



DANGER

Danger of electrical shock, burns or death. Always remove all power sources before attempting any repair, service or diagnostic work. Power can be present from shore power, generator, inverter or battery. All power sources must be disabled and secured before performing any service.

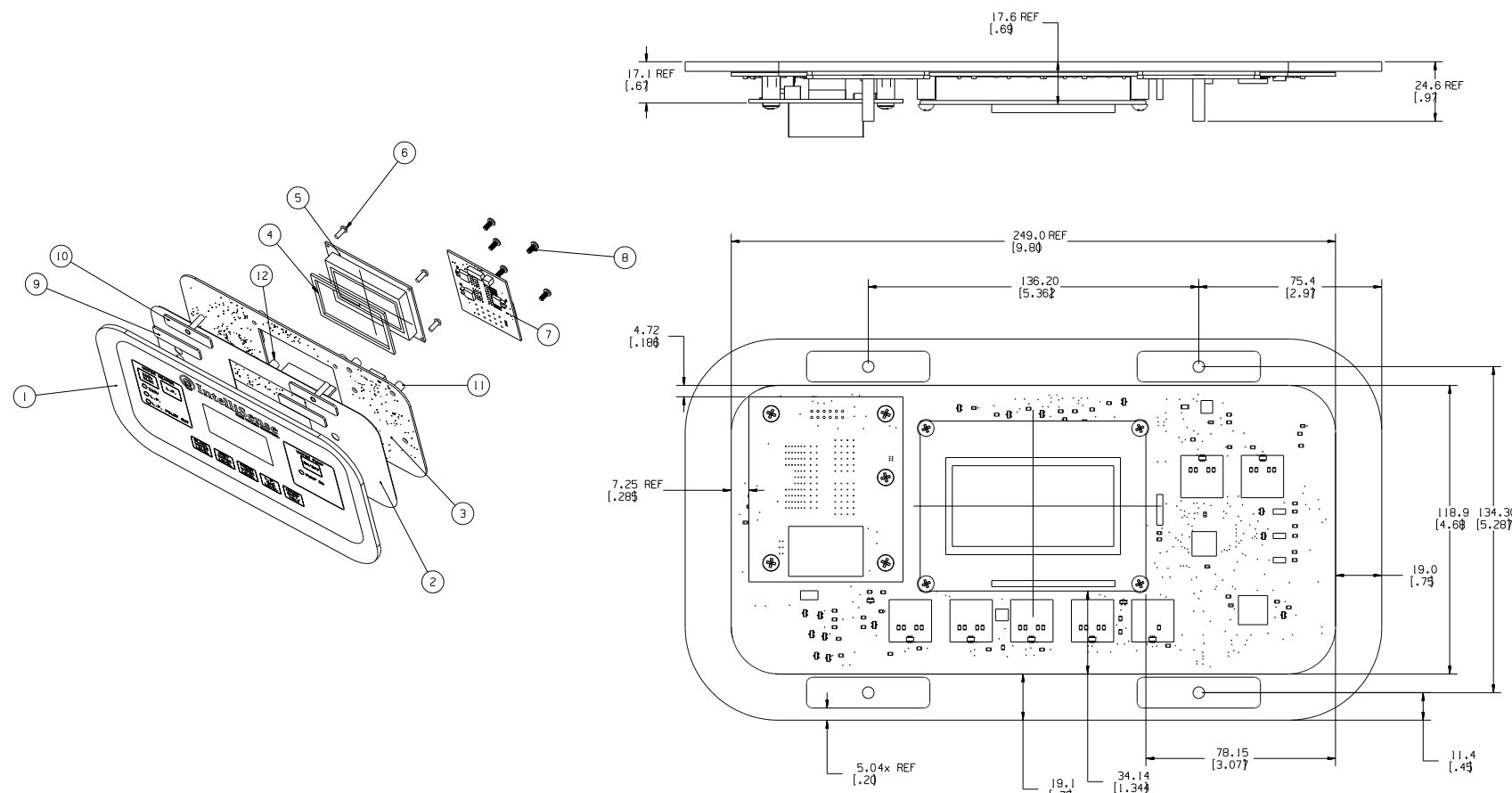


CAUTION

If you lack the skills, tools or equipment to perform diagnostic or repair work leave such work to an authorized Winnebago Industries dealer or other qualified shop.

BOM IS FOR REFERENCE ONLY			
ITEM	PART NUMBER	DESCRIPTION	QTY
1	G24308GB2	DECORATIVE GLASS	1
2	MADH0258Z	ADHESIVE	1
3	YS24308GB	TOUCH BOARD	1
4	MFOAM022Z	FOAM GASKET	1
5	DLCD0009Z	LCD DISPLAY	1
6	HSCR4403	4-40 SCREWS	4
7	YS24300GB	POWER BOARD	1
8	HSCR6323	6-32 SCREWS	5
9	MADH0265Z	ADHESIVE FOR BRACKETS	4
10	HBKT8902	MOUNTING BRACKETS	4
11	HSPC0002	PEM SPACER 6-32 THREAD	5
12	HSPC0008	PEM SPACER 4-40 THREAD	4
13	BLAB0003	LABEL	1

REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROV
	X1	INITIAL RELEASE	1/29/09	SRS
	A1	RELEASED TO PRODUCTION	2/11/09	SRS



NOTES:

1. PRESS FIT THE PEMS USING ANVIL FIXTURES APPROVED BY TOUCHSENSOR ENGINEERING.
2. PEM SHOULDER SHALL NOT PROTRUDE BELOW THE PCB
3. PEM SHOULDER SHALL FIT FLUSH TO THE PCB TO WITHIN $\pm .005"$
4. APPLY 15 LBS MIN TO THE MADH0258Z ADHESIVE
4. APPLY 15 LBS MIN TO THE MADH0265Z ADHESIVE
5. APPLY 4 IN-LBS TO THE 40 SCREWS HSCR440
6. APPLY 4 IN-LBS TO THE 6-32 SCREWS HSCR6322
7. GLASS SHALL NOT HAVE VISUAL DEFECTS. REFER TO TOUCHSENSOR SPEC #70400065

PROPRIETARY AND CONFIDENTIAL THE DRAWING AND THE INFORMATION HEREON ARE THE PROPERTY OF TOUCHSENSE TECHNOLOGIES, LLC. IT IS NOT TO BE REPRODUCED OR IN ANY MANNER WITHOUT THEIR EXPRESSED WRITTEN CONSENT.			UNLESS OTHERWISE SPECIFIED: DIMENSIONS IN MILLIMETERS TOLERANCES: FRACTIONAL ANGULAR: 1. ± 0.08 (0.0001") 2. ± 0.08 (0.0001") 3. ± 0.08 (0.0001") INTERNET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009 FINISH: See Individual p	NAME: QW1	DATE: QRS 1-29-09	TouchSense Technologies, LLC 203 North Galena Blvd Wheaton, Illinois 60187 (630) 221-5000
			CHECKED: ENG APPR.: MFG APPR.: D.A.:			
			COMMENTS: FINISH			
	NEXT ASSY USED ON	APPLICATION				TITLE: ASM, WINNEBAGO MONITOR PANEL CONTROL
						SIZE: DWG. NO. A4 W2430GB REV SCALE: 1:1 WEIGHT: SHEET 1 OF 1

		COPYRIGHT 2010 WINNEBAGO INDUSTRIES, INC.	
DFT# _____ CHK# _____ P.E. _____ M.E. _____ DSN# _____		DATE _____ ALL DIMENSIONS ARE IN MILLIMETERS FIRST USED _____ 10 H-SERIES	
UNSPECIFIED TOLERANCES ARE: WHOLE DIM (X) ± .3 ONE-PLACE (X,X) ± .1, .5 TWO-PLACE (X,X,X) ± .0, .50 ANGLE ± 1° THIRD ANGLE PROJECTION 		MATERIAL _____ REFER TO ES0018 FOR FASTENER TIGHTENING GUIDELINES	
DO NOT SCALE DRAWING			
TITLE: PANEL - MONITOR, LCD			
SHEET 1 OF 1		PART NO. 171237 REV _____	
REF:		1 4/27/2010	

1. VENDOR: TOUCHSENSOR TECHNOLOGIES, VENDOR P/N: Z24308GTZ

SEE CHART
FOR COLOR VARIATIONS
OF THIS PART

NOTES:

REF :	1 4/27/2010
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