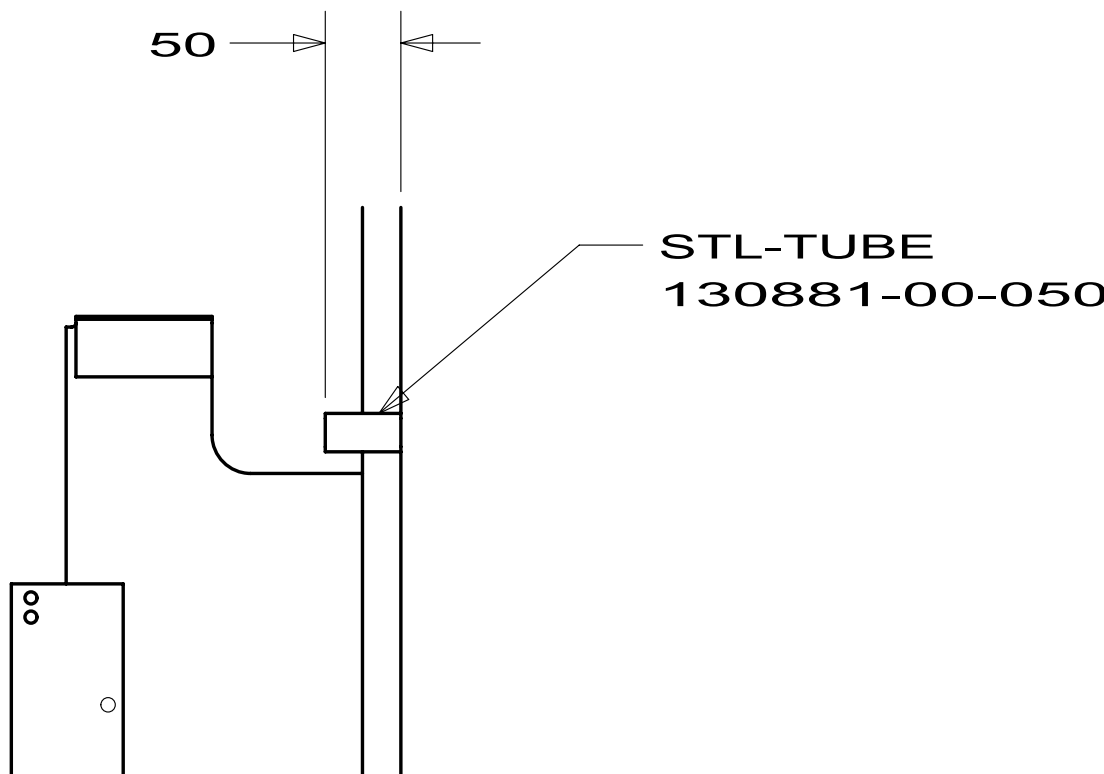


SECTION GE-GE

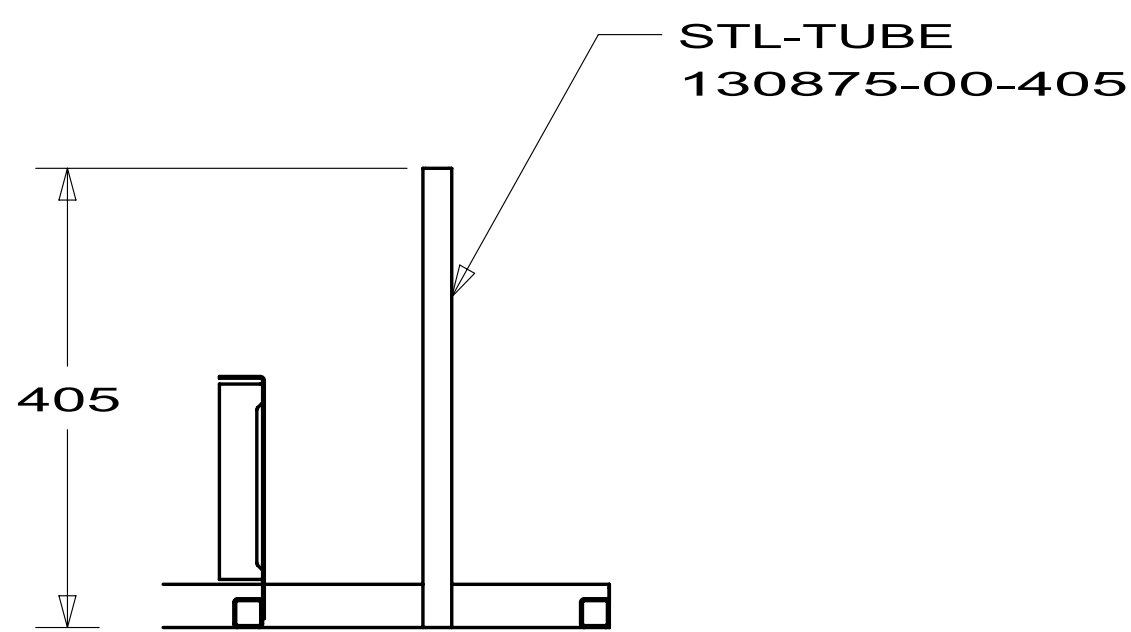
ANGLE-FORMED,W/HOLES
131914-02-02B

STL-TUBE
130875-00-405

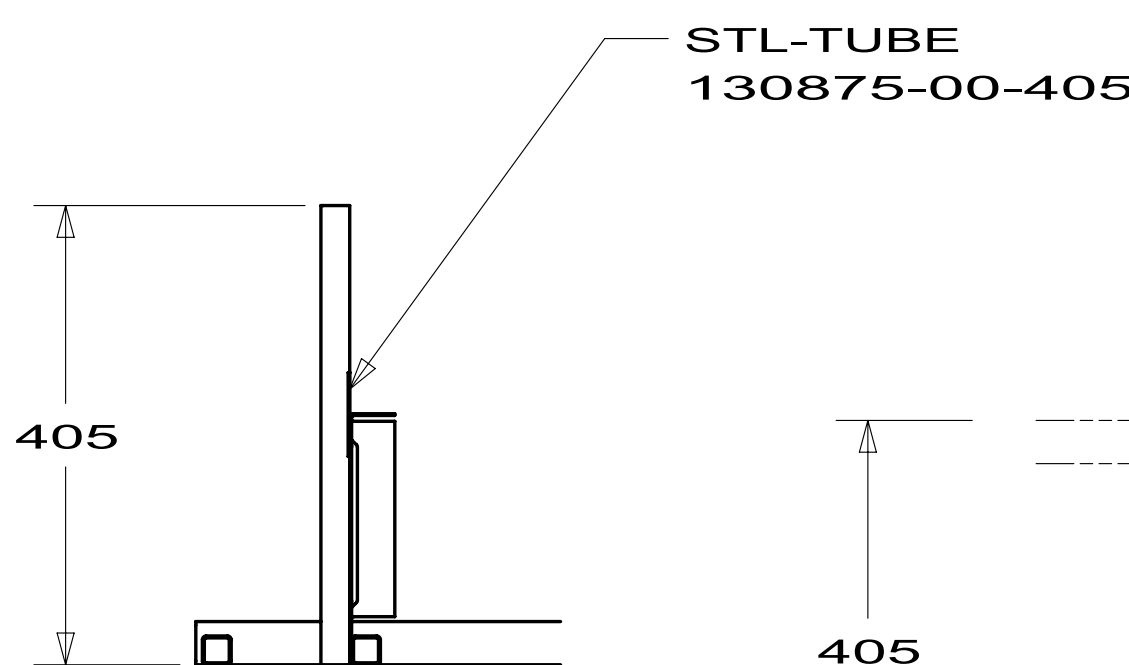
SECTION GK-GK



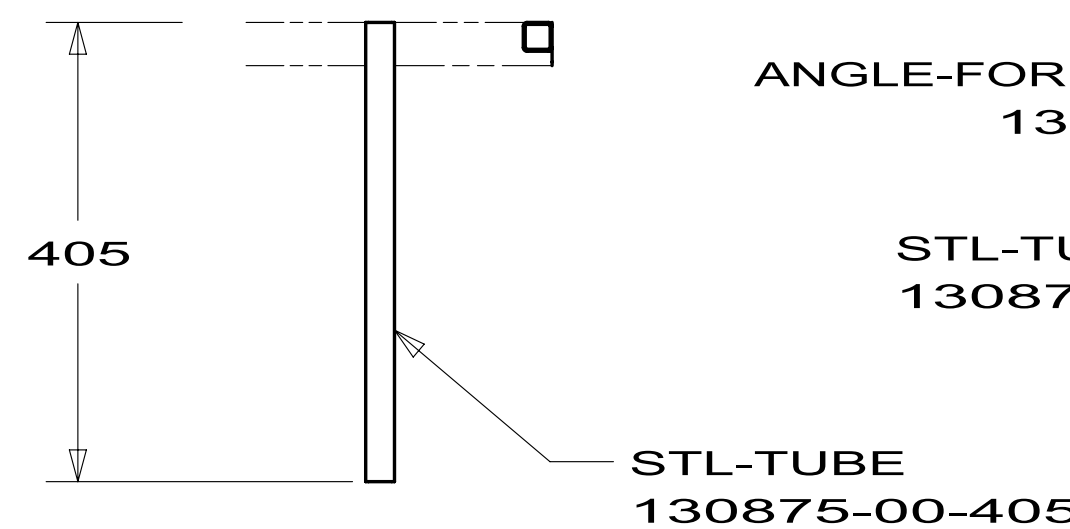
SECTION GG-GG



SECTION GH-GH



SECTION GJ-GJ



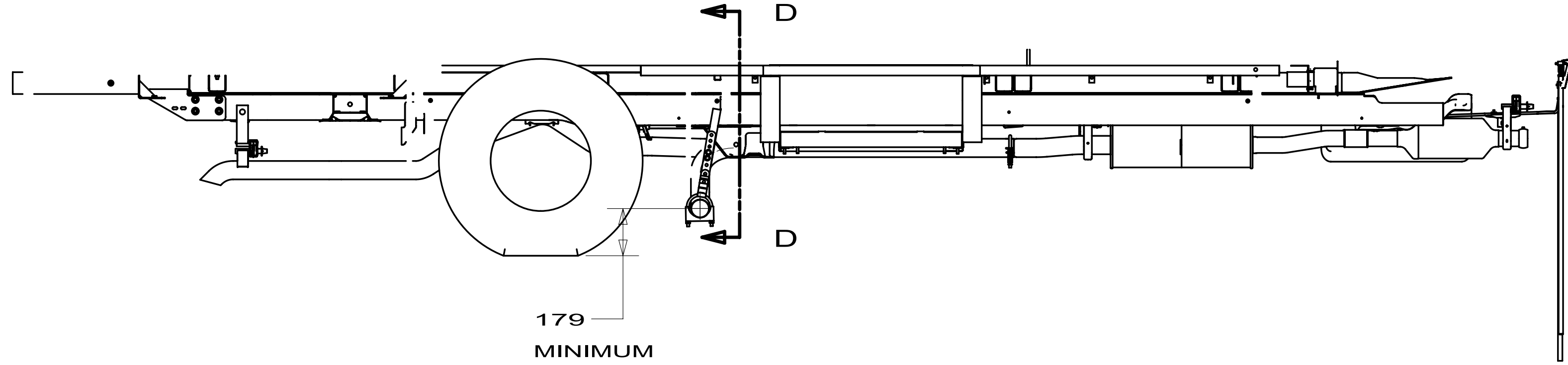
SECTION GL-GL

FIRST USED			10 524DL
DO NOT SCALE DRAWING			
TITLE:			FRAME ASM-CHASSIS,NCV3
SHEET 7	PART NO	172607	REV

DODGE 11,030# GVWR, DIESEL

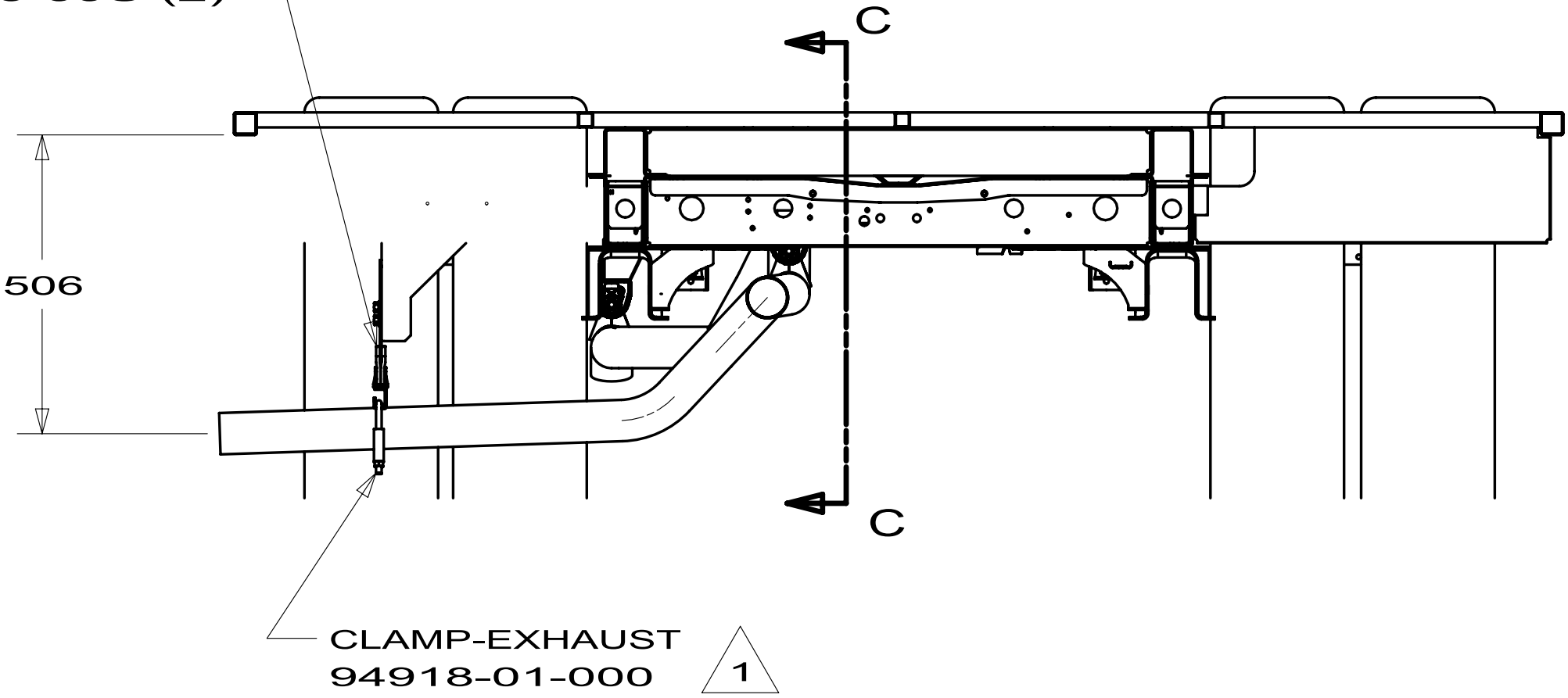
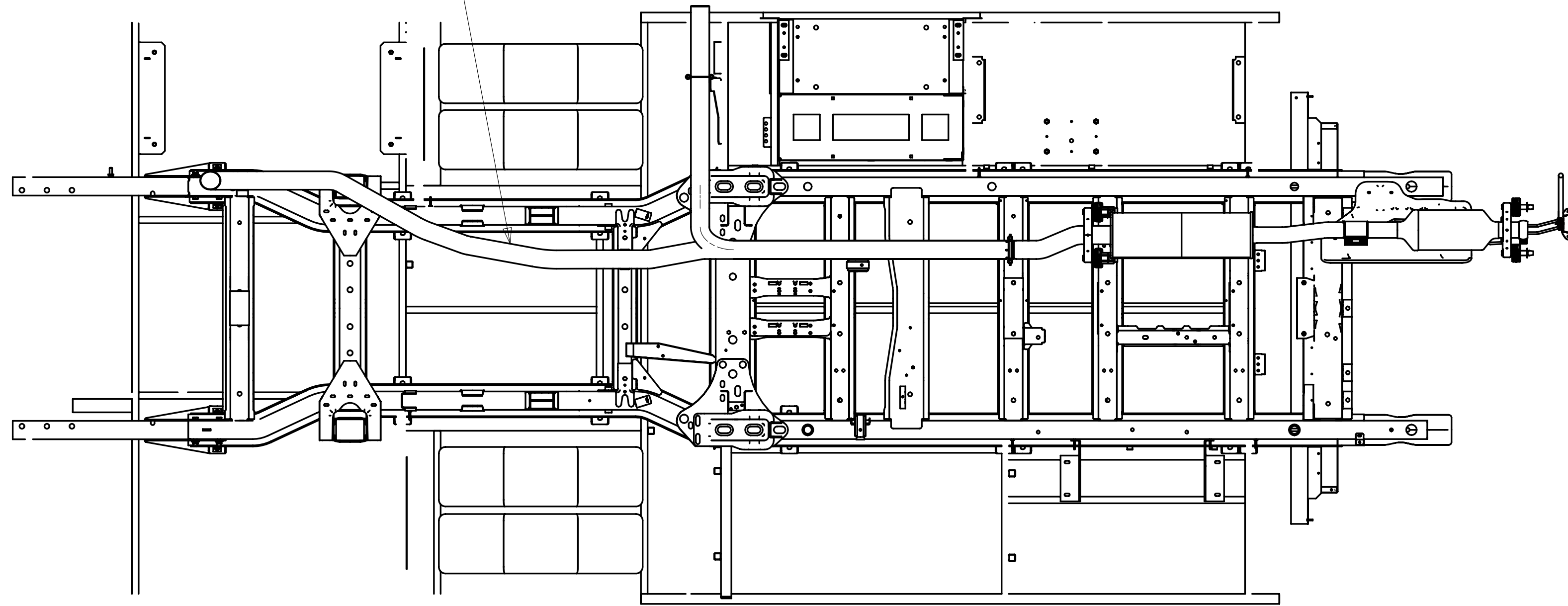
DWG NO 164680

1KB



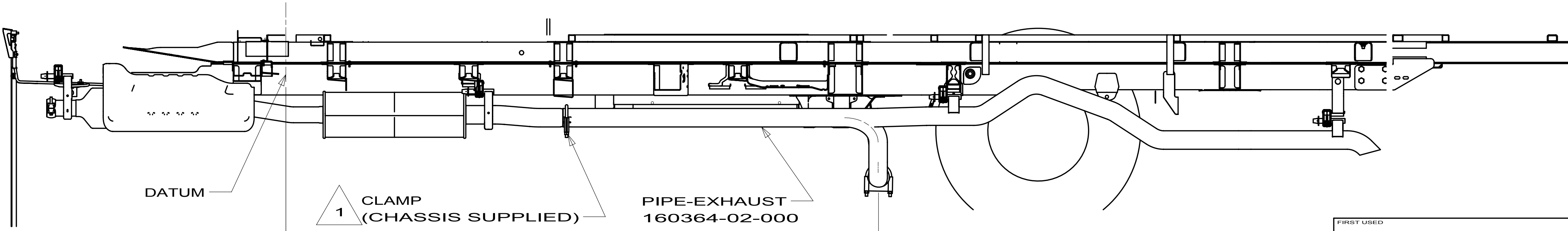
HANGER-TAILPIPE
167204-01-CHT
BOLT
C26-06-12U (2)
NUT
D39-06-00U (2)

REMOVE THIS PIPE



SECTION D-D

FRONT
AXLE

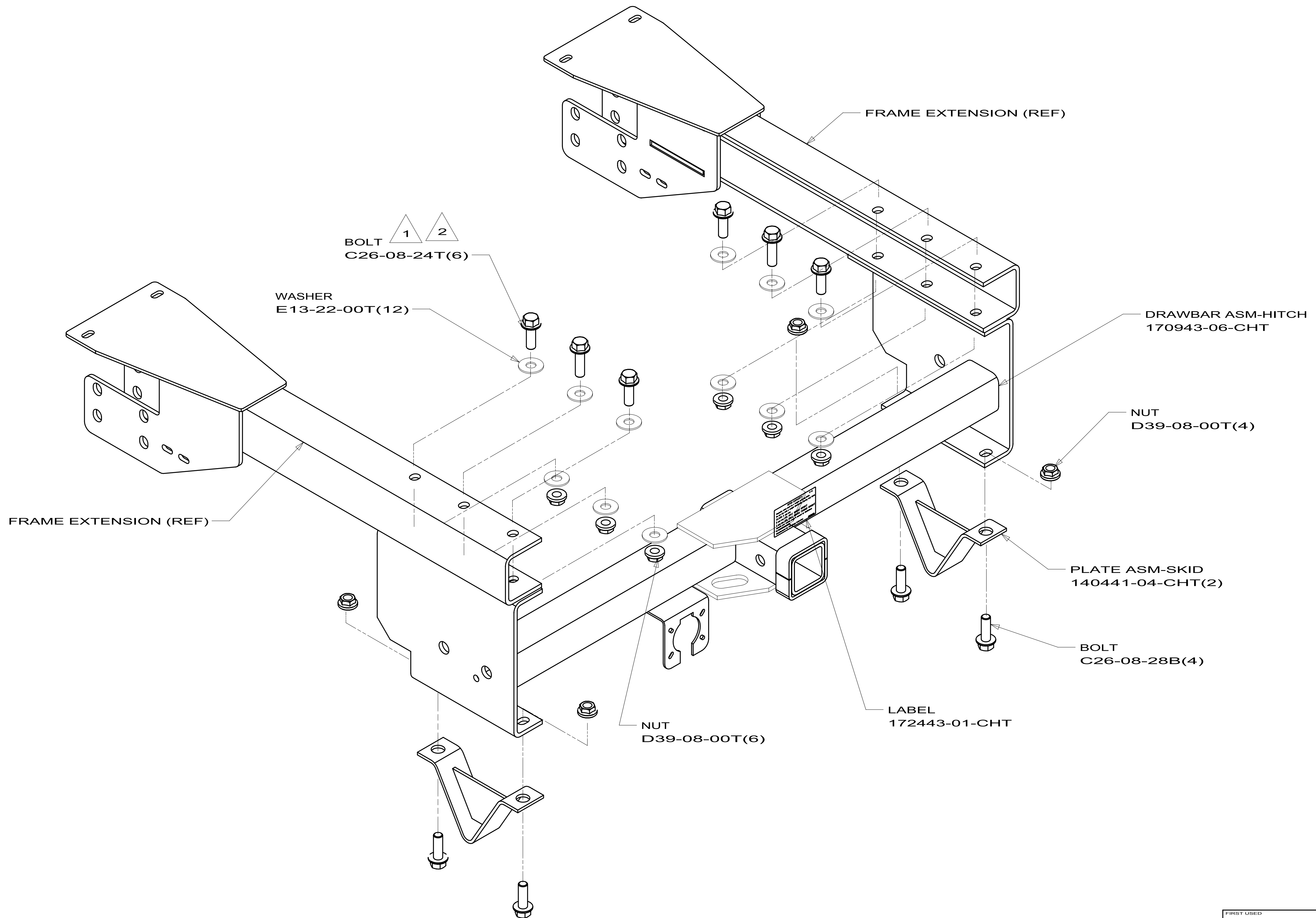


1478

2243

SECTION C-C

FIRST USED		08 524CL	
DO NOT SCALE DRAWING			
TITLE: EXHAUST SYSTEM INSTL			
SHEET 1		PART NO 164680	REV



160147-02

524DL

FIRST USED			08 524J
DO NOT SCALE DRAWING			
TITLE:			HITCH INSTL
SHEET 2	PART NO	160147	REV

8		7		6		5		4		3		2		1	
2010 AND UP WHEEL TRIM MATRIX															DWG NO 159483
D 															

8	7	6	5	4	3	2	1						
2010 WHEEL TRIM MATRIX CONTINUED							DWG NO 159483						
	TIRE AND WHEELS		WHEELS AND COVERS		WHEEL LINERS				CHASSIS-SUPPLIED PARTS IF ORDERED W/ALUMINUM WHEEL				
	TIRE/WHEEL Ø & WIDTH	WHEEL P/N & MFGR	WHEEL COVERS	VALVE EXTENSION	WHEEL LINERS	VALVE EXTENSION	STABILIZER	TORQ. WHEEL LINER	ALUMINUM WHEEL	HUB COVER	VALVE EXTENSION	STABILIZER	NUT COVER
WORKHORSE W16/18 E26P/E30W	225/70R 19.5"X6" 1PJ 1PL	MAXION W0007492	N/A	-	145580-06	REAR INNER CHASSIS SUPPLIED	N/A	41-47 NM 30-35 LB/FT TORQUE	N/A	-	-	-	-
WORKHORSE W20/22 E/D SERIES	245/70R 19.5"X6.75" 1PE 1PR	MAXION W0002404	N/A	-	134609-02 145580-03	REAR INNER (2)95012-09 REAR OUTER (2)77030-10 FRONT (2)77030-10	(2)95012-07 6	41-47 NM 30-35 LB/FT TORQUE	(2)118815-02 (2)118815-03 ALCOA 764481 764482	(2)129058-15 (2)129058-17	95012-09 (2)	129058-07 (2)	(32)129058
WORKHORSE W20/22/24 D/J SERIES	225/70R 22.5"X6.75" 1PS 1PU 1PV	MAXION W0002404	N/A	-	134609-05 145580-02	REAR INNER (2)95012-10 REAR OUTER (2)77030-01 FRONT (2)77030-10	(2)95012-07 6	41-47 NM 30-35 LB/FT TORQUE	(2)128689-01 (2)128689-02 ALCOA 873401	(2)129058-15 (2)129058-17 SIMILAR TO -14 (2) 3 -16 (2) 4	FLEX HOSE 1	129058-07 (2)	(32)129058
-	-	-	-	-	-	-	-	-	-				

FIRST USED

07 MOTORHOMES

DO NOT SCALE DRAWING

TITLE: WHEEL INSTL

SHEET2PART NO 159483REV

| 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 |

87654321

159483

DWG NO

FOR WINNEBAGO MODEL YEAR 2007, WINNEBAGO WILL SUPPLY LUG WRENCHES WHICH ARE SUPPLIED TO WINNEBAGO WITH THE CHASSIS. (CURRENTLY, FORD E350/E450 CUTAWAY, DODGE SPRINTER, AND FORD F53 19.5" RAIL) IN ADDITION, C-BODY CUTAWAY CHASSIS WITH ALUMINUM WHEEL OPTION, FORD CHASSIS SUPPLIED LUG WRENCH WHICH NO LONGER FITS ALUMINUM WHEEL FASTENERS WILL BE STORED UNDER PART NUMBER 112358-02-000. WINNEBAGO WILL PROVIDE LUG WRENCH AND LEVERAGE BAR TO FIT ALUMINUM WHEEL HARDWARE. WINNEBAGO WILL PROVIDE 112358-02-000 WITH STANDARD CHEVY STEEL WHEEL CHASSIS.

2007 AND UP

OTHER APPLICATIONS LISTED FOR WRENCH FIT REFERENCE

LUG WRENCH APPLICATION MATRIX

	CHASSIS	LUG WRENCH	LEVERAGE BAR	TORQUE FT/LBS
* NOT USED	CHEVY CUTAWAY G3500 8 BOLT GMT610 8 BOLT	112358-02	---	110-140
* NOT USED	CHEVY CUTAWAY ALUMINUM WHEELS G3500/GMT610 8 BOLT	80208-06	80208-02	140
* 100/500/H SERIES (1KB)(1KD)(1KM)	DODGE SPRINTER 16" 6-BOLT	CHASSIS SUPPLIED (FLOOR COMPT. @ PASS. FEET)	CHASSIS SUPPLIED	140 (130-150)
* 200/300/700 SERIES (16C)(16Y)	FORD CUTAWAY E350SD/E450SD 8 BOLT	CHASSIS SUPPLIED 112358-02	---	140
* 200/300/700 SERIES (16C)(16Y)	FORD CUTAWAY ALUMINUM WHEELS E350SD/E450SD 8 BOLT	80208-06	80208-02	140
* E/D SERIES (16H)(16K)	FORD RAIL F53 10 BOLT 19.5"	CHASSIS SUPPLIED 112358-01	---	140
D/J SERIES (16L)(16Z)	FORD RAIL F53 8 BOLT 22.5" ALUMINUM	80208-04	80208-05	450-500
	FREIGHTLINER 10 BOLT NOT USED	80208-04	80208-05	450-500
E26P/E30W (1PJ)(1PL)	WORKHORSE W16/18 10 BOLT 19.5"	80208-06	80208-02	150 (145-155)
E/D/J SERIES (1PE)(1PR)(1PS)(1PU)(1PV)	WORKHORSE W20-25 SERIES AND UFO 8 BOLT	80208-04	80208-05	450-500

87654321

07 MOTORHOMES

DO NOT SCALE DRAWING

TITLE:
WHEEL INSTL

SHEET3PART NO159483REV

KEY	PART NUMBER	U/M	DESCRIPTION	154970-02-000
	110435-01-711	EA	DECAL-CENTER CAP- 2" - QTY 2	VENDOR NO.
	154970-02-700	EA	COVER/WHEEL-FRONT W/LUG CVRS	
	154970-02-701	EA	LINER/WHEEL-REAR W/O HUB CVR	
	154970-02-702	EA	CAP/CENTER HUB/RR W/LUG CVRS	
	154970-02-703	EA	DECAL/CTR CAP 2"-PAIR & TOOL	